

Form 3158w  
(959)  
Printed In U.S.A.

LIST OF PARTS  
SINGER\*\* SEWING MACHINE  
145w204

THE SINGER MANUFACTURING COMPANY

## INSTRUCTIONS FOR ORDERING

In ordering from this list, use ONLY the PART number in the FIRST column.

The number stamped on a Sewing Machine Part is the number of the Single Part only, except when the part includes Set Screws, Clamping Screws, Studs and Rollers Spun on, Small Wires riveted, or Parts soldered together, etc., which it is necessary to furnish in combination.

Every combination of parts sent out has its specific number which, although not stamped on Parts (except in above case) must be used when ordering the combination.

Each number always indicates the SAME PART in whatever list it appears or for whatever Machine.

The letters after some of the numbers indicate the style of finish only, as follows:

AL	Heat Treated for Toughness
ALX	Heat Treated for Toughness and Black Oxide.
B	Polished, Nickel Plated and Buffed.
C	Hardened only.
D	Polished only.
E	Soft, Not Polished.
F	Hardened and Polished.
X	Black Oxide, for Iron and Steel.
XC	Hardened and Black Oxide, for Iron and Steel.

These letters MUST BE USED when they appear in the list and AFTER the number, as in the list.

In this series:

1 to 1500, 200001 to 201500 and 350001 to 351500 are Screw Numbers.  
1501 to 1800, 201501 to 201800 and 351501 to 351800 are Nut Numbers.  
1801 to 2000, 201801 to 202000 and 351801 to 352000 are Roller Numbers.  
2001 to 50000 and 202001 to 350000 are Numbers of Machine Parts.

The figures in the second column refer only to the plate in which the illustration of the part is shown and are NOT TO BE USED in ordering. These Plates are in Form 20500, Illustrations of Parts.

Parts marked with an asterisk (\*) are furnished only when repairs are made at the factory.

LIST OF PARTS COMPLETE

FOR

MACHINE NO. 145w204

TWO NEEDLE. LOCK STITCH. COMPOUND FEED.

HIGH LIFT ALTERNATING PRESSERS. HAS A

HIGH ARM WITH A WORKING SPACE OF 20 INCHES

TO THE RIGHT OF THE NEEDLE.

MADE IN GAUGES FROM 1/4 TO 2-1/2 INCHES.

STANDARD GAUGES ARE 1/4 INCH, 5/16 INCH, 3/8 INCH,

1/2 INCH, 3/4 INCH, 1 INCH, 1-1/4 INCHES, 1-1/2 INCHES,

2 INCHES, 2-1/8 INCHES AND 2-1/2 INCHES.

MAXIMUM STITCH LENGTH 2-1/2 TO THE INCH.

FOR TARPAULINS, TENTS, AWNINGS, STITCHING

POCKETS IN AUTOMOBILE DOOR PANELS AND SIMILAR WORK.

No.	Plate	Name
*265426	-----	Arm with two each 240174, 350596X and 350597X
224002	16189	Arm Cap
200278X	16189	Arm Cap Screw
202248	16189	Arm Cap Screw Washer
265003	16189	Arm Cover
200166X	16189	Arm Cover Screw (2)
265310	16189	Arm Cross Shaft Bushing Hole Plug
200363AL	16189	Arm Cross Shaft Bushing Hole Plug Set Screw
8702	16192	Arm Position Pin (2)
50708E	16192	Arm Screw (4)
350596X	16192	Arm Section Bolting Screw (long)
350597X	16192	Arm Section Bolting Screw (short)
265352	16189	Arm Shaft
264641	16189	Arm Shaft Bushing (back) with 202244
202244	16189	Arm Shaft Bushing (back) Oil Packing (wick)
200071E	16189	Arm Shaft Bushing (back) Screw (3)

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No.	Plate	Name
265048	16189	Arm Shaft Bushing (center) with 202260
202260	16189	Arm Shaft Bushing (center) Oil Packing (wick)
200338C	16189	Arm Shaft Bushing (center) Set Screw
207080	16189	Arm Shaft Bushing (front) with 202244
202244	16189	Arm Shaft Bushing (front) Oil Packing (wick)
200502X	16189	Arm Shaft Bushing (front) Oil Packing Thumb Screw
200338C	16189	Arm Shaft Bushing (front) Set Screw
265121	16189	Arm Shaft Connection Belt (reinforced neoprene)
265109	16189	Arm Shaft Connection Belt Pulley with 200327C, 200342C and two 202253
200342C	16189	Arm Shaft Connection Belt Pulley Position Screw
200363AL	16189	Arm Shaft Connection Belt Pulley Position Screw Check Screw
200327C	16189	Arm Shaft Connection Belt Pulley Set Screw
202253	16189	Arm Shaft Connection Belt Pulley Spring Flange
264503	16190	Arm Shaft Connection Belt Timing Collar with 200383C and 200398C
200398C	16190	Arm Shaft Connection Belt Timing Collar Position Screw
200383C	16190	Arm Shaft Connection Belt Timing Collar Set Screw
224139	16190	Arm Shaft Connection Belt Timing Plate
200164X	16190	Arm Shaft Connection Belt Timing Plate Screw (2)
265005	16189	Arm Side Cover (back)
265006	16189	Arm Side Cover (back) Gasket
200077D	16189	Arm Side Cover (back) Screw (3)
265353	16189	Arm Side Cover (front)
350132X	16189	Arm Side Cover (front) Screw (5)
265202	16192	Attachment Slide Plate with 213479 and 236061
236061	16192	Attachment Slide Plate Friction Slide
213479	16192	Attachment Slide Plate Friction Slide Spring
*265427	-----	Bed with 203376
264644	16190	Bed Block (for Hook Saddle) (2)
200194E	16190	Bed Block (for Hook Saddle) Screw (4)
54897	16190	Bed Oil Cup (2)
265204	16192	Bed Slide (back) for use with Throat Plates in gauges from 1/4 to 1-3/8 inch
265205	16192	Bed Slide (back) for use with Throat Plates in gauges from 1-1/2 to 2-1/2 inches
223811	16192	Bed Slide (back) Stop
223812	16192	Bed Slide (back) Stop Spring
265206	16192	Bed Slide (front) for use with Throat Plates in gauges from 1/4 to 1/2 inch

