

SINGER
211W155

LIST OF PARTS COMPLETE

FOR

MACHINE NO. 211W155

HIGH SPEED, SINGLE NEEDLE, LOCK STITCH, COMPOUND FEED,
FLAT BED MACHINE.

FOR AUTOMOBILE AND FURNITURE UPHOLSTERY, AWNINGS,
TARPAULINS ETC.

THIS MACHINE HAS A VERTICAL AXIS HOOK WITH A RIGID
NEEDLE GUARD ON THE SIDE.

ALTERNATING PRESSER, LINK TAKE-UP, THREAD LUBRICATOR
AND A SAFETY CLUTCH.

List of Parts Complete

for

Machine No. 211M155

| <u>No.</u> | <u>Amt.</u> | <u>Name</u> |
|------------|-------------|--|
| 508251 | | Arm with 267388 |
| 508292 | | Arm and Bed (bolted and ornamented) 508251, 508253-001, two 204235, four each 200004-805 and 202005, |
| 267152 | | Arm Cover (side) |
| 350563-805 | | Arm Cover (side) Screw |
| 508271 | | Arm Cover Top |
| 267395 | | Arm Cover Top Gasket (Vellumoid) |
| 200047-819 | 6 | Arm Cover Top Screw |
| 204235 | 2 | Arm Position Pin |
| 200004-805 | 4 | Arm Position Screw |
| 202005 | 4 | Arm Position Screw Washer |
| 267158-002 | | Arm Shaft |
| 267247-002 | | Arm Shaft 267158-002 with 200333-803, 200374-830, 200378-803, 200388-803, 267221 and 267222 |
| 272142 | | Arm Shaft Ball Bearing (back) (double shielded bearing) |
| 244747 | | Arm Shaft Bushing (front) |
| 204329 | | Arm Shaft Bushing Oil Pad (felt) (lower) |
| 267160 | | Arm Shaft Bushing Oil Pad (felt) (upper) |

| <u>No.</u> | <u>Amt.</u> | <u>Name</u> |
|------------|-------------|---|
| 508337 | | Arm Shaft Bushing Oil Pad Wick and Lifting Eccentric Oil Wick |
| 200341-803 | | Arm Shaft Bushing Set Screw |
| 267161 | | Arm Shaft Connection Belt (reinforced neoprene) |
| 267162 | | Arm Shaft Connection Belt Pulley with 200363-830, 350492-803 and two 202253 |
| 350492-803 | | Arm Shaft Connection Belt Pulley Position Screw |
| 200363-830 | | Arm Shaft Connection Belt Pulley Set Screw |
| 202253 | 2 | Arm Shaft Connection Belt Pulley Spring Flange |
| 508253-001 | | Bed |
| 350440-819 | | Bed Oil Screw |
| 350366-819 | 3 | Bed Oil Stop Screw |
| 243744 | 3 | Bed Oil Stop Screw Gasket |
| 508331 | | Bed Oil Supply Tube |
| 508330 | | Bed Oil Supply Tube 508331 with 267322 |
| 267322 | | Bed Oil Supply Tube Oil Wick |
| 508326-001 | | Bed Oil Tube Clamp |
| 267276 | | Bed Oil Tube Clamp Oiling Felt |
| 200034-803 | | Bed Oil Tube Clamp Screw |
| 202254 | 5 | Bed Oil Wick (No. 1121 Pett 1/4" ϕ x 1-1/4" (long)) |

| <u>No.</u> | <u>Amt.</u> | <u>Name</u> |
|------------|-------------|---|
| 240003 | | Bed Slide (back) |
| 223811 | | Bed Slide (back) Stop |
| 223812 | | Bed Slide (back) Stop Spring |
| 240004 | | Bed Slide (front) |
| 203470 | | Bobbin |
| 233764 | | Bobbin Case |
| 203648 | | Bobbin Case Latch |
| 202056 | | Bobbin Case Latch Pin |
| 203473 | | Bobbin Case Latch Plunger |
| 203474 | | Bobbin Case Latch Spring |
| 241674 | | Bobbin Case Oiling Felt |
| 241675 | | Bobbin Case Oiling Felt Retainer |
| 350405-803 | 2 | Bobbin Case Oiling Felt Retainer Screw |
| 224004 | | Bobbin Case Opener |
| 224005 | | Bobbin Case Opener Lever with 201349, 201542-803 and 203101 |
| 201349 | | Bobbin Case Opener Lever Driving Screw Stud |
| 201542-803 | | Bobbin Case Opener Lever Driving Screw Stud Nut |
| 203101 | | Bobbin Case Opener Lever Driving Screw Stud Nut Oil Packing (wick) |
| 265088 | | Bobbin Case Opener Lever Hinge Stud with 202277 |
| 202277 | | Bobbin Case Opener Lever Hinge Stud Oil Packing (wick) |
| 200364-803 | | Bobbin Case Opener Lever Hinge Stud Set Screw |

