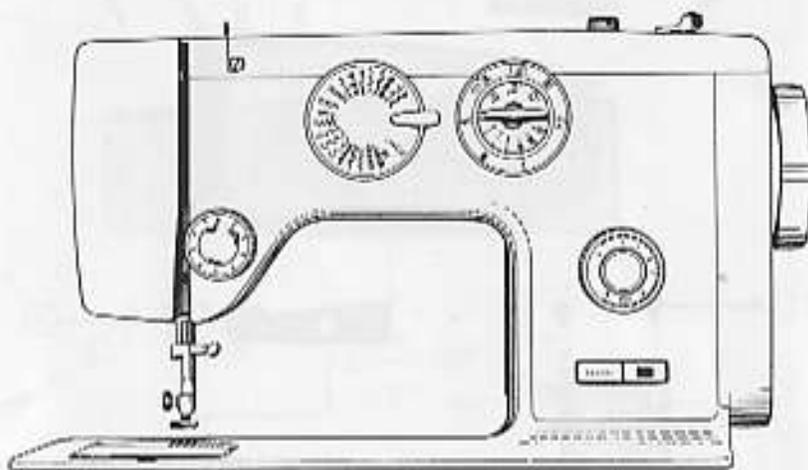


RICCAR

PARTS LIST

MODEL 1010





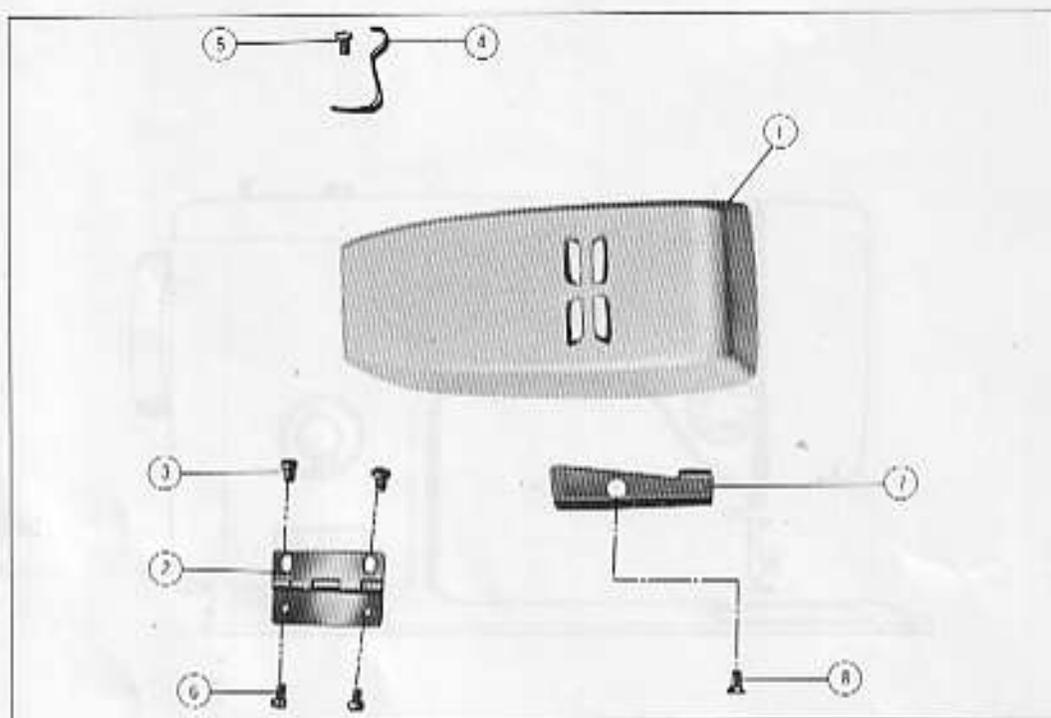
MODEL 1010

When you order any spare parts from us, please cooperate with us by writing

- 1) Model number,
- 2) Parts number,
- 3) Factory parts number,
- 4) Name of parts
- 5) Voltage, if necessary,
- 6) Others, if any,

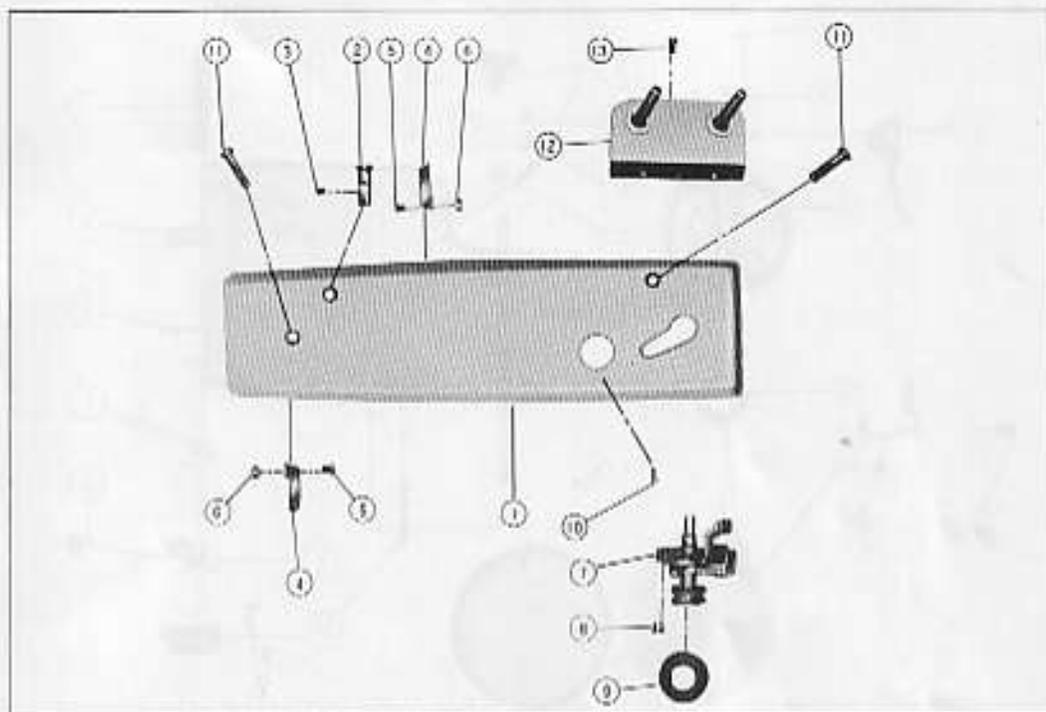
for elimination of unnecessary exchanges of correspondence and faster delivery.
The specifications are subject to change without notice for improvement.

(1) FACE PLATE



Parts No.	Factory Parts No.	Name of parts
1.01	55377	Face plate
1.02	34040	Face plate hinge
1.03	34036	Face plate hinge set screw (1)
1.04	53605	Face plate stopper spring
1.05	34036	Face plate stopper set screw
1.06	34046	Face plate hinge set screw (2)
1.07	55222	Arm thread guide
1.08	55335	Arm thread guide set screw

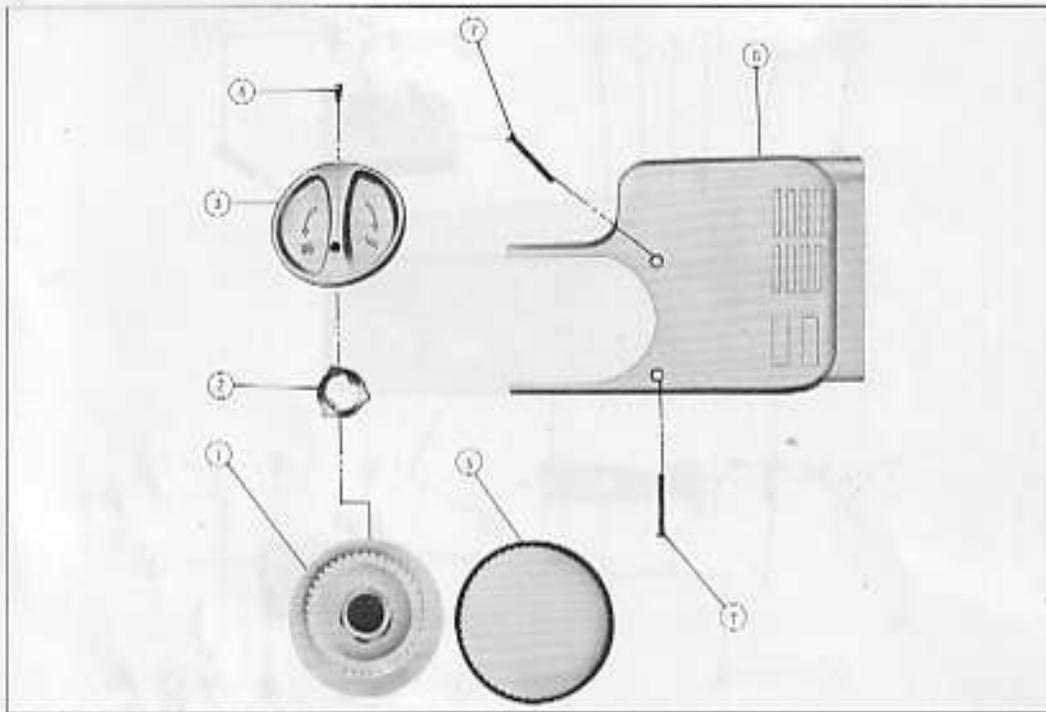
(2) ARM TOP COVER



Parts No.	Factory Parts No.	Name of Parts
2.01	55384	Arm top cover
2.02	52520	Bobbin winder thread guide complete
2.03	51754	Bobbin winder thread guide set screw
2.04	55206	Arm top cover thread guide
2.05	36227	Arm top cover thread guide set screw
2.06	11263	Arm top cover thread guide set screw nut
2.07	58804	Bobbin winder complete
2.08	34036	Bobbin winder set screw
2.09	52608	Bobbin winder rubber ring
2.10	11332	Fine adjuster pointer
2.11	55338	Arm top cover set screw
2.12	55207	Spool pin complete
2.13	34036	Spool pin holder set screw

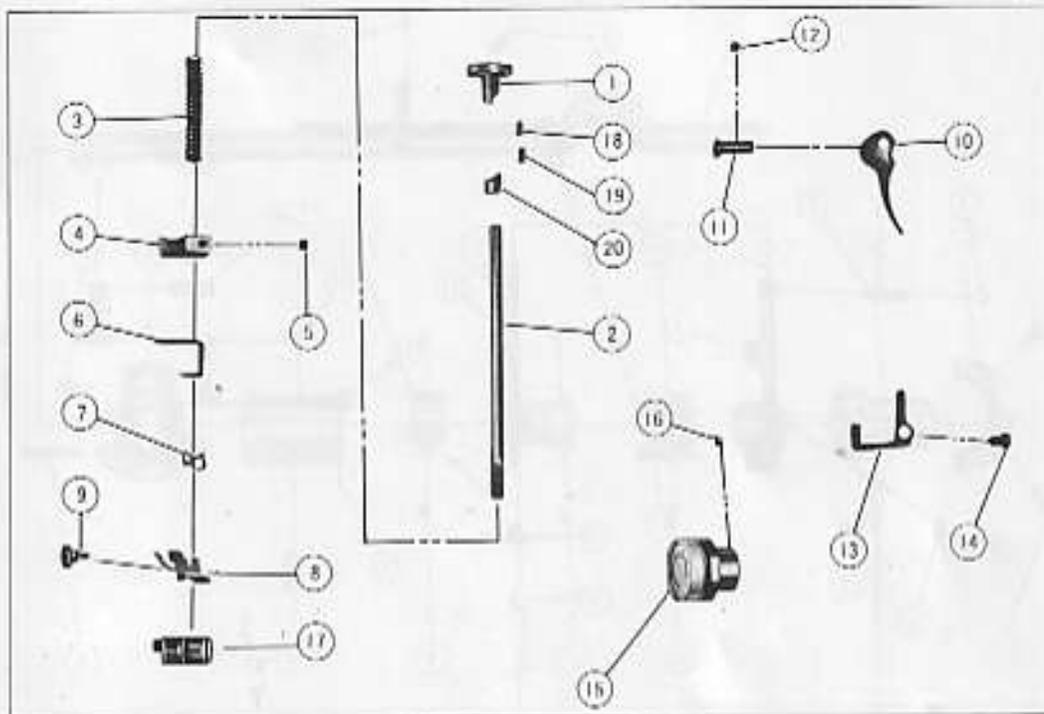
(3) HAND WHEEL

REVISED 12/18/1953



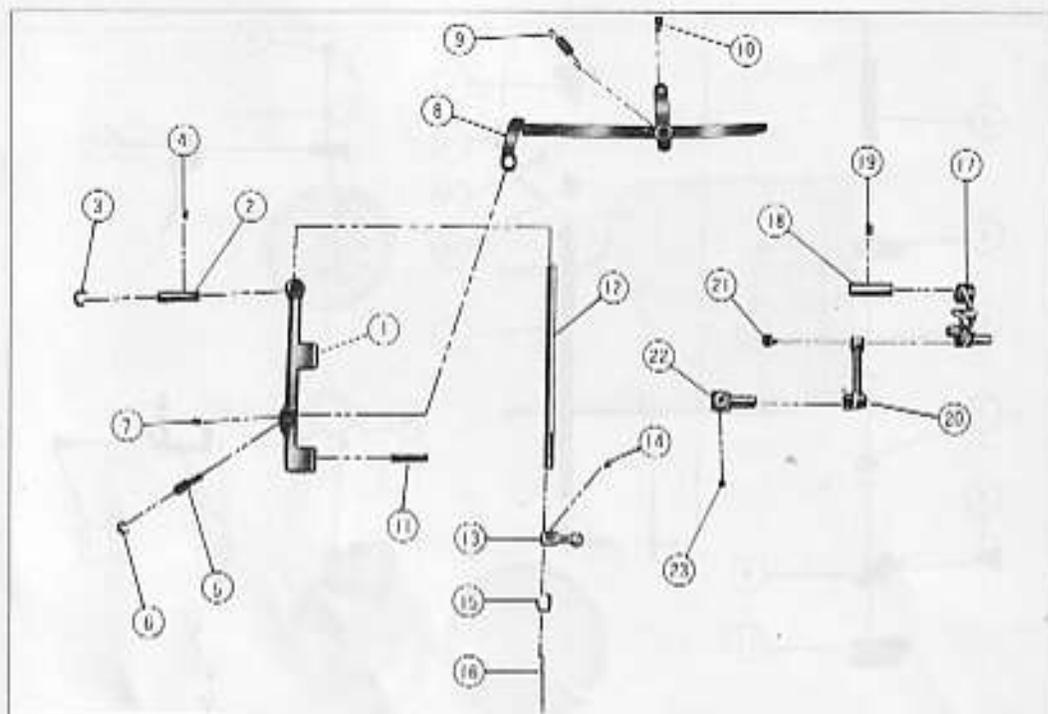
Parts No.	Factory Parts No.	Name of Parts
3.01	58650	Hand wheel
3.02	11153	Stop motion washer
3.03	55317	Hand wheel release disk
3.04	11152	Stop motion small screw
3.05	58643	Timing belt
3.06	55333	Motor drive belt cover
3.07	34405	Motor drive belt cover set screw