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No.	Plate	Name
265207	16192	Bed Slide (front) for use with Throat Plates in gauges from 9/16 to 1 inch
265208	16192	Bed Slide (front) for use with Throat Plates in gauges from 1-1/8 to 1-5/8 inch
265209	16192	Bed Slide (front) for use with Throat Plates in gauges from 1-3/4 to 2-1/2 inches
264645	18503	Bobbin (2)
*265086	-----	Bobbin Case
265115	18503	Bobbin Case Latch
*202056	-----	Bobbin Case Latch Pin
264648	18503	Bobbin Case Latch Plunger
264649	18503	Bobbin Case Latch Spring
264650	18503	Bobbin Case Oiling Felt
265066	16169	Bobbin Case Opener
265087	16169	Bobbin Case Opener Lever with 201349C, 201542C and 203101
201349C	16169	Bobbin Case Opener Lever Driving Screw Stud
201542C	16169	Bobbin Case Opener Lever Driving Screw Stud Nut
203101	16169	Bobbin Case Opener Lever Driving Screw Stud Oil Packing (wick)
265088	16169	Bobbin Case Opener Lever Hinge Stud with 202277
202277	16169	Bobbin Case Opener Lever Hinge Stud Oil Packing (wick)
200403C	16169	Bobbin Case Opener Lever Hinge Stud Set Screw
200387C	16169	Bobbin Case Opener Lever Hinge Stud Set Screw Check Screw
248251	16169	Bobbin Case Opener Lever Link
200118D	16169	Bobbin Case Opener Screw
265105	18503	Bobbin Case Tension Spring
200983F	18503	Bobbin Case Tension Spring Regulating Screw
200597F	18503	Bobbin Case Tension Spring Screw
265090	18503	Bobbin Case complete, Nos. 200597F, 200983F, 202056, 264648 to 264650, 265086, 265105 and 265115
265318	16192	Face Plate
202135	16192	Face Plate Position Pin
200533B	16192	Face Plate Thumb Screw
265212	16185	Feed Bar with 201537E and 350450C
264634	16185	Feed Bar Crank with 200363AL and 200396C
200396C	16185	Feed Bar Crank Position Screw
200363AL	16185	Feed Bar Crank Set Screw
350393C	16185	Feed Bar Hinge Screw (driving)
201518E	16185	Feed Bar Hinge Screw Nut

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No.	Plate	Name
265218	16193	Feed Dog, 23 needle hole, for needle size 27, in 1/4 in. gauge, for 265258
265219	16193	Feed Dog, 23 needle hole, for needle size 27, in gauges 5/16, 3/8, 7/16 and 1/2 in., for 265259
265220	16193	Feed Dog, 23 needle hole, for needle size 27, in gauges 9/16, 5/8, 11/16, 3/4 and 7/8 in., for 265260
265221	16194	Feed Dog, 23 needle hole, for needle size 27, in gauges 1, 1-1/8, 1-1/4, 1-3/8, 1-1/2, 1-5/8, 1-3/4 and 1-7/8 in., for 265261
265222	16193	Feed Dog, 23 needle hole, for needle size 27, in gauges from 2 to 2-1/2 inches, in steps of 1/8 in., for 265262
201491E	16193	Feed Dog Screw (2)
350450C	16185	Feed Dog Support Screw
201537E	16185	Feed Dog Support Screw Nut
240225	16185	Feed Driving Connection with 240226 and 240227
201181C	16185	Feed Driving Connection Hinge Screw
201518E	16185	Feed Driving Connection Hinge Screw Nut
240226	16185	Feed Driving Connection Oiling Felt
240227	16185	Feed Driving Connection Oiling Felt Retaining Wire
265370	16190	Feed Driving Eccentric
240230	16190	Feed Driving Eccentric Adjusting Disc
265380	16190	Feed Driving Eccentric Adjusting Disc Spring
265381	16190	Feed Driving Eccentric Adjusting Disc Spring Collar with 200382ALX and 200917C
200917C	16190	Feed Driving Eccentric Adjusting Disc Spring Collar Position Screw
200382ALX	16190	Feed Driving Eccentric Adjusting Disc Spring Collar Set Screw
240231	16190	Feed Driving Eccentric Friction Gib
350578XC	16190	Feed Driving Eccentric Friction Gib Adjusting Screw
350562XC	16190	Feed Driving Eccentric Friction Gib Adjusting Screw Set Screw
265124	16190	Feed Driving Flange with 200333C, 200346C, two each 350562XC and 350578XC
200333C	16190	Feed Driving Flange Position Screw
200346C	16190	Feed Driving Flange Set Screw
265355	16185	Feed Driving Rock Shaft
265379	16185	Feed Driving Rock Shaft Crank with 200019E
200019E	16185	Feed Driving Rock Shaft Crank Pinch Screw
202625	16185	Feed Driving Rock Shaft Stop Collar with two 200333C (2)