| <u>No.</u> | <u>Amt.</u> | <u>Name</u> |
|------------|-------------|---|
| 223623 | | Bobbin Case Opener Lever Link |
| 200118-804 | | Bobbin Case Opener Screw |
| 203214 | | Bobbin Case Tension Spring |
| 200984-803 | | Bobbin Case Tension Spring Regulating Screw |
| 200594-805 | | Bobbin Case Tension Spring Screw |
| 203216 | | Bobbin Case Washer (cloth) |
| 233765 | | Bobbin Case Complete: Nos. 200594-805, 200984-803, 202056, 203214, 203216, 203473, 203474, 203648, 233764, 241674, 241675 and two 350405-803 |
| 244705 | | Face Plate |
| 200047-804 | 2 | Face Plate Screw |
| 240223 | | Feed Bar |
| 240224 | | Feed Bar 240223 with 225837, 267273 and 350197-805 |
| 350393-803 | | Feed Bar Hinge Screw |
| 201518-805 | | Feed Bar Hinge Screw Nut |
| 264510 | | Feed Dog |
| 200106-805 | 2 | Feed Dog Screw |
| 268064 | | Feed Driving Eccentric |
| 268065 | | Feed Driving Eccentric Adjusting Disc |
| 268066 | | Feed Driving Eccentric Adjusting Disc Spring |
| 268067 | | Feed Driving Eccentric Adjusting Disc Spring Collar with two 200382-833 |
| 200382-833 | 2 | Feed Driving Eccentric Adjusting Disc Spring Collar Set Screw |

| <u>No.</u> | <u>Amt.</u> | <u>Name</u> |
|------------|-------------|--|
| 267031 | | Feed Driving Eccentric Connection |
| 267032 | | Feed Driving Eccentric Connection 267031 with 268063 and 270653 |
| 267033 | | Feed Driving Eccentric Connection Friction Washer |
| 200582-819 | 3 | Feed Driving Eccentric Connection Friction Washer Screw |
| 267034 | | Feed Driving Eccentric Connection Hinge Stud |
| 270653 | | Feed Driving Eccentric Connection Hinge Stud Needle Bearing |
| 000160-803 | | Feed Driving Eccentric Connection Hinge Stud Pinch Screw |
| 268063 | | Feed Driving Eccentric Connection Needle Bearing |
| 508334 | | Feed Driving Eccentric Connection Oil Tube |
| 508333 | | Feed Driving Eccentric Connection Oil Tube 508334 with 508335 |
| 267293 | | Feed Driving Eccentric Connection Oil Tube Support |
| 508335 | | Feed Driving Eccentric Connection Oil Tube Wick |
| 267623 | | Feed Driving Eccentric Friction Plate |
| 350548-803 | 2 | Feed Driving Eccentric Friction Plate Screw |
| 350477-803 | 2 | Feed Driving Eccentric Friction Plate Screw Set Screw |
| 241763 | 2 | Feed Driving Eccentric Friction Plate Screw Set Screw Packing (brass) |
| 267180 | | Feed Driving Flange with 267623, two each 241763, 350467-830, 350477-803 and 350548-803 |

| <u>No.</u> | <u>Amt.</u> | <u>Name</u> |
|------------|-------------|---|
| 350467-830 | 2 | Feed Driving Flange Set Screw |
| 244707 | | Feed Driving Rock Frame with two 200036-805 |
| 200036-805 | 2 | Feed Driving Rock Frame Pinch Screw |
| 508308-001 | | Feed Driving Rock Shaft |
| 508307 | | Feed Driving Rock Shaft 508308-001 with 508285 and 508302 |
| 508306-001 | | Feed Driving Rock Shaft 508307 with 201518-805 240224, 244707 and 350393-803 |
| 244730 | 2 | Feed Driving Rock Shaft Bushing (back and center) |
| 508320 | | Feed Driving Rock Shaft Bushing (back) Oil Tube |
| 508319 | | Feed Driving Rock Shaft Bushing (back) Oil tube 508320 with 267262 |
| 267262 | | Feed Driving Rock Shaft Bushing (back) Oil Tube Wick |
| 508318 | | Feed Driving Rock Shaft Bushing (center) Oil Tube |
| 508317 | | Feed Driving Rock Shaft Bushing (center) Oil Tube 508318 with 267411 |
| 267411 | | Feed Driving Rock Shaft Bushing (center) Oil Tube Wick |
| 508304 | | Feed Driving Rock Shaft Bushing (front) |
| 508301 | | Feed Driving Rock Shaft Crank |
| 508278 | | Feed Driving Rock Shaft Crank 508301 with 000160-803, 000458-850 and 500242-803 |
| 500242-803 | | Feed Driving Rock Shaft Crank Pinch Screw |