(4) PRESSER BAR



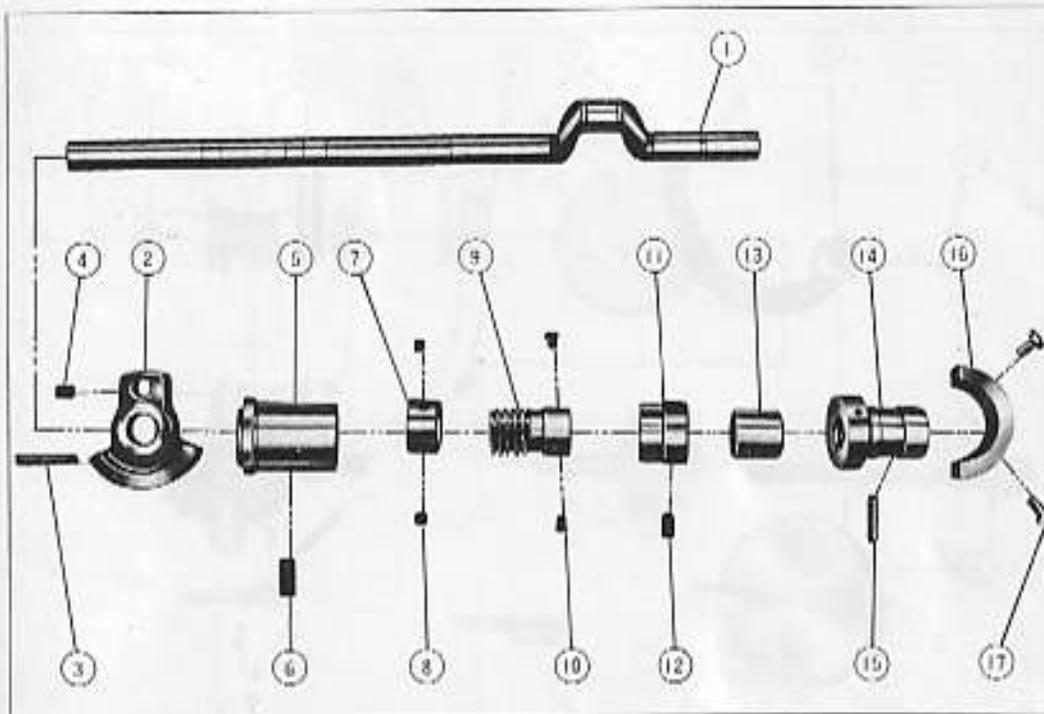
Parts No.	Factory Parts No.	Name of Parts	Parts No.	Factory Parts No.	Name of Parts
4.01	58532	Pressure regulator dial	4.11	11068	Presser bar lifter pin
4.02	34086	Pressure bar	4.12	53632	Presser bar lifter pin set screw
4.03	55547	Pressure spring	4.13	55223	Tension lever
4.04	34090	Pressure bar bracket complete (including 4.05)	4.14	55224	Tension lever set screw
4.05	11063	Pressure bar bracket set screw	4.15	55209	Dial tension complete
4.06	55545	Tension lever lifter	4.16	53636	Dial tension set screw
4.07	11065	Thread cutter	4.17	58815	Zigzag presser foot
4.08	58806	Presser foot shank	4.18	34082	Pressure regulator stopper pin
4.09	52084	Presser foot shank set screw	4.19	34083	Pressure regulator stopper pin spring
4.10	52083	Presser bar lifter	4.20	34084	Pressure spring supporter

(5) NEEDLE BAR & THREAD TAKE UP LEVER



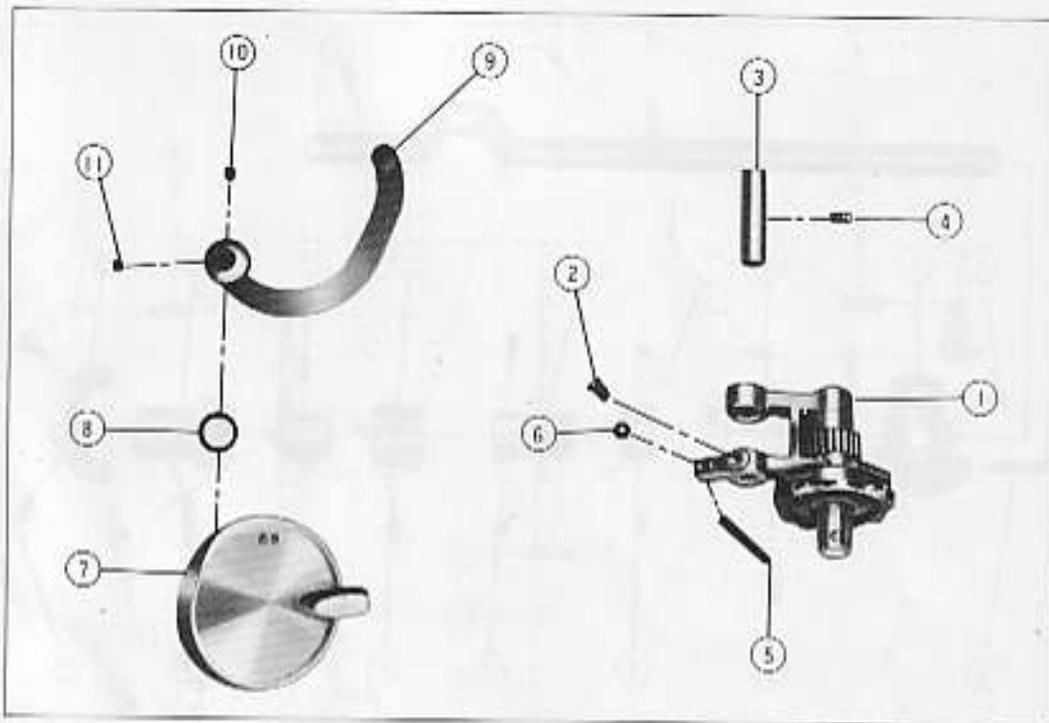
Parts No.	Factory Parts No.	Name of Parts	Parts No.	Factory Parts No.	Name of Parts
5.01	56530	Needle bar supporter complete (including 5.07, 5.12)	5.13	55016	Needle clamp
5.02	56046	Needle bar supporter pin	5.14	55018	Needle bar thread guide set screw
5.03	56047	Needle bar supporter pin set ring	5.15	55019	Needle bar thread guide
5.04	53632	Needle bar supporter pin set screw	5.16	11413	Needle
5.05	55853	Needle bar driving rod pin	5.17	58818	Thread take up lever complete (including 5.18, 5.21)
5.06	55337	Needle bar driving rod pin set ring	5.18	55575	Thread take up lever supporting shaft
5.07	36146	Needle bar driving rod pin set screw	5.19	53638	Thread take up lever supporting shaft set screw
5.08	55840	Needle bar driving rod complete	5.20	58535	Needle bar crank rod complete (including 5.22, 5.23)
5.09	55852	Needle bar driving rod spring	5.21	51185	Arm shaft balance pin left handed screw
5.10	51273	Zigzag width lever link step screw	5.22	53824	Needle bar bracket
5.11	56045	Needle bar supporter spring	5.23	51154	Needle bar supporter center set screw
5.12	55015	Needle bar			

(6) ARM SHAFT



Parts No.	Factory Parts No.	Name of Parts
6.01	55581	Arm shaft
6.02	58542	Arm shaft balance complete (including 6.04)
6.03	32044	Arm shaft balance set pin
6.04	11069	Arm shaft balance pin set screw
6.05	55582	Arm shaft bushing (1)
6.06	55117	Arm shaft bushing (1) set screw
6.07	56570	Arm shaft collar complete (including 6.08)
6.08	56571	Arm shaft collar set screw
6.09	55590	Arm shaft worm complete (including 6.10)
6.10	11174	Arm shaft worm set screw
6.11	11396	Feed cam
6.12	11254	Feed cam set screw
6.13	56157	Arm shaft bushing (2)
6.14	36112	Hand wheel bushing
6.15	11148	Hand wheel bushing set pin
6.16	34123	Balance weight
6.17	34125	Balance weight set screw

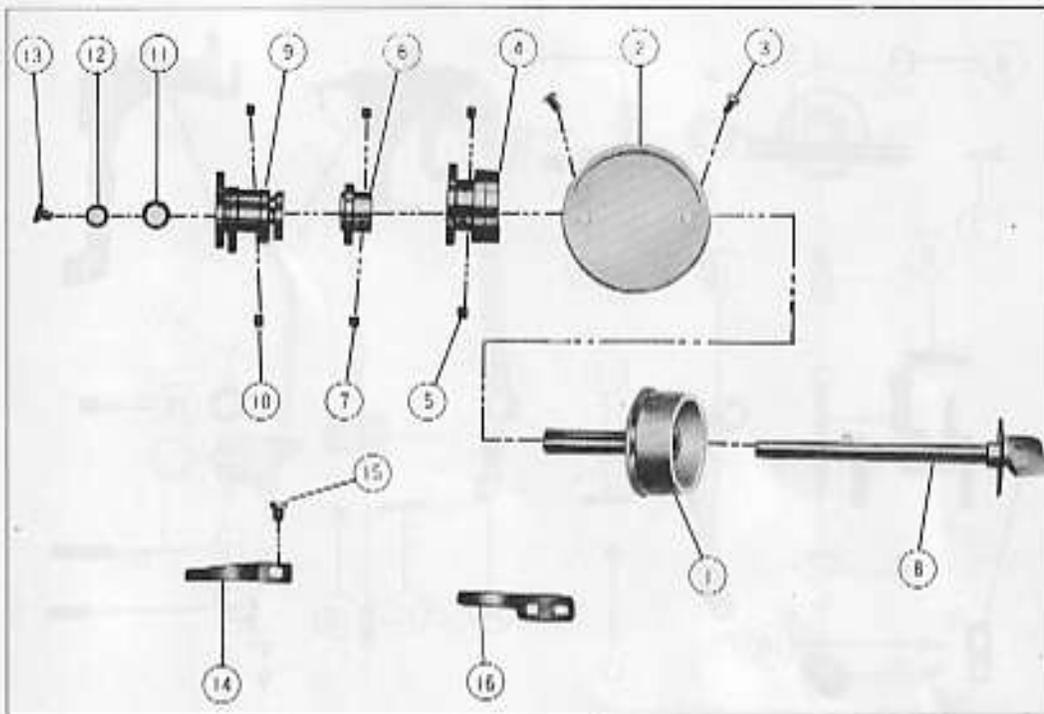
(7) HOLDER



Parts No.	Factory Parts No.	Name of Parts
7.01	55261	Holder complete (including 7.02, 7.03, 7.05 7.06)
7.02	11174	Holder set screw
7.03	55672	Holder shaft
7.04	53638	Holder shaft set screw
7.05	55673	Holder adjusting screw
7.06	11263	Holder adjusting screw nut
7.07	55266	Cam door (including cam door decorative plate)
7.08	55704	Cam door spring washer
7.09	55269	Cam contact lever complete (including 7.10, 7.11)
7.10	11272	Cam contact lever set screw (1)
7.11	51154	Cam contact lever set screw (2)

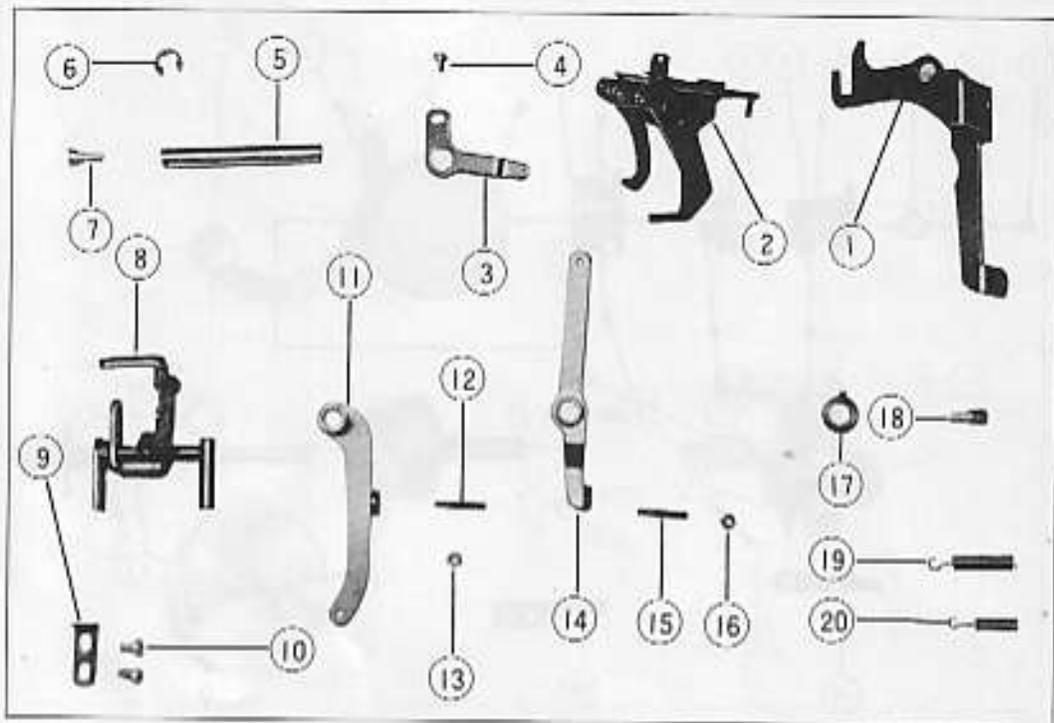
Includes all cams

(8) ZIGZAG WIDTH & NEEDLE POSITION DIAL



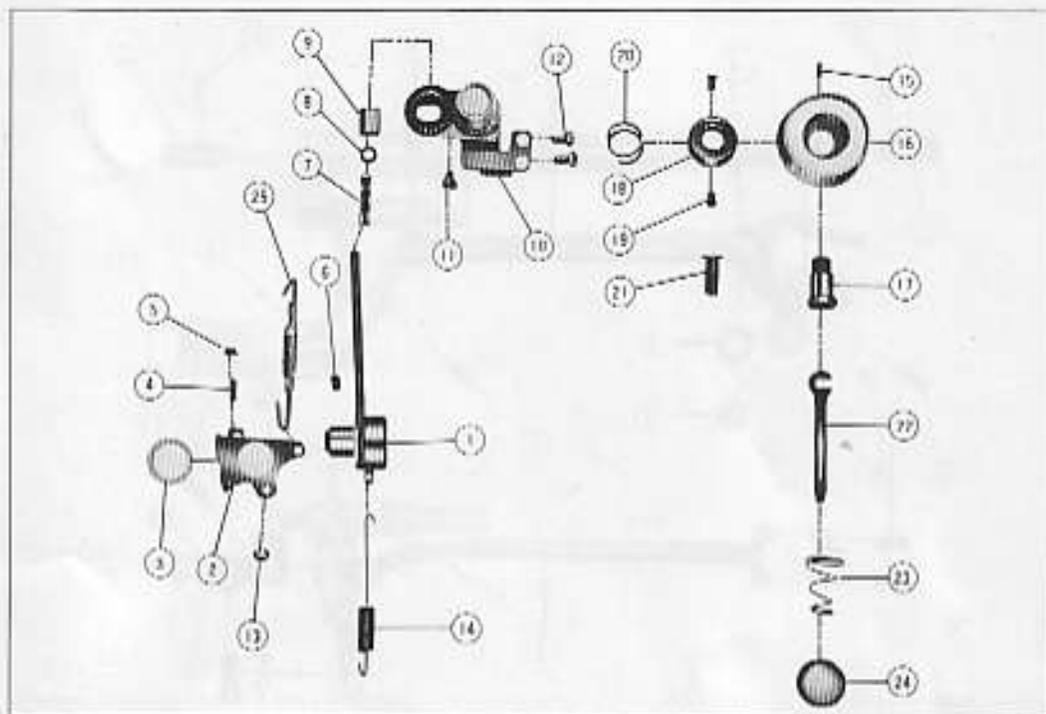
Parts No.	Factory Parts No.	Name of Parts
8.01	55300	Needle position dial complete (including 8.02, 8.03)
8.02	55299	Needle position dial
8.03	33046	Needle position dial set screw
8.04	55306	Selector cam complete (including 8.05)
8.05	55227	Selector cam set screw
8.06	55304	Needle position cam complete (including 8.07)
8.07	51154	Needle position cam set screw
8.08	55311	Zigzag width dial complete
8.09	55309	Zigzag width cam complete (including 8.10)
8.10	35227	Zigzag width cam set screw
8.11	55372	Zigzag width dial shaft spring washer
8.12	55774	Zigzag width dial shaft washer
8.13	51078	Zigzag width dial shaft set screw
8.14	55298	Buttonholer positioner spring
8.15	34036	Buttonholer positioner set screw
8.16	55308	Needle position positioner spring

