Singer 71-201

MACHINE NO. 71-201 HISTORICAL COPY

```
DO NOT REMOVE
#249601
          Arm with 24081
   8582
              Dowel Pin (2)
241206
              Oil Sup (back)
262130
                     (front)
              Screw (back) (2)
   748E
   868E
                    (front) (2)
249602
              Shaft
#24081
                   Bushing (front)
                            Oil Packing (wick) (2)
202260
249622
                   Flanged Bushing (back)
   435ALX "
                                          Ses Screw
  1069D
                   Screw
 39620
              Side Cover
                     " Screw
   190D
249664
              Top Cover (left)
249605
                        (right)
                        Screw (3)
   190D
262055
          Automatic Knife Disengaging Lever
                                           Bracket
262056
                                              " Sorew
 51407AL
                                           Hinge Screw
  974C
                                                   " Nut
  1698c
                                           Thread Guide
262057
                                                    " Screw
  1443F
249606
         Barring Lever
                       Hinge Screw
350476F
                       Spring
249607
                              Screw Stud
  1330C
249842
                  Pla te (2)
          (for use with Feed Wheel 249841
```

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Barring Plate (first bar), (For use with Feed Wheel 249802)
249801
           Barring Plate (second bar)
(For use with Feed Wheel 249802)
249804
           Barring Plate Screw (2)
350229E
                       11
                                  Washer (2)
206482
249610
                    Point
                       " Screw
    191F
                    Shaft with 452ALX
249611
                          Adjusting Lock Nut (2)
201713C
249612
                          Guard
                            " Screw (2)
    208AL
249613
                    Slide
                          Operating Plate (adjustable)
249740
                                                           Screw (2)
    223D
                                             Adjusting Screw
 350253C
                                                             Nut
   1607E
                                             (stationary)
 249614
                                                         Screw (2)
    228D
                               Ħ
                                     Rod
 249615
                                         Stud
 249616
                           Stop
 249619
                                 Attaching Screw
    704E
                                 Screw (adjustable)
  * 898c
                                                     Set Screw
    452AIX
#262101
           Bed
                011 Guard with 249883
 2498<del>9</del>4
                            Oil Tube (brass)
 249883
                            Screw
   1235F
```

```
Belt Guard with 269605
262102
                    Cushion (fibre)
228899
                    Hinge Screw (2)
200273D
                                Washer (2)
203411
262141
                    Lock Spring
                                Screw (2)
350680ALX
269605
                         Stud
              Shifter with 350287F
249853
                      Operating Collar with 350329F
249854
                                        Set &crew
350329F
                                Rod
249855
                                  Ħ
                                     Set Screw
350287F
350287F
                      Set Screw
                      Shaft
249856
                           Bracket
249857
                                   Hinge Screw
350288F
                                   Extension with 51047E
249858
                                             Pinch Screw
                        n
 51047E
                         Ħ
                                             Screw
   158E
                                   Spring
 23554
                                         Screw Stud (lower)
350338E
                                                     (upper)
350339E
                                   Stop
249860
                                        Screw
   191F
                            Guide Collar with 237D
249861
                                         Position Pin
  2269
                                         Sat Screw
   237D
                            Spring
249862
                      Stop Washer (rawhide)
 39882
                                -4-
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7. g --

```
249863 Belt Shifter Trip Point
                        " Screw
 756E
249864
                      Stud
39647 Clamp Arm
               Adjusting Screw(2)
 625F
                       " Nut (2)
 1547X
             " Bracket with 196F
39584
                  " Guide (left)
40003
                          " Screw (2)
 219F
                          (right)
40004
                          " Screw (2)
 207F
                      Screw (3)
 191F
                     Washer (3)
 39541
 23379
                Hinge Block
                      " Pin
 23380
                     " " Set Screw
 196F
                Screw (3)
 4020
            Carrier with two 934X
262103
                  Block with 40007 and four 404D
 10 006
                   " Plate
 40007
                    " Screw
 HOHD
 23384
                  Connecting Rod
                      " Hinge Screw
  520
                   Guide (left)
 39591
                      " Screw (long)
  756D
                       " (short)
  13450
                       (right)
 39645
                          " Screw (2)
  1230F
```