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No.	Plate	Name
200383C	16185	Feed Driving Rock Shaft Stop Collar Set Screw
224154	16190	Feed Lifting Cam with 201220ALX
264637	16185	Feed Lifting Cam Fork with 200173D and 223655
350495E	16185	Feed Lifting Cam Fork Screw
225837	16185	Feed Lifting Cam Fork Screw Washer
223655	16185	Feed Lifting Cam Oiling Felt
200173D	16185	Feed Lifting Cam Oiling Felt Screw
201220ALX	16190	Feed Lifting Cam Set Screw
265356	16190	Feed Regulating Stud
248423	16190	Feed Regulating Stud Cotter Pin
265357	16190	Feed Regulating Stud Socket
204592	16190	Feed Regulating Stud Spring
265358	16190	Feed Regulating Stud complete, Nos. 204592, 248423, 265356 and 265357
264606	16192	Foot Lifter Lifting Lever with 264518
265012	16192	Foot Lifter Lifting Lever Hinge Stud
200363AL	16192	Foot Lifter Lifting Lever Hinge Stud Set Screw
264699	16192	Foot Lifter Lifting Lever Latch
227224	16192	Foot Lifter Lifting Lever Latch Collar with 201052ALX
201052ALX	16192	Foot Lifter Lifting Lever Latch Collar Set Screw
265014	16192	Foot Lifter Lifting Lever Latch Handle with two 201052ALX
201052ALX	16192	Foot Lifter Lifting Lever Latch Handle Set Screw
265015	16192	Foot Lifter Lifting Lever Latch Spring
227116	16192	Foot Lifter Lifting Lever Latch Spring Adjusting Collar
265027	16192	Foot Lifter Lifting Lever Latch Spring Adjusting Collar 227116 with 201052ALX
201052ALX	16192	Foot Lifter Lifting Lever Latch Spring Adjusting Collar Set Screw
264518	16192	Foot Lifter Lifting Lever Pin
265078	16192	Foot Lifter Lifting Lever Spring
200268F	16192	Foot Lifter Lifting Lever Spring Screw
*265359	18503	Hook
265360	18503	Hook 265359 with 265095 to 265097, two 200583X and four 201253F
265361	18503	Hook and Bobbin Case complete, Nos. 265090 and 265360
224019	16169	Hook Bushing (lower) (bronze)
200364C	16169	Hook Bushing (lower) Set Screw
265094	16169	Hook Bushing (upper) (bronze)
200446C	16169	Hook Bushing (upper) Position Screw

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No.	Plate	Name
265053	16190	Hook Driving Gear (spiral) with 201254C and 201421C (2)
201254C	16190	Hook Driving Gear Position Screw
201421C	16190	Hook Driving Gear Set Screw
240167	16169	Hook Driving Pinion (spiral) with 200382ALX and 201220ALX
201220ALX	16169	Hook Driving Pinion Position Screw
200382ALX	16169	Hook Driving Pinion Set Screw
224022	16169	Hook Driving Pinion Thrust Washer
265428	16190	Hook Driving Shaft (front)
265429	16190	Hook Driving Shaft (rear)
224111	16190	Hook Driving Shaft (rear) Bushing (back) with 202244
202244	16190	Hook Driving Shaft (rear) Bushing (back) Oil Packing (wick)
200029C	16190	Hook Driving Shaft (rear) Bushing (back) Set Screw
265364	16190	Hook Driving Shaft (rear) Bushing (front)
200029C	16190	Hook Driving Shaft (rear) Bushing (front) Set Screw
265365	16190	Hook Driving Shaft Connecting Yoke with two 201254C
201254C	16190	Hook Driving Shaft Connecting Yoke Set Screw
224112	16190	Hook Driving Shaft Connection Belt Pulley with 202253 and two 201254C
201254C	16190	Hook Driving Shaft Connection Belt Pulley Set Screw
202253	16190	Hook Driving Shaft Connection Belt Pulley Spring Flange
265366	16190	Hook Driving Shaft Lock Ratchet with 200354C and 200362C
200354C	16190	Hook Driving Shaft Lock Ratchet Position Screw
200362C	16190	Hook Driving Shaft Lock Ratchet Set Screw
265367	16190	Hook Driving Shaft Lock Stud
248423	16190	Hook Driving Shaft Lock Stud Cotter Pin
265045	16190	Hook Driving Shaft Lock Stud Socket
248425	16190	Hook Driving Shaft Lock Stud Spring
265368	16190	Hook Driving Shaft Lock Stud complete, Nos. 248423, 248425, 265045 and 265367
265095	18503	Hook Gib Section (long)
265096	18503	Hook Gib Section (short)
201253F	18503	Hook Gib Section Screw
265097	18503	Hook Needle Guard
200583X	18503	Hook Needle Guard Screw
223849	16169	Hook Saddle (left) with 200009E
265279	16169	Hook Saddle 223849 with 200364C, 200446C, 224019 and 265094
223850	18504	Hook Saddle (right) with 200009E



