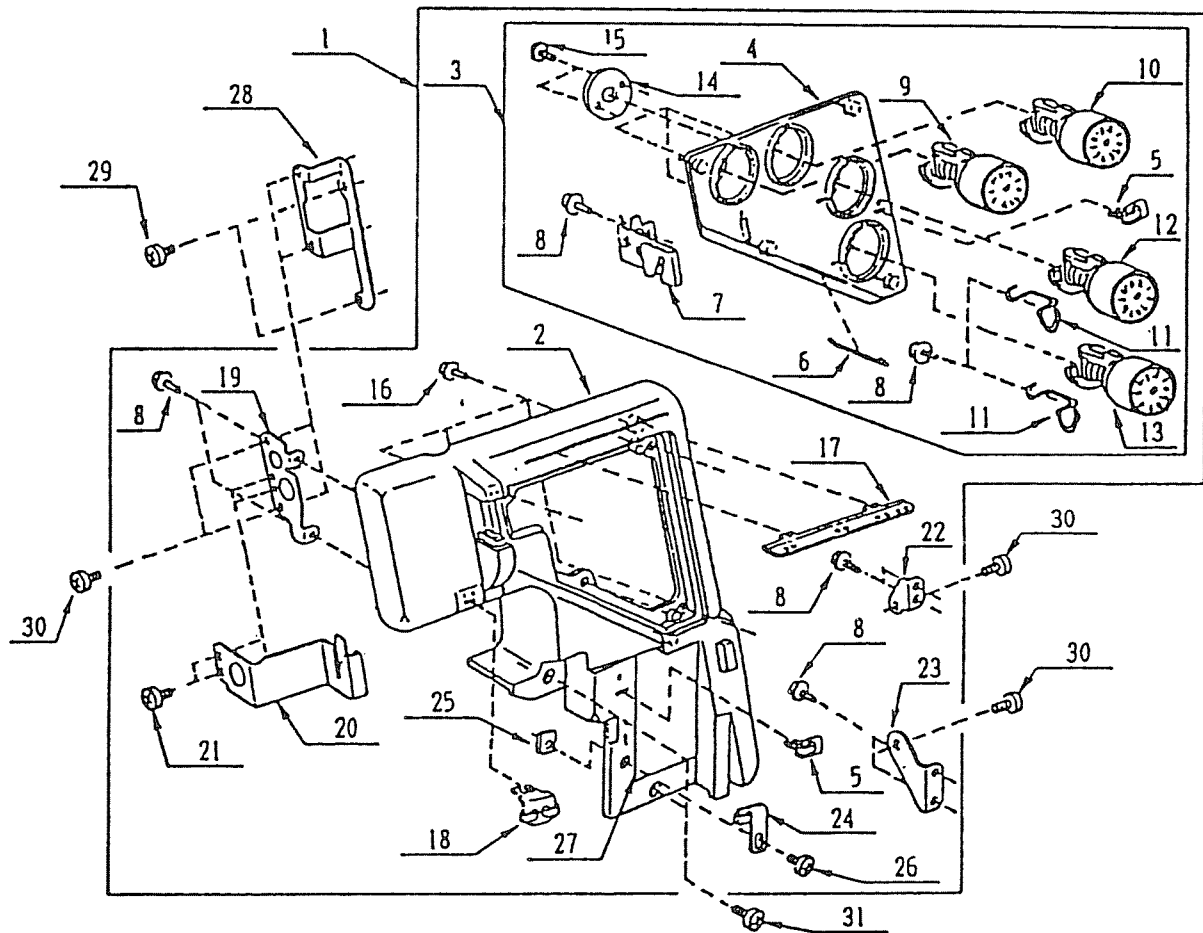


# PARTS LIST

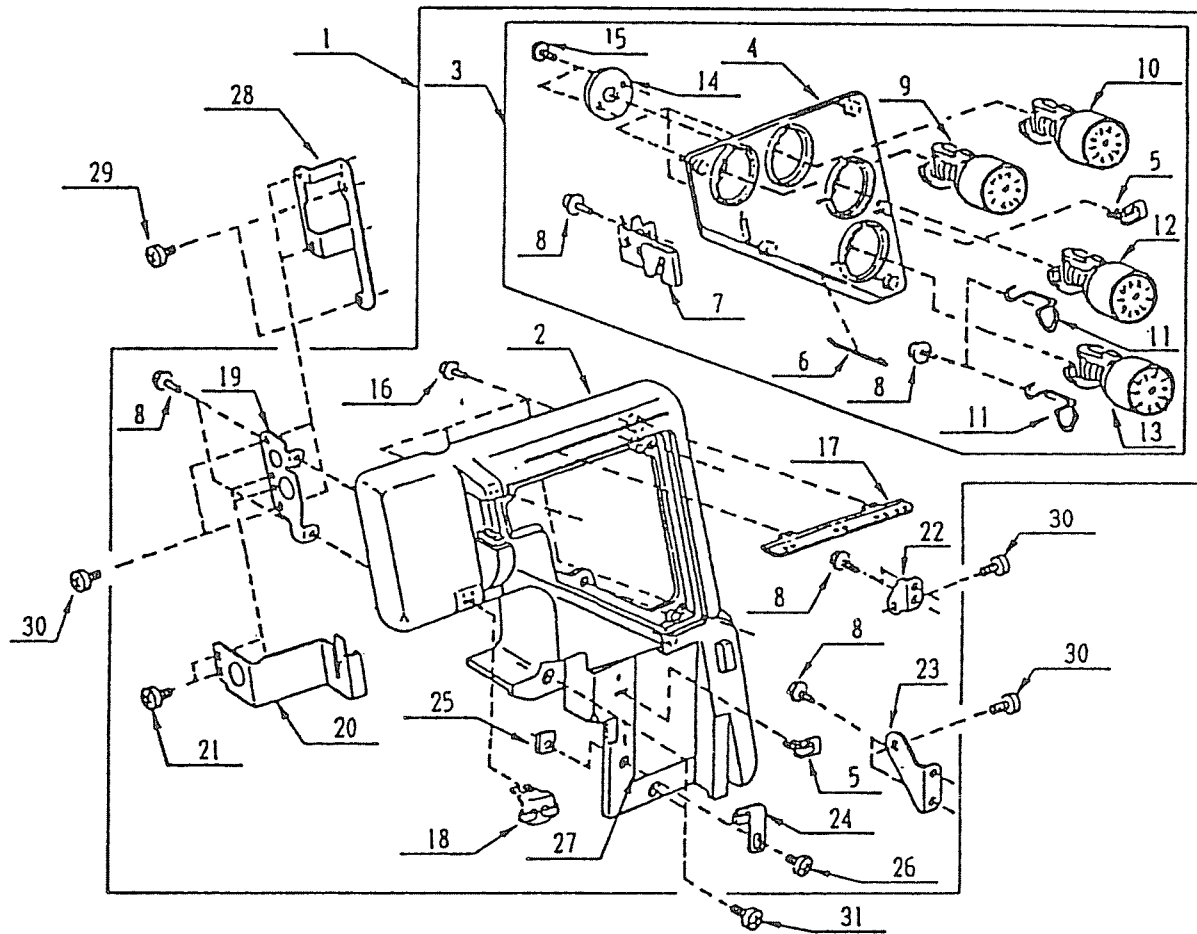
534DR  
Series II

## Parts list for Model 534D Series II



NO.	Part No.	Part name	NO.	Part No.	Part name
1	787673608	Front cover unit	28	787369000	Cover set plate
2	787358202	Front cover	29	000081005	Set screw 4 × 8
3	787674403	Thread tension panel unit	30	000101404	Set screw 4 × 6
4	787359904	Thread tension panel	31	000103417	Set screw 4 × 8 Cr
5	787131001	U. looper thread guide			
6	787361002	Looper thread base			
7	785607007	Check spring			
8	000149301	Tapping screw 3 × 8 (B)			
9	787542102	L. needle tension unit			
10	787543103	R. needle tension unit			
11	785231006	Thread guide			
12	787544104	U. looper tension unit			
13	787545105	L. looper tension unit			
14	785243001	Thread tension base plate			
15	000068006	Set screw 3 × 8			
16	000149002	Tapping screw 3 × 10 (B)			
17	787363004	Thread guide plate			
18	785015002	Needle thread guide 2			
19	787364005	Cover set plate 1			
20	787365006	Take-up lever cover			
21	000101105	Set screw 3 × 4			
22	787366007	Cover set plate 2			
23	787367008	Cover set plate 3			
24	784106008	L. looper t. guide 1			
25	630005006	Nut			
26	000066727	Set screw 3 × 8			
27	787368009	Sticker			