249623	Clamp	Carrier	Regulator	with 240D, 1960 and 39583
12320	Ħ	n	Ħ	Hinge Screw
1960	tf	Ħ	11	Roller and Screw Stud with 1520D
1520D	Ħ	n	11	n n n Nut
249895	Ħ	. 11	tt	Slide
350076c	11	Ħ	Ħ	Stud (to regulate length of bihole)
1671C	tt	17	n	" Nut
39532	Ħ	11	n	" Sleeve
39583	tt	11	13	" Stop
240D	Ħ.	37	1 f	" " Screw
39605	11	1!	Slide with	n 1345D,30591 and two 756D
23392	Ħ	tt	" Guid	de (left)
23393	**	11	n n	(right)
914F	11	Ħ	17 17	Screw (4)
249625	11	Ħ	" Leve	er with 1960
23395	Ħ	n	tt tt	Regulator
23396	11	11	11 11	" .Cap
223D	11	11	it it	" ** Screw (4)
67D	12	Ħ	n n	" Screw
1960	19	tt	n n	Roller and Screw Stud with 1520D
1520D	11	11	11 11	n n n Nut
7278	Ħ	17	tt tt	Socket Joint
12340	11	11	" Regu	lating Stud
23397	15	I 1	Ħ .	" " Bushing
1658c	71	11	1t	" Thumb Nut
12560	11	*1	" Scre	эw (2)
934 X	tt-	tt St	ay Plate S	dcrew
249626	n	Check wi	th 249630,	350297E and gwo 50138F, for 3/8 to 3/4 in. buttonholes

```
Clamp Check Clamping Section (heft)
249627
249628
                                                (right)
                                                Serew
   337E
                          Holder
 39650
           (For use with 249629 and 249810)
           Clamp Check Holder Adjusting Screw
   337E
                                                     Friction Flate
249749
             11
                                   Hinge Cap Screw
   212D
                              Ħ
                     tt
              11
                                    Stop Screw
   237D
                     11
                                                Washer
 39715
                         Screw (2)
  1296AL
                         Section and Cutting Plate
249630
                     11
                                                        Screw
 50138F
                     **
                                                        Support Stud
350297E
                         Stop Screw
  1296AL
                         Thread Clamping Pressure Spring
249840
                                                               Screw
350298D
           Clämp Check complete, for 3/8 to 3/4 in. buttonholes, Nos. 219F, 232105, 249626 to 249628, 249719, 249720, 249827, 249828, 249840, 350298D and four 337E
249629
              Ħ
                    Lifting Arm
249588
                                   Connection (lower section)
              11
                         Ħ
                               11
249759
                         11
                               Ħ
                                                 (upper section)
249865
           Clamp Lifting Arm Connection complete, Nos. 704C, 23390,
249866
                                         249759 and 249865
                                 Connection Hinge Screw
     41C
                                        11
                                                             Nut
              tt
                      11
   1520D
                                        11
                      tt
                                                 Lock
249867
                                        **
                                                       Hinge Screw
                     . 11
              Ħ
    940F
                                        11
                                                       Spring
232065
```

10 c			-								
201295E	Clamp	Lifting	Arm	Connec	tion Lock	Spri	ng Scr	ew St	ıđ		
249805	11	n	, 11	tt	n	Stop	p Plat	е			
90 1940	Ħ	t)	, 11	Ħ	tt.	Ħ	M	Supp	ort	Stud	
249760	11	Ħ	#	n	n	Trip	Leve	r wit	a 69	OD	
690D	11	!! .	11	11	n	11	11	Pincl	ı Sc	rew	
1901	it .	11	tt	π	Rolle: 229D and		Screw 4	Stud	wit	h	
40016	Ħ	π	Ħ	n	Rolle	r and	Screw	Stud	Bra	cket	
157F	tt	Ħ	11	π	tt .	11	tt .	tt		" Scre	W
39541	, ti	1?	n . 1254	n	" Screw Wa	n sher	11	π	Bra	cket	
229D	11	Ħ	11	Ħ	Rolle	r Cap	Screw				
12424	11	tt	Ħ	11	1:	tř	π 1	Washer	ŗ.		
704C	ŧŧ	11	tt	n	Screw						
23390	Ħ	11	Ħ	11	11	Washer	r				
1 99D	11	11	ŧt	Strew	(2)						
40020	n -	Plate									
1235F	11	" Scr	ew (L	,)				+			
23573	11	" Sup	port								
402D	n	tf	tt S	Screw (2	2)						
23574	11	Post									
1659F	Ħ	Pressur	e Reg	gulating	g Thumb N	ut					
23404	Ħ	Spring									
23693	11	n B	ushir	ng							
1294C	11	11	tt	Posit	lon Stud						
1550J	tf	Ħ	11	11	11	Nut					
262126	Cloth	Plate (front	:)							
140091D	11	11	Ħ	Screw	(2)						
262105	n	# (************************************	lowei	## 1,50 mm.							
1953	, n	#	" I	Roller	and Screw	Stud	with	1655C	and	37310	

16550	Cloth	Plate	(lowe	r)]	Roller	and	Scre	w Stud	l Nu	ıt	
37310	11	11	11		Ħ	Ħ	11	11	Wa	sher	
262106	n	Ħ	11	٠	11	Bear	ing :	Plate			
3930	tt	Ħ	Ħ		11	11		11	Ser	tew (2	.)
756D	n	11	11	Sc	rew (L	t)					
26211414	Ħ	1t	(uppe	r)	Mounti	ing Br	acke	t			
1300D	. 11	11	Ħ		11		11	Sore	w (2	2)	
232131	tt	tt	11		tt		ŧŧ	11	We	asher	(2)
20197	Crank	Connec	eting	Rođ	with	20198	,125	(Oft) क	nd t	two 89	6AL
# 20198	Ħ	1	it .	tt	Cap	for 2	0197				
896AL	11	•	Ť	tt	Ħ	Screw					
908C	11	,	li	11	Hing	ge Scr	ew				
201749E	tt	,	lt .	11	ŧį ·	11					
249933	11	,	tt	Ħ	Ħ	11	01	.1 Tub	e (1	orass)	1
202423	#	!	Ħ	tt	tt	11	C	iling	Wid	ok .	
125044	11		ti	11	011	Packin	g (f	elt)			
262121	Cycli	ng Swi	tch Ac	tue	ting !	Lever	Driv	ing S	tud		
2017320		n	11	11	1	tt	11	!	Ħ	Nut	
249631	Face	Plate									
21 7 D	ŧŧ	" S	crew	(low	ver)						
190D	11	Ħ	11	(upp	er)						
249846	Feed	Drivin	g Gear								
249965	tt	n	tt	(:	Lnterm	ed ate					
40141	et ·	Ħ.	11		Ħ					r Stud	
249967	tf	11	11		tt					r Stud	
249968	11	11	. 11		tt		1	for Sw	ring	Brac!	ket
262035	11	11	Ħ		11		I	Bracke			
2ول101 🛂	. 11	· tt	11		11			11	Pos	ition	Lever
350500F	22	. 11	11		Ħ,	Clamp:	ing i	n Screw		11	Lever
	u				-9-	-	<u> </u>		<u> </u>		The second

