

# **PARTS REFERENCE LIST**

**for**

**Brother VX-1400**

REF. NO.	PARTS NO.	PARTS NAME	REF. NO.	PARTS NO.	PARTS NAME
1	XA1600-021	Front cover	36	X52478-051	Bushing presser
2	0A0211-850	Spring pin	37	X57908-051	Screw
3	X53625-151	Upper cover thread guide	38	XA0639-021	Balance wheel
4	XA1601-021	Decoration plate	39	XA0641-051	Needle bar
5	XA0626-050	Rubber cushion B	40	XA0642-020	Needle bar thread guide
6	XA0627-050	Rubber cushion A	41	XA0643-151	Needle clamp
7	087402-015	Screw	42	XA0644-051	Needle clamp screw
8	053400-806	Screw	43	012400-432	Screw
9	XA0576-021	Rear cover	44	X57909-151	Needle bar supporter
10	130894-001	Thread guide	45	XA0645-051	Needle bar supporter stud
11	0A5301-006	Screw	46	X54369-021	Spring
12	021300-106	Nut	47	X56851-051	Locknut
13	188058-001	Spool pin	48	XA0646-051	Needle bar supporter presser
14	XA0628-021	Spool pin spring	49	XA1289-051	Needle bar crank rod assembly
15	X59864-151	Bobbin presser	50	XA1113-051	Needle bar crank
16	052301-606	Screw	51	132051-052	Screw
17	021300-106	Nut	52	012400-432	Screw
18	X57891-051	Rear cover reflector	53	XA0647-051	Zigzag needle plate
19	XA0577-021	Hinged door	54	X50487-051	Screw
20	X53638-151	Plate spring	55	100028-014	Needle
21	XA0627-050	Rubber cushion A	56	X57908-051	Screw
22	087402-015	Screw	57	XA1112-051	Thread take-up lever assembly
23	XA0579-021	Face plate	58	XA0648-050	Thread take-up lever stud
24	021060-205	Nut	59	048050-346	Stop ring
25	XA0578-021	Accessory table	60	XA0649-051	Screw
26	XA2183-021	Accessory table cover	61	128437-050	Presser bar
27	XA1500-021	Upper shaft assembly	62	X55770-051	Presser bar spring
28	X59629-021	Screw	63	XA0975-051	Presser bar guide bracket
29	014400-432	Screw	64	X52760-051	Screw
30	XA0637-050	Clutch plate	65	XA0976-051	Presser foot lifter
31	XA0636-020	Clutch spring	66	XA0977-050	Presser foot lifter stud
32	XA0638-050	Timing wheel	67	138135-052	Zigzag presser foot
33	048080-346	Stop ring	68	138134-051	Presser foot holder assembly
34	X54013-051	Screw	69	132730-151	Presser foot screw
35	123006-051	Screw	70	XA0978-051	Feed connecting rod