(9) CAM CONTACT ASSEMBLY



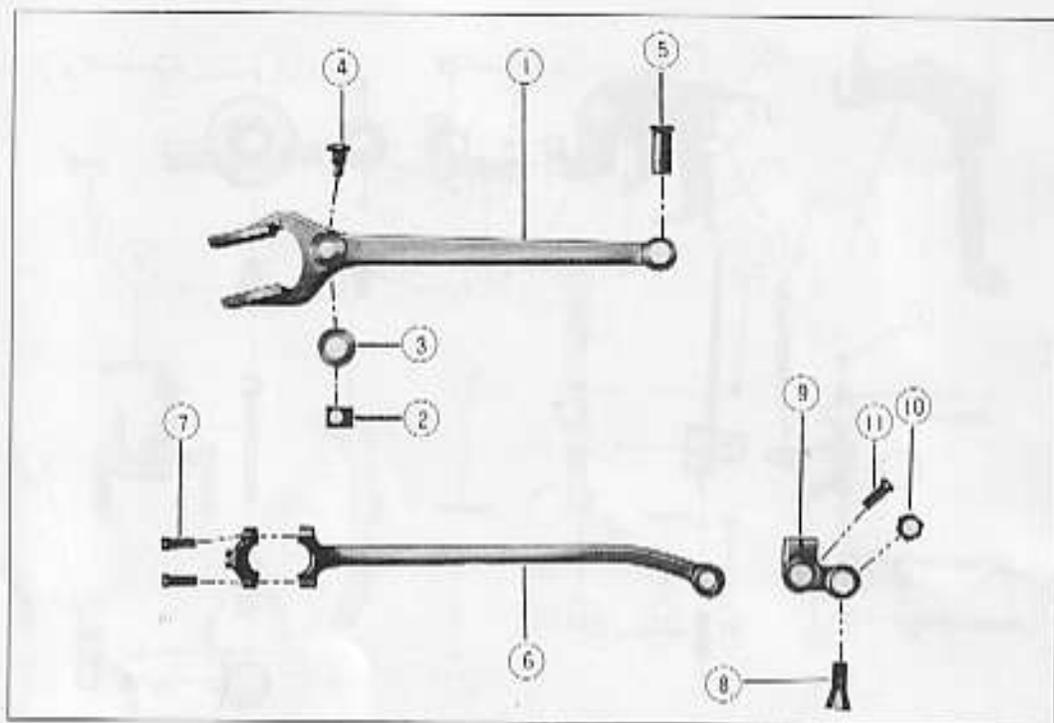
Parts No.	Factory Parts No.	Name of Parts
9.01	55289	Feed cam contact
9.02	55273	Zigzag width cam contact supporter
9.03	55290	Cam contact release lever
9.04	34044	Cam contact release lever set screw
9.05	55369	Cam contact shaft
9.06	56308	Cam contact shaft set ring
9.07	55297	Cam contact shaft set screw (2)
9.08	55283	Needle positioner complete
9.09	55762	Cam contact stopper
9.10	34036	Cam contact stopper set screw
9.11	55291	Buttonhole feed lever complete (including 9.12, 9.13)
9.12	55673	Buttonhole feed lever adjusting screw
9.13	11263	Buttonhole feed lever adjusting screw nut
9.14	55294	Zigzag width lever complete (including 9.15, 9.16)
9.15	55673	Zigzag width lever adjusting screw
9.16	11263	Zigzag width lever adjusting screw nut
9.17	55760	Cam contact shaft collar
9.18	55370	Cam contact shaft set screw (1)
9.19	55763	Needle positioner spring
9.20	55764	Zigzag width cam contact spring

(10) FEED REGULATOR



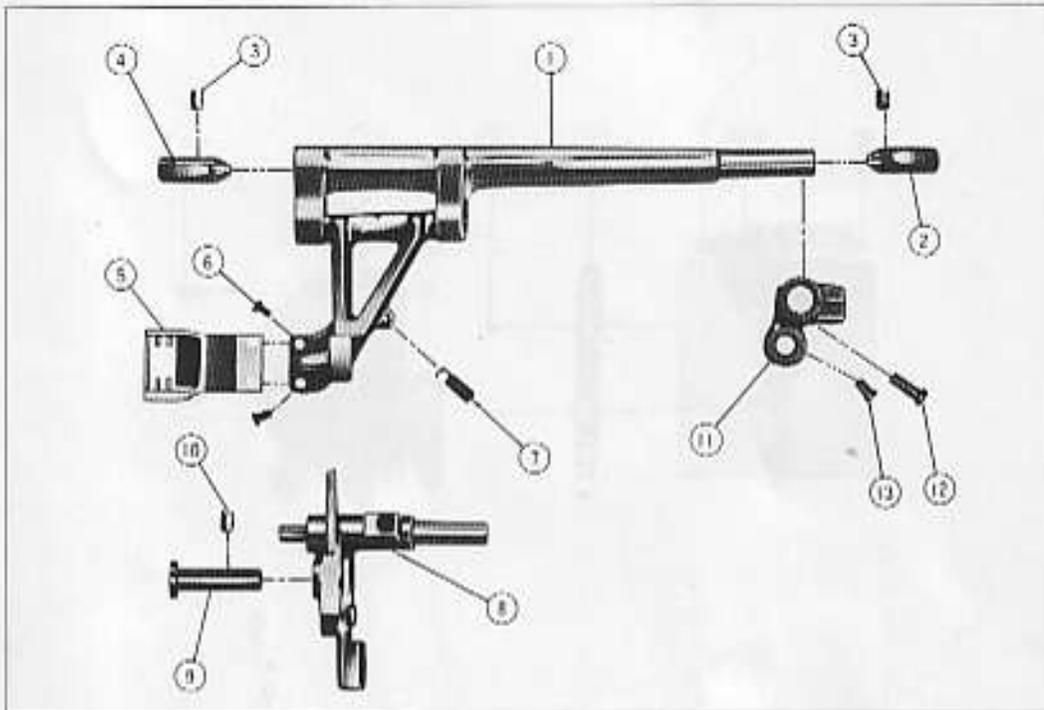
Parts No.	Factory Parts No.	Name of Parts	Parts No.	Factory Parts No.	Name of Parts
10.01	55231	Feed regulator complete (including 10.02, 10.03, 10.04, 10.05, 10.25)	10.12	55106	Fine adjuster set screw
10.02	55233	Feed regulator plate	10.13	56193	Reverse lever set ring
10.03	55232	Feed regulator bushing washer	10.14	55614	Reverse spring
10.04	55619	Feed regulator plate adjusting screw	10.15	11332	Feed regulator dial pointer
10.05	11263	Feed regulator plate adjusting screw nut	10.16	55238	Feed regulator dial complete (including 10.18, 10.19)
10.06	53638	Feed regulator bushing set screw	10.17	58049	Feed regulator gear supporter bushing
10.07	56377	Feed regulator connecting rod spring	10.18	58048	Feed regulator gear
10.08	53661	Fine adjuster nut washer	10.19	11234	Feed regulator gear set screw
10.09	53660	Fine adjuster nut	10.20	52357	Feed regulator gear spring
10.10	55234	Fine adjuster complete	10.21	58050	Feed regulator screw
10.11	53984	Fine adjuster dial stopper step screw	10.22	58053	Reverse lever
			10.23	53673	Reverse button spring
			10.24	53671	Reverse button
			10.25	55743	Buttonholer spring

(11) FORKED ROD & CRANK CONNECTING ROD



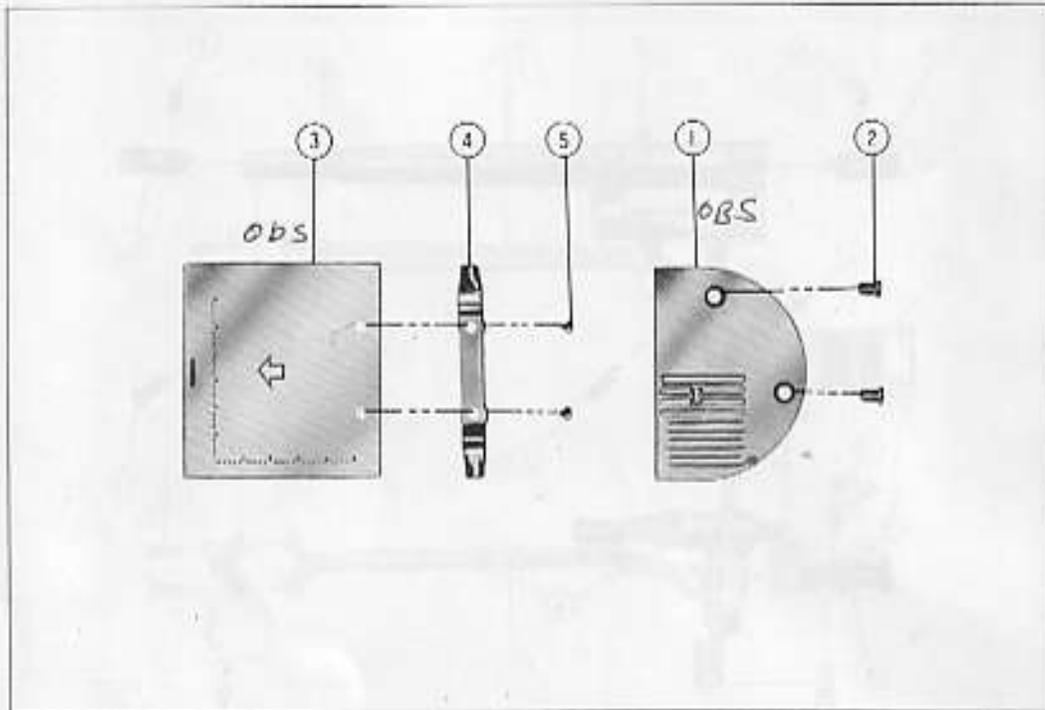
Parts No.	Factory Parts No.	Name of Parts
11.01	56314	Forked rod
11.02	58200	Feed regulating slide block complete (including 11.04)
11.03	58196	Feed regulating slide block washer
11.04	11258	Feed regulating slide block shaft
11.05	56583	Forked rod pin
11.06	56470	Crank connecting rod complete (including 11.07)
11.07	56358	Crank connecting rod set screw
11.08	11163	Crank connecting rod tapered screw
11.09	56480	Crank connecting rod crank complete (including 11.11)
11.10	11164	Crank connecting rod tapered screw nut
11.11	11243	Crank connecting rod crank set screw

(12) FEED ROCK SHAFT & FEED DOG



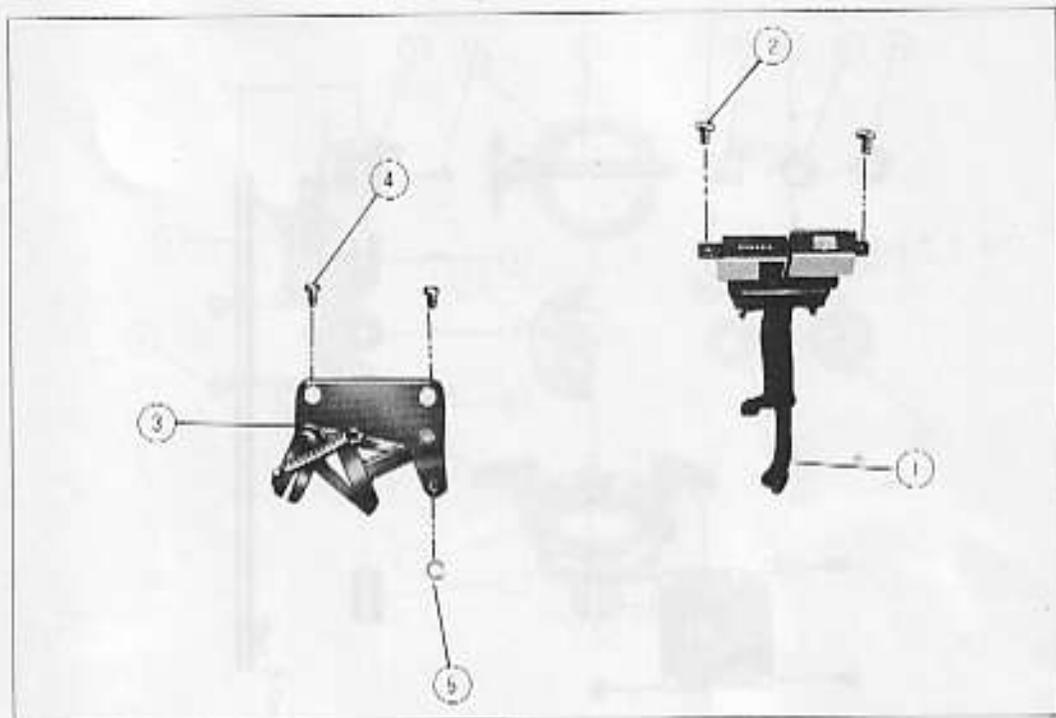
Parts No.	Factory Parts No.	Name of Parts
12.01	58657	Feed rock shaft complete (including 12.05, 12.06, 12.11, 12.12, 12.13)
12.02	36115	Center bar (1)
12.03	51613	Center bar set screw
12.04	36116	Center bar (2)
12.05	58655	Feed dog
12.06	11234	Feed dog set screw
12.07	55367	Feed bar spring
12.08	55242	Feed lifting rock crank complete
12.09	56369	Feed lifting rock crank pin
12.10	51613	Feed lifting rock crank pin set screw
12.11	56352	Feed rock shaft crank
12.12	11243	Feed rock shaft crank set screw
12.13	11174	Forked rod pin set screw