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			•	-		
	2 62036	Feed	Drivin	g Gear	(intermediate) Pinion Shaft	
-	262037	11	π	11	" " Collar with two 201026C	
i.						
	2010260	Ħ	Ħ	n	(intermediate) Pinion Shaft Collar	
•	249849	11	11	n	(intermediate) Pinion Shaft Eccentric Bushing	
	249844	Ħ	II.	11	(intermediate) Pinion Shaft Eccenttic Bushing Position Plate	
	1610	***	Ħ	tt	(intermediate) Pinion Shaft Eccentric Bushing Position Plate Screw	
	232719	11	Ħ	tı	(intermediate) Position Pin	
	45 7E	11	it	73	n Set Screw	
	249971	11	72	11	u Stud	
	249972	19	. tf	11	" Swing Bracket	
	350310D	Ħ	tt	***	n n Screw	
	262038	Ħ	Ħ	tt	n n n n Nasher	
	40025	11	Ħ	11	Position Pin	
	1448АЦ	x "	Ħ	Ħ	Set Screw	
	249905	Ħ	Hand I	Ratchet	Lever	
	249906	Ħ	Ħ	ŧŧ	" Extension Handle	
	160X	tt	11	11	n n Screw	
	249907	11	n	n W	" Pawl with 232382	
	900	tt	n	n	" " Hinge Screw	
	250058	11	#	n	" " Spring	
	232382	Ħ	Ħ	11	n n Pin	•
	1449X	11	π	11	" " Screw	
	249914	Feed	Hand	Ratchet	Lever complete, Nos. 90D, 160X, 1449X, 219 905 to 249907, and 250058	
	39924	tt	. . 11	n	Wheel with 460AL	
	3012	11	Ħ	'n	" Pin	
7 m					* Set Screw	
-	249841	Feed	Wheel	with 2	249641 and two 220D (180 stitches, 6 bar)	
•	FE	200		are the second		

-10-

249892 Feed Wheel with 249641 and two 220D (120 stitches, 6 bar)
Note: Feed Wheel 249802 is furnished with this mackine unless
another Feed Wheel is specified on order.

	10174					•							
	201668E	Feed	Wheel	Clampir	ng Nut	•							
	40140	tf	11	Shaft	,								
	457E	# "?	n	n (il Hol	e Plug	Screw	ŧ					
	249640	Ħ	tt -	Trippin	ng Leve	r							
	3502370	n	11	Ħ	Ħ	Hinge	Screw	ď					
	1620E	Ħ	tt	11	11	11	71	Nut	;				
	249868	ŧŧ	11	tt	tt	Point					•		
	2030	tt	11	11	n	t!	Screw	(2))				
· . ·	23435	11	Ħ	Ħ	tt	Spri	ng						
	190D	Ħ	tt	11	π	ŧŧ	Scr	ew					
	184E	15	11	11	π	Stop	Scre	W					
	249641	Ħ	11	11	Point	;							
	220D	11	tt	tt	11	Screw							
	262112	Hand	Start	ing Lev	er								
	262113	11	17	11	Brack	ket			•				
	152D	11	11	t t	Ħ	Screw	1						
	201752X	11	11	11	Lock	Nut			٠.				
	262114	Ħ	Ħ	ı tt	Op er	ating E	3100k						
	* 262046	Inte	rmitte	nt Feed	Wheel								
	#2 62039		tr	n	11	Drivin	ng Bev	el ·	Gear	wit	h two	35188	0
	* 249644		n	11	· #	. 11	n	ľ	71		cket		
	549944		11		tt	with a				230			
	1396E		11	Ħ	Ħ	Driv:	ing Be	vel	Gear			Screw (2)	7
	3502300		n	e de	Ħ	Ħ	•	Ħ,	11	Ce	p Scr	ew	
Si redig	249645		Ħ	11	19	. 11		tt			with	453AL	•
	_40025		11 -	n	11	n		n i	Pini		Posit Set S	ion Pi	LII
	A LESA		tt	11	· # _	* #		**	•	-	240 2	OT 014	