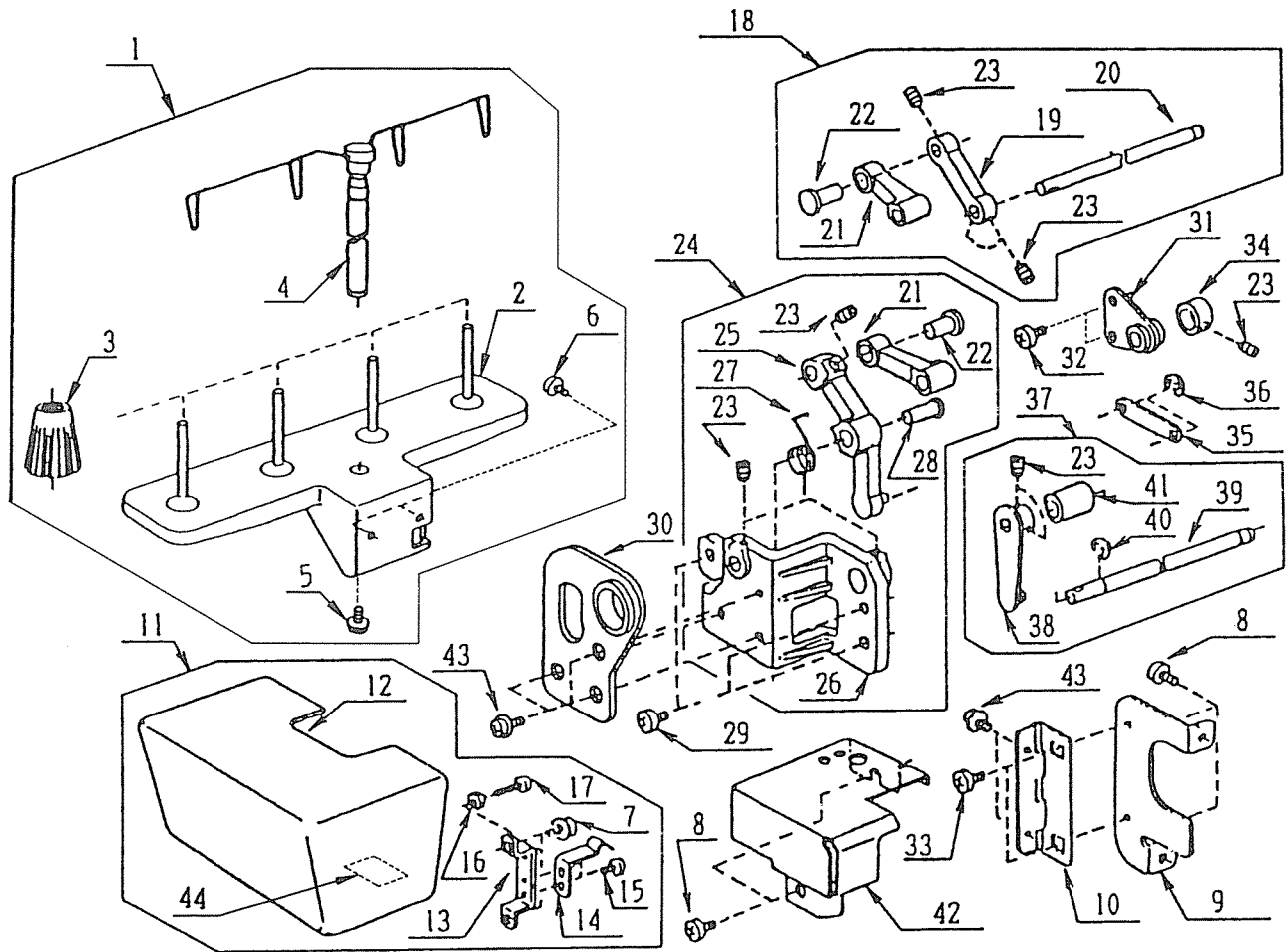
## Parts list for Model 534DR



NO.	Part No.	Part name	NO.	Part No.	Part name
1	787673000	Front cover unit (warm gray)	22	787366007	Cover set plate 2
	787673206	Front cover unit (pale purple)	23	787367008	Cover set plate 3
	787673XXX	Front cover unit	24	784106008	L. looper t. guide 1
2	787358202	Front cover	25	630005006	Nut
3	787674001	Thread tension panel unit (w. g)	26	000066727	Set screw 3 × 8
	787674207	Thread tension panel unit (p. p)	27	787368009	Sticker
	787674XXX	Thread tension panel unit	28	787369000	Cover set plate
4	787359306	Thread tension panel (w. g)	29	000081005	Set screw 4 × 8
	787359708	Thread tension panel (p. p)	30	000101404	Set screw 4 × 6
	787359XXX	Thread tension panel	31	000103417	Set screw 4 × 8 Cr
5	787131001	U. looper thread guide			
6	787361002	Looper thread base			
7	785607007	Check spring			
8	000149301	Tapping screw 3 × 8 (B)			
9	787542102	L. needle tension unit			
10	787543103	R. needle tension unit			
11	785231006	Thread guide			
12	787544104	U. looper tension unit			
13	787545105	L. looper tension unit			
14	785243001	Thread tension base plate			
15	000068006	Set screw 3 × 8			
16	000149002	Tapping screw 3 × 10 (B)			
17	787363004	Thread guide plate			
18	785015002	Needle thread guide 2			
19	787364005	Cover set plate 1			
20	787365006	Take-Up lever cover			
21	000101105	Set screw 3 × 4			

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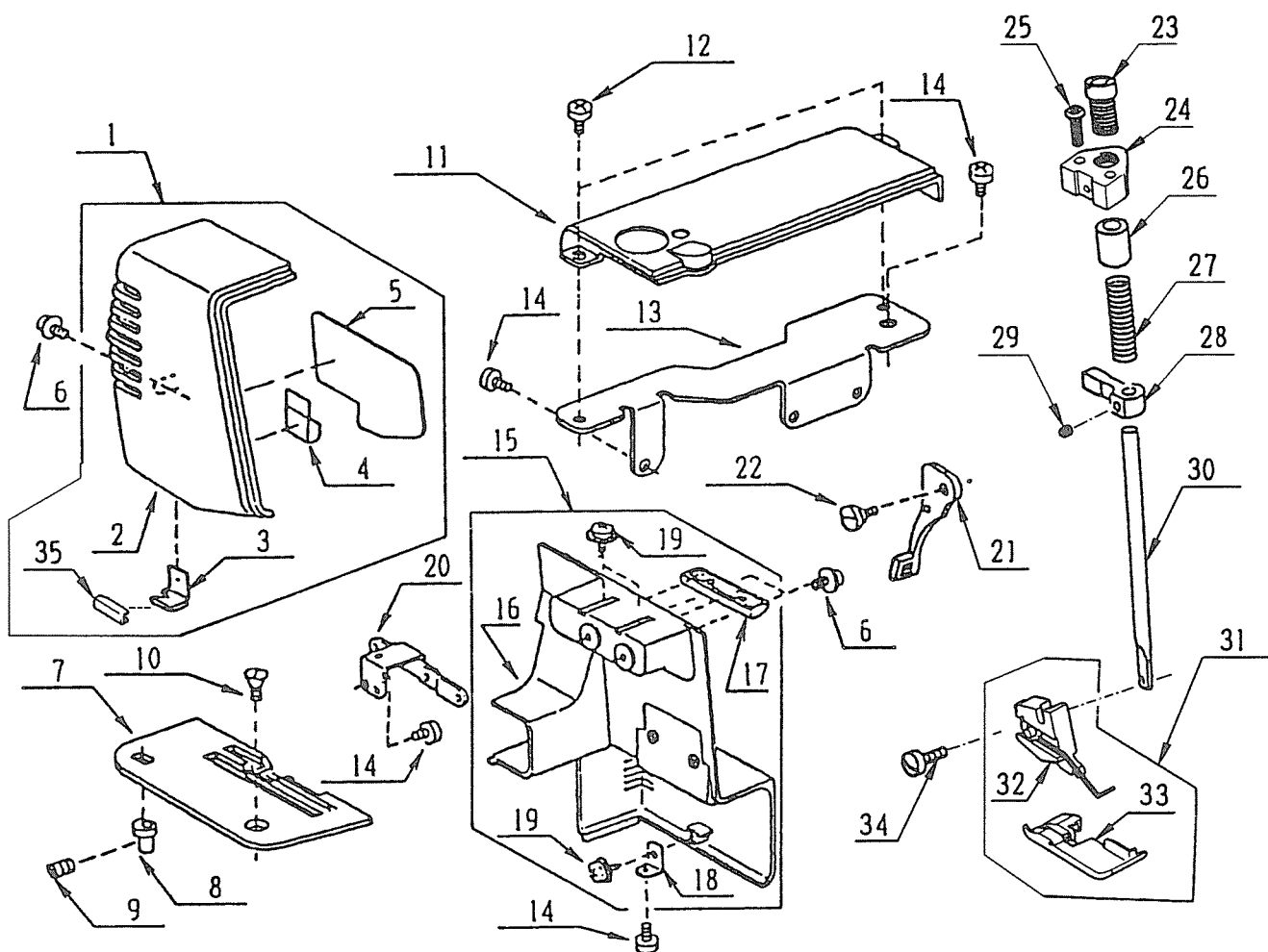
## Parts list for Model 534D Series II