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No.	Plate	Name
265098	18504	Hook Saddle 223850 with 200364C, 200446C, 224019 and 265094
223680	16190	Hook Saddle Bearing (left) for gauges from 2-1/8 to 2-1/2 inches
265272	16190	Hook Saddle Bearing (left) for gauges from 1/4 to 1-1/8 inches
265274	16190	Hook Saddle Bearing (left) for gauges from 1-1/4 to 2 inches
200363AL	16190	Hook Saddle Bearing (left) Set Screw
200383C	16190	Hook Saddle Bearing (left) Set Screw Check Screw
223681	16190	Hook Saddle Bearing (right) for gauges from 2-1/8 to 2-1/2 inches
265273	16190	Hook Saddle Bearing (right) for gauges from 1/4 to 1-1/8 inches
265275	16190	Hook Saddle Bearing (right) for gauges from 1-1/4 to 2 inches
350451C	16190	Hook Saddle Bearing (right) Set Screw
200009E	16169	Hook Saddle Pinch Screw
200006E	16169	Hook Saddle Screw (2)
225585	16169	Hook Saddle Screw Washer (2)
265430	16169	Hook Saddle (left) complete, Nos. 200118D, 200387C, 200403C, 224022, 240167, 248251, 265066, 265087, 265088, 265279 and 265361
265369	18504	Hook Saddle (right) complete, Nos. 200118D, 200387C, 200403C, 224022, 240167, 248251, 265066, 265087, 265088, 265098 and 265361
264607	18507	Lifting Bell Crank
200996C	18507	Lifting Bell Crank Cap Screw
264608	18507	Lifting Bell Crank Link
350172C	18507	Lifting Bell Crank Screw Stud
201524E	18507	Lifting Bell Crank Screw Stud Nut
264609	16189	Lifting Eccentric with 200382ALX and 200398C
264610	18507	Lifting Eccentric Connection
240171	18507	Lifting Eccentric Connection Crank with 200029E and 248821
248821	18507	Lifting Eccentric Connection Crank Oil Packing (wick)
200029E	18507	Lifting Eccentric Connection Crank Pinch Screw
200398C	16189	Lifting Eccentric Position Screw
200382ALX	16189	Lifting Eccentric Set Screw
265237	16195	Lifting Presser Foot, for 265324, in gauges from 1/4 to 5/8 in., in steps of 1/16 inch

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No.	Plate	Name
265320	16196	Lifting Presser Foot, for 265325, in gauges 11/16 and 3/4 inch
265321	16195	Lifting Presser Foot, for 265326, in 7/8 in. gauge
265322	16195	Lifting Presser Foot, for 265327, in gauges from 1 to 1-1/2 in., in steps of 1/8 inch
265323	16194	Lifting Presser Foot, for 265328, in gauges from 1-5/8 to 2-1/2 in., in steps of 1/8 inch
200074F	16188	Lifting Presser Foot Screw
264615	18507	Lifting Rock Shaft with 201524E and 350172C
240174	18507	Lifting Rock Shaft Bushing
265214	16189	Machine Pulley (belt groove 6-3/4 in. diam.) with two 200039C
350419X	16189	Machine Pulley Adjusting Screw
200039C	16189	Machine Pulley Set Screw
265276	16198	Needle Bar and Holder, in gauges from 1/4 to 1 in., in steps of 1/16 in., with two 200112F
265277	16198	Needle Bar and Holder, in gauges from 1-1/8 to 1-7/8 in., in steps of 1/8 in., with two 200112F
265278	16198	Needle Bar and Holder, in gauges from 2 to 2-1/2 in., in steps of 1/8 in., with two 200112F
264617	16198	Needle Bar Connecting Link
264667	16198	Needle Bar Connecting Link Stud with 222598
222598	16198	Needle Bar Connecting Link Stud Oil Packing (wick)
200374AL	16198	Needle Bar Connecting Link Stud Set Screw
200388C	16198	Needle Bar Connecting Link Stud Set Screw
265054	16198	Needle Bar Connecting Stud with 202330 and two 200086ALX
202330	16198	Needle Bar Connecting Stud Oil Packing (wick)
200086ALX	16198	Needle Bar Connecting Stud Pinch Screw
265111	16198	Needle Bar Crank with 200335C, 200374AL, 200388C, 200425C and 264667
203172	16198	Needle Bar Crank Friction Washer
200425C	16198	Needle Bar Crank Position Screw
201007C	16198	Needle Bar Crank Position Screw Check Screw
200335C	16198	Needle Bar Crank Set Screw
200383C	16198	Needle Bar Crank Set Screw Check Screw
265431	16198	Needle Bar Rock Frame
265370	16189	Needle Bar Rock Frame Driving Eccentric
240230	16189	Needle Bar Rock Frame Driving Eccentric Adjusting Disc
265380	16189	Needle Bar Rock Frame Driving Eccentric Adjusting Disc Spring