351879	Intermittent	Feed	Wheel	Driving 1	Roller				
351880	Ħ	11	n	n 23389 an	# 3! d 2620	51.879 1 40	with 2	29D	
229D	19	Ħ	11	Driving !			crew		
23389	ft	Ħ	Ħ	ŧŧ	11	11 TT	n Wa	s her	
249934	11	Ħ	tt	tt	Ħ	Oilin	g Felt		
249935	. #	11	Ħ	Ħ	n	tt	11	Holder	
1034F	11	Ħ	Ħ	Ħ	n	tt	Ħ	" Scret (2)	W
262040	n .	11	tt	Ħ	Ħ	Stud		, L	
12546	Ħ	tî	tt	Position	Pin				
350249E	π	π	Ħ	Ħ	Screw				
= 249646	tt .	11	11	Shaft					
249946	Ħ	π	11	# 2496 two 12546	46 wit	h 2496	74 , 262	046 and	
23445	Knife,3/8 in	ch							
234446	" 7/15 i	nch							
23447	" 1/2 in	ch							
84418	" 9/16 1	nch				,			
9 بلبا3	" 5/8 in	ch.							
N	ote: Knife 234	49 is	fum i	shed with	this	mac hin	e unle	ss	

Note: Knife 23449 is furnished with this machine unless another knife is specified on order

23450	Knife	,11/1	L6 inch			
23451	12	3/4	inch			
23460	11	Bar				
23461	11	Ħ	Connecting	Link		
1239D	11	11	, ff	11	Hinge	Cap Screw
1240F	11	11	π	11	Ħ	Screw
23462	- 11	11	n	Stud	with ?	1319F
1319F	11	11	tt ·	TÎ	Clamp	ing Screw

262128	Knife	Bar	Disengaging	Lever	with 2	262058
249657	ti	Ħ	tt	n	Catch	with 1963
249658	Ħ	Ħ	Ħ	# 23	11 3808 9	Bracket with 1242D and
238089	11	11	n	17	Catch	Bracket Position Pin
50416F	18	11	π	Ħ	n	Hinge Sorem
1547X	π	Ħ	Ħ	tt	Ħ	Hinge Screw Nut
1963	Ħ	11	tt	Ħ	11	Roller and Stud
249659	tt	Ħ	Ħ	11	п	Spring
1241D	11	n	tt	Ħ	tt	" Screw Stud
23466	**	Ħ	1f	11	Ħ	Tripping Point
249869	Knife	Bar	Disengaging	w1.7	Catch th 1753 BALX	Tri pping Point Collar E,756E,23466,249863 and two
цц8Ат.	X "	11	17	Lever Se	Catch t Scre	Tripping Point Collar W
175E	tt	11	11	Lever	Catch	Tripping Point Screw
90F	11	11	π	tt	Hinge	Screw
262058	18	11	n	Ħ	Screw	Stud
249660	tt	tf	n	. #	Sprin	g
1242D	Ħ	11	11	11	Ħ	Screw
249661	11	Ħ	Driving Lev	er		
350281C	Ħ	tt	n n	Hing	e Scre	₩
23681	n	11	11 11	Spri	ng	
249662	tt	tt	11 11	(int	ermed i	ate)
מולונ	11	11	n n		tf	Cap Screw
23471	11	tt	13 11		π	Connecting Link
54 R	tt.	tî	tt 1f		tt	" Hinge Screw
3502430	18	ut	n (11		tt	Hinge Screw Stud
201510E	Ħ	11	n n		11	n n Nut

205634	Knife	Bar	Driving	Leve	r (in Wa	term sher	ediat	;e) Hi i	nge	Scre	vStud	
1959	Ħ	11	11	11	(in St	term	ediat	e) Rc. 2 29 D ai	ller nd l	ahd 2424	Scre	I
229D	11	11	Ħ	H	(in	tern	edi.at	te) Ro	ller	Cap	Screw	
12424	11	11	п	#	(i n	tern	edi at	te) Ro	ller	Cap	Screw	Washer
249737	11	Ħ	Spring									•
249544	11	11	Stop									
249545	tt	If	" Re	taine	r Pla	te						
1 68D	17	tt	Ħ	tt	11	So	rew		÷			
50615D	Ħ,	11	† !	11	11	So	rew					
39534	n	Hol d	er									
1243F	tt	11	Guide	Stud								
1608c	tt	11	n	11	Nut							
157F	11	11	Screw									
1547X	11	11	" N	ut (
191F	11	Scre	w _									
23390	tr	t t	Washer									
262115	Machi	ne H	inge Bra	cket	(left	;) wi 35068	lth 2: BOALY	28899,	2621	.41 a	nd two	
262116	ff		11	11	(righ	ıt)						
35065l _l AL	X 11		11	n	Sore	ew (1	Ļ)	-				
262117	11		" Pin	(2)								
262118	11	St	arting I	ever	Rod ?	rip	Leve	r				
262119	11		11	11	Ħ	n	11 .	Brack	et			
350647AL	X "		n	11	. \$1	11	tt	11	Sc	rew		
262120	Ħ		Ħ	Ħ	11	tt	11	Pin				
35057	Needle	Bar	with 90	lμAL								
40148	11	tt	Connect	ing	Link							
	•	÷			-1li-							