| <u>No.</u> | <u>Amt.</u> | <u>Name</u> |
|------------|-------------|---|
| 000458-850 | | Feed Driving Rock Shaft Crank Position Screw |
| 202625 | 2 | Feed Driving Rock Shaft Stop Collar with two 200383-803 |
| 200383-803 | 4 | Feed Driving Rock Shaft Stop Collar Set Screw |
| 267182 | | Feed Lifting Eccentric with 201220-833 |
| 267273 | | Feed Lifting Eccentric Fork with 200173-804 and 223655 |
| 223655 | | Feed Lifting Eccentric Fork Oiling Felt |
| 200173-804 | | Feed Lifting Eccentric Fork Oiling Felt Screw |
| 350197-805 | | Feed Lifting Eccentric Fork Screw |
| 225837 | | Feed Lifting Eccentric Fork Screw Washer |
| 201220-833 | | Feed Lifting Eccentric Set Screw |
| 267245 | | Feed Regulating Stud |
| 240245 | | Feed Regulating Stud Retaining Spring |
| 270026 | | Feed Regulating Stud Spring |
| 508338 | | Head End Oil Reservoir Felt |
| 240556 | | Hook (sewing) |
| 240557 | | Hook 240556 with 203525, 240559, two each 201258-806 and 201409-806 |
| 240558 | | Hook and Bobbin Case Complete: Nos. 233765 and 240557 |
| 224019 | | Hook Bushing (lower) (bronze) |
| 200364-803 | | Hook Bushing (lower) Set Screw |
| 224020 | | Hook Bushing (upper) (bronze) |

| <u>No.</u> | <u>Amt.</u> | <u>Name</u> |
|------------|-------------|--|
| 200446-803 | | Hook Bushing (upper) Position Screw |
| 267188 | | Hook Driving Gear (spiral) with 200382-833 and 201220-833 |
| 201220-833 | | Hook Driving Gear Position Screw |
| 200382-833 | | Hook Driving Gear Set Screw |
| 240167 | | Hook Driving Pinion (spiral) with 200382-833 and 201220-833 |
| 201220-833 | | Hook Driving Pinion Position Screw |
| 200382-833 | | Hook Driving Pinion Set Screw |
| 224022 | | Hook Driving Pinion Thrust Washer |
| 244712 | | Hook Driving Shaft |
| 244713 | | Hook Driving Shaft Ball Bearing (double shielded bearing) |
| 267190 | | Hook Driving Shaft Ball Bearing Collar with 200382-833 and 201220-833 |
| 244714 | | Hook Driving Shaft Ball Bearing Collar 267190 with 244713 |
| 201220-833 | | Hook Driving Shaft Ball Bearing Collar Position Screw |
| 200382-833 | | Hook Driving Shaft Ball Bearing Collar Set Screw |
| 267063 | | Hook Driving Shaft Ball Bearing Retaining Washer |
| 200580-819 | 3 | Hook Driving Shaft Ball Bearing Retaining Washer Screw |
| 244715 | | Hook Driving Shaft Bearing (left) |
| 508322 | | Hook Driving Shaft Bearing (left) Oil Tube |

| <u>No.</u> | <u>Amt.</u> | <u>Name</u> |
|------------|-------------|--|
| 508321 | | Hook Driving Shaft Bearing (left) Oil Tube 508322 with 508323 |
| 508323 | | Hook Driving Shaft Bearing (left) Oil Tube Wick |
| 203525 | | Hook Gib |
| 201253-806 | 2 | Hook Gib Screw |
| 240559 | | Hook Needle Guard |
| 201409-806 | 2 | Hook Needle Guard Screw |
| 223850 | | Hook Saddle with 200009-805 |
| 224024 | | Hook Saddle 223850 with 200364-803, 200446-803, 224019 and 224020 |
| 240560 | | Hook Saddle Complete: Nos. 200118-804, 200364-803, 223623, 224004, 224005, 224022, 224024, 240167, 240558 and 265088 |
| 244718 | | Hook Saddle Bearing (right) |
| 508325 | | Hook Saddle Bearing Oil Tube |
| 508324 | | Hook Saddle Bearing Oil Tube 508325 with 508332 |
| 508332 | | Hook Saddle Bearing Oil Tube Wick |
| 263093 | | Hook Saddle Bearing Oil Wick (right) No. 1130 Time 5/32"Ø x 1-5/8" long) |
| 200009-805 | | Hook Saddle Pinch Screw |
| 200006-805 | | Hook Saddle Screw |
| 225585 | | Hook Saddle Screw Washer |
| 508274 | | Knee Lifter Lifting Lever |
| 508269 | | Knee Lifter Lifting Lever 508274 with 000225-850 and 508270 |