PARTS FOR MACHINE NO. 145w204

265381	16189	Needle Bar Rock Frame Driving Eccentric Adjusting Disc Spring Collar with 200382ALX and 200917C
200917C	16189	Needle Bar Rock Frame Driving Eccentric Adjusting Disc Spring Collar Position Screw
200382ALX	16189	Needle Bar Rock Frame Driving Eccentric Adjusting Disc Spring Collar Set Screw
240231	16189	Needle Bar Rock Frame Driving Eccentric Friction Gib
350578XC	16189	Needle Bar Rock Frame Driving Eccentric Friction Gib Adjusting Screw
350562XC	16189	Needle Bar Rock Frame Driving Eccentric Friction Gib Adjusting Screw Set Screw
265124	16189	Needle Bar Rock Frame Driving Flange with 200333C, 200346C, two each 350562XC and 350578XC
200333C	16189	Needle Bar Rock Frame Driving Flange Position Screw
200346C	16189	Needle Bar Rock Frame Driving Flange Set Screw
210910	16198	Needle Bar Rock Frame Hinge Stud with 202277
202277	16198	Needle Bar Rock Frame Hinge Stud Oil Packing (wick)
200029C	16198	Needle Bar Rock Frame Hinge Stud Set Screw
202666	16198	Needle Bar Rock Frame Position Bracket
200098F	16198	Needle Bar Rock Frame Position Bracket Screw
264708	16189	Needle Bar Rock Frame Regulating Stud
264709	16189	Needle Bar Rock Frame Regulating Stud Cap with 200364C
200364C	16189	Needle Bar Rock Frame Regulating Stud Cap Set Screw
265372	16189	Needle Bar Rock Frame Regulating Stud Sleeve
200083XC	16189	Needle Bar Rock Frame Regulating Stud Sleeve Screw (2)
264719	16189	Needle Bar Rock Frame Regulating Stud Spring
265373	18507	Needle Bar Rock Frame Rock Shaft with 200387C and 210920
265374	18507	Needle Bar Rock Frame Rock Shaft Crank with 200019E
265375	18507	Needle Bar Rock Frame Rock Shaft Crank Connection
350172C	18507	Needle Bar Rock Frame Rock Shaft Crank Connection Hinge Screw
201524E	18507	Needle Bar Rock Frame Rock Shaft Crank Connection Hinge Screw Nut
200019E	18507	Needle Bar Rock Frame Rock Shaft Crank Connection Pinch Screw

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No.	Plate	Name
265376	18507	Needle Bar Rock Frame Rock Shaft Sleeve
202668	18507	Needle Bar Rock Frame Slide Block
210920	18507	Needle Bar Rock Frame Slide Block 202668 with 201141C
201141C	18507	Needle Bar Rock Frame Slide Block Screw Stud
200387C	18507	Needle Bar Rock Frame Slide Block Screw Stud Set Screw
200112F	16198	Needle Set Screw
264690	16188	Presser Bar with 200074F
241535	16188	Presser Bar Bushing (lower)
207072	16188	Presser Bar Bushing (upper)
200352AL	16188	Presser Bar Bushing Set Screw (2)
264625	16188	Presser Bar Lifting Bracket with 200032E
200975F	16188	Presser Bar Lifting Bracket Guide Screw
200032E	16188	Presser Bar Lifting Bracket Pinch Screw
264626	16188	Presser Bar Position Guide
264627	16188	Presser Bar Position Guide Lever with 200086ALX
200086ALX	16188	Presser Bar Position Guide Lever Pinch Screw
200352AL	16188	Presser Bar Position Guide Set Screw
265060	16192	Presser Bar Spring (auxiliary)
240172	16192	Presser Bar Spring (flat) (heavy)
265382	16188	Presser Bar Spring Bracket with 200069C
200069C	16188	Presser Bar Spring Bracket Pinch Screw
350381C	16192	Presser Bar Spring Regulating Screw
200224X	16192	Presser Bar Spring Support Screw
225004	16192	Presser Bar Spring Support Screw Washer
265383	16190	Safety Clutch Flange with two 200364C
265032	16190	Safety Clutch Hook Driving Shaft Position Collar with two 201254C
201254C	16190	Safety Clutch Hook Driving Shaft Position Collar Set Screw
240519	16190	Safety Clutch Locking Lever
240520	16190	Safety Clutch Locking Lever Connecting Link
240536	16190	Safety Clutch Locking Lever Hinge Stud
200364C	16190	Safety Clutch Locking Lever Hinge Stud Set Screw
265102	16190	Safety Clutch Locking Lever Spring
240641	16190	Safety Clutch Locking Lever Spring Hinge Stud
200364C	16190	Safety Clutch Locking Lever Spring Hinge Stud Set Screw
265057	16190	Safety Clutch Throw-in Latch
240522	16190	Safety Clutch Throw-in Latch Pin
265051	16190	Safety Clutch Throw-in Latch Spring