102 1 E	Needle	Bar	Conne	octing Link Cap Screw
39601	TT .	11		" Stud with 13410
1341C	11	11		" Set Screw
23477	tf	Ħ	Cran	k with 858mL, 1036AL, 1065AL and 1258AL
1065AL	Ħ	11	Ħ	Position Screw
858AL	11	n	It	Set Screw
23478	tt	Ħ	Fram	ne with 262140
249666	Ħ	ŧŧ	11	Connection
350254F	11	Ħ	tt	" Cap Screw
350251F	ti.	11	11	" Hinge Screw
1651 J	tt	. #	12	" " Lock Nut
249667	Ħ	11	11	Driving Gear
262047	ţţ	1 t	πt	" (intermediate)
249669	11	Ħ,	11	" " Bracket with 1149AL
250397	11	tt	n	n n n Position Pin
129E	11	Ħ	Ħ	n n n screw (2)
262131	tt	11	tt	m m Stud with 262132
2621 32	11	11	11	" " " Oil Packing (wick)
1149AL	tt	tt	Ħ	n n n Set Screw
200068x	11	11	11	" Screw (2)
23610	Ħ	11	n	Pitman (hinge screw end)
23609	11	tt	11	" fregulator end)
190F	tt	11	tt	" Adjusting Screw
7071	11	11	ŧŧ	tt the Washer
23611	Needle	Bar	Frame	Pitman (adjustable) complete, Nos. 23609, 23610, two each 190F and 7071
10420	Ħ	Ħ	11	Pitma n Hinge Screw
1547X	II	tt	11	" " Nut
249673	Ħ	11	11	Regulator
1038C	ţţ	17	π	" _15d justing Screw

			_								
1698C	Needle	Bar	Frame	Regul	ator	Adju	stine	Scr	w Nut		
7070	1 f	n	Ħ	tt			Ħ	Ħ	Sle	8 V 8	
39504	11	Ħ	Ħ	Ħ			Ħ	Ħ	Wasi	he r	
262133	Ħ	11	tt	Ħ	, 2	Hing 6 213 5	e Stu	ld wi	th 262	134	and
262134	11	Ħ	Ħ	*t		Hing	e Stu	nd 01:	l Pack	ing	(wick)
262135	ŧŧ	It	11	tt		Ħ	Ħ	t tt	n	Ret	ainer
<u> </u>	11	tt	ti	Ħ		Ħ	ŧ	Set	t Scre	W	
6 73 F	11	#	17	Screw	Cen	ter	3				
1517D	tf	ŧŧ	11	tt	n	Nu	t				
262122	17	Plai	ь́е								
3502340	17	**	Scre	w (2)							
904AL	11	Set	Screw								
*249674	ff	Vibi	rating	Gear	with	two	3502L	↓9 E			
12546	11		π	11	Posi	tion	Pin				
350249E	ti		11	11		11	Screv	1.			
3965 3	Oscill	atin	g Rock	Shaft	:						
23494	tt.		Ħ	11	Hing	e Pin	with	234	21 -		
23421	11		11	tt	tt	tt	011	Hole	Plug	(les	ther)
448alx	tt		tt	n	Ħ	13	Set	Scre	W		
262014			11	11	011	Pad					
39654	Oscill	atin	g Rock	Shaft	262	ohh Oht	, Nos	234	94 , 396	53 a	ınd
39655	. 11		Shaf	t							
262136	91		n	Bushi	ng (back)					
262137	st		11	11	(front)				
249931	n		11	Ħ		11	011 5	lube	(brass	.)	
250451	11		11	Ħ		11	Ħ	11	Plate		
190D	# 	ie .	Ħ	11	ı	11	#	Ħ	" S	crev	7
* 24993 2	11		11	# _7	.6 ~	#	tt	Ħ	Suppor	t, PJ	late
	- 2		ik	-1	, 0=				, ,		

```
39657 Oscillating Shaft Crank
                              " Set Screw
  1253C
 39658 Oscillating Shaft Crank complete, Nos. 1636E, 24050, 39657,
                                   and two 12530
                                  Slide Block
 19448
                                             Cap Screw
   226J
                                                    " Washer
  12424
                                             Screw Stud
  10350
                                                        Nut
  1636E
          Oscillating Shaft Crank Elide Block complete, Nos. 226J,
  24050
                                   10350,12424 and 19449
         Pulley (loose) with 200584D
#249890
249891
                         Ball Bearing
249892
                         Bushing
                                       sen, soe, 2350s, force the day of
                         Grease Retaining Screw
2005841
          Pulley (loose, ball bearing) complete, Nos. 249890 to 249892
249893
                 (tight) with 454ALX
 249702
                         Pin (2)
  40025
                         Set Screw
    454ALX
 262014
          Sewing Safety Lock
                             Hinge Screw
     59D
                             Pitman (front section)
                    11
 249947
                                     (rear section)
 249948
                                     Screw
    914F
                                       " Washer
  39541
          Sewing Safety Lock Pitman complete, Nos. 249947, 249948,
 249949
                                     two each 914F and 39541
                                    Hinge Screw (back)
 350235D
                                                 (front)
    766D
      DSCATE
```