| <u>No.</u> | <u>Amt.</u> | <u>Name</u> |
|------------|-------------|---|
| 500279-850 | | Knee Lifter Lifting Lever Hinge Screw |
| 227561 | | Knee Lifter Lifting Lever Return Spring |
| 240205-002 | | Lifting Bell Crank |
| 500280-803 | | Lifting Bell Crank Cap Screw |
| 508260 | | Lifting Bell Crank Link |
| 500281 | | Lifting Bell Crank Link Screw Stud |
| 001664-805 | | Lifting Bell Crank Link Screw Stud Nut |
| 268064 | | Lifting Eccentric |
| 508273 | | Lifting Eccentric Complete: Nos. 268064, 268065, 268066, 268067 and 508254 |
| 268065 | | Lifting Eccentric Adjusting Disc |
| 268066 | | Lifting Eccentric Adjusting Disc Spring |
| 268067 | | Lifting Eccentric Adjusting Disc Spring Collar with two 200382-833 |
| 200382-833 | 2 | Lifting Eccentric Adjusting Disc Spring Collar Set Screw |
| 508255 | | Lifting Eccentric Connection |
| 240171 | | Lifting Eccentric Connection Crank with 200029-805 and 248821 |
| 248821 | | Lifting Eccentric Connection Crank Oil Wick |
| 200029-805 | | Lifting Eccentric Connection Crank Pinch Screw |
| 508293 | | Lifting Eccentric Flange |
| 508254 | | Lifting Eccentric Flange 508293 with 000624-833 267623, 500313-850, two each 241763, 350467-830 350477-803 and 350548-803 |

| <u>No.</u> | <u>Amt.</u> | <u>Name</u> |
|---------------|-------------|--|
| 500313-850 | | Lifting Eccentric Flange Position Screw |
| 000624-833 | | Lifting Eccentric Flange Position Screw Set Screw |
| 267623 | | Lifting Eccentric Friction Plate |
| 350548-803 | 2 | Lifting Eccentric Friction Plate Screw |
| 350477-803 | 2 | Lifting Eccentric Friction Plate Screw Set Screw |
| 241763 | 2 | Lifting Eccentric Friction Plate Screw Set Screw Packing |
| 350467-830 | 2 | Lifting Eccentric Set Screw |
| 240517 | | Lifting Presser Foot |
| 200074-806 | | Lifting Presser Foot Screw |
| 508298 | | Lifting Rock Shaft |
| 508264 | | Lifting Rock Shaft Complete: Nos. 001664-805, 500281 and 508298 |
| 240174 | 2 | Lifting Rock Shaft Bushing |
| 508294 | | Machine Pulley (aluminum alloy casting for "V" belt) |
| 508257 | | Machine Pulley 508294 with 141566-803 and 141567-803 |
| 508256 | | Machine Pulley with 272142 and 508257 |
| 141566-803 | | Machine Pulley Position Screw |
| 141567-803 | | Machine Pulley Set Screw |
| Cat.3355-22-1 | | Needle (chrome plated) |
| 240498 | | Needle Bar with 200175-804, 201350-806 and 240499 |
| 202552 | | Needle Bar Connecting Link |

| <u>No.</u> | <u>Amt.</u> | <u>Name</u> |
|------------|-------------|--|
| 267220 | | Needle Bar Connecting Link Oil Guard |
| 268197 | | Needle Bar Connecting Link Oil Guard Lock Plate |
| 201313-806 | 2 | Needle Bar Connecting Link Oil Guard Lock Screw |
| 267221 | | Needle Bar Connecting Link Stud with 267466 |
| 200374-830 | | Needle Bar Connecting Link Stud Set Screw |
| 200388-803 | | Needle Bar Connecting Link Stud Set Screw |
| 267466 | | Needle Bar Connecting Link Stud Wick |
| 208552 | | Needle Bar Connecting Stud with 200086-833 and 202330 |
| 200086-833 | | Needle Bar Connecting Stud Pinch Screw |
| 202330 | | Needle Bar Connecting Stud Wick |
| 267222 | | Needle Bar Crank |
| 200378-803 | | Needle Bar Crank Check Screw |
| 267224 | | Needle Bar Crank Friction Washer |
| 200333-803 | | Needle Bar Crank Position Screw |
| 508295 | | Needle Bar Rock Frame |
| 508259 | | Needle Bar Rock Frame 508295 with two 267287 and four 200587-804 |
| 508258 | | Needle Bar Rock Frame Complete: Nos. 040025, 267285 and 508259 |
| 508339 | | Needle Bar Rock Frame Oil Felt |
| 508340 | 3 | Needle Bar Rock Frame Oil Felt Cotter Pin |
| 040025 | | Needle Bar Rock Frame Position Pin |