(13) NEEDLE PLATE



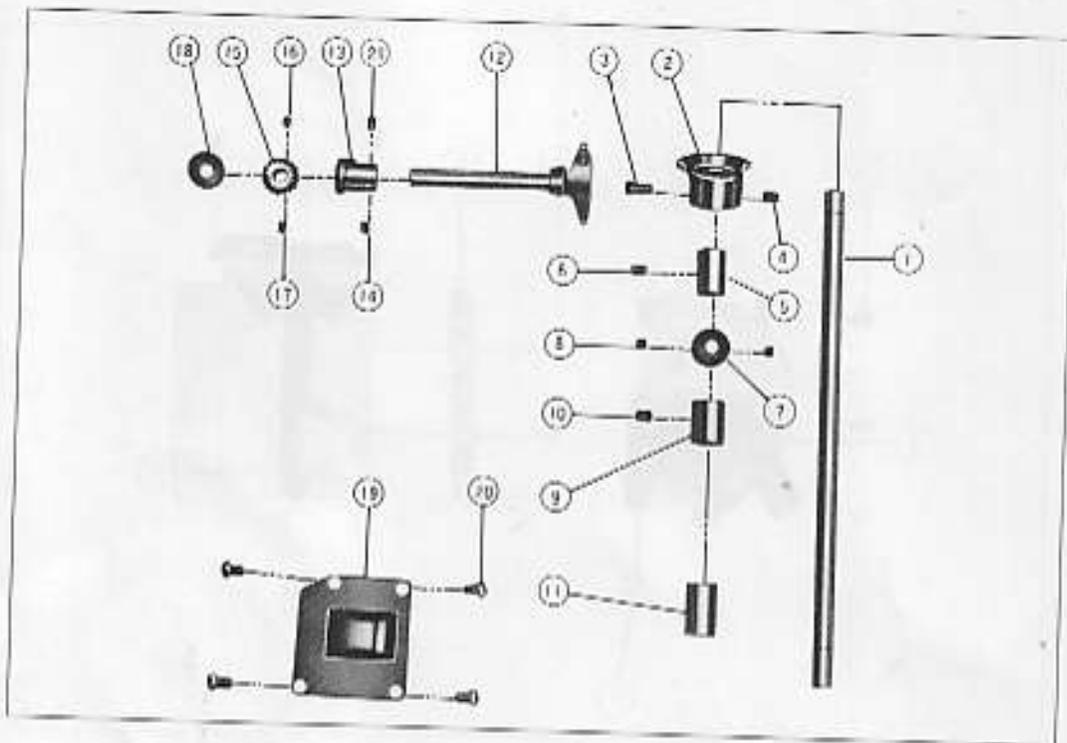
Parts No.	Factory Parts No.	Name of Parts
13.01	58654	Needle plate
13.02	11394	Needle plate set screw
13.03	55229	Slide plate complete (including 13.04, 13.05)
13.04	55022	Slide plate spring
13.05	31203	Slide plate spring set screw

(14) DROP FEED



Parts No.	Factory Parts No.	Name of Parts
14.01	58551	Drop feed button complete
14.02	58822	Drop feed button set screw
14.03	55253	Drop feed adjusting supporter plate
14.04	34036	Drop feed adjusting supporter plate set screw
14.05	56193	Drop feed connecting rod set ring

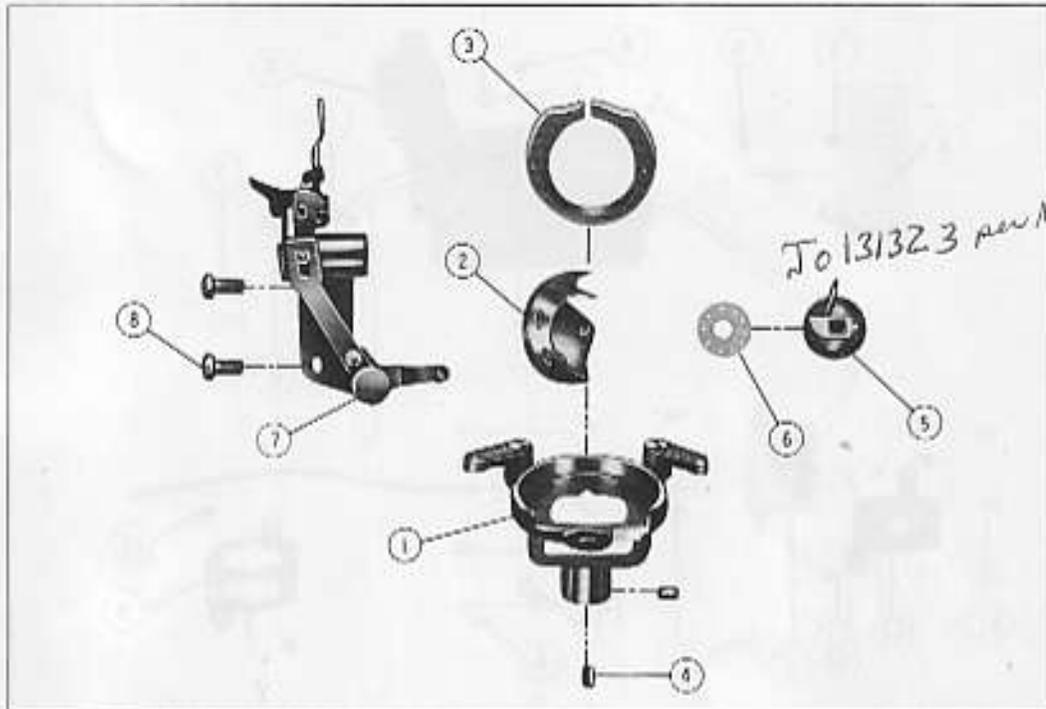
(15) GEAR BOX & OSCILLATING SHAFT



Parts No.	Factory Parts No.	Name of Parts	Parts No.	Factory Parts No.	Name of Parts
15.01	56361	Oscillating shaft	15.11	53749	Oscillating bushing (2)
15.02	56360	Oscillating shaft gear complete (including 15.04)	15.12	58558	Shuttle driver complete
15.03	56572	Oscillating shaft gear set screw (1)	15.13	55345	Shuttle driver shaft cam complete (including 15.14, 15.21)
15.04	11069	Oscillating shaft gear set screw (2)	15.14	51149	Shuttle driver shaft cam set screw (1)
15.05	53695	Oscillating shaft bushing (1)	15.15	58555	Shuttle driver shaft gear complete (including 15.16, 15.17)
15.06	53638	Oscillating shaft bushing (1) set screw	15.16	51154	Shuttle driver shaft gear set screw (1)
15.07	56550	Oscillating shaft collar complete (including 15.08)	15.17	56388	Shuttle driver shaft gear set screw (2)
15.08	11063	Oscillating shaft collar set screw	15.18	58557	Shuttle driver shaft bushing
15.09	56460	Feed lifting rock cam complete (including 15.10)	15.19	55118	Gear box cover
15.10	11069	Feed lifting rock cam set screw	15.20	55119	Gear box cover set screw
			15.21	55374	Shuttle driver shaft cam set screw (2)

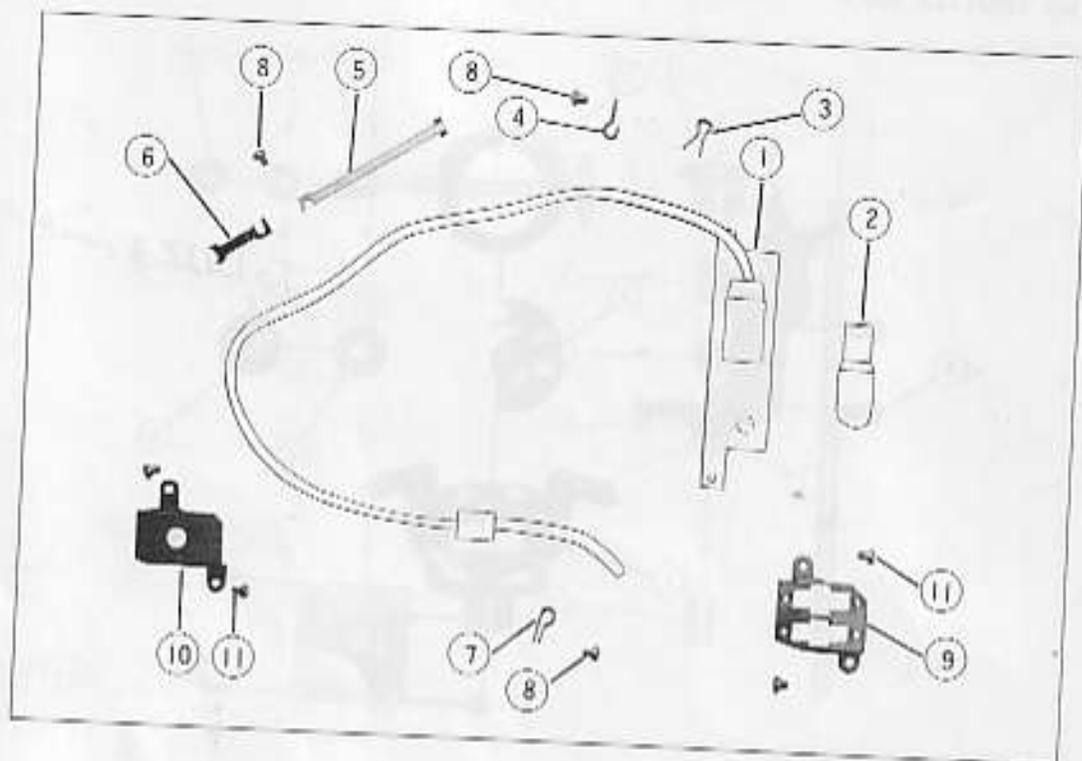
(16) SHUTTLE RACE

Q823-101192-177



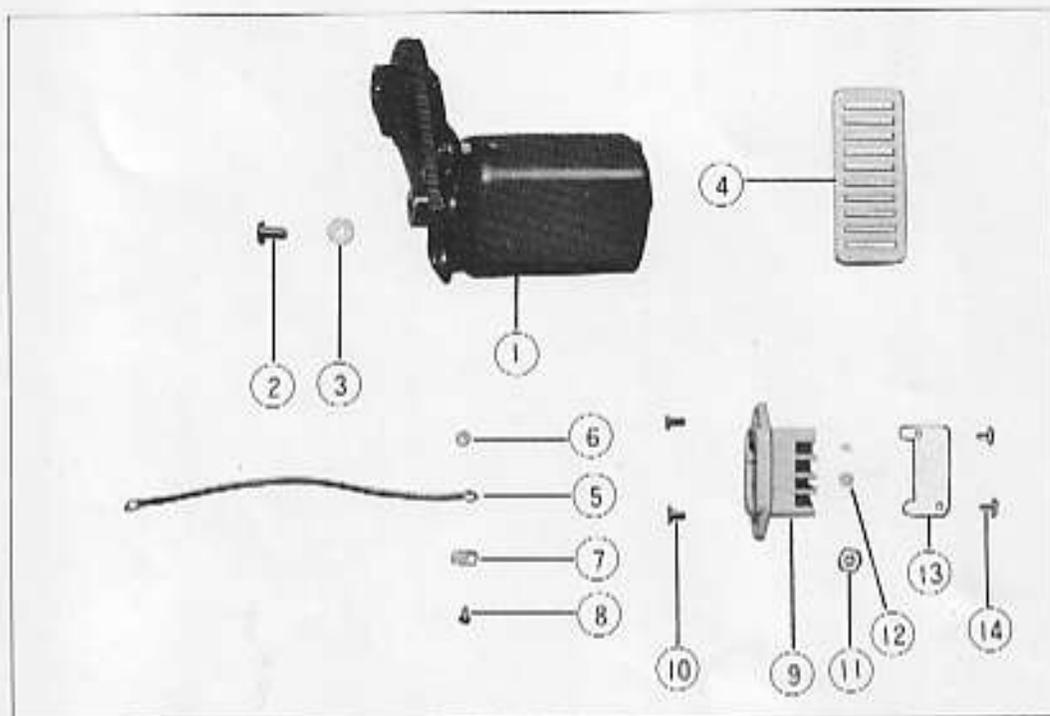
Parts No.	Factory Parts No.	Name of Parts
16.01	58561	Open shuttle race complete (including 16.03)
16.02	51389	Shuttle hook
16.03	58554	Shuttle hook holder
16.04	55638	Open shuttle race set screw
16.05	56450	<u>Bobbin case complete</u>
16.06	58820	Bobbin
16.07	55347	Chain stitch device complete
16.08	55365	Chain stitch device set screw

(17) SWITCH CORD



Parts No.	Factory Parts No.	Name of Parts
17.01		Switch cord complete
17.02	77550	Lamp
17.03	78709	Cord holder (1)
17.04	78712	Cord holder (2)
17.05	78719	Cord holder (3)
17.06	78720	Cord holder (4)
17.07	78715	Cord holder (5)
17.08	55106	Cord holder set screw
17.09	77525	Switch bracket (1)
17.10	77526	Switch bracket (2)
17.11	55106	Switch bracket set screw

(18) MOTOR



Parts No.	Factory Parts No.	Name of Parts
18.01		Motor complete
18.02	53847	Motor bracket set screw
18.03	N6443	Motor bracket set screw washer
18.04	55339	Motor cover louver
18.05	78690	Earth cord
18.06	52823	Earth cord set screw crown washer
18.07	78643	Earth cord connector
18.08	34046	Earth cord set screw
18.09	76300	Consent (4 pin)
18.10	53621	Consent set screw
18.11	53784	Consent nut
18.12	36215	Consent washer
18.13	76610	Consent cover
18.14	34046	Consent cover set screw

1010

MODEL RICCAR 1010



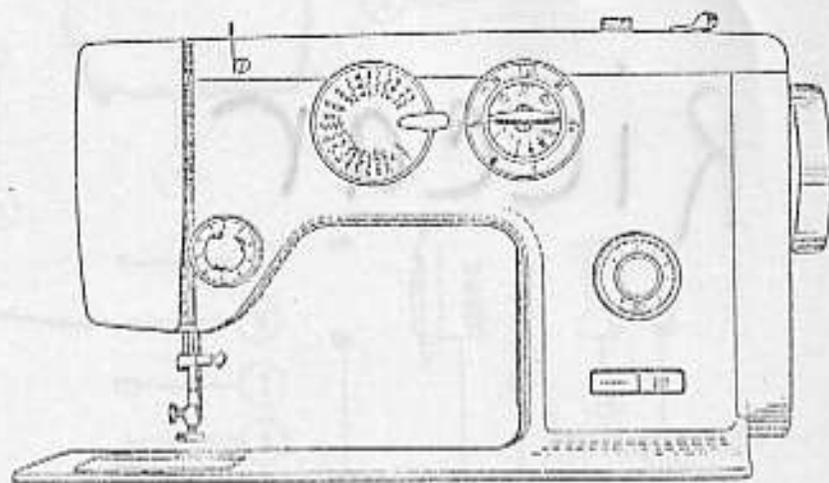
Riccar

MODEL 1010

RICCAR

Part No.	Description
1010-001	Motor
1010-002	Hand
1010-003	Needle
1010-004	Foot
1010-005	Presser
1010-006	Bobbin
1010-007	Bobbin Case
1010-008	Stitch Regulator
1010-009	Pressure Foot
1010-010	Presser Foot
1010-011	Bobbin
1010-012	Bobbin Case
1010-013	Stitch Regulator
1010-014	Pressure Foot
1010-015	Presser Foot
1010-016	Bobbin
1010-017	Bobbin Case
1010-018	Stitch Regulator
1010-019	Pressure Foot
1010-020	Presser Foot

The Riccar Model 1010 is a portable sewing machine designed for convenience and portability. It features a built-in motor and a carrying case. The machine is capable of stitching a variety of fabrics and includes several accessories for different sewing tasks. The Riccar Model 1010 is a reliable and durable machine that is perfect for home use or travel.