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249596 Shuttle Race complete, Nos. 907E, 2533, 7326, 39969, 249546, 249593, 249594, two each 399D, 452AIX, 662D, 2532, 249595, 249928 and three 203E

```
Screw (2)
   145F
                 Tensi on Regulating Screw
   591F
15098
                         Spring
249703
         Starting Lever
                         Adjusting Screw
   $17AL
                     Ħ
                                        Nut
  1520D
                         Bracket
249704
                                 Dowel Pin (2)
                     Ħ
  8582
                     17
                                 Screw
   123E
                         Rod
 23511
                              Hinge Screw
    61F
                     11
                          Safety
262031
                          Screw Center
   564C
                                       564c with 1508R (2)
 58384
                     11
                                      Nut
  1508R
                          Spring
222616
                                Collar with two 191F
 39675
                                        Set Screw
   191F
                                Washer
202005
                          Stop Screw
   124C
  1518J
          Stitch Regulating Gear, 18 teeth
249675
                                    20 teeth
249677
                                    24 teeth
249679
                                    30 teeth
249682
         Note: Regulating Gear 249682 is furnished with this machine
```

unless another Gear is specified on order

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249725	Stite	h Re	gulat	ing 0	ear,	36	teet	h	•				
249 727	Ħ		* 11 _©		11	40	teet	h -	* 6 * 4				
249744	tt		55 11		Ħ	45	teet	h					
249923	Ħ		11	-	2 1	Di	sengs	ging	Leve	r			
350337F	71		Ħ		ij		Ħ		1.2 1	Hin	ge S	crew	
40144	n		11		ff		11		311 d				
40145	Ħ		" tt	î.	tt		11	\ ;	1. W.E		cket		
158Ē	11	,	11		Ħ		11		17 11			Screw	
95 F	11		i. · · · · · ·		n		. 15	m.i.	- I et s	Оре	rati	ng Sc	rew.
99 F	Ħ	ا ما م	, tt		11		Ħ ⁷	2**	ा सहस	Scr	ew (2)	
2017210	. 11	F	, ft		11	Gu	iđe	and L	ock N	ut			
262033	Ħ		. #		11	Gu	ard	pts.	7		-		
249739	tt		11		tt	Pi	n.			ti	*	,	
249912	11		tt		11	Sp	ring			!	nt-g		,
249705	Stop	Camp	with	two a	20233	0		2	į			4	• .
249706	tt	tt ·	Gear				:	;	•	•			
249707	tt	11	tt	Guar	đ				:	:	ŧ		
16ل ا	tt	n	11	tt	Scre	w (2)						
249708	11	π	Ħ	Stud									
20052 2F	11	Ħ	¥	Ħ	Set	Scr	ew			,			
249741	tt	11	Inte	rlock	ing R	bol				•	•		
249709	Ħ	ŧŧ		11		Ħ	Guid	e wit	h 161	L9XC	and	35063	35 x C
249950	11	11		Ħ		Ħ	tt	249	9709 v	vi th	1959)	
350635x0	ff	tt		tt		Ħ	11	Set	Scr	₩			
16 1 9x0	11	Ħ		11		11	tt	11	11	Loc	k Nu	it	
39988	SŤ	u		tt		11	n	Wasl	ne r (1	nylo	n)		
21651	π	11		tt		tt	Spri	ng					
9 13 F	Ħ	11		ŧŧ		n	17	Re	gulat:	ing !	Phumb	Scr	∋₩

-20-

				III.	LLLILLI .			<u> </u>					
23520	Tension	(side	of	Arm) Rel	easer	Sh	aft `	-				
ft003ft	Ħ	11	11	11	(It	1	it Ca	ranl	k			
679C	91	11	Ħ	n		ıi	1	lt .	tt	Ball	Scre	w Stu	ıd
1520D	tt	15	Ħ	Ħ	(17	1	lt .	Ħ	11	Ħ	Ħ	Nut
2269	**	11	11	n	1	11	1	rt	11	Pin			
10430	11	tt .	Ħ	n	Scre	w Stu	đ						
3500600	11	tf	#	Ħ	Ħ	Ħ	S	et S	ere	W			
8238	***	11	17	Ħ	Spri	ng							
249999	Tension	(side	of	Arm) com	plete 39950	No:	s. 10 d two	043 0 2:	C ,1 566 102	of,82	3 8,39)652
32012	H .	(top o	ove	er) :	Disc	(2)							
1560F	11	tt	17	1	Regul	ating	Th	umb 1	Nut				
249685	11	11	n	1	Re le a	s e r							
138 7 F	99	Ħ	Ħ		11	Gui	de s	Scre	w S	tud			
1521D	11	11	tt		11	ft		11		" N	ut		
249686	11	11	Ħ		Ħ	Hol	der	with	h 20	0 1F			
999 F	ts	91	11		n		ti	Hin	ge i	Screw			
249687	99	11	11		11	Rod	L			+			
40043	11	Ħ	ŧŧ		11	18	Co.	llar	wi	th 20	9ALD	(2)	
200AL) !!	Ħ	tt		11	11		tt	Se	t Scr	ew		
249800	11	Ħ	11		Ħ	**	Sp	ring					
201F	τt	Ħ	ŧŧ		11	Set	Scr	ew					
32572	tt	11	tt	Re	leasi	ng Di	sc						
39633	11	Ħ	11		11	Le	ver						
249688	29	n	11		18		tt (Conn	ec t	ion			
9 7 4F	11	11	11		11		tt	1	it	Scre	w (ba	ck)	•
94 0F	**	11	11		11		Ħ	1	it .	Ħ	(fr	ont)	
90 F	11	tt	11		11		tt j	Hing	e S	crew			
39635	, tr	. 11	11		tt	Pi	.n						