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No.	Plate	Name
265384	16190	Safety Clutch complete, Nos. 240519, 240520, 240522, 240536, 240641, 265032, 265051, 265057, 265102 and 265383
265281	16198	Take-up Lever
264629	16198	Take-up Lever Driving Stud with 202277
202277	16198	Take-up Lever Driving Stud Oil Packing (wick)
202400	16198	Take-up Lever Hinge Stud with 202423
202423	16198	Take-up Lever Hinge Stud Oil Packing (wick)
350452E	16198	Take-up Lever Hinge Stud Set Screw
265245	16191	Tension Bracket with 200061ALX and two 350392C
200159F	16191	Tension Bracket Screw (2)
2102	16191	Tension Disc
32572	16191	Tension Release Disc
265246	16191	Tension Release Lever
264676	16188	Tension Release Lever Rod
200309E	16191	Tension Release Lever Screw
264695	16191	Tension Release Plunger
223438	16191	Tension Spring
350392C	16191	Tension Stud
1560F	16191	Tension Thumb Nut
265329	16191	Tension Bracket complete, Nos. 200132E, 201535E, 264681, 265077, 265245, 265246, 265249, 265331 to 265334, two each 1560F, 32572, 200309E, 223438, 264695, 265330, four each 2102 and 200583X
265330	16191	Thread Controller Disc
265331	16191	Thread Controller Spring
265077	16191	Thread Controller Spring Stop
200132E	16191	Thread Controller Spring Stop Screw
264681	16191	Thread Controller Spring Stud with 201052ALX
200061ALX	16191	Thread Controller Spring Stud Set Screw
265332	16191	Thread Controller Stud
201052ALX	16191	Thread Controller Stud Set Screw
265333	16191	Thread Controller Thread Guide
201535E	16191	Thread Controller Thread Guide Nut
265334	16191	Thread Guide (lower)
265336	16191	Thread Guide (lower)
224028	16191	Thread Guide (top of Arm)
265249	16191	Thread Guide (upper)
200583X	16191	Thread Guide Screw
200904XC	16191	Thread Guide Screw (2)
236955	18515	Thread Lubricating Cup with 200059C and 350575C
236957	18515	Thread Lubricating Cup Oil Pad (felt)

## PARTS FOR MACHINE NO. 145w204

No.	Plate	Name
236959	18515	Thread Lubricating Cup Oil Pad (upper) Reinforcing Plate
350575C	18515	Thread Lubricating Cup Oil Pad (upper) Tension Screw Stud
222712	18515	Thread Lubricating Cup Oil Pad (upper) Tension Spring
201572X	18515	Thread Lubricating Cup Oil Pad (upper) Tension Thumb Nut
236961	18515	Thread Lubricating Cup Oil Pad (upper) complete, Nos. 236957 and 236959
200059C	18515	Thread Lubricating Cup Set Screw
236962	18515	Thread Lubricating Cup Thread Guide
236963	18515	Thread Lubricating Cup complete, Nos. 201572X, 222712, 236955, 236961, 236962 and three 236957
265335	16191	Thread Retainer Bracket Arm
200904XC	16191	Thread Retainer Bracket Arm Screw (2)
265258	16193	Throat Plate, for 265218, in 1/4 in. gauge
265259	16193	Throat Plate, for 265219, in gauges 5/16, 3/8, 7/16 and 1/2 inch
265260	16193	Throat Plate, for 265220, in gauges 9/16, 5/8, 11/16 3/4 and 7/8 inch
265261	16194	Throat Plate, for 265221, in gauges from 1 to 1-7/8 in., in steps of 1/8 inch
265262	16193	Throat Plate, for 265222, in gauges from 2 to 2-1/2 in., in steps of 1/8 inch
200161D	16193	Throat Plate Clamp Screw
203376	16193	Throat Plate Position Pin
742F	16193	Throat Plate Screw
265432	16198	Vibrating Presser Bar
264631	18507	Vibrating Presser Bar Connecting Link
202277	16198	Vibrating Presser Bar Oil Packing (wick)
265324	16195	Vibrating Presser Foot, 16 needle hole, in gauges from 1/4 to 5/8 in., in steps of 1/16 in. with 200086ALX, for 265237
265325	16196	Vibrating Presser Foot, 16 needle hole, in gauges 11/16 and 3/4 in., with 200086ALX, for 265320
265326	16195	Vibrating Presser Foot, 16 needle hole, in 7/8 in. gauge, with 200086ALX, for 265321
265327	16195	Vibrating Presser Foot, 16 needle hole, in gauges from 1 to 1-1/2 in., in steps of 1/8 in., with 200086ALX, for 265322
265328	16194	Vibrating Presser Foot, 16 needle hole, in gauges from 1-5/8 to 2-1/2 in., in steps of 1/8 in., with 200086ALX, for 265323
200086ALX	16194	Vibrating Presser Foot Pinch Screw

## ACCESSORIES

No.	Plate	Name
265307	16192	Bed Hinge Connection (2)
200570E	16192	Bed Hinge Connection Screw (4)
264645	18503	Bobbin (4)
264694	18512	Drip Pan with six 3/4 in. wire nails
41400	16197	Machine Rest Pin (wood)
7 x 23	-----	Needles, twelve, size 27
120342	16197	Oiler (copper plated) with 120343
120343	16197	Oiler Spout, 3-1/2 in. long
225498	16197	Screw Driver (7-1/4 in. long)
228476	16197	Screw Driver (Bobbin Case)
210956	16191	Thread Retainer Bracket with 200397X
200583X	16191	Thread Retainer Bracket Screw (2)
210993	16191	Thread Retainer Sleeve
223844	16191	Thread Retainer Spring
248287	16191	Thread Retainer Stud
210958	16191	Thread Retainer Stud Collar
248288	16191	Thread Retainer Stud Collar (wide)
200397X	16191	Thread Retainer Stud Set Screw
248289	16191	Thread Retainer (for two threads) complete, Nos. 210956, 210958, 210993, 223844, 248287 and 248288
225554	16197	Wrench
240566	16197	Wrench (1/16 in. hex)