NO.	Part No.	Part name	NO.	Part No.	Part name
1	777603008	Spool stand unit	26	787074005	Feed adjusting base
2	777011003	Spool stand	27	787301004	Con. arm spring
3	784223105	Spool holder	28	787076007	Con. arm pin
4	785692102	Thread guide bar	29	000103509	Set screw 4 × 10
5	000115700	TP screw 4 × 10	30	787354002	Main shaft set plate
6	000114802	TP screw 4 × 12	31	787077008	Con. arm support
7	000149301	Tapping screw 3 × 8 (B)	32	810220003	Set screw 4 × 6.5
8	000081005	Set screw 4 × 8	33	000101404	Set screw 4 × 6
9	787165004	Side cover hinge base	34	650136009	Ring
10	787507002	Side cover hinge unit	35	787081005	Feed con. arm link
11	787654005	Side cover unit	36	000002105	Snap ring E - 3
	787654201	Side cover unit (NH)	37	787655006	S. feed con. arm B unit
	787654108	Side cover unit (JCA)	38	787193001	S. feed con. arm 2
12	787303006	Side cover	39	787270003	S. feed con. shaft B
13	787162001	Side cover spring base	40	000001609	Snap ring E - 5
14	787163002	Side cover spring	41	625144002	F. shaft front bushing
15	000103808	Set screw 3 × 5	42	787356004	Feed bar cover
16	000160009	Adjustable nut 3	43	000115618	TP screw 4 × 8
17	000104902	Set screw 3 × 16	44	100045000	Caution sticker (JCA)
18	787637002	Main feed con. arm 2 unit		830312016	Caution sticker (NH)
19	787197005	Main feed con. arm 2			
20	787198006	Main feed con. shaft			
21	787067005	Feed link			
22	787195003	Feed connecting pin			
23	000111201	Hexagon socket screw 4 × 4			
24	787656007	Feed adjusting base unit			
25	787194002	Sub feed connecting arm 3			