| <u>No.</u> | <u>Amt.</u> | <u>Name</u> |
|------------|-------------|--|
| 267285 | | Needle Bar Rock Frame Rock Shaft |
| 223693 | | Needle Bar Rock Frame Rock Shaft Crank Connection with 202277 |
| 202277 | | Needle Bar Rock Frame Rock Shaft Crank Connection Oil Wick |
| 267287 | 2 | Needle Bar Rock Frame Wear Plate |
| 200587-804 | 4 | Needle Bar Rock Frame Wear Plate Screw |
| 267362 | 2 | Needle Bar Rock Shaft Bushing |
| 500243-803 | | Needle Bar Rock Shaft Connection Hinge Screw |
| 001662-805 | | Needle Bar Rock Shaft Connection Hinge Screw Nut |
| 508299 | | Needle Bar Rock Shaft Connection Link Crank |
| 508267 | | Needle Bar Rock Shaft Connection Link Crank 508299 with 500242-803 |
| 508266 | | Needle Bar Rock Shaft Connection Link Crank Complete: Nos. 001662-805, 223693, 500243-803 and 508267 |
| 500242-803 | | Needle Bar Rock Shaft Connection Link Crank Pinch Screw |
| 508285 | | Needle Bar Rock Shaft Crank (adjustable) |
| 508302 | | Needle Bar Rock Shaft Crank (adjustable) Pin |
| 500278-803 | | Needle Bar Rock Shaft Crank Slide Screw |
| 001662-803 | | Needle Bar Rock Shaft Crank Slide Screw Lock Nut |
| 500787-803 | | Needle Bar Rock Shaft Crank Slide Screw Nut |
| 508286 | | Needle Bar Rock Shaft Crank Slide Screw Spacer |

| <u>No.</u> | <u>Amt.</u> | <u>Name</u> |
|------------|-------------|--|
| 240499 | | Needle Bar Thread Guide |
| 200175-804 | | Needle Bar Thread Guide Screw |
| 201350-806 | | Needle Set Screw |
| 208566 | | Presser Bar with 200074-806 |
| 241352-002 | | Presser Bar Bushing (lower) |
| 207072 | | Presser Bar Bushing (upper) |
| 200352-833 | 2 | Presser Bar Bushing Set Screw |
| 508309 | | Presser Bar Lifter |
| 508300 | | Presser Bar Lifter Bracket |
| 508268 | | Presser Bar Lifter Bracket 508300 with 051369-803 |
| 051369-803 | | Presser Bar Lifter Bracket Pinch Screw |
| 200653-803 | | Presser Bar Lifter Hinge Screw |
| 202337 | | Presser Bar Position Guide |
| 202338 | | Presser Bar Position Guide Lever with 200086- 833 |
| 200086-833 | | Presser Bar Position Guide Lever Pinch Screw |
| 200352-833 | | Presser Bar Position Guide Set Screw |
| 508291 | | Presser Bar Spring (flat) |
| 210949 | | Presser Bar Spring Bracket with 200086-833 |
| 200086-833 | | Presser Bar Spring Bracket Pinch Screw |
| 350581-803 | | Presser Bar Spring Regulating Screw |
| 200948-806 | | Presser Bar Spring Support Screw |

| <u>No.</u> | <u>Amt.</u> | <u>Name</u> |
|------------|-------------|---|
| 244759 | | Safety Clutch Complete: Nos. 244760, 244761, 244763, three each 001266-830, 244762 and 244764 |
| 244760 | | Safety Clutch Belt Pulley with 202253 |
| 202253 | | Safety Clutch Belt Pulley Spring Flange |
| 244764 | 3 | Safety Clutch Driving Ball (7/32 in. diameter) |
| 244762 | 3 | Safety Clutch Driving Ball Spring |
| 244761 | | Safety Clutch Over Load Pulley with two 140197-830 and three 001258-830 |
| 001258-830 | 3 | Safety Clutch Over Load Pulley Adjusting Screw |
| 001266-830 | 3 | Safety Clutch Over Load Pulley Adjusting Screw Lock Screw |
| 244763 | | Safety Clutch Over Load Pulley Retaining Ring |
| 140197-830 | 2 | Safety Clutch Over Load Pulley Set Screw |
| 241518 | | Take-up Lever |
| 202399 | | Take-up Lever Driving Stud with 244071 |
| 244071 | | Take-up Lever Driving Stud Oil Wick |
| 244726 | | Take-up Lever Guard |
| 201341-803 | 3 | Take-up Lever Guard Screw |
| 267239 | | Take-up Lever Hinge Stud with 235706 |
| 235706 | | Take-up Lever Hinge Stud Oil Wick |
| 200383-803 | | Take-up Lever Hinge Stud Set Screw |
| 240023 | | Tension Bracket with 201224 and 236060 |