### BOBBIN WINDER

(SWINGING AUTOMATIC, RIGHT HAND)

For 5/16 Inch Round Belt Drive

259435	18509	Bobbin Winder Bobbin Holder with 201188C
201188C	18509	Bobbin Winder Bobbin Holder Set Screw

## ACCESSORIES

No.	Plate	Name
259428	18509	Bobbin Winder Brake (leather)
259429	18509	Bobbin Winder Brake Clamp
200113F	18509	Bobbin Winder Brake Clamp Screw
259316	18509	Bobbin Winder Frame with 244071 and 259660
225454	18509	Bobbin Winder Frame Hinge Pin
244071	18509	Bobbin Winder Frame Oil Packing (wick)
259660	18509	Bobbin Winder Frame Oil Well Washer
225455	18509	Bobbin Winder Frame Spring
225456	18509	Bobbin Winder Frame Spring Plunger
225368	18509	Bobbin Winder Pulley with 200380C
200380C	18509	Bobbin Winder Pulley Set Screw
259436	18509	Bobbin Winder Spindle
225444	18509	Bobbin Winder Stop Latch
200056E	18509	Bobbin Winder Stop Latch Screw
225458	18509	Bobbin Winder Stop Latch Thumb Lever
225459	18509	Bobbin Winder Stop Latch Thumb Lever Hinge Stud
225459	18509	Bobbin Winder Stop Latch Thumb Lever Joint Stud
202478	18509	Bobbin Winder Stop Latch Trip Lever
200299X	18509	Bobbin Winder Stop Latch Trip Lever Hinge Screw
225461	18509	Bobbin Winder Tension Bracket with 201499X
200082D	18509	Bobbin Winder Tension Bracket Screw
228026	18509	Bobbin Winder Tension Bracket Screw Washer
2102	18509	Bobbin Winder Tension Disc
13710	18509	Bobbin Winder Tension Spring
201499X	18509	Bobbin Winder Tension Stud
201572X	18509	Bobbin Winder Tension Stud Thumb Nut
225462	18509	Bobbin Winder Tension Bracket complete, Nos. 13710, 201572X, 225461 and two 2102
259481	18509	Bobbin Winder and Tension Bracket Base
259482	18509	Bobbin Winder, for 264645, complete, Nos. 200056E, 200082D, 200113F, 200299X, 202478, 225368, 225444, 225454 to 225456, 225458, 225462, 228026, 259316, 259428, 259429, 259435, 259436, 259481, two each 225459 and wood screws 3/4 in., No. 12, R. H. B.

Note: Bobbin Winder 259482 is furnished with this Machine unless Bobbin Winder 259767 is specified on order.



## ACCESSORIES

### FOOT LIFTER

FURNISHED WITH THIS MACHINE UNLESS

OTHERWISE SPECIFIED ON ORDER

For use when operator sits at the right of the needle

No.	Plate	Name
264529	15312	Foot Lifter Lever
232365	15312	Foot Lifter Lever Chain, 41-1/2 in. long, with two 202784
202784	15312	Foot Lifter Lever Chain Hook
265385	15312	Foot Lifter Treadle with two 356C
356C	15312	Foot Lifter Treadle Set Screw
264531	15312	Foot Lifter Starting Treadle with two 356C
356C	15312	Foot Lifter Starting Treadle Set Screw
264532	15312	Foot Lifter Starting Treadle Shaft
265125	15312	Foot Lifter Starting Treadle Shaft Lever with two 356C
356C	15312	Foot Lifter Starting Treadle Shaft Lever Set Screw
264539	15312	Foot Lifter Starting Treadle Stand with two wood screws 1 in., No. 12
264534	15312	Foot Lifter and Starting Treadle complete, Nos. 232365, 264529, 264531, 264532, 265125, 265385 and two 264539

### THREAD UNWINDER

(FOR THREE SPOOLS)

228764	18104	Thread Unwinder Spool Pin
228765	18104	Thread Unwinder Spool Rest (for one spool) (flat) with 201254C
228766	18104	Thread Unwinder Spool Rest (for two spools) (flat) with 201254C
150203	18104	Thread Unwinder Spool Rest Cushion (felt)
228767	18104	Thread Unwinder Spool Rest Rod

## ACCESSORIES

No.	Plate	Name
201254C	18104	Thread Unwinder Spool Rest Set Screw
228768	18104	Thread Unwinder Spool Stand
228769	18104	Thread Unwinder Thread Guide
228771	18104	Thread Unwinder Thread Guide Holder (for three guides)
228774	18104	Thread Unwinder Thread Guide Rod
228777	18104	Thread Unwinder (for three spools) complete, Nos. 228765 to 228768, 228771, 228774, three each 150203, 228764, 228769 and wood screws 7/8 in., No. 12

## BOBBIN WINDER

(SWINGING AUTOMATIC, RIGHT HAND)

FOR "V" BELT DRIVE

Note: Same as 259482 Round Belt Bobbin Winder with the following exceptions.

259316	18509	Bobbin Winder Frame with 244071 and 259660
259777	18509	Bobbin Winder and Tension Bracket Base
259767	18509	Bobbin Winder complete, Nos. 200056E, 200082D, 200113F, 200299X, 202478, 225444, 225454 to 225456, 225458, 225462, 228026, 259316, 259428, 259429, 259435, 259436, 259461, 259777, two each 225459 and wood screws 3/4 in., No. 12, R. H. B.