MODEL 1010

RICCAR

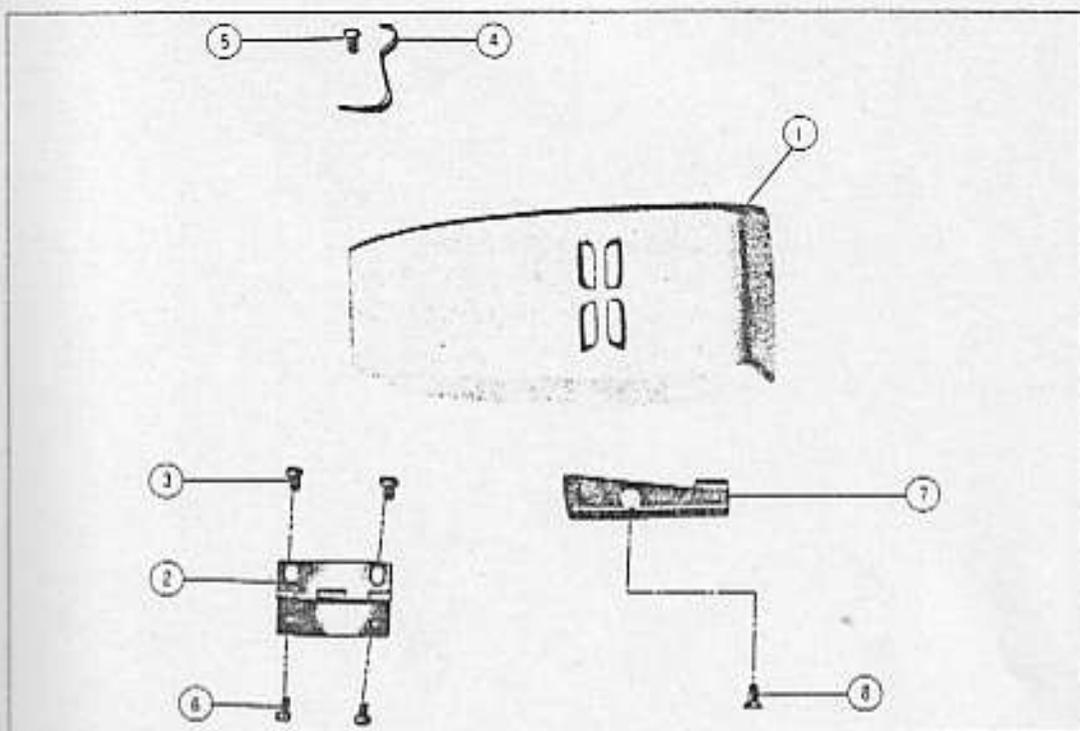
When you order any spare parts from us, please cooperate with us by writing

- 1) Model number,
- 2) Parts number,
- 3) Factory parts number,
- 4) Name of parts
- 5) Voltage, if necessary,
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for elimination of unnecessary exchanges of correspondence and faster delivery.
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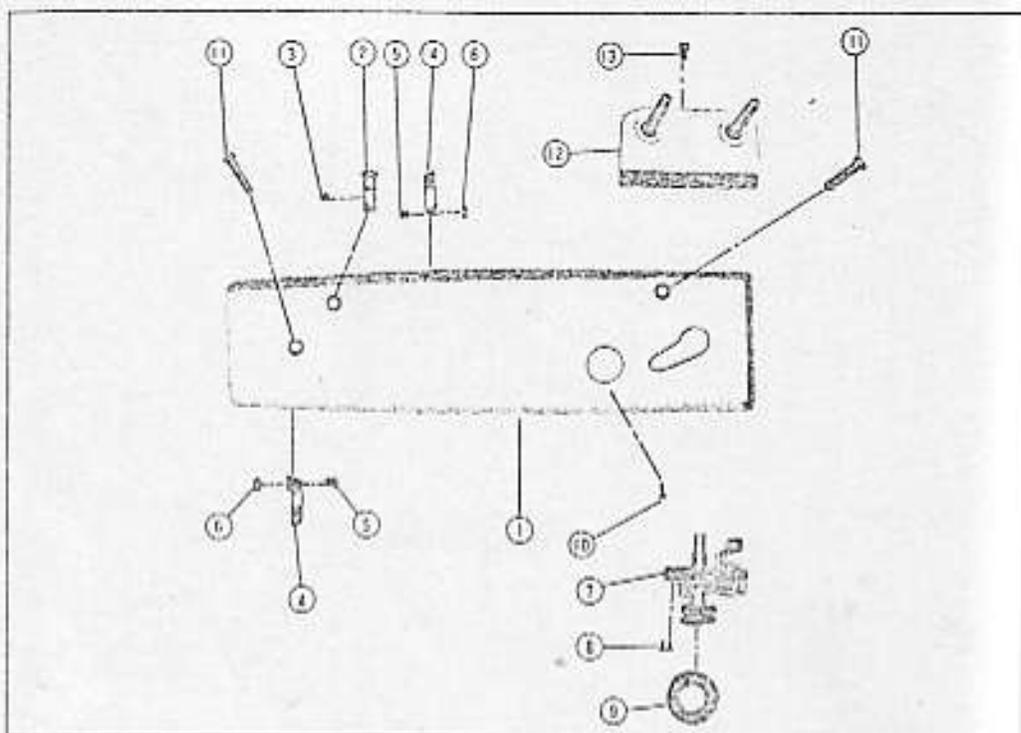
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(1) FACE PLATE *RICCAR 1010*



Parts No.	Factory Parts No.	Name of parts
1.01	55377	Face plate
1.02	34040	Face plate hinge
1.03	34036	Face plate hinge set screw (1)
1.04	53605	Face plate stopper spring
1.05	34036	Face plate stopper set screw
1.06	34046	Face plate hinge set screw (2)
1.07	55222	Arm thread guide
1.08	55335	Arm thread guide set screw

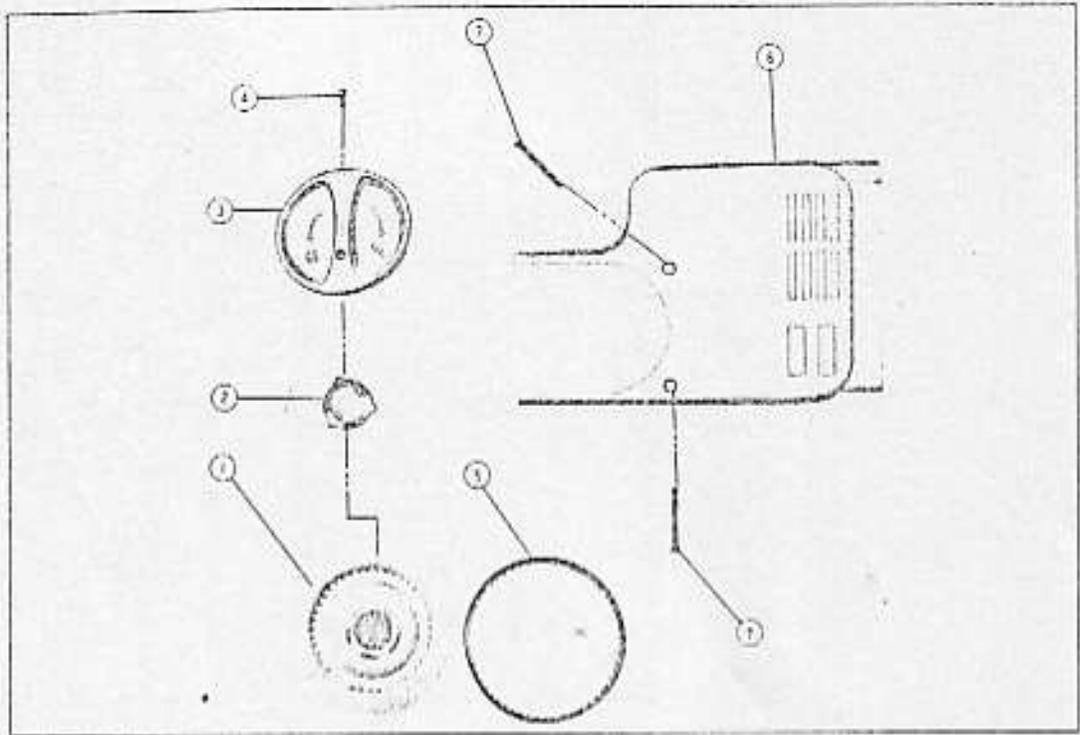
(2) ARM TOP COVER *RICCAR 1010*



Parts No.	Factory Parts No.	Name of Parts
2.01	55384	Arm top cover
2.02	52520	Bobbin winder thread guide complete
2.03	51754	Bobbin winder thread guide set screw
2.04	55206	Arm top cover thread guide
2.05	36227	Arm top cover thread guide set screw
2.06	11263	Arm top cover thread guide set screw nut
2.07	58804	Bobbin winder complete
2.08	34036	Bobbin winder set screw
2.09	52608	Bobbin winder rubber ring
2.10	11332	Fine adjuster pointer
2.11	55338	Arm top cover set screw
2.12	55207	Spool pin complete
2.13	34036	Spool pin holder set screw

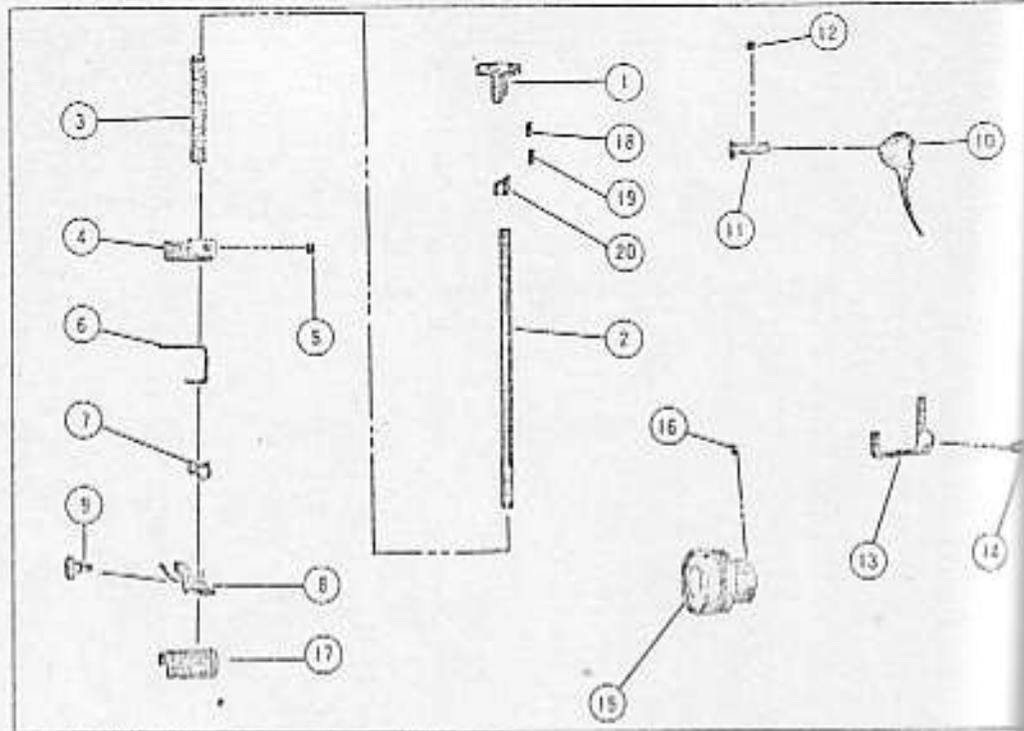
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(3) HAND WHEEL *RICCAR 1010*



Parts No.	Factory Parts No.	Name of Parts
3.01	58650	Hand wheel
3.02	11153	Stop motion washer
3.03	55317	Hand wheel release disk
3.04	11152	Stop motion small screw
3.05	58643	Timing belt
3.06	55333	Motor drive belt cover
3.07	34405	Motor drive belt cover set screw