| <u>No.</u> | <u>Amt.</u> | <u>Name</u> |
|------------|-------------|---|
| 244727 | | Tension Bracket Complete: Nos. 201199, 204271, 223438, 223703, 223704, 223706, 240023, 267315, 267368, 350588-819, two each 200309-805, 201572-819 and 244048 |
| 200159-806 | | Tension Bracket Screw |
| 244048 | 2 | Tension Disc |
| 236060 | | Tension Disc Position Pin |
| 508270 | | Tension Release Actuating Spring |
| 000225-850 | | Tension Release Actuating Spring Screw |
| 508277 | | Tension Release Bell Crank |
| 000086-850 | | Tension Release Bell Crank Hinge Screw |
| 508275 | | Tension Release Bracket |
| 508272 | | Tension Release Bracket 508275 with 000086-850 and 508277 |
| 000175-850 | 2 | Tension Release Bracket Screw |
| 223703 | | Tension Release Lever |
| 267265 | | Tension Release Lever Rod |
| 267388 | | Tension Release Lever Rod Tube |
| 200309-805 | 2 | Tension Release Lever Screw |
| 223704 | | Tension Release Plunger |
| 204271 | | Tension Release Washer |
| 223438 | | Tension Spring |
| 201224 | | Tension Stud |
| 201572-819 | 2 | Tension Thumb Nut |
| 223706 | | Thread Controller Disc |

| <u>No.</u> | <u>Amt.</u> | <u>Name</u> |
|------------|-------------|--|
| 350588-819 | | Thread Controller Disc Screw |
| 267368 | | Thread Controller Spring |
| 267315 | | Thread Controller Spring Stop |
| 201199 | | Thread Controller Stud with 204925 |
| 200337-803 | | Thread Controller Stud Set Screw |
| 204925 | | Thread Controller Stud Washer |
| 267316 | | Thread Guide |
| 271017 | | Thread Guide (top of Arm) |
| 201525-805 | | Thread Guide (top of Arm) Lock Nut |
| 200582-819 | | Thread Guide Screw |
| 244745 | | Thread Lubricator Complete: Nos. 001623-819, 201738-819, 201750-819, 244734 to 244743, 244748, 267323, two 244746 and six 201402-819 |
| 241765 | | Thread Lubricator Oil Pad (felt) |
| 263554 | | Thread Lubricator Oil Pad Holder |
| 244734 | | Thread Lubricator Oil Pad Holder 263554 with 241765, 244744 and two 200143-819 |
| 200143-819 | 2 | Thread Lubricator Oil Pad Holder Screw |
| 244735 | | Thread Lubricator Oil Reservoir Cover (on Face Plate) |
| 244736 | | Thread Lubricator Oil Reservoir Cover Gasket (on Face Plate) |
| 201402-819 | 6 | Thread Lubricator Oil Reservoir Cover Screw |
| 244737 | | Thread Lubricator Oil Socket |
| 001623-819 | | Thread Lubricator Oil Socket Lock Nut |

| <u>No.</u> | <u>Amt.</u> | <u>Name</u> |
|------------|-------------|---|
| 244738 | | Thread Lubricator Oil Socket Lock Nut Washer |
| 244746 | 2 | Thread Lubricator Oil Socket Oil Seal |
| 244739 | | Thread Lubricator Oil Socket Plunger |
| 201750-819 | | Thread Lubricator Oil Socket Plunger Adjusting Nut |
| 244740 | | Thread Lubricator Oil Socket Plunger Oil Seal (rubber) |
| 244741 | | Thread Lubricator Oil Socket Plunger Release Lever |
| 267323 | | Thread Lubricator Oil Socket Plunger Release Lever Pin |
| 244742 | | Thread Lubricator Oil Socket Plunger Spring |
| 244743 | | Thread Lubricator Oil Tube |
| 201738-819 | | Thread Lubricator Oil Tube Nut |
| 244744 | | Thread Lubricator Plate |
| 200582-819 | 2 | Thread Lubricator Plate Screw |
| 244748 | | Thread Oil Lubricator Adjusting Nut Retainer |
| 244729 | | Thread Retainer |
| 240144 | | Throat Plate |
| 000691-806 | 2 | Throat Plate Screw |
| 020866-997 | | Trade Mark |
| 228485 | 2 | Trade Mark Drive Screw |
| 508336-055 | | Variety Plate |
| 228485 | 2 | Variety Plate Drive Screw |
| 240183 | | Vibrating Presser Bar |