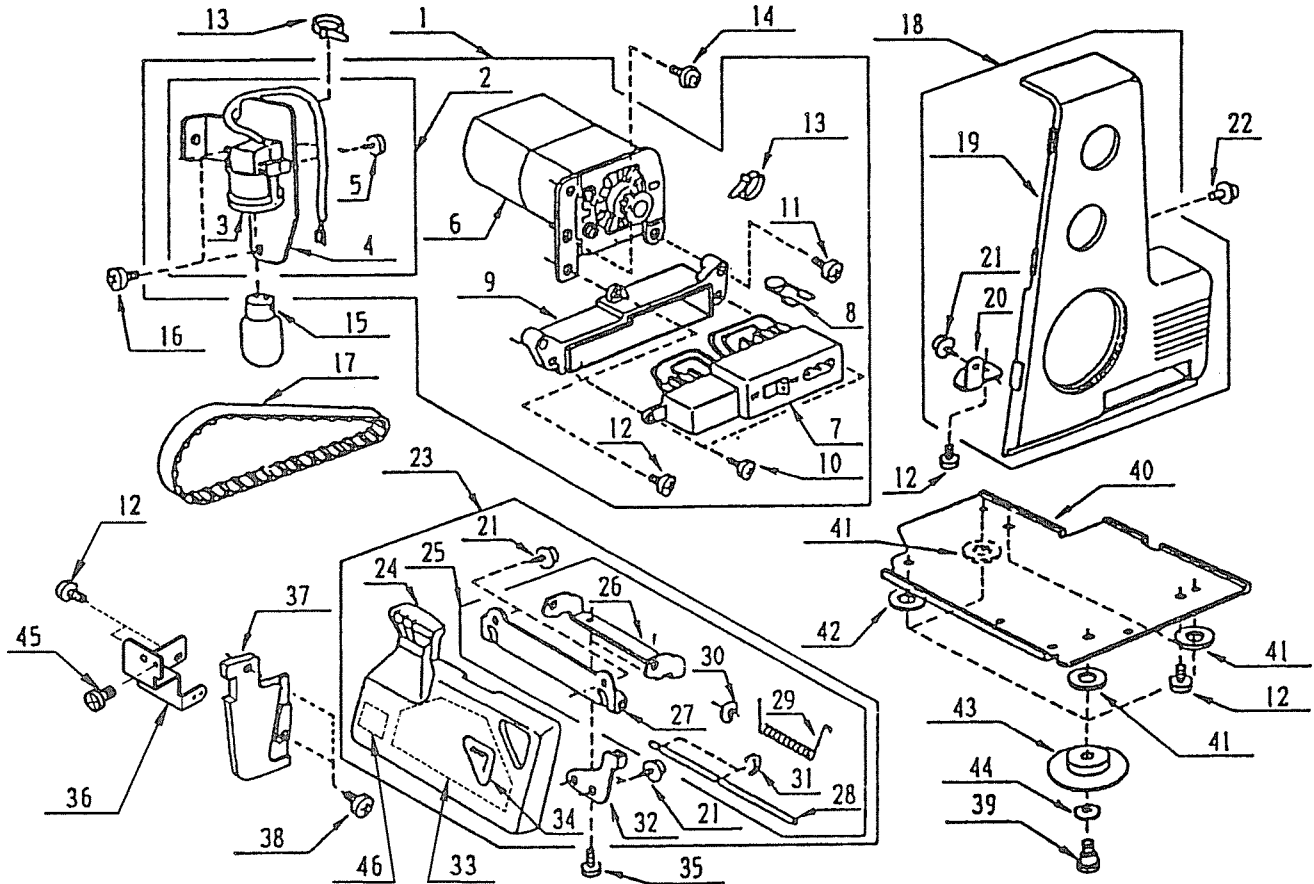
# 534DR

## Parts list for Model 534D Series II



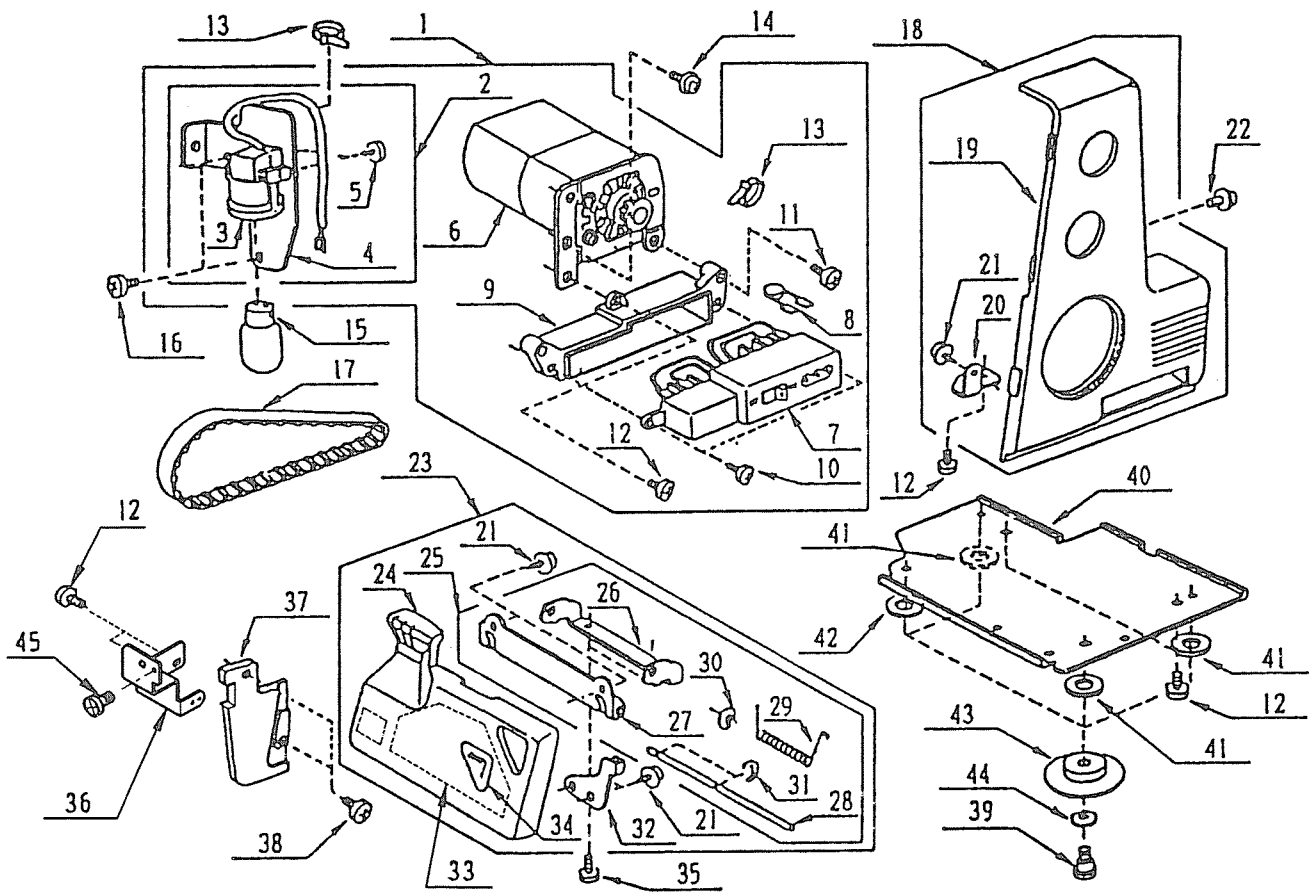
NO.	Part No.	Part name	NO.	Part No.	Part name
1	787671019	Face plate unit	28	724118007	Presser bar bracket
2	787352000	Face plate	29	000111304	Hexagon socket screw 5 × 5
3	822532008	Thread cutter unit	30	787019002	Presser bar
4	787382009	Sticker	31	788501009	Presser foot unit
5	787353001	Sticker	32	787541008	Foot holder unit
6	000115618	TP screw 4 × 8	33	788502000	Presser foot(lower) unit
7	788601000	Needle plate unit	34	763048006	Set screw
8	784004005	Eccentric pin	35	753235001	Thread cutter cover
9	000111902	H. socket screw 3 × 4			
10	681009101	Plain screw			
11	787371005	Top cover			
12	000101404	Set screw 4 × 6			
13	787370004	Handle set plate			
14	000081005	Set screw 4 × 8			
15	787648006	Rear cover unit			
16	787293002	Rear cover			
17	787173005	Finger base plate			
18	787174006	Rear cover set plate			
19	000149301	Tapping screw 3 × 8B			
20	787294003	Rear cover set plate			
21	650032015	Presser lifter			
22	810431009	Hinge screw			
23	777013005	Pressure adjusting screw			
24	788005008	Pressure adjusting screw bracket			
25	000104706	Screw 4 × 16			
26	777002001	Bushing			
27	787020006	Presser bar spring			

## Parts list for Model 534D Series II



NO.	Part No.	Part name	NO.	Part No.	Part name
1	787677004	Elec. com. unit 240V (JA, JUK)	21	000149301	Tapping screw 3 × 8 (B)
	787677200	Elec. com. unit 230V (JNZ)	22	000115618	TP screw 4 × 8
	787688008	Elec. com. unit 120V (NH)	23	787675806	Looper cover unit
	787687007	Elec. com. unit 120V (JCA)		787675851	Looper cover unit (NH)
2	787631006	Lamp socket com. unit (220 ~ 240V)		787675909	Looper cover unit (JCA)
3	787502007	Lamp socket unit (220 ~ 240V)	24	787372752	Looper cover
	787510008	Lamp socket unit (NH)		787372800	Looper cover (NH)
	787633008	Lamp socket unit (JCA)	25	787676003	Looper cover hinge unit
4	787026002	Lamp socket set plate	26	787373007	Looper cover supporter
5	000161000	Tapping screw 3 × 9 (P)	27	787374008	Looper cover hinge
6	023271119	Motor unit (JA, JUK)	28	784121010	Looper cover shaft
	013471121	Motor unit (NH)	29	784122000	Looper cover spring
	013471213	Motor unit (JCA)	30	000071013	Washer 4
	023271212	Motor unit (JNZ)	31	000002105	Snap ring E-3
7	784508118	Plug con. rec. unit (220 ~ 240V)	32	787375009	Looper cover stopper
	784508106	Plug con. rec. unit (NH)	33	787376000	Sticker
	784511217	Plug con. rec. unit (JCA)	34	787378404	Sticker
8	784509005	Condenser unit (220 ~ 240V)	35	000115205	TP screw 4 × 6
9	784128028	Plug con. receptacle cover	36	788085002	L. cover guide supporter
10	000121905	Tapping screw 4 × 12 (B)	37	787377012	Looper cover guide
11	000104108	Set screw 4 × 20	38	000094104	Set screw 3 × 8
12	000081005	Set screw 4 × 8	39	784169009	Hinge screw
13	000053008	Binder	40	787156002	Base plate
14	000115504	TP screw 5 × 10	41	785260004	Washer
15	000009009	Lamp 240V 15W BA15D	42	787204006	Washer 2
	000009803	Lamp 120V 15W	43	784135006	Rubber cushion
16	000101404	Set screw 4 × 6	44	000070300	Washer
17	784124002	Timing belt	45	000081016	Set screw 4 × 8
18	787678005	Belt cover unit	46	830312016	Caution sticker (NH)
19	787379302	Belt cover		100045000	Caution sticker (JCA)
20	787158004	Belt cover set plate			