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```
Tension (top cover) Screw Stud
350399C
                                             Nut
  166hE
256185
                                 Spring
                                 Thread Eyelet (double)
 39636
             11
                                                 Screw
   217F
262034
                  Bracket with 452AL
          Tension Bracket with Rod complete, Nos. 1620X, 5989, 10145, 249693, 262034 and 262124
262123
 51499D
                            Screw
  2455
                   Disc
  1562X
                   Regulating Thumb Nut
 113D
                   ScrowStud
 10141
                   Spring
             Ħ
                   Thread Guide
 10145
          Tension complete, Nos. 418D, 1562X, 10141 and two 2455
  5989
          Thread (lower) Cutting Blade
 40035
             11
                                         Carrier with 40038
 40036
             tt
                                                   Lever
 40037
                              11
                                      11
             Ħ
                                                        Hinge Screw
    32F
                              11
                                      Ħ
                                                        Spring
249534
                                                               Screw Stud (2)
  1241D
                                                     Ħ
                     11
   435ALX
                                                        Stop Screw
                                                     Ħ
  1520D
                     11
                                                                   Nut
 40038
                                                  Stud
 39646
                                           Friction Plate
                                                          Screw (2)
   228F
                     11
   24OD
                                           Screw (2)
249831
                                   Lever
                                          Ball Screw
```

•			MACHINE	S NO.	11-501				
1520D	Thread	(lower)	Cutting	Lever	Ball Sc	rew Nu	ե		
262125	Ħ	11	tt	Ħ	Extensi	lon			
350246C	n	11	n .	İ1	Ħ	Hinge	Screv	. ·	
1521D	11	11	tt	Ħ	11	n	Ħ	Nut	
249916	11	11	ŧŧ	Ħ	Ħ	Spring	3		
996 e	tt	11	n	n	97	tt	Screw	v Stud	
249845	· tt	11	Pull-off	f Fine	ger				
1060	Ħ	Ħ	Ħ	11	Gui de	Screw			
1350c	11	11	11	*11	Hinge	Screw			
249 7 19	11	(upper)	Clamping	g Blad	le				
249720	Ħ	11	Cutting	Blade	•				
249826	11	11	11	11	Connecti	ing Rod			
350265C	11	Ħ	Ħ	Ħ	11	tt	Hinge	Screw	
40123	11	11	11	11	11	11	Latel	n	
40124	Ħ	11	11	tf V	" vith 2371	"	11	Block	
40125	tt	, 11	11	n I	Connect:	ing Rod ijustab	Latcl le)	n Block	
217E	Ħ	Ħ	Ħ	n 1	Connect	ting Ro	d Late	ch Block	
2273	11	11	įt.	"	Connect Position		d Late	ch Block	
237D	tf	11	Ħ	11	Connect Set Screw		od Lat	tch Bloc	K
40045	71	11	ft	11 V	Connect Naisher (1			ch Block	
40126	Thread	(upper)	Cutting	Blade	e Connect	ting Ro	d Late 17E,40	ch Block 0124 and	40125
39861	Ħ	11	11	tt E	Connect Bracket	ting Ro	d Late	ch Hinge	
39864		11	11	" F	C o nnect Bracket		d Late	ch Hinge	
201291X	1 1 1 1 1 1 1 1 1 1 1 1 1 1 1 1 1 1 1	96. II	tt a	n I. I	Connect Bracket 1			ch Hinge	

-21:-

			PACILI	110 1100	144501			
201296D	Thread	(upper)	Cutting	Blade	Connecting Bracket Scr	Rod ew	Latch	Hinge
7071	n	n	Ħ	tt .	Connecting Bracket Scr	Rād ew V	Latch Vashe r	Hinge
2012890	ŧŧ	11	11	Ħ	Connecting	Rod	L_{atch}	Hinge Screw
249691	Ħ	tt ·	11	11	tt	***	11	Lifting Arm
24 9989	tt	Ħ	Ħ	11	n Spri ng	11	ŧŧ	Lifting Arm
249878	17	\$1	tt	11	Connecting Stud	Rod	Latch	Lifting Arm
1521D	11	Ħ;	rt	Ħ	Connecting Stud Nut	Rođ	Latch	Lifting Arm
208495	11 .	16	#	11	Connecting Washer	Rod	Latch	Lifting Arm
249930	11	Ħ	11	11	Conmetting Lever	Rod	Latch	Lifting
249990	11	tt	19	11	Connecting Lever Adjus	Rod ting	Latch g Plate	Lifting
206 F	11	tt	tt	Ħ	Connecting Lever Adjus	Rod sting	Latch g Plate	Lifting Screw (2)
250491	Ħ	Ħ	ŧŧ	tt	Connecting Lever Adjus Washer	Rođ s tin g	Latch g Plate	Lifting Screw
35028 7 F	tf.	Ħ	11	Ħ	Connecting Lover Screw	Rođ •	Latch	Lifting
39541	ti	11	1f	11	Connecting Lever Screw	Rod w Was	Latch sher	Lifting
39862	11	11	11	Ħ	Connecting	Rod	Latch	Spring
23 <i>3</i> D	ff	11	11	ŧŧ	Connecting	Rod	Latch	Spring Screw
23606	11	11	tt	11	11	tt	Spring	3
249879	Ħ	11	. 11	17	11	11 -	11	Bracket
40047	11	91		n wi	# th 646F	11	π	Collar
646 F	11	# .	11	n Se	Connecting t Screw	Rođ	Sprin	g Collar
219F *	S II	· 11 · · ·	11	11	Screw			

-25- Screw

	2498 27	THESAG	(upper)	Cutting	RIEGO	Snai	ប	·		
*	249828	11	11	n	*11	ŧŧ	Cran	k with	O6ALX	
	232105	ŧŧ	3 f	n .	Ħ	ît	tt	Pin		
	906AIX	. 11	ŧŧ	ŧŧ	Ħ.		Ħ	Set S	erew	
	249873	11	s t	Ħ	Lock	(lower	r se	ction)		
	249874	- 11	11	11		(upper				
	90F	11	Ħ	11	n	Hinge	e Scr	ew		
	203E	, 11	11	Ħ	tt	Scr	∍w			
	249875	Thread	(upper)	Cutting	Lock of and	two 2	ete, No 2032	o s. 24 98	373,249874	
	249779	ŧŧ	Ħ	End Cut	ting B	lock w	vith:	175E (ad	ljustable)	
	175E	59	11	11	H ·	n s	Set S	crew		
	249780	11	11	ff 1	n Le	ever				
	249781	tt.	11	it t	Ħ	n E	rack	et		
	690 D	ff .	11	ti 1	t t	tt	Ħ	Screw		
	50416F	tt	17	11 1	rt	ii E	Iinge	Screw		
	249882	11	17	11 1	rt	u I	dnk			
	2014310	Ħ	17	11 1	1	11	tt]	Hinge Sc	rew (2)	
	249782	tt	97	11 1	with	" Op 1 249?	era t i '84	ing Cam	(ad justable))
	249783	11	Ħ	fi .	' Le Coll	ever C lar wi	perat	ting Cam 50ALX an	Position d 453AL	
	450A LX	11	tt	11 1	' Le Coll	ever 0 Lar Po	perat sitic	ting Cam on Screw	Position	
	453AL	11	Ħ	11 1	770	ever C Lar Se			Position	
	249784	tt	11	11 1	' Le	ver 0	perat	ing Cam	Position P	ln
	249785	11	11	11 t	•	11	**	11	Spring	
	249786	Ħ	11	11 1	ı	11	tt	Lev	er	
	50416ғ	11	11 .	11 11	1	n	n	t!	Hinge Scre	W
	262032	tt	11	ft 11	1	11 S	prine	3	,	
, y	237D	. 17	11	11 11	ì	11	71	Screw		