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71	XA0980-021	Spring	106	052300-606	Screw
72	XA0982-020	Horizontal feed shaft	107	XA2340-051	Reverse sewing lever plate A assembly
73	XA0983-151	Horizontal feed shaft arm	108	XA2343-051	Reverse sewing lever plate B
74	021400-205	Nut	109	X59905-051	Spring
75	060401-416	Screw	110	048040-346	Stop ring
76	X53330-050	Washer	111	XA1004-050	Reverse sewing shaft
77	048050-346	Stop ring	112	XA1005-021	Reverse sewing lever
78	XA0987-021	Horizontal feed plate	113	XA1008-051	Cam drive connecting rod A assembly
79	XA0988-021	Feed stand shaft	114	XA1012-051	Cam drive connecting rod B
80	XA0989-021	Feed stand	115	XA1014-021	Cam drive connecting rod C assembly
81	048030-346	Stop ring	116	XA1017-020	Rack
82	146200-051	Stop ring	117	053400-806	Screw
83	XA0990-051	Feed dog	118	048040-346	Stop ring
84	060300-416	Screw	119	060400-816	Screw
85	060400-816	Screw	120	027040-226	Toothed washer
86	XA1082-051	Taper point stud R	121	131976-050	Thrust washer
87	X57913-051	Screw	122	XA1019-021	Rack plate spring
88	XA0991-021	Spring	123	X57884-051	Screw
89	X54391-150	Taper point stud L	124	X57313-051	Rack stopper
90	062400-416	Screw	125	X57908-051	Screw
91	XA0649-051	Screw	126	027040-226	Toothed washer
92	X56613-051	Spring	127	XA1317-051	Shuttle race assembly
93	XA0993-021	Vertical feed arm	128	128581-053	Shuttle hook
94	XA0994-020	Vertical feed adjuster	129	XA1021-051	Shuttle driver assembly
95	052300-606	Screw	130	XA1025-051	Driver shaft gear
96	XA1077-020	Vertical arm	131	014400-432	Screw
97	XA0995-051	Vertical feed shaft	132	128582-053	Bobbin case assembly
98	048060-346	Stop ring	133	X52800-050	Bobbin
99	XA0030-051	Slide block	134	014400-632	Screw
100	XA0996-050	Feed regulator	135	XA1585-051	Zigzag connecting rod
101	XA0997-050	Feed regulator shaft	136	053400-806	Screw
102	XA0649-051	Screw	137	XA1529-051	Zigzag connecting rod spring
103	XA0998-021	Spring	138	XA1588-021	Pattern selection dial assembly
104	XA1507-051	Feed regulator plate assembly	139	XA1620-051	Adjusting screw
105	XA1002-050	Reverse sewing regulator shaft	140	X56851-051	Locknut

REF. NO.	PARTS NO.	PARTS NAME	REF. NO.	PARTS NO.	PARTS NAME
141	136681-051	Screw	172-2	XA1073-051	PW switch assembly (220-240V)
142	060400-416	Screw	173-1	XA1071-051	Motor (120V)
143	048040-346	Stop ring	173-2	XA1429-051	Motor (220V)
144	048040-346	Stop ring	173-3	XA1430-051	Motor (230V)
145	X56960-051	Nut	173-4	XA1431-051	Motor (240V)
146	048050-346	Stop ring	173-5	XA1432-051	Motor (110/220V)
147	048040-346	Stop ring	173-6	XA1433-051	Motor (127/220V)
148	021400-202	Nuts	174	XA1265-020	Timing belt pulley A
149	021400-202	Nut	175	XA1266-020	Timing belt pulley B
150	X57908-051	Screw	176	XA1074-050	Cord guide
151	XA1603-021	Pattern selection dial	177-1	X57319-051	Foot controller (120V)
152	XA1046-051	Bobbin winder holder assembly	177-2	J02182-051	Foot controller (220-240V)
153	XA1049-021	Bobbin winder spindle assembly		X59369-051	Buttonhole foot (1 pc.)
154	X59939-021	Bobbin winder spring		X59370-051	Zipper foot (1 pc.)
155	X57908-051	Screw		X59375-051	Button sewing foot (1 pc.)
156	XA1052-051	Upper tension control dial		X57117-051	Needle pack (regular single needle No.14) (3 pcs.)
157	XA1055-021	Upper tension control holder assembly		X57521-001	Twin needle (1 pc.)
158	XA1058-021	Upper tension control releasing lever		X52800-050	Bobbin (3 pcs.)
159	048040-346	Stop ring		131865-051	Darning plate (1 pc.)
160	XA1255-021	Upper tension control dial plate		X55467-051	Screw driver (large) (1 pc.)
161	X57908-051	Screw		X55468-051	Screw driver (small) (1 pc.)
162-1	XA1059-051	Sew-light assembly (120V)		130920-051	Extra spool pin (1 pc.)
162-2	XA1064-051	Sew-light assembly (220-240V)		X55465-051	Oiler
163-1	X53061-050	Sew-light bulb (120V)		X54243-001	Seam ripper
163-2	205336-050	Sew-light bulb (220-240V)			
164-1	X57984-051	Screw (120V)			
164-2	XA1623-051	Screw (220-240V)			
165	XA1196-051	Timing belt			
166	X55609-051	Screw			
167	XA1068-051	3P socket body			
168	XA1069-051	3P socket cover			
169	052403-006	Screw			
170	021400-205	Nut			
171	214808-050	Connector			
172-1	XA1070-051	PW switch assembly (120V)			