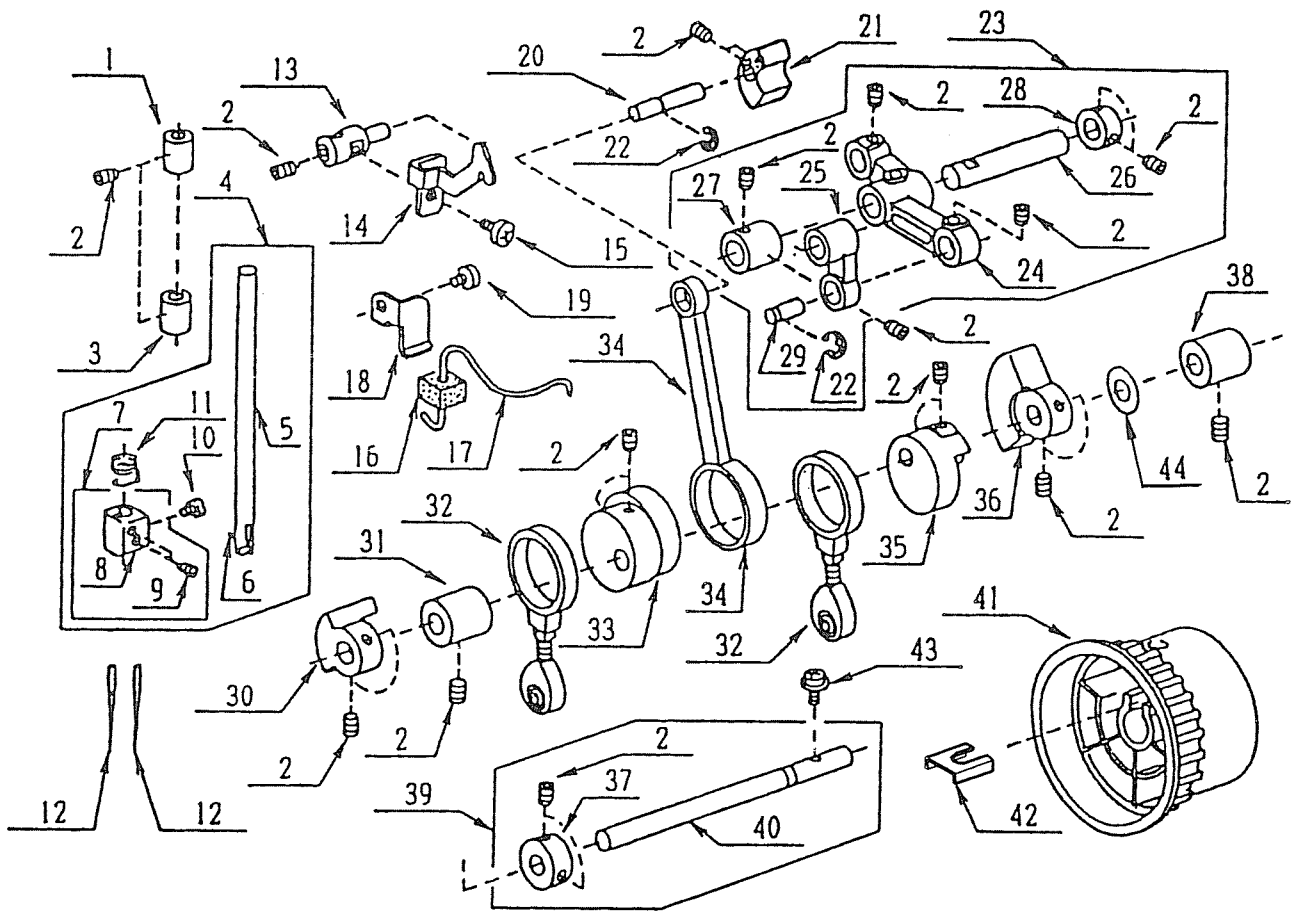
## Parts list for Model 534DR



NO.	Part No.	Part name	NO.	Part No.	Part name
1	787677107	Elec. com. unit 220V	25	787372XXX	Looper cover
2	787631006	Lamp socket com. unit	26	787676003	Looper cover hinge unit
3	787502007	Lamp socket unit	27	787373007	Looper cover supporter
4	787026002	Lamp socket set plate	28	787374008	Looper cover hinge
5	000161000	Tapping screw 3 × 9 (P)	29	784121010	Looper cover shaft
6	023271315	Motor unit 220V	30	784122000	Looper cover spring
7	784508118	Plug con. rec. unit (220 ~ 240V)	31	000071013	Washer 4
8	784509005	Condenser unit (220 ~ 240V)	32	000002105	Snap ring E-3
9	784128028	Plug con. receptacle cover	33	787375009	Looper cover stopper
10	000121905	Tapping screw 4 × 12 (B)	34	787376000	Sticker
11	000104108	Set screw 4 × 20	35	787378002	Sticker (warm gray)
12	000081005	Set screw 4 × 8	36	787378208	Sticker (pale purple)
13	000053008	Binder	37	787378XXX	Sticker
14	000115504	TP screw 5 × 10	38	000115205	TP screw 4 × 6
15	000009009	Lamp 240V 15W BA15D	39	788085002	L. cover guide supporter
16	000101404	Set screw 4 × 6	40	787377012	Looper cover guide
17	784124002	Timing belt	41	000094104	Set screw 3 × 8
18	787678005	Belt cover unit	42	784169009	Hinge screw
19	787379302	Belt cover	43	787156002	Base plate
20	787158004	Belt cover set plate	44	785260004	Washer
21	000149301	Tapping screw 3 × 8 (B)	45	787204006	Washer 2
22	000115618	TP screw 4 × 8		784135006	Rubber cushion
23	787675600	Looper cover unit (warm gray)		000070300	Washer
	787675655	Looper cover unit (pale purple)		000081016	Set screw 4 × 8
	787675XXX	Looper cover unit			
24	787372604	Looper cover			
	787372659	Looper cover			

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## Parts list for Model 534D Series II