(4) PRESSER BAR *RICCAR 1010*

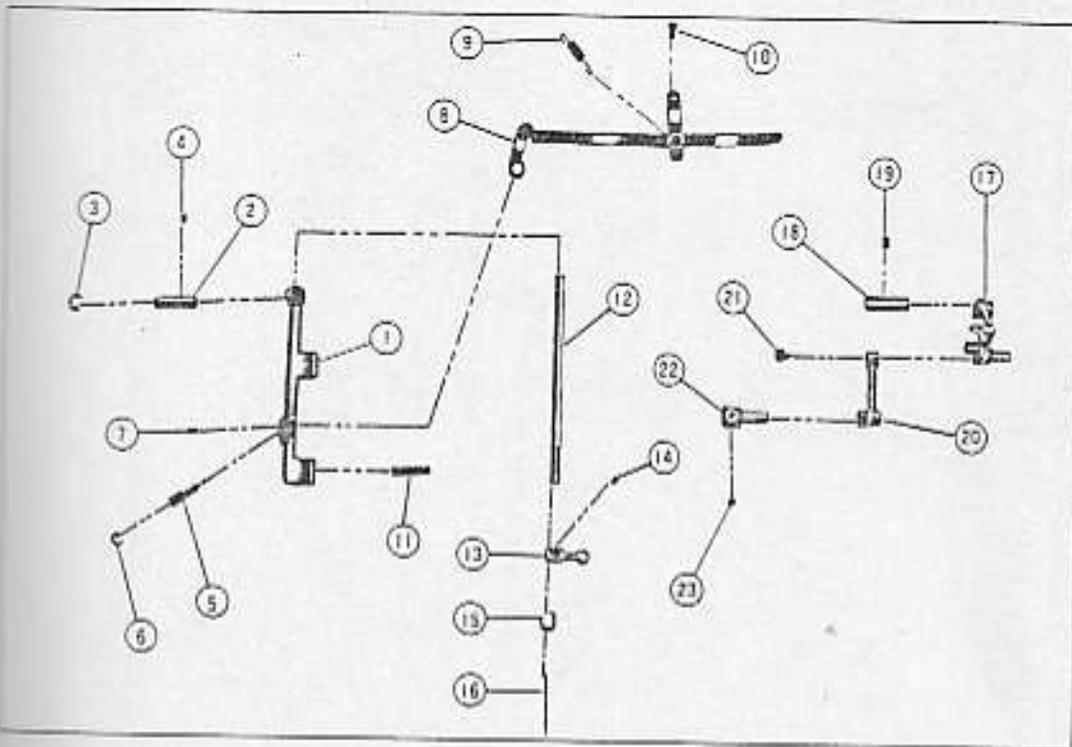


Parts No.	Factory Parts No.	Name of Parts	Parts No.	Factory Parts No.	Name of Parts
4.01	58532	Pressure regulator dial	4.11	11068	Presser bar lifter pin
4.02	34086	Pressure bar	4.12	53632	Presser bar lifter pin set screw
4.03	55547	Pressure spring	4.13	55223	Tension lever
4.04	34090	Pressure bar bracket complete (including 4.05)	4.14	55224	Tension lever set screw
4.05	11063	Pressure bar bracket set screw	4.15	55209	Dial tension complete
4.06	55545	Tension lever lifter	4.16	53636	Dial tension set screw
4.07	11065	Thread cutter	4.17	58815	Zigzag presser foot
4.08	58806	Presser foot shank	4.18	34082	Pressure regulator stop spring
4.09	52084	Presser foot shank set screw	4.19	34083	Pressure regulator stop spring
4.10	52083	Presser bar lifter	4.20	34084	Pressure spring support

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(5) NEEDLE BAR & THREAD TAKE UP LEVER

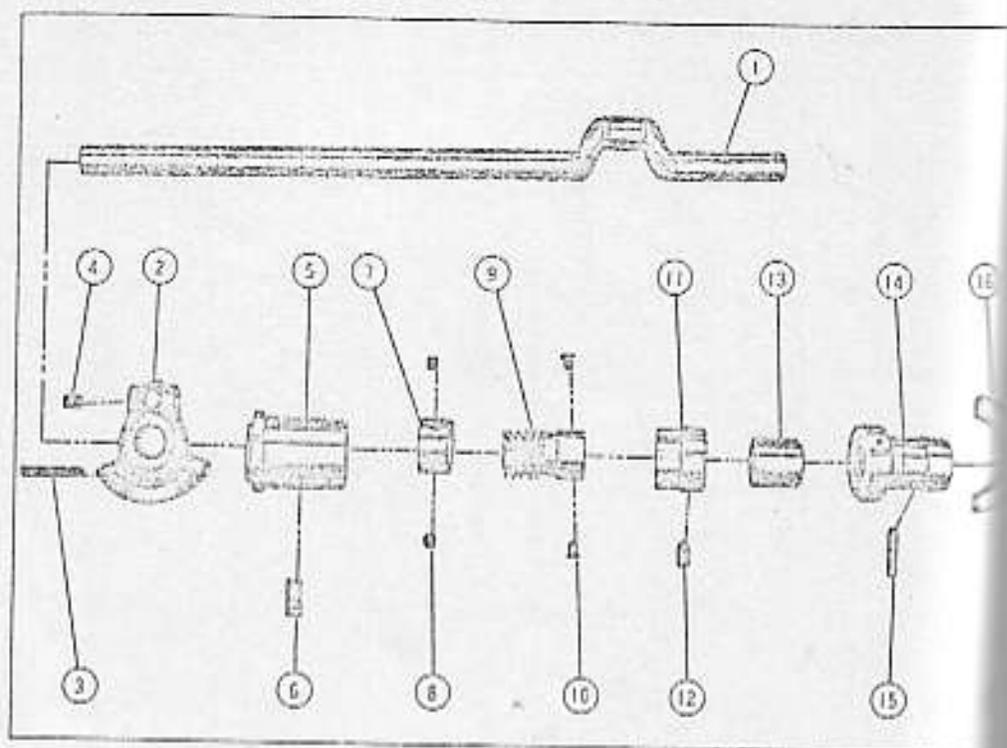
RICCAR 1010



Parts No.	Factory Parts No.	Name of Parts	Parts No.	Factory Parts No.	Name of Parts
5.01	56530	Needle bar supporter complete (including 5.07, 5.12)	5.13	55016	Needle clamp
5.02	56046	Needle bar supporter pin	5.14	55018	Needle bar thread guide set screw
5.03	56047	Needle bar supporter pin set ring	5.15	55019	Needle bar thread guide
5.04	53632	Needle bar supporter pin set screw	5.16	11413	Needle
5.05	55853	Needle bar driving rod pin	5.17	58818	Thread take up lever complete (including 5.18, 5.21)
5.06	55337	Needle bar driving rod pin set ring	5.18	55575	Thread take up lever supporting shaft
5.07	36146	Needle bar driving rod pin set screw	5.19	53638	Thread take up lever supporting shaft set screw
5.08	55840	Needle bar driving rod complete	5.20	58535	Needle bar crank rod complete (including 5.22, 5.23)
5.09	55852	Needle bar driving rod spring	5.21	51185	Arm shaft balance pin left handed screw
5.10	51273	Zigzag width lever link step screw	5.22	53824	Needle bar bracket
5.11	56045	Needle bar supporter spring	5.23	51154	Needle bar supporter center set screw
5.12	55015	Needle bar			

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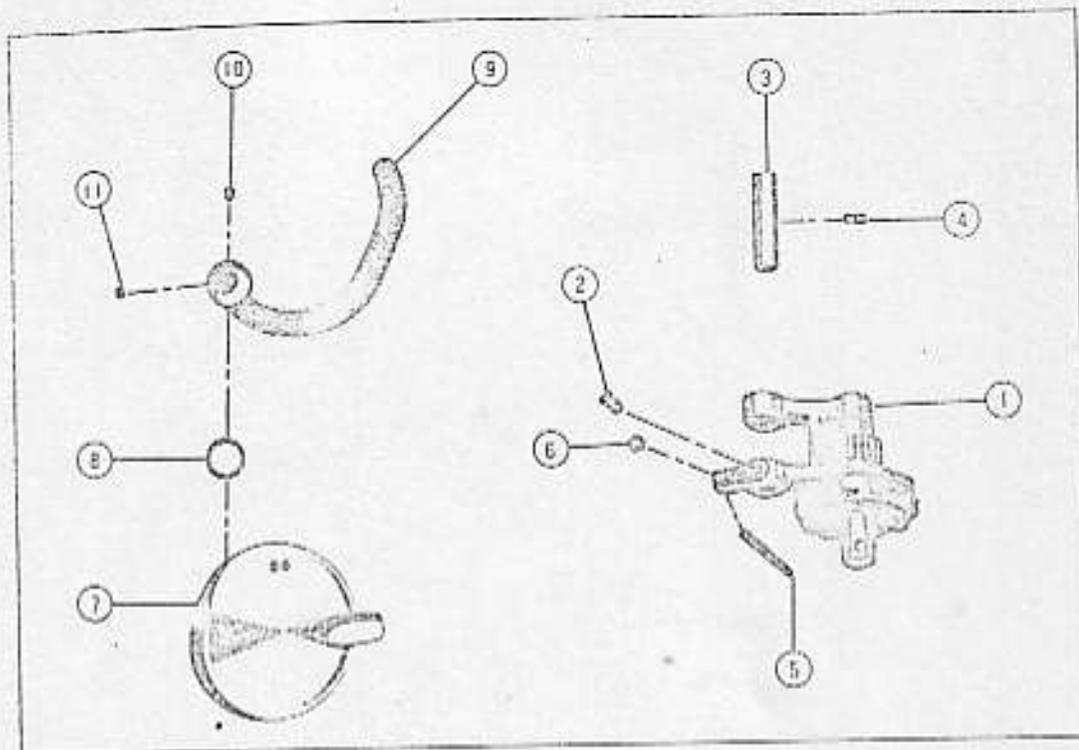
(6) ARM SHAFT *RICCAR 1010*



Parts No.	Factory Parts No.	Name of Parts
6.01	55581	Arm shaft
6.02	58542	Arm shaft balance complete (including 6.04)
6.03	32044	Arm shaft balance set pin
6.04	11069	Arm shaft balance pin set screw
6.05	55582	Arm shaft bushing (1)
6.06	55117	Arm shaft bushing (1) set screw
6.07	56570	Arm shaft collar complete (including 6.08)
6.08	56571	Arm shaft collar set screw
6.09	55590	Arm shaft worm complete (including 6.10)
6.10	11174	Arm shaft worm set screw
6.11	11396	Feed cam
6.12	11254	Feed cam set screw
6.13	56157	Arm shaft bushing (2)
6.14	36112	Hand wheel bushing
6.15	11148	Hand wheel bushing set pin
6.16	34123	Balance weight
6.17	34125	Balance weight set screw

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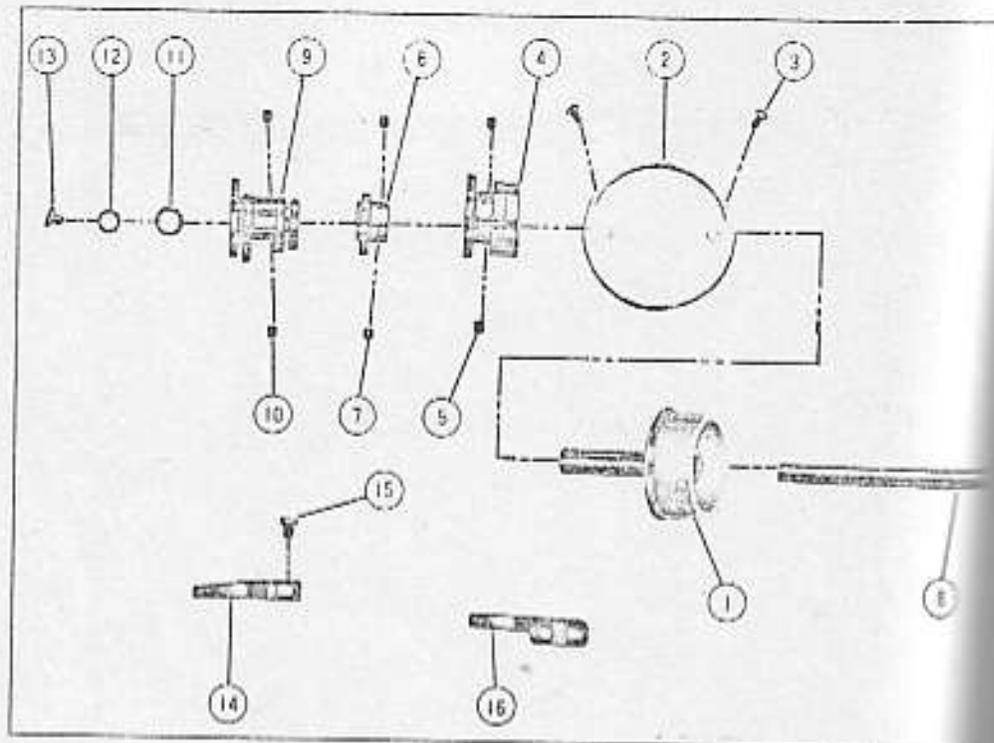
(7) HOLDER *RICCAR 1010*



Parts No.	Factory Parts No.	Name of Parts
7.01	55261	Holder complete (including 7.02, 7.03, 7.05 7.06)
7.02	11174	Holder set screw
7.03	55672	Holder shaft
7.04	53638	Holder shaft set screw
7.05	55673	Holder adjusting screw
7.06	11263	Holder adjusting screw nut
7.07	55266	Cam door (including cam door decorative plate)
7.08	55704	Cam door spring washer
7.09	55269	Cam contact lever complete (including 7.10, 7.11)
7.10	11272	Cam contact lever set screw (1)
7.11	51154	Cam contact lever set screw (2)

(8) ZIGZAG WIDTH & NEEDLE POSITION DIAL

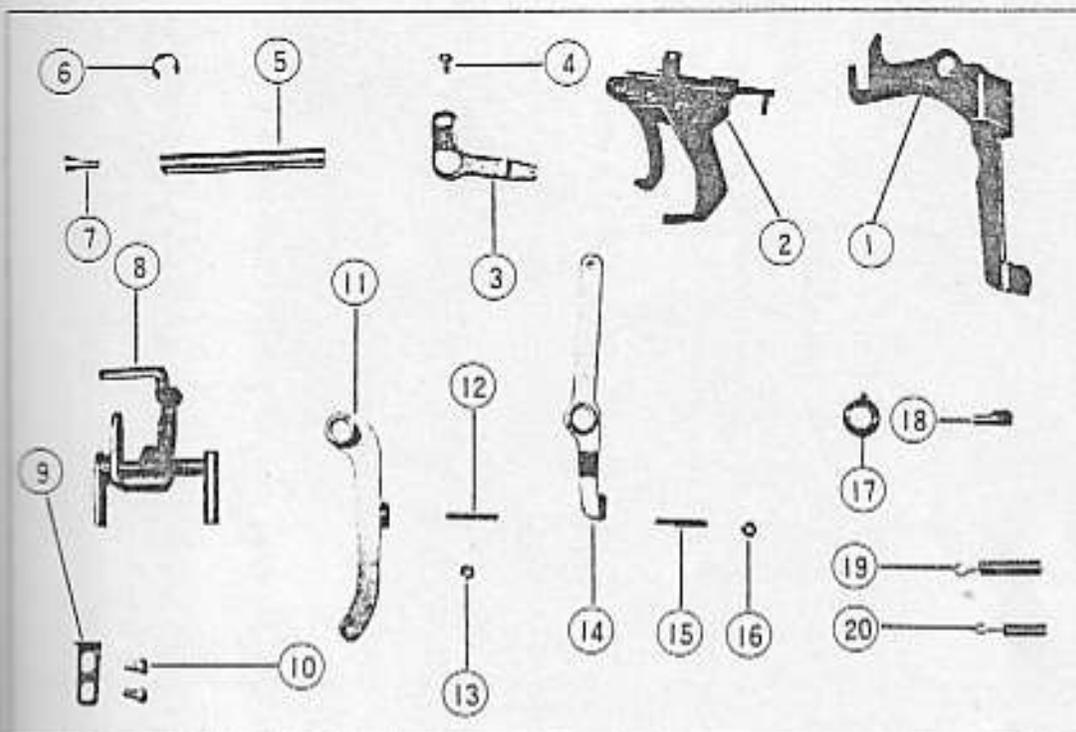
RICCAR 101



Parts No.	Factory Parts No.	Name of Parts
8.01	55300	Needle position dial complete (including 8.02, 8.03)
8.02	55299	Needle position dial
8.03	33046	Needle position dial set screw
8.04	55306	Selector cam complete (including 8.05)
8.05	55227	Selector cam set screw
8.06	55304	Needle position cam complete (including 8.07)
8.07	51154	Needle position cam set screw
8.08	55311	Zigzag width dial complete
8.09	55309	Zigzag width cam complete (including 8.10)
8.10	35227	Zigzag width cam set screw
8.11	55372	Zigzag width dial shaft spring washer
8.12	55774	Zigzag width dial shaft washer
8.13	51078	Zigzag width dial shaft set screw
8.14	55298	Buttonholer positioner spring
8.15	34036	Buttonholer positioner set screw
8.16	55308	Needle position positioner spring

