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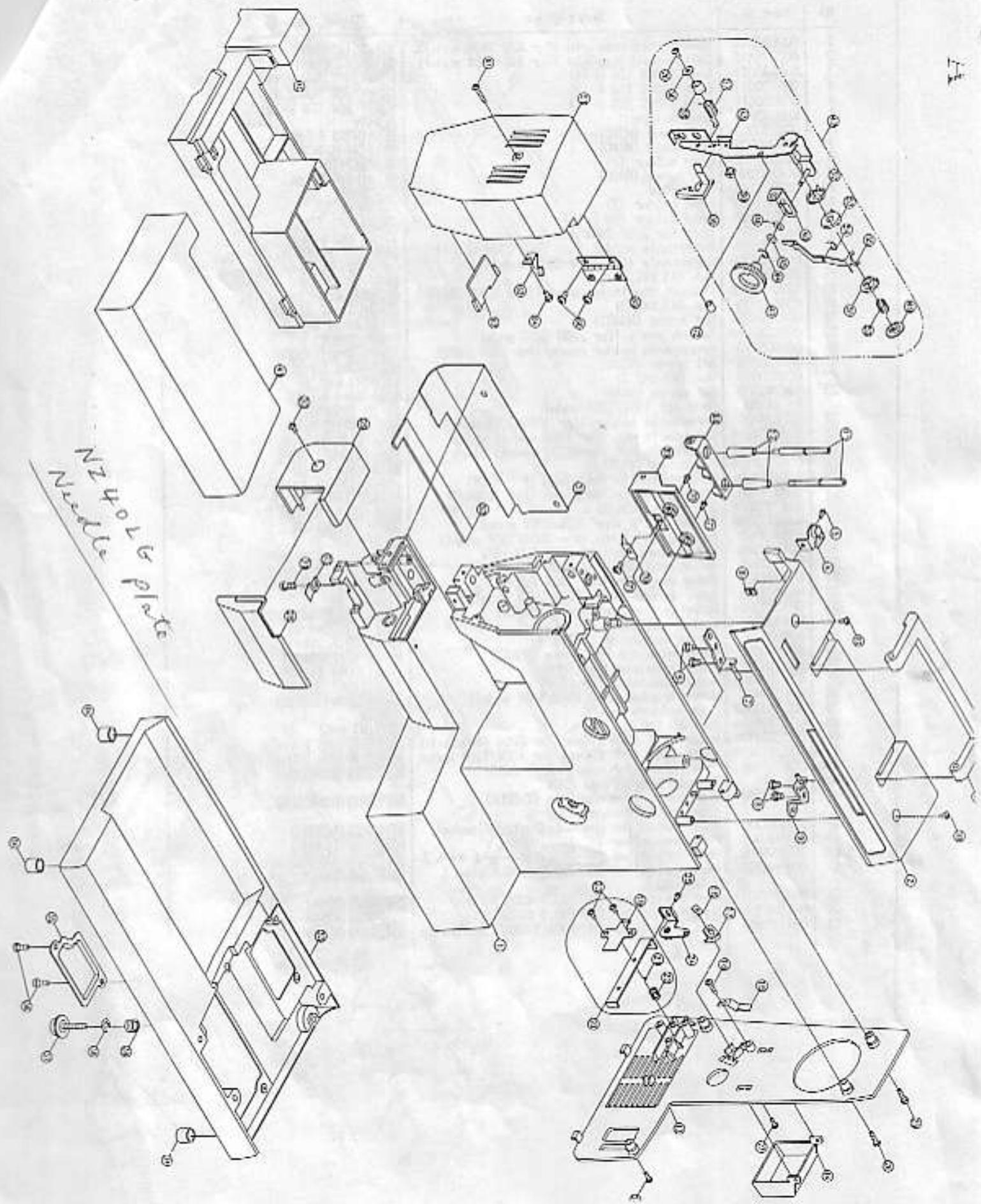
PARTS