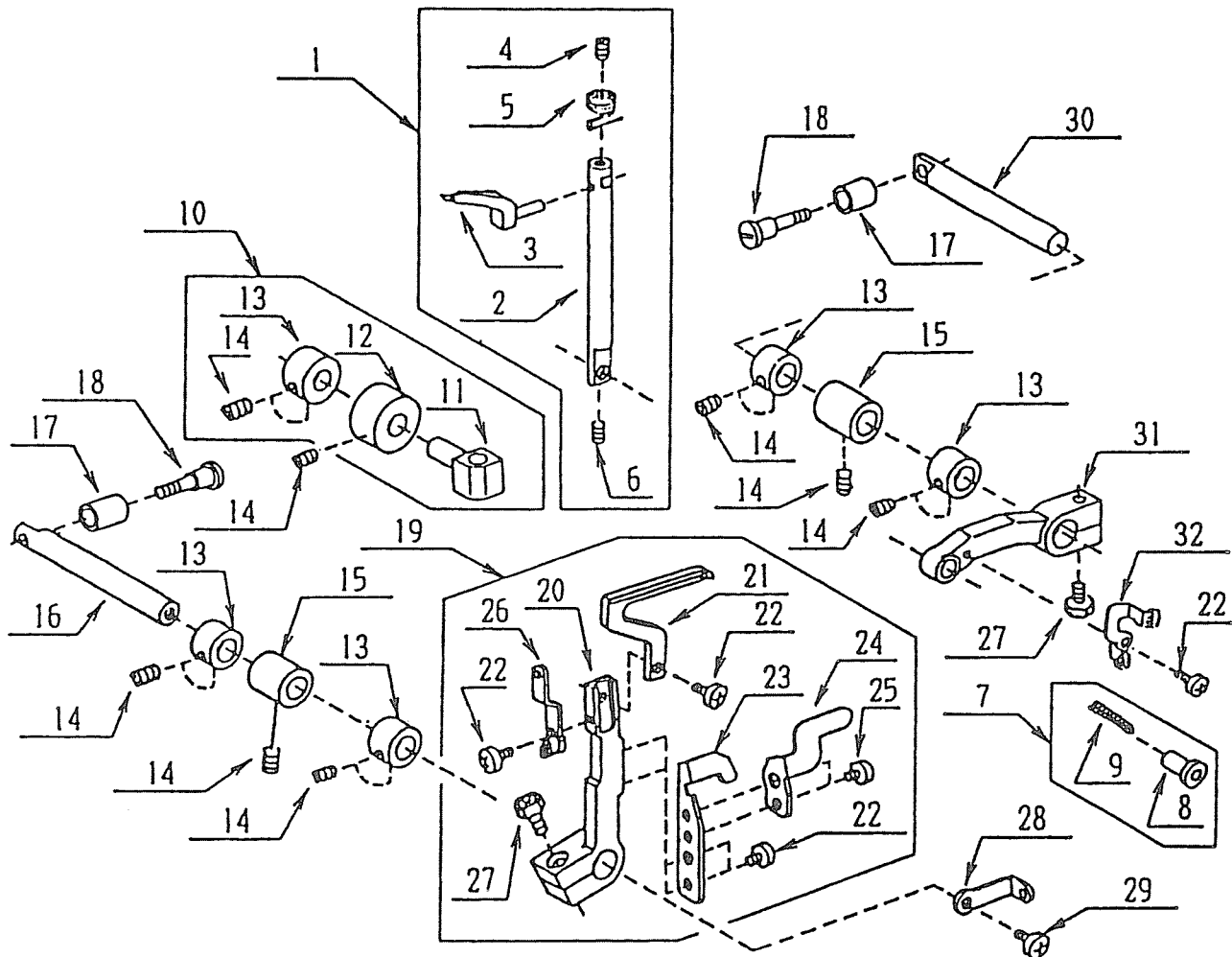


NO.	Part No.	Part name	NO.	Part No.	Part name
1	784027004	Needle bar upper bushing	28	624245001	Ring
2	000111201	H. socket screw 4 × 4	29	784022009	Link pin
3	784028005	Needle bar lower bushing	30	787177009	Left balance weight
4	787606002	Needle bar unit	31	784310007	Bushing
5	787015008	Needle bar	32	784602009	Looper cam ring unit
6	000022307	Spring pin 1.6 × 8	33	787007007	Needle bar cam
7	785557001	Needle clamp screw unit	34	784011005	Needle bar crank rod
8	785004020	Needle clamp	35	787004004	Upper looper cam
9	785008024	Needle clamp screw	36	787176008	Right balance weight
10	785026017	Needle clamp set screw	37	619006002	Upper shaft ring
11	785009003	Needle bar thread guide	38	784009000	Bushing
12	784157015	Needle HA-1 SP-14	39	787670007	Main shaft unit
13	784024001	Needle bar bracket	40	787345000	Main shaft
14	787348003	Take-up lever	41	787175007	Balance wheel
15	000078319	Set screw 3 × 6	42	787114008	Balance wheel set plate
16	787027003	Felt 1	43	000114802	TP screw 4 × 12
17	763033020	Strings	44	000038605	Washer 10 × 0.5
18	787029005	Felt set plate			
19	000101404	Set screw 4 × 6			
20	787346001	Needle bar balancer pin			
21	787347002	Needle bar balancer			
22	000001609	Snap ring E-5			
23	787604000	Needle bar crank unit			
24	787021007	Needle bar crank			
25	784021008	Needle bar link			
26	787010003	Needle bar crank shaft			
27	787011004	Bushing			



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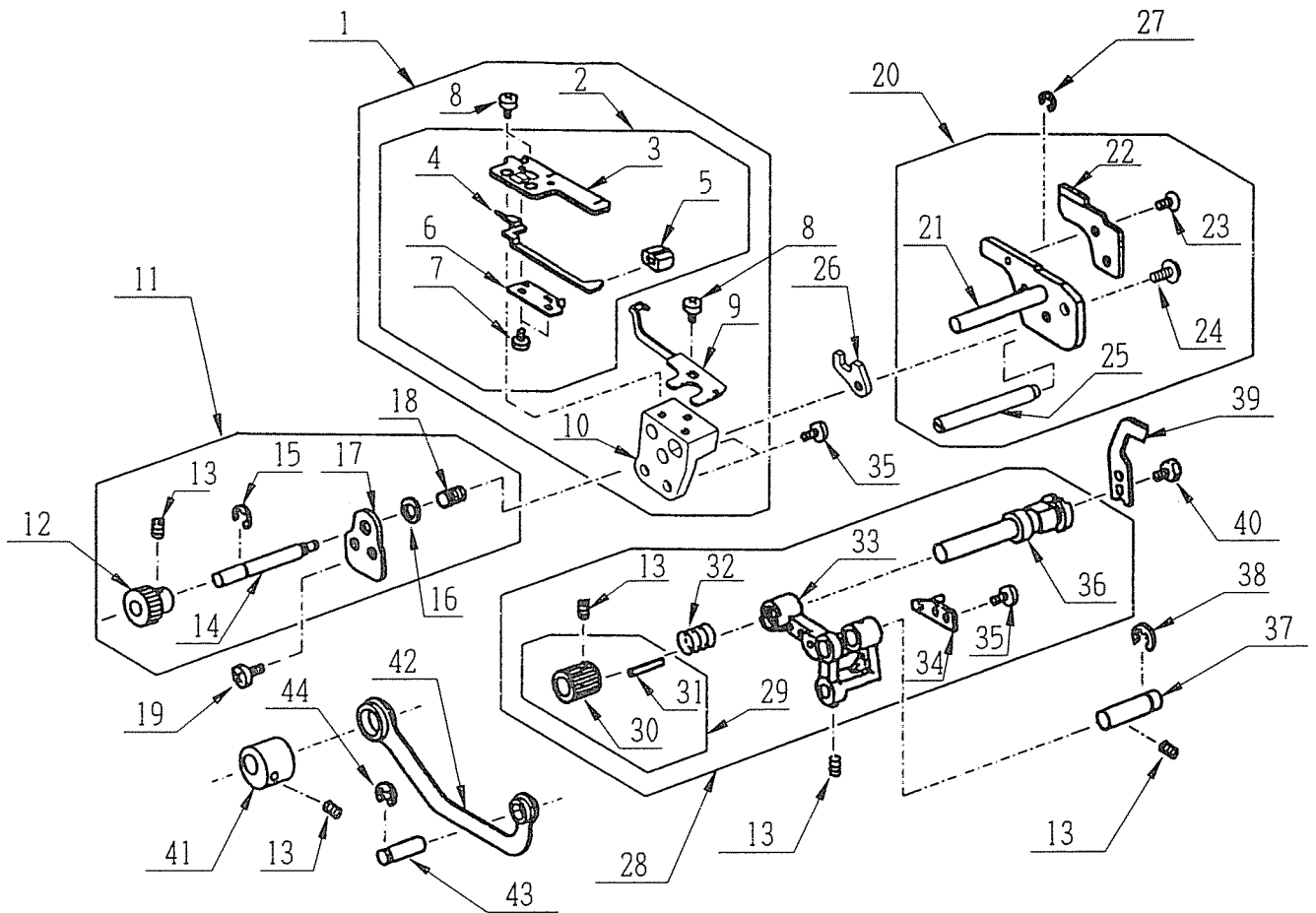
## Parts list for Model 534D Series II



NO.	Part No.	Par tname	NO.	Part No.	Par tname
1	787618007	Upper looper shaft unit	26	784085206	L. looper thread guide 3
2	787111005	Upper looper shaft	27	000138008	H. socket screw 4 × 16
3	784076008	Upper looper	28	785010203	L. looper thread guide
4	000112501	H. socket screw 4 × 4	29	000103004	Set screw 3.5 × 6
5	784077009	U. looper thread guide 3	30	787105006	U. looper crank shaft
6	000177205	H. socket screw 3 × 6	31	787109000	U. looper waving arm
7	787632007	Upper looper pin unit	32	787110004	Looper thread guide L2
8	787115009	Upper looper pin			
9	787192000	Strings			
10	787619008	U. looper shaft guide unit			
11	787112006	U. looper shaft guide			
12	787113007	Bushing			
13	787106007	Ring			
14	000111201	H. socket screw 4 × 4			
15	787104005	Bushing			
16	787116000	L. looper crank shaft			
17	787107008	Crank spacer			
18	787108009	Crank set screw			
19	785610508	Lower looper unit (JA, NH, JCA, JNZ, JUK)			
	785610807	Lower looper unit (others)			
20	785024004	L. looper base 2			
21	784083008	Lower looper			
22	000078320	Set screw 3 × 6			
23	787383000	Rear needle guard			
24	785023003	Front needle guard			
25	000099006	H. socket bolt 3 × 4 (JA, NH, JCA, JNZ, JUK)			
	000101116	Set screw 3 × 4 (others)			