## FEED DOGS

265223	16193	Feed Dog, 35 needle hole, for needle sizes 25 and 26, in 1/4 in. gauge, for 265258
265218	16193	Feed Dog, 23 needle hole, for needle size 27, in 1/4 in. gauge, for 265258
265224	16193	Feed Dog, 35 needle hole, for needle sizes 25 and 26, in 5/16, 3/8, 7/16 and 1/2 in. gauges for 265259

## FEED DOGS

No.	Plate	Name
265219	16193	Feed Dog, 23 needle hole, for needle size 27, in gauges 5/16, 3/8, 7/16 and 1/2 in., for 265259
265225	16193	Feed Dog, 35 needle hole, for needle sizes 25 and 26, in gauges 5/8, 11/16, 3/4 and 7/8 in., for 265260
265220	16193	Feed Dog, 23 needle hole, for needle size 27, in gauges 9/16, 5/8, 11/16, 3/4 and 7/8 in., for 265260
265226	16194	Feed Dog, 35 needle hole, for needle sizes 25 and 26, in gauges 1, 1-1/8, 1-1/4, 1-3/8, 1-1/2, 1-5/8 and 1-3/4 in., for 265261
265221	16194	Feed Dog, 23 needle hole, for needle size 27, in gauges 1, 1-1/8, 1-1/4, 1-3/8, 1-1/2, 1-5/8, 1-3/4 and 1-7/8 in., for 265261
265227	16193	Feed Dog, 35 needle hole, for needle sizes 25 and 26, in gauges 2, 2-1/8, 2-1/4 and 2-1/2 in., for 265262
265222	16193	Feed Dog, 23 needle hole, for needle size 27, in gauges 2, 2-1/8, 2-1/4, 2-3/8 and 2-1/2 in., for 265262

## FOOT LIFTER

For use when operator sits in front of the needle

265304	18510	Foot Lifter Lever
232365	18510	Foot Lifter Lever Chain, 41-1/2 in. long, with two 202784
202784	18510	Foot Lifter Lever Chain Hook
265385	18510	Foot Lifter Treadle with two 356C
356C	18510	Foot Lifter Treadle Set Screw
264531	18510	Foot Lifter Starting Treadle with two 356C
356C	18510	Foot Lifter Starting Treadle Set Screw
265305	18510	Foot Lifter Starting Treadle Shaft
265125	18510	Foot Lifter Starting Treadle Shaft Lever with two 356C
356C	18510	Foot Lifter Starting Treadle Shaft Lever Set Screw
264539	18510	Foot Lifter Starting Treadle Stand with two wood screws 1 in., No. 12
265106	18510	Foot Lifter Starting Treadle Support with two wood screws 1 in., No. 12
265306	18510	Foot Lifter and Starting Treadle complete, Nos. 232365, 264531, 265106, 265125, 265304, 265305, 265385 and two 264539

## PRESSER FEET

No.	Plate	Name
265237	16195	Lifting Presser Foot, for 265267 and 265324, in gauges from 1/4 to 5/8 in., in steps of 1/16 inch
265320	16196	Lifting Presser Foot, for 265325, in gauges 11/16 and 3/4 inch
265236	16196	Lifting Presser Foot, for 265266, in gauges 3/4 and 7/8 inch
265321	16195	Lifting Presser Foot, for 265326, in 7/8 in. gauge
265322	16195	Lifting Presser Foot, for 265327, in gauges from 1 to 1-1/2 in., in steps of 1/8 inch
265238	16196	Lifting Presser Foot, for 265268, in gauges from 1 to 1-1/2 in., in steps of 1/8 inch
265323	16194	Lifting Presser Foot, for 265328, in gauges from 1-5/8 to 2-1/2 in., in steps of 1/8 inch
265239	16196	Lifting Presser Foot, for 265269, in gauges from 1-5/8 to 2-1/2 in., in steps of 1/8 inch
265267	16196	Vibrating Presser Foot, 35 needle hole, in gauges from 1/4 to 5/8 in., in steps of 1/16 in. with 200086ALX, for 265237
265324	16195	Vibrating Presser Foot, 16 needle hole, in gauges from 1/4 to 5/8 in., in steps of 1/16 in., with 200086ALX, for 265237
265325	16196	Vibrating Presser Foot, 16 needle hole, in gauges 11/16 and 3/4 in., with 200086ALX, for 265320
265266	16196	Vibrating Presser Foot, 35 needle hole, in gauges 3/4 and 7/8 in., with 200086ALX, for 265236
265326	16195	Vibrating Presser Foot, 16 needle hole, in 7/8 in. gauge, with 200086ALX, for 265321
265268	16196	Vibrating Presser Foot, 35 needle hole, in gauges from 1 to 1-1/2 in., in steps of 1/8 in., with 200086ALX, for 265238
265327	16195	Vibrating Presser Foot, 16 needle hole, in gauges from 1 to 1-1/2 in., in steps of 1/8 in., with 200086ALX, for 265322
265269	16196	Vibrating Presser Foot, 35 needle hole, in gauges from 1-5/8 to 2-1/2 in., in steps of 1/8 in., with 200086ALX, for 265239
265328	16194	Vibrating Presser Foot, 16 needle hole, in gauges from 1-5/8 to 2-1/2 in., in steps of 1/8 in., with 200086ALX, for 265323