```
249692 Thread (upper) Guide
                       " Screw (2)
   223D
                Eyelet Rod
262124
                      " Set Screw
   452ALX
                Guide (side of Arm) (lower)
262059
                                      " Set Screw
            **
  1019AL
                Guiding Stud (side of Arm)
 39711
                         11 : i
                                   " " Set Screw
   460AL
                Leader
249693
                  " Lock Nut
  1620X
                Revainer Holder with 462AL
 39712
                      , II
                               Nut
 1664E
                        Sleeve
 12400
                         Spring
 39713
                         Stud
 15/105
                       " Set Screw '
  462AL
         Thread Retainer complete, Nos. 1664E, 12400, 12402, 39712 and
  39714
                                 39713
                Take-up Crank
 23523
                          " Position Screw
  1036AL
                          " Set Screw
  1258AL
                        Lever
 23524
                             Adjusting Screw
 350553C
                                    " Nut
                                 11
 2001528F
                             Link
 262042
                               " Oiling Felt
 262139
                                  Hinge Pin
 262138
                                    Ħ
                                        " · Set Screw
   435ALX
            Thread Take-up Lever 0il Packing (wick)
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262043	Thread	Take-up	Lever	complete, Nos. 23524, 20152 F, 262042 and 3505530
39652	tf	11	Spring	g
39950	ts	11	Ħ	Regulator with 3500600
ХІАЭЦЦ	11	11	ដ	" Set Screw

ACCESSORIES

(FURNISHED BY DEPARTMENT 53)

Gauge for Setting Length of Buttonholes 249803 23445 Knife Ħ 23447 u 23451 Needles, three each, sizes #14 and #15 71 x 1 Shuttle Bobbin (2) 23500 Stitch Regulating Gear, 20 teeth 249677 24 teeth 249679 36 teeth 249725 Thread (lower) Cutting Blade 40035 (upper) Clamping Blade 249719 Cutting Blade 249720