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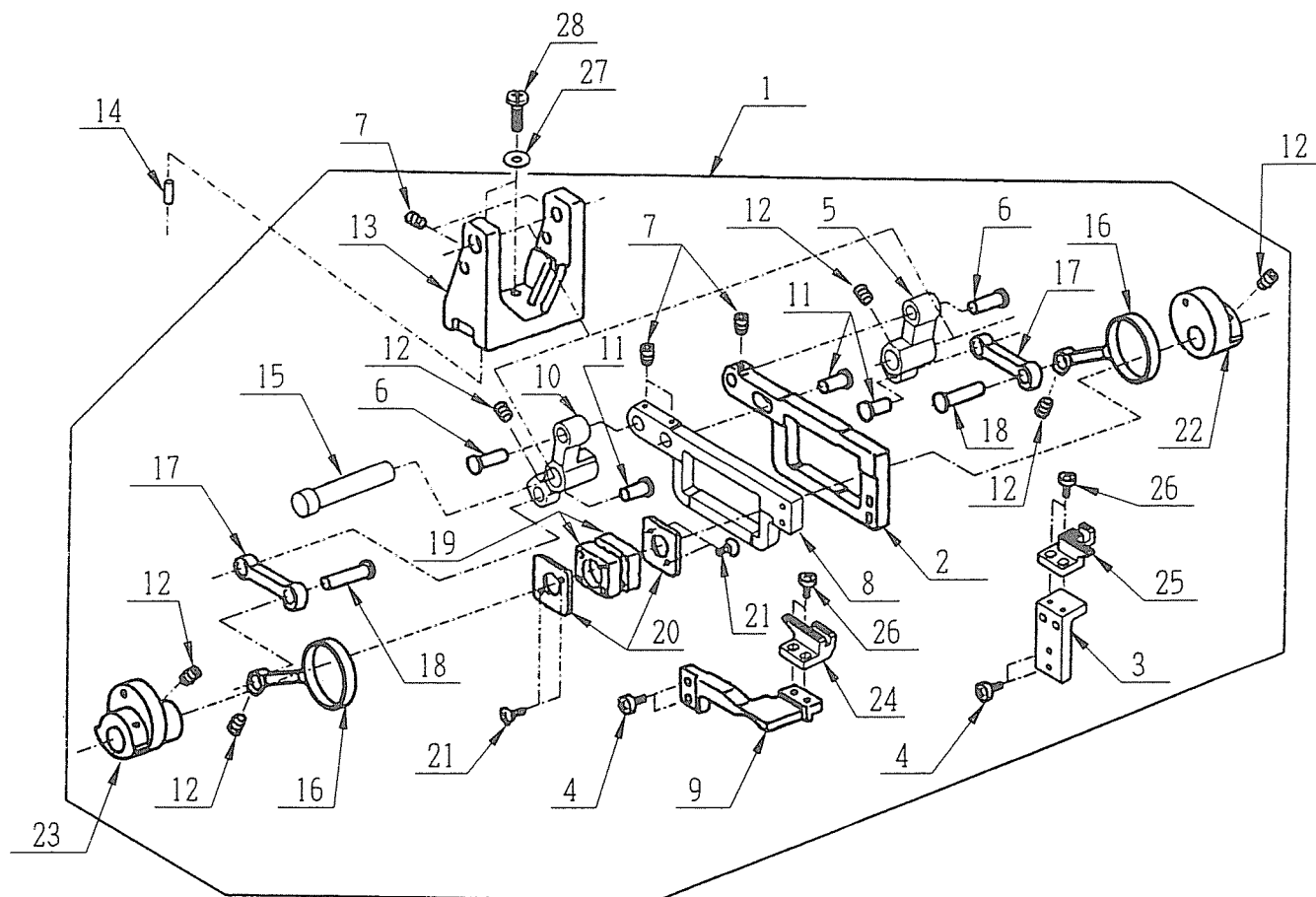
## Parts list for Model 534D Series II



NO.	Part No.	Part name	NO.	Part No.	Part name
1	788604003	Chaining finger bracket unit	28	787635000	Upper knife drive arm unit
2	788605004	Chaining finger unit	29	784607×××	Upper knife knob unit
3	788016002	Chaining finger set plate	30	784044007	Upper knife knob
4	788017003	Chaining finger	31	000003601	Spring pin 2 × 14
5	787041003	Needle plate setting knob	32	784043006	Spring
6	788018004	Chaining finger spring	33	787033002	Upper knife drive arm
7	820373003	Set screw 2 × 3	34	784041004	Upper knife guide
8	000078320	Set screw 3 × 6	35	810220003	Set screw 4 × 6.5
9	788019005	Fixed needle guard	36	784042005	Upper knife supporter
10	788015001	Chaining finger bracket	37	787022008	Pin
11	788619001	Adjusting bar unit	38	000002909	Snap ring E-7
12	787050005	Lower knife release knob	39	784045020	Upper knife
13	000111201	Hexagon socket screw 4 × 4	40	624303008	Hexagon bolt 4 × 6
14	788020009	Lower knife adjusting bar	41	784038008	Upper knife drive cam
15	000002507	Snap ring E-4	42	787032001	Upper knife connecting rod
16	000070300	Washer 5	43	787012005	Pin
17	787046008	Guide plate	44	000001609	Snap ring E-5
18	787048000	Spring			
19	000081005	Set screw 4 × 8			
20	788603002	Lower knife unit			
21	788012008	Lower knife set plate			
22	788013009	Lower knife			
23	000102221	Set screw 4 × 6			
24	000114710	Set screw 3 × 6			
25	788014000	Lower knife shaft			
26	788021000	Nut			
27	000001207	Snap ring E-2.5			