| <u>No.</u> | <u>Amt.</u> | <u>Name</u> |
|------------|-------------|--|
| 240184-002 | | Vibrating Presser Bar Connecting Link |
| 508358 | | Vibrating Presser Bar Connecting Link Oil Wick |
| 508357 | | Vibrating Presser Bar Connecting Link Oil Wick Clamp |
| 508261 | | Vibrating Presser Bar Extension |
| 508297 | | Vibrating Presser Bar Extension Guide Collar |
| 508262 | | Vibrating Presser Bar Extension Guide Collar 508297 with 051095-803 |
| 051095-803 | | Vibrating Presser Bar Extension Guide Collar Pinch Screw |
| 508263 | | Vibrating Presser Bar Extension Spring |
| 202277 | | Vibrating Presser Bar Wick |
| 240518 | | Vibrating Presser Foot, 40 needle hole, with 201015-819 |
| 201015-819 | | Vibrating Presser Foot Pinch Screw |

ACCESSORIES

for Export

| <u>No.</u> | <u>Amt.</u> | <u>Name</u> |
|---------------|-------------|---|
| 200157-819 | | Attachment Screw |
| 200861-819 | | Bed Slide Thumb Screw |
| 203470 | 2 | Bobbin |
| 228886 | | Drip Pan (plastic) Complete Instruction Book |
| 503557 | | Knee Lifter cpl. |
| 012361 | 2 | Machine Hinge |
| 041400 | | Machine Rest Pin (wood) |
| Cat.3355-20-1 | 3 | Needles |
| Cat.3355-22-1 | 2 | Needles |
| 120342 | | Oiler (copper plated) with 120343 |
| 228476 | | Screw Driver (bobbin case) |
| 259462 | | Universal Bobbin Winder cpl. |

ACCESSORIES

KNEE LIFTER

| <u>No.</u> | <u>Amt.</u> | <u>Name</u> |
|------------|-------------|--|
| 503557 | | Knee Lifter Complete: Nos. 006337, 039811, 147175, 150668, 151149, 202784, 228347, 503568, 503570, 503571 and 503574 |
| 151149 | | Knee Lifter Auxiliary Base with three each 140500-813 and wood screws 1 3/4 in. No. 12 F.H. |
| 140500-813 | 3 | Knee Lifter Auxiliary Base Screw |
| | 3 | Knee Lifter Auxiliary Wood Screw (1 3/4 in. No. 12 F.H.) |
| 228347 | | Knee Lifter Lifting Lever Pull Chain |
| 202784 | | Knee Lifter Lifting Lever Pull Chain Hook |
| 503559 | | Knee Lifter Rock Shaft (long) |
| 503575 | | Knee Lifter Rock Shaft (short) |
| 503558 | | Knee Lifter Rock Shaft Bracket |
| 503574 | | Knee Lifter Rock Shaft Bracket 503558 with 268072, 503559, 503561, 503567, 503575 and two 503560 |
| 503560 | | Knee Lifter Rock Shaft Catch Ring |
| 503563 | | Knee Lifter Rock Shaft Knee Arm Hinge Bracket Lever (long) |
| 503562 | | Knee Lifter Rock Shaft Knee Arm Hinge Bracket Lever (long) 503563 with 500249-813 |
| 503565 | | Knee Lifter Rock Shaft Knee Arm Hinge Bracket Lever (short) |
| 503564 | | Knee Lifter Rock Shaft Knee Arm Hinge Bracket Lever (short) 503565 with 500249-813 |

| <u>No.</u> | <u>Amt.</u> | <u>Name</u> |
|------------|-------------|--|
| 500249-813 | | Knee Lifter Rock Shaft Knee Arm Hinge Bracket Lever (long) Pinch Screw |
| 500249-813 | | Knee Lifter Rock Shaft Knee Arm Hinge Bracket Lever (short) Pinch Screw |
| 147174 | | Knee Lifter Rock Shaft Knee Arm Plate |
| 147175 | | Knee Lifter Rock Shaft Knee Arm Plate 147174 with 147176, 147177 and two 147303 |
| 147176 | | Knee Lifter Rock Shaft Knee Arm Plate Hinge Fork with 000356-803 |
| 147177 | | Knee Lifter Rock Shaft Knee Arm Plate Hinge Fork Hinge Pin |
| 147303 | 2 | Knee Lifter Rock Shaft Knee Arm Plate Hinge Fork Hinge Pin Retaining Clip |
| 000356-803 | | Knee Lifter Rock Shaft Knee Arm Plate Hinge Fork Set Screw |
| 503570 | | Knee Lifter Rock Shaft Knee Plate Arm |
| 503569 | | Knee Lifter Rock Shaft Knee Plate Arm Bracket |
| 503568 | | Knee Lifter Rock Shaft Knee Plate Arm Bracket 503569 with two 000356-803 |
| 000356-803 | 2 | Knee Lifter Rock Shaft Knee Plate Arm Bracket Screw |
| 150668 | | Knee Lifter Rock Shaft Knee Plate Pad (Rubber) |
| 503561 | | Knee Lifter Rock Shaft Lever Complete: Nos. 147180, 503562, 503564 and two 503566 |
| 147180 | | Knee Lifter Rock Shaft Lever Link |
| 503566 | 2 | Knee Lifter Rock Shaft Lever Link Hinge Pin |
| 503567 | | Knee Lifter Rock Shaft Lever Retaining Spring |
| 006337 | | Knee Lifter Rock Shaft Lifting Bracket with two 000356-803 |