(9) CAM CONTACT ASSEMBLY

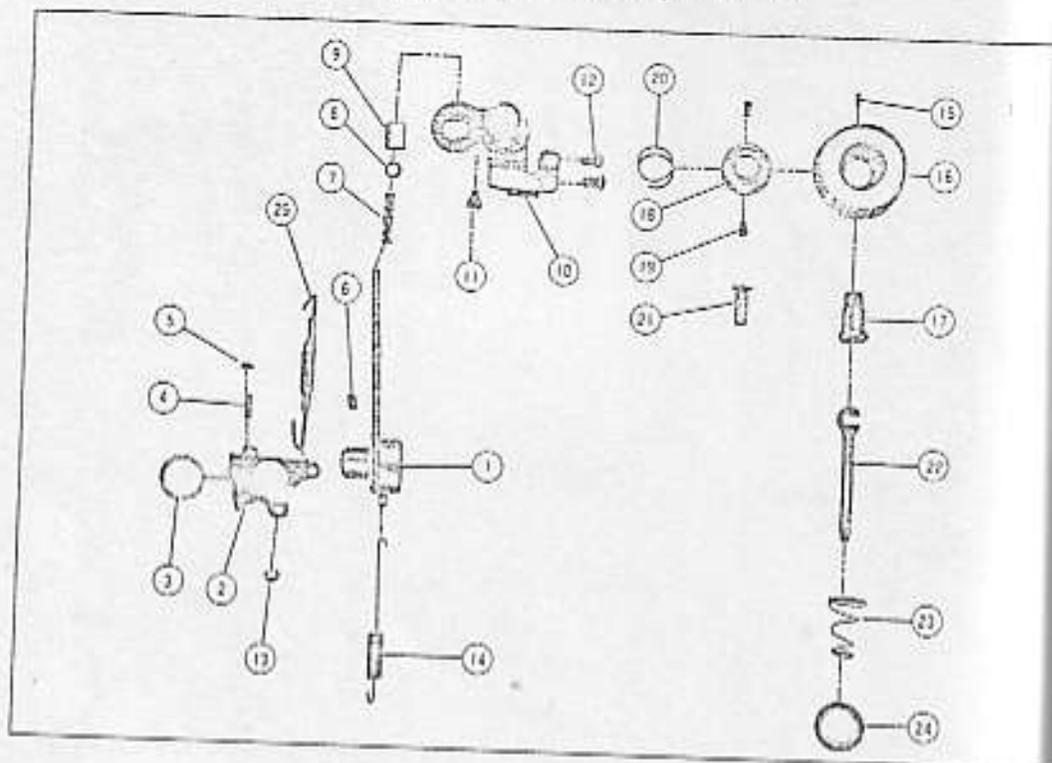
RICCAR 1010



Parts No.	Factory Parts No.	Name of Parts
9.01	55289	Feed cam contact
9.02	55273	Zigzag width cam contact supporter
9.03	55290	Cam contact release lever
9.04	34044	Cam contact release lever set screw
9.05	55369	Cam contact shaft
9.06	56308	Cam contact shaft set ring
9.07	55297	Cam contact shaft set screw (2)
9.08	55283	Needle positoner complete
9.09	55762	Cam contact stopper
9.10	34036	Cam contact stopper set screw
9.11	55291	Buttonhole feed lever complete (including 9.12, 9.13)
9.12	55673	Buttonhole feed lever adjusting screw
9.13	11263	Buttonhole feed lever adjusting screw nut
9.14	55294	Zigzag width lever complete (including 9.15, 9.16)
9.15	55673	Zigzag width lever adjusting screw
9.16	11263	Zigzag width lever adjusting screw nut
9.17	55760	Cam contact shaft collar
9.18	55370	Cam contact shaft set screw (1)
9.19	55763	Needle positioner spring
9.20	55764	Zigzag width cam contact spring

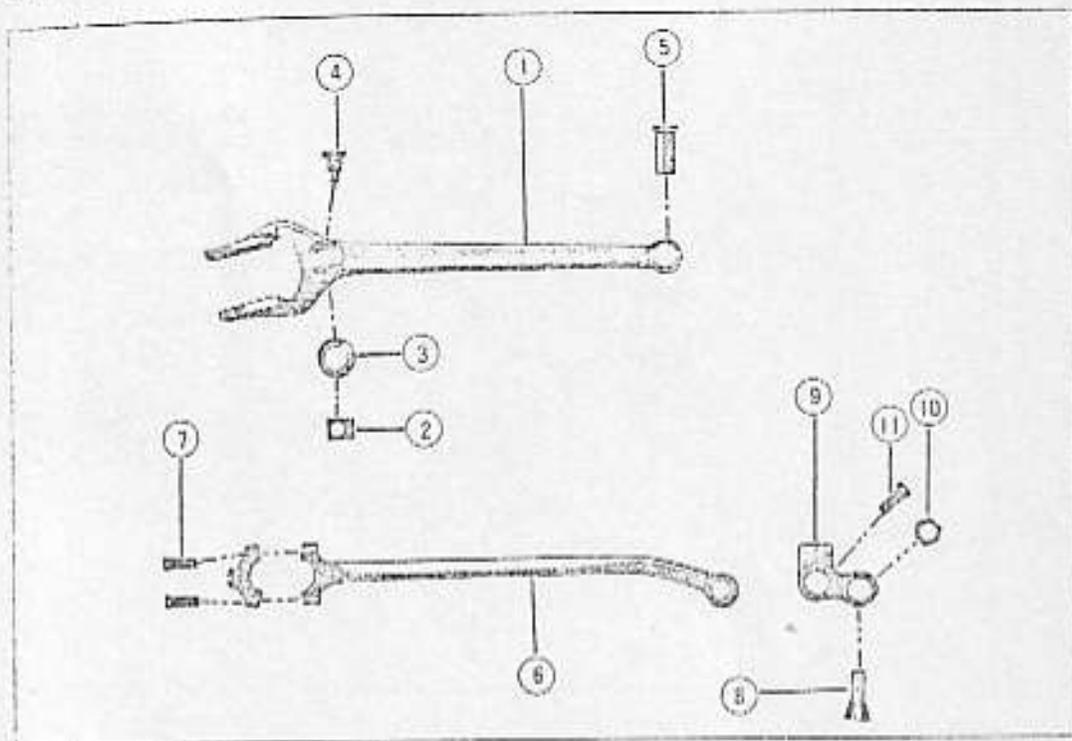
(10) FEED REGULATOR

RICCAR 1010



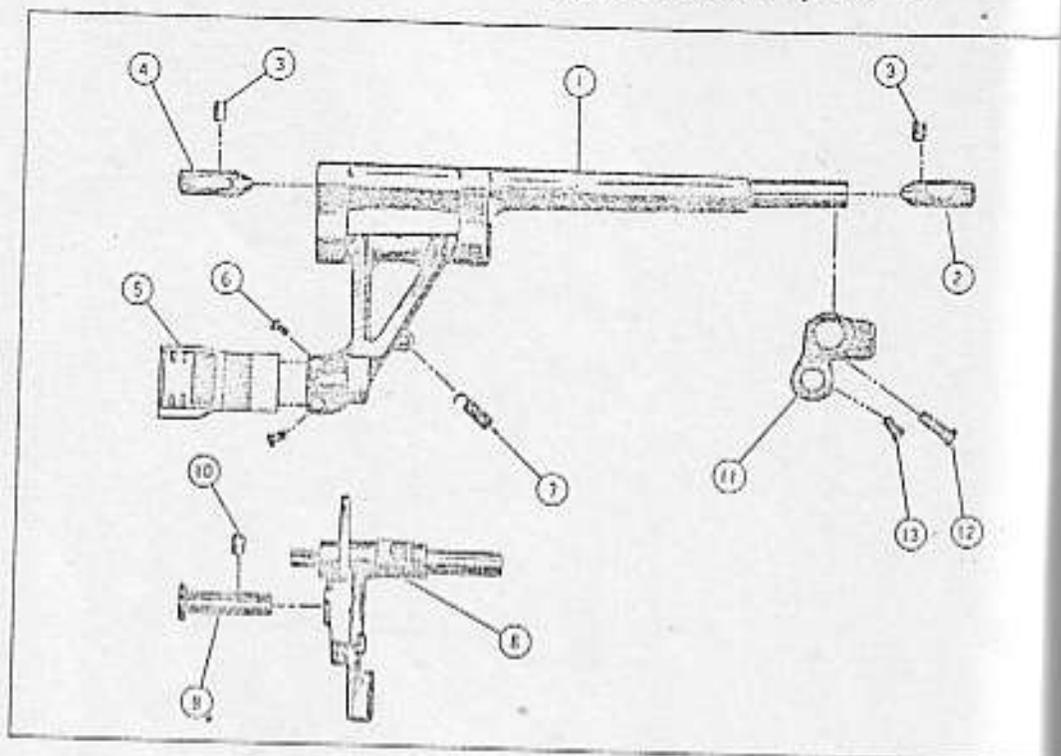
Parts No.	Factory Parts No.	Name of Parts	Parts No.	Factory Parts No.	Name of Parts
10.01	55231	Feed regulator complete (including 10.02, 10.03, 10.04, 10.05, 10.25)	10.12	55106	Fine adjuster set screw
10.02	55233	Feed regulator plate	10.13	56193	Reverse lever set ring
10.03	55232	Feed regulator bushing washer	10.14	55614	Reverse spring
10.04	55619	Feed regulator plate adjusting screw	10.15	11332	Feed regulator dial pointer
10.05	11263	Feed regulator plate adjusting screw nut	10.16	55238	Feed regulator dial complete (including 10.18, 10.19)
10.06	53638	Feed regulator bushing set screw	10.17	58049	Feed regulator gear support bushing
10.07	56377	Feed regulator connecting rod spring	10.18	58048	Feed regulator gear
10.08	53661	Fine adjuster nut washer	10.19	11234	Feed regulator gear set screw
10.09	53660	Fine adjuster nut	10.20	52357	Feed regulator gear spring
10.10	55234	Fine adjuster complete	10.21	58050	Feed regulator screw
10.11	53984	Fine adjuster dial stopper step screw	10.22	58053	Reverse lever
			10.23	53673	Reverse button spring
			10.24	53671	Reverse button
			10.25	55743	Buttonholer spring

(11) FORKED ROD & CRANK CONNECTING ROD *RICCAR 1010*

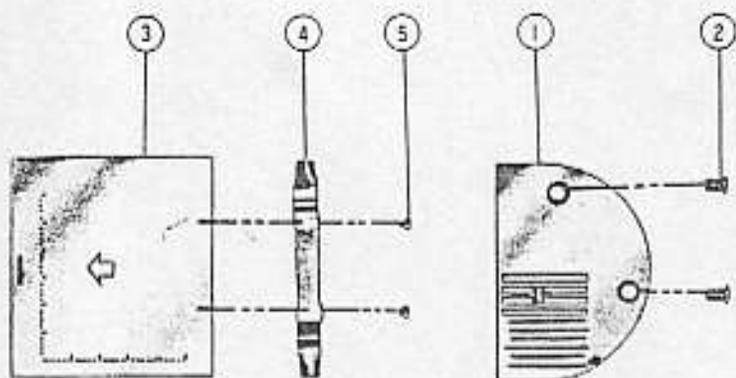


Parts No.	Factory Parts No.	Name of Parts
11.01	56314	Forked rod
11.02	58200	Feed regulating slide block complete (including 11.04)
11.03	58196	Feed regulating slide block washer
11.04	11258	Feed regulating slide block shaft
11.05	56583	Forked rod pin
11.06	56470	Crank connecting rod complete (including 11.07)
11.07	56358	Crank connecting rod set screw
11.08	11163	Crank connecting rod tapered screw
11.09	56480	Crank connecting rod crank complete (including 11.11)
11.10	11164	Crank connecting rod tapered screw nut
11.11	11243	Crank connecting rod crank set screw

(12) FEED ROCK SHAFT & FEED DOG *RICCAR 1010*

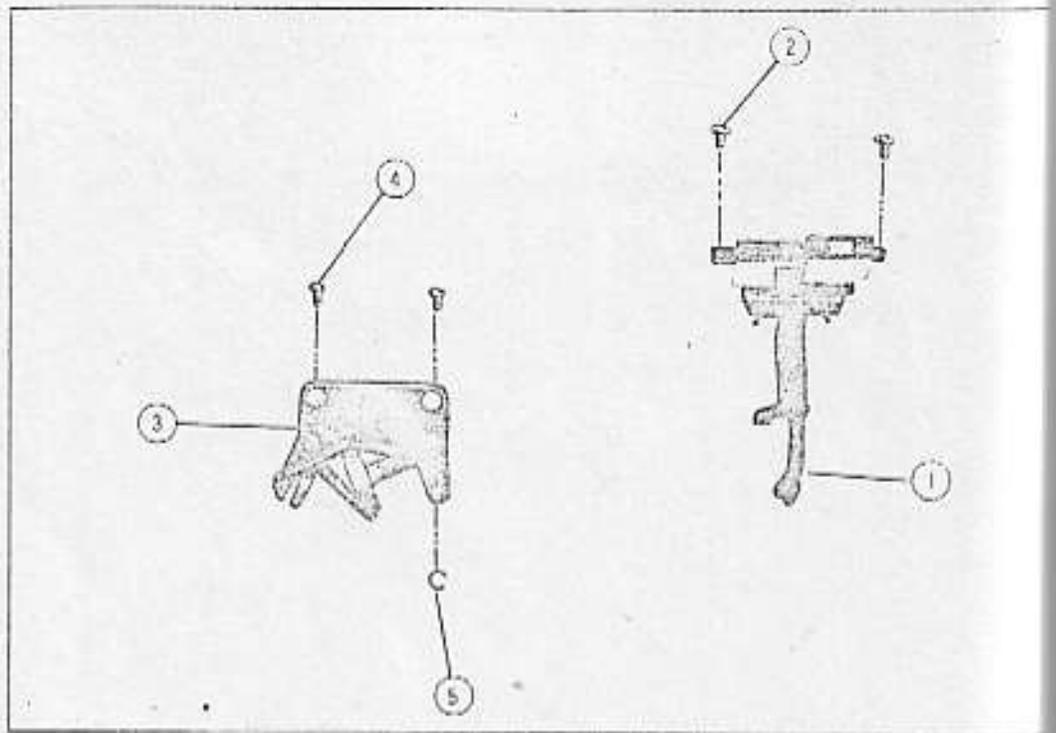


Parts No.	Factory Parts No.	Name of Parts
12.01	58657	Feed rock shaft complete (including 12.05, 12.06, 12.11, 12.12, 12.13)
12.02	36115	Center bar (1)
12.03	51613	Center bar set screw
12.04	36116	Center bar (2)
12.05	58655	Feed dog
12.06	11234	Feed dog set screw
12.07	55367	Feed bar spring
12.08	55242	Feed lifting rock crank complete
12.09	56369	Feed lifting rock crank pin
12.10	51613	Feed lifting rock crank pin set screw
12.11	56352	Feed rock shaft crank
12.12	11243	Feed rock shaft crank set screw
12.13	11174	Forked rod pin set screw