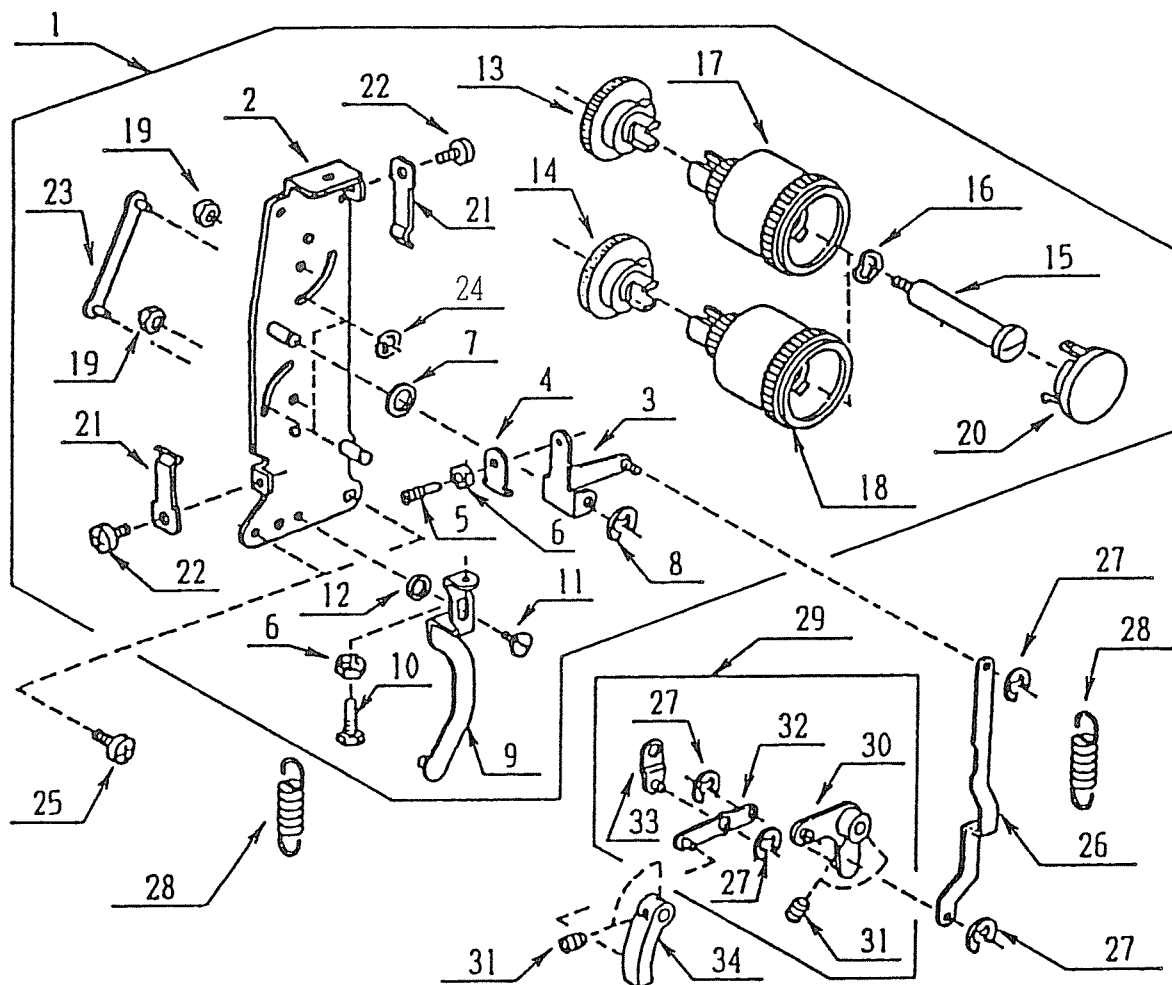
# 534DR

## Parts list for Model 534D Series II



NO.	Part No.	Part name	NO.	Part No.	Part name
1	788606005	Feed bar unit	28	000101817	Set screw 4 × 16
2	788022001	Main feed bar			
3	788023002	Main feed dog bracket			
4	000104201	Set screw 3.5 × 10			
5	787054009	Main feed bar drive arm			
6	787055000	Pin			
7	000111902	Hexagon socket screw			
8	788024003	Sub feed bar			
9	788025004	Sub feed dog bracket			
10	787212007	Sub feed drive arm			
11	787059004	Pin			
12	000111201	Hexagon socket screw 4 × 4			
13	787305008	Feed bar bracket			
14	000122803	Pin			
15	787306009	Feed bar pin			
16	787065003	Feed bar link			
17	787066004	Feed rocking link			
18	787068006	Pin			
19	787210005	Block			
20	787071002	Set plate			
21	787189004	Set screw 2.6 × 5			
22	787072003	Main feed drive cam			
23	787073004	Sub feed drive cam			
24	788028007	Sub feed dog			
25	788027006	Main feed dog			
26	000066705	Set screw 3 × 8			
27	000070506	Washer 4			

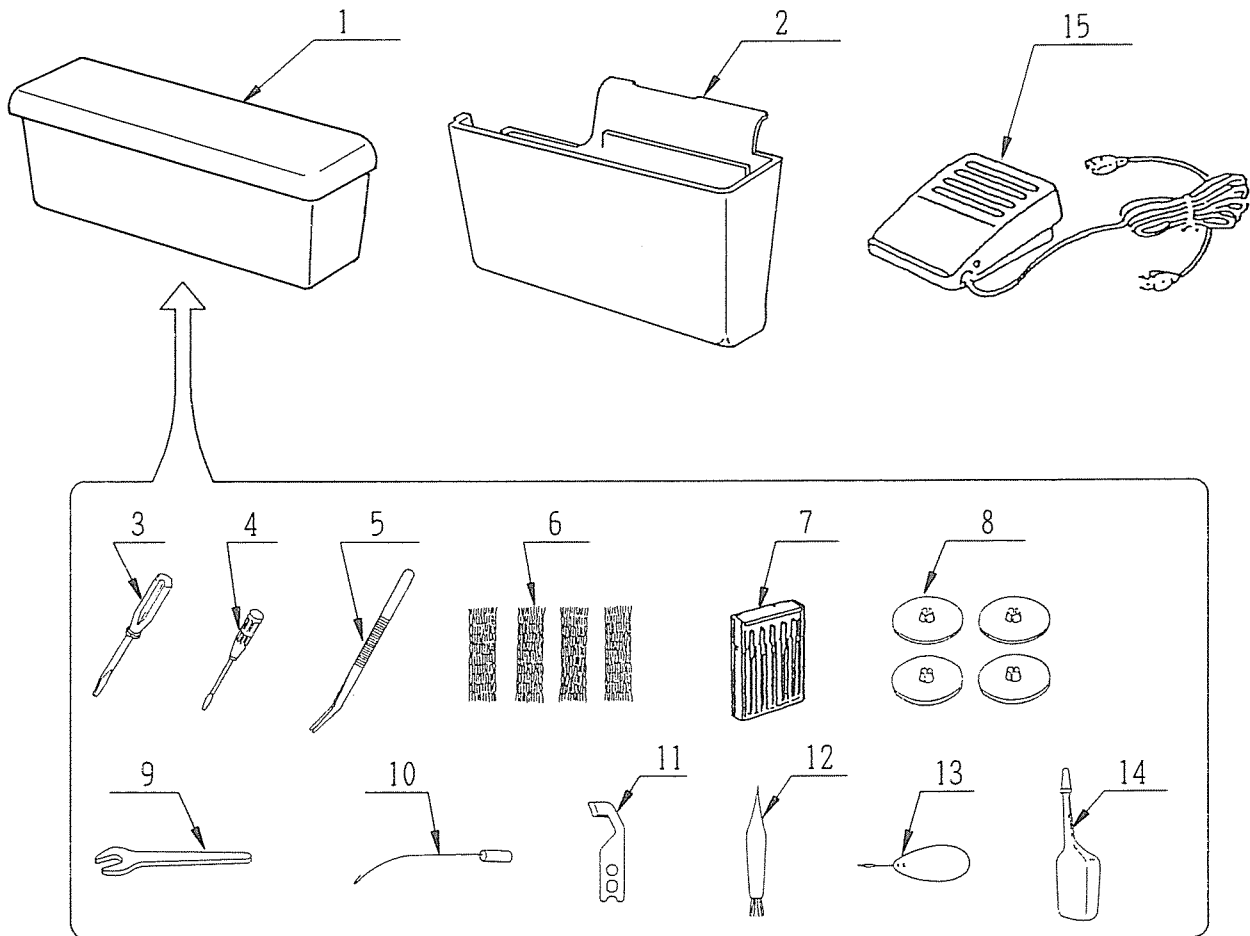
# **534DR** **Parts list for Model 534D Series II**



NO.	Part No.	Part name	NO.	Part No.	Part name
1	787672009	Feed adjuster unit	28	787259006	Spring
2	787357005	Set plate C	29	787657008	M. feed con. arm unit
3	787089003	Feed adjuster arm	30	787267007	M. feed con. arm
4	785156006	Set plate	31	000111201	H. socket screw 4 × 4
5	652056000	Adjustable screw	32	787266006	Feed con. plate
6	000160102	Adjustable nut	33	787265005	Dif. transfer arm
7	000036500	Washer	34	787268008	Sub feed con. arm
8	000001609	Snap ring E-5			
9	787264004	Differential rod			
10	785224006	Adjustable screw			
11	785286006	Hing screw			
12	785222004	Set plate			
13	787091008	S. length adj. cam			
14	787269009	Dif. adjustable cam			
15	785218007	Dial shaft			
16	000116206	Spring washer			
17	787261702	S. length dial			
18	787261805	Differential dial			
19	000061205	Nut			
20	787262301	Dial cap			
21	787263003	Spring			
22	000081119	Set screw 4 × 6			
23	787094001	Link			
24	000014306	Snap ring CS-3			
25	000081005	Set screw 4 × 8			
26	787102003	Feed rod			
27	000002105	Snap ring E-3			

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## Parts list for Model 534D Series II



NO.	Part No.	Part name
1	787808006	Accessory box
2	787807304	Dust box (JA, JNZ, JCA, JUK)
	787807201	Dust box (NH)
	787807xxx	Dust box
3	784810002	Screw driver (large)
4	647803004	Screw driver (small)
5	624801001	Tweezer
6	624806006	Net
7	784860100	Needle set
8	822020503	Spool cap
9	784809008	Spanner
10	784806005	Looper threader
11	784045020	Upper knife
12	802424004	Line brush
13	784805004	Needle threader
14	131402005	Oil
15	C- 2030	Speed controller (JA, JNZ)
	C- 1017	Speed controller (NH)
	C- 1018	Speed controller (JCA)
	C- 2044	Speed controller (JUK)
	C- 2034	Speed controller (S. Afr)