| <u>No.</u> | <u>Amt.</u> | <u>Name</u> |
|------------|-------------|---|
| 039811 | | Knee Lifter Rock Shaft Lifting Bracket Extension with 039576 |
| 000356-803 | 2 | Knee Lifter Rock Shaft Lifting Bracket Set Screw |
| 039576 | | Knee Lifter Rock Shaft Lifting Chain Hook |
| 503560 | | Knee Lifter Rock Shaft Retaining Spring |
| 268072 | | Knee Lifter Rock Shaft Stop Collar with two 200386-803 |
| 200386-803 | 2 | Knee Lifter Rock Shaft Stop Collar Set Screw |
| 503572 | | Knee Lifter Rock Shaft Support Bracket |
| 503571 | | Knee Lifter Rock Shaft Support Bracket 503572 with 503573, two each 051208-819, 175184-819 and 500282 |
| 503573 | | Knee Lifter Rock Shaft Support Bracket Adjusting Plate |
| 051208-819 | 2 | Knee Lifter Rock Shaft Support Bracket Adjusting Plate Screw |
| 175184-819 | 2 | Knee Lifter Rock Shaft Support Bracket Adjusting Plate Screw Washer |
| 500282 | 2 | Knee Lifter Rock Shaft Support Bracket Adjusting Plate Wood Screw (5 x 20 DIN 96 St) |

ACCESSORIES

UNIVERSAL BOBBIN WINDER

(SWINGING AUTOMATIC, RIGHT HAND)

FOR "V" BELT DRIVE

| | |
|--------|-------------------------------|
| 259428 | Bobbin Winder Brake (leather) |
| 259429 | Bobbin Winder Brake Clamp |

| <u>No.</u> | <u>Amt.</u> | <u>Name</u> |
|------------|-------------|--|
| 200113-806 | | Bobbin Winder Brake Clamp Screw |
| 225453 | | Bobbin Winder Frame with 244071 and 259660 |
| 225454 | | Bobbin Winder Frame Hinge Pin |
| 244071 | | Bobbin Winder Frame Oil Packing (wick) |
| 259660 | | Bobbin Winder Frame Oil Well Washer |
| 225455 | | Bobbin Winder Frame Spring |
| 225456 | | Bobbin Winder Frame Spring Plunger |
| 259930 | | Bobbin Winder Pulley with 000457-830 |
| 000457-830 | | Bobbin Winder Pulley Set Screw |
| 225381 | | Bobbin Winder Spindle |
| 225444 | | Bobbin Winder Stop Latch |
| 200056-805 | | Bobbin Winder Stop Latch Screw |
| 225458 | | Bobbin Winder Stop Latch Thumb Lever |
| 225459 | | Bobbin Winder Stop Latch Thumb Lever Hinge Stud |
| 225459 | | Bobbin Winder Stop Latch Thumb Lever Joint Stud |
| 202478 | | Bobbin Winder Stop Latch Trip Lever |
| 200299-819 | | Bobbin Winder Stop Latch Trip Lever Hinge Screw |
| 225461 | | Bobbin Winder Tension Bracket with 201499-819 |
| 225462 | | Bobbin Winder Tension Bracket Complete: Nos. 013710, 201572-819, 225461 and two 002102 |
| 259662 | | Bobbin Winder and Tension Bracket Base |

| <u>No.</u> | <u>Amt.</u> | <u>Name</u> |
|------------|-------------|---|
| 200082-804 | | Bobbin Winder Tension Bracket Screw |
| 228026 | | Bobbin Winder Tension Bracket Screw Washer |
| 002102 | 2 | Bobbin Winder Tension Disc |
| 013710 | | Bobbin Winder Tension Spring |
| 201499-819 | | Bobbin Winder Tension Stud |
| 201572-819 | | Bobbin Winder Tension Stud Thumb Nut |
| 259462 | | Universal Bobbin Winder Complete: Nos. 200056-805, 200082-804, 200113-806, 200299-819, 202478, 225381, 225444, 225453 to 225456, 225458, 225462, 228026, 259428, 259429, 259662, 259930, two each 225459 and Wood Screws 3/4 in. No. 12 R.H.B. |