	Factory Parts No.	Name of Parts
01	58654	Needle plate
02	11394	Needle plate set screw
03	55229	Slide plate complete (including 13.04, 13.05)
04	55022	Slide plate spring
05	31203	Slide plate spring set screw

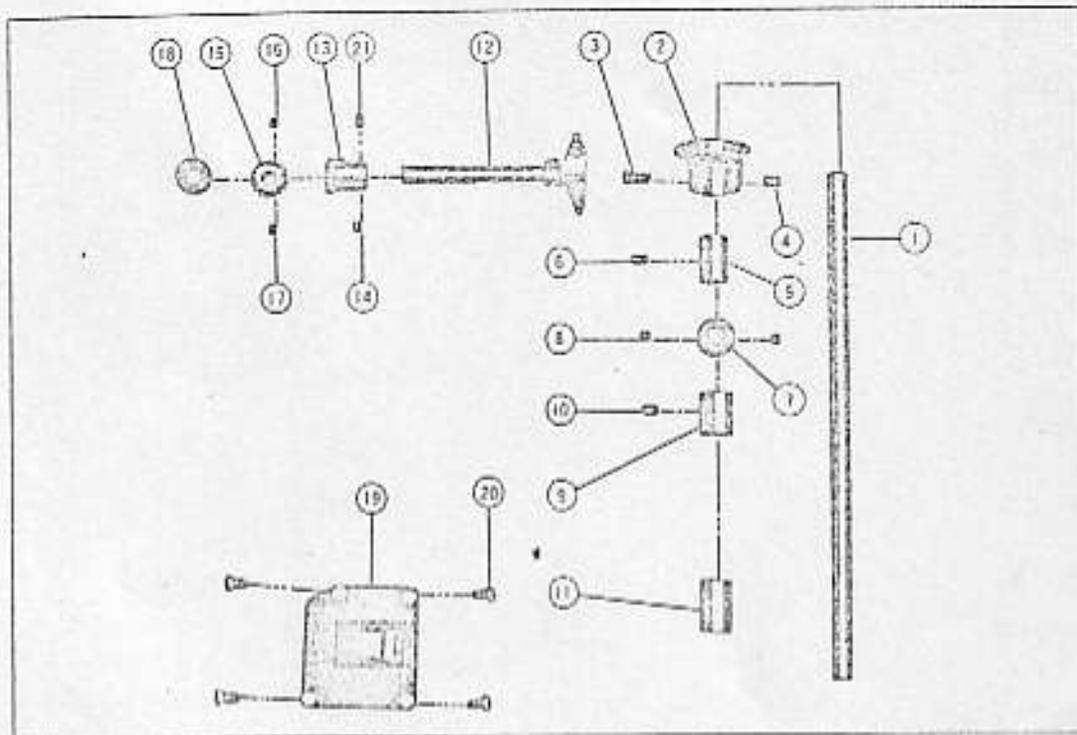
(14) DROP FEED *RICCAR 1010*



Parts No.	Factory Parts No.	Name of Parts
14.01	58551	Drop feed button complete
14.02	58822	Drop feed button set screw
14.03	55253	Drop feed adjusting supporter plate
14.04	34036	Drop feed adjusting supporter plate set screw
14.05	56193	Drop feed connecting rod set ring

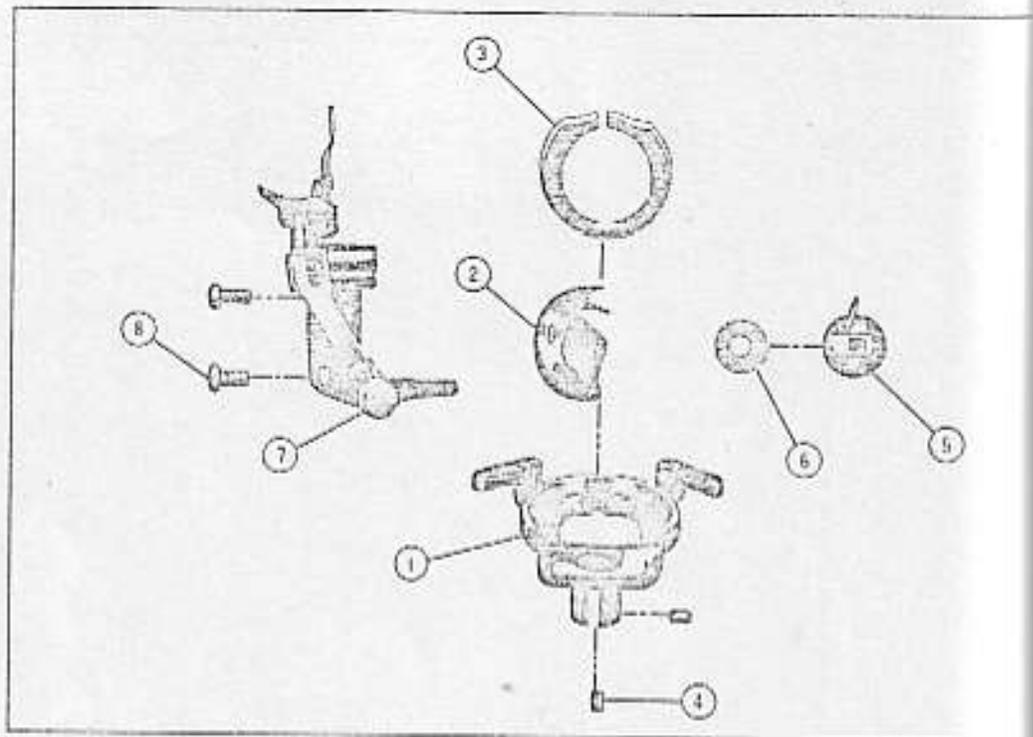
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(15) GEAR BOX & OSCILLATING SHAFT *RICCAR 1010*



Parts No.	Factory Parts No.	Name of Parts	Parts No.	Factory Parts No.	Name of Parts
15.01	56361	Oscillating shaft	15.11	53749	Oscillating bushing (2)
15.02	56360	Oscillating shaft gear complete (including 15.04)	15.12	58558	Shuttle driver complete
15.03	56572	Oscillating shaft gear set screw (1)	15.13	55345	Shuttle driver shaft cam complete (including 15.14, 15.21)
15.04	11069	Oscillating shaft gear set screw (2)	15.14	51149	Shuttle driver shaft cam set screw (1)
15.05	53695	Oscillating shaft bushing (1)	15.15	58555	Shuttle driver shaft gear complete (including 15.16, 15.17)
15.06	53638	Oscillating shaft bushing (1) set screw	15.16	51154	Shuttle driver shaft gear set screw (1)
15.07	56550	Oscillating shaft collar complete (including 15.08)	15.17	56388	Shuttle driver shaft gear set screw (2)
15.08	11063	Oscillating shaft collar set screw	15.18	58557	Shuttle driver shaft bushing
15.09	56460	Feed lifting rock cam complete (including 15.10)	15.19	55118	Gear box cover
15.10	11069	Feed lifting rock cam set screw	15.20	55119	Gear box cover set screw
			15.21	55374	Shuttle driver shaft cam set screw (2)

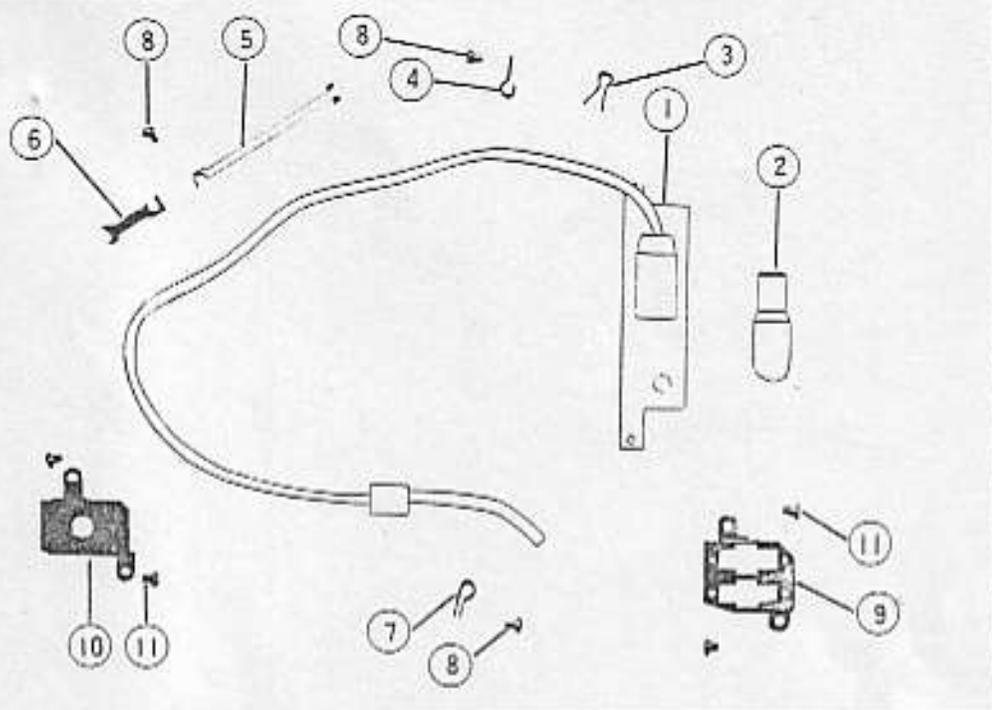
(16) SHUTTLE RACE *RICCAR 1010*



<u>Parts No.</u>	<u>Factory Parts No.</u>	<u>Name of Parts</u>
16.01	58561	Open shuttle race complete (including 16.03)
16.02	51389	Shuttle hook
16.03	58554	Shuttle hook holder
16.04	55638	Open shuttle race set screw
16.05	56450	Bobbin case complete
16.06	58820	Bobbin
16.07	55347	Chain stitch device complete
16.08	55365	Chain stitch device set screw

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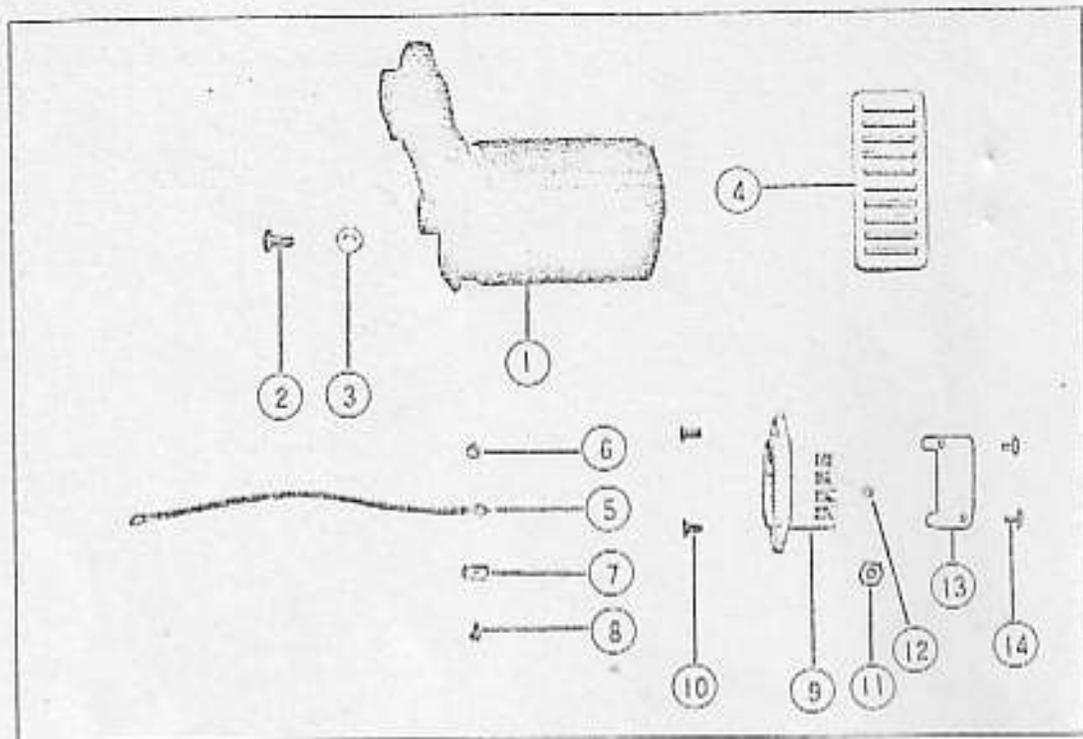
17) SWITCH CORD *RICCAR 1010*



Parts No.	Factory Parts No.	Name of Parts
7.01		Switch cord complete
7.02	77550	Lamp
7.03	78709	Cord holder (1)
7.04	78712	Cord holder (2)
7.05	78719	Cord holder (3)
7.06	78720	Cord holder (4)
7.07	78715	Cord holder (5)
7.08	55106	Cord holder set screw
7.09	77525	Switch bracket (1)
7.10	77526	Switch bracket (2)
7.11	55106	Switch bracket set screw

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(18) MOTOR *RICCAR 1010*



Parts No.	Factory Parts No.	Name of Parts
18.01		Motor complete
18.02	53847	Motor bracket set screw
18.03	N6443	Motor bracket set screw washer
18.04	55339	Motor cover louver
18.05	78690	Earth cord
18.06	52823	Earth cord set screw crown washer
18.07	78643	Earth cord connector
18.08	34046	Earth cord set screw
18.09	76300	Consent (4 pin)
18.10	53621	Consent set screw
18.11	53784	Consent nut
18.12	36215	Consent washer
18.13	76610	Consent cover
18.14	34046	Consent cover set screw