R551

PBR 551

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No.	Part No.	Description	中 文 品 名
1	K00015211	Arm base console	手足部(00520)
2	K0019211	Arm top cover	上部(00521)
3	K0088211	Handle	把手(00531)
4	H13115000	Bobbin winder thread guide complete (1)	线导套筒(0042057) 1-1-1
5	004106111	Set screw (M6x10x7)	螺钉(0042057 1-1-1)
6	004706026	Nut (M6x10 t=2)	螺母(0042057 1-1-1)
7	KC0243003	Arm top cover plate(left)	把手上部板(左)
8	004250206	Set screw (M6x10)	螺钉(0042057 1-1-1)
9	K00253003	Arm top cover plate(right)	把手上部板(右)
10	004250151	Set screw (M6x10)	螺钉(0042057 1-1-1)
11	H12773001	Spool pin	线轴针
12	H12783211	Spool pin roller	线轴针滚珠
13	K00113000	Motor drive belt cover (for 100/120V)	驱动带盖(4-1)
13	K00143211	Motor drive belt cover (for 200/240V)	驱动带盖(2-2)
14	H12813211	Bobbin winder cover	线导套筒盖
15	H12823003	Bobbin winder cover spring	线导套筒盖弹片
16	004240166	Set screw (M4x8)	螺钉(0042111)
17	J31255000	Thread cutter complete	线剪(0042220)
18	004706028	Nut (M6x10 t=2)	螺母(0042220)
19	H12903001	Bobbin winder thread guide supporter plate	线导套筒支撑板
20	H12873001	Bobbin winder thread guide side plate	线导套筒侧板
21	H12883000	Bobbin winder thread guide side plate ball	线导套筒侧板球
22	H12893005	Bobbin winder thread guide plate spring	线导套筒侧板弹簧
23	004240106	Set screw (M4x8)	螺钉(0042111)
24	H12853000	Bobbin winder thread guide complete	线导套筒
25	004230076	Set screw (M2x5)	螺钉(0042111)
26	004240136	Set screw (M4x12)	螺钉(0042112)
27	004240146	Set screw (M4x15)	螺钉(0042115)
28	H13173211	Hook cover	钩盖
29	H13163211	Front cover	前盖
30	004250116	Set screw (M5x15)	螺钉(0042115)
31	H13203211	Free arm base	自由臂底座
32	H13213000	Free arm base felt	自由臂底座毛毡
33	J71022211	Free arm base	自由臂底座
34	H70043000	Free arm base felt	自由臂底座毛毡
35	H13593000	Free arm base cover	自由臂底座盖
36	004240016	Set screw (M4x15)	螺钉(0042115)
37	J70505000	Rear adjustment screw	后调节螺丝
38	003010036	E-ring (E-3)	O型圈
39	J71623003	Free arm base spring	自由臂底座弹簧
40	H10103211	Sewing table	缝纫机台
41	H10113211	Sewing table body cover	缝纫机台主体盖
42	K00215323	Pin tension complete	张力调节器
43	K00220000	Dial tension plate	张力调节板
44	003010043	E-ring (E-4)	O型圈(E-4)
45	004300376	Washer (6.5x11x0.5)	垫圈(6.5x11x0.5)
46	004500390	Washer (W-5)	垫圈(W-5)
47	K50223000	Dial tension knob	张力调节旋钮
48	K50200002	Dial tension spring plate	张力调节弹簧板
49	K20193000	Dial tension spring nut	张力调节弹簧螺母
50	K50183003	Dial tension spring	张力调节弹簧
51	J30503000	Dial tension spring regulator	张力调节弹簧调节器
52	J30423001	Dial tension disc(1)	张力调节碟片(1)
53	J30433001	Dial tension disc(2)	张力调节碟片(2)
54	003010032	E-ring (E-3)	O型圈(E-3)
55	K50173002	Dial tension soft plate	张力调节软板
56	H11053002	Thread guide spring regulator seteing	线导套筒弹簧调节器设置
57	K00273000	Thread guide spring	线导套筒弹簧
58	K00283000	Thread guide spring regulator	线导套筒弹簧调节器
59	K51523001	Dial tension thread guide plate	张力调节线导套筒
60	004840022	Nut (M4x0.7 t=3)	螺母(M4x0.7 t=3)
61	K50903211	Face plate	面板
61	K00173211	Face plate	面板
62	H12003000	Face plate shielding plate (For 220V-250V)	面板防尘板(220V-250V)
63	H12763003	Face plate stopper spring	面板止动簧
64	004240056	Set screw (M4x6)	螺钉(0042111)
65	K51255000	Face plate hinge complete	面板铰链
66	004106111	Set screw (M6x10x7)	螺钉(0042057)
67	004240086	Set screw (M4x20)	螺钉(0042120)
68	H12763211	Spool pin plate	线轴针板
69	J70243211	Spool pin plate cover	线轴针板盖
70	J70253003	Spool pin plate cover spring	线轴针板盖弹簧
71	004240066	Set screw (M4x8)	螺钉(0042111)
72	K50233001	Dial tension guide spring tube	张力调节线导套筒
73	H13183003	Hook cover spring	钩盖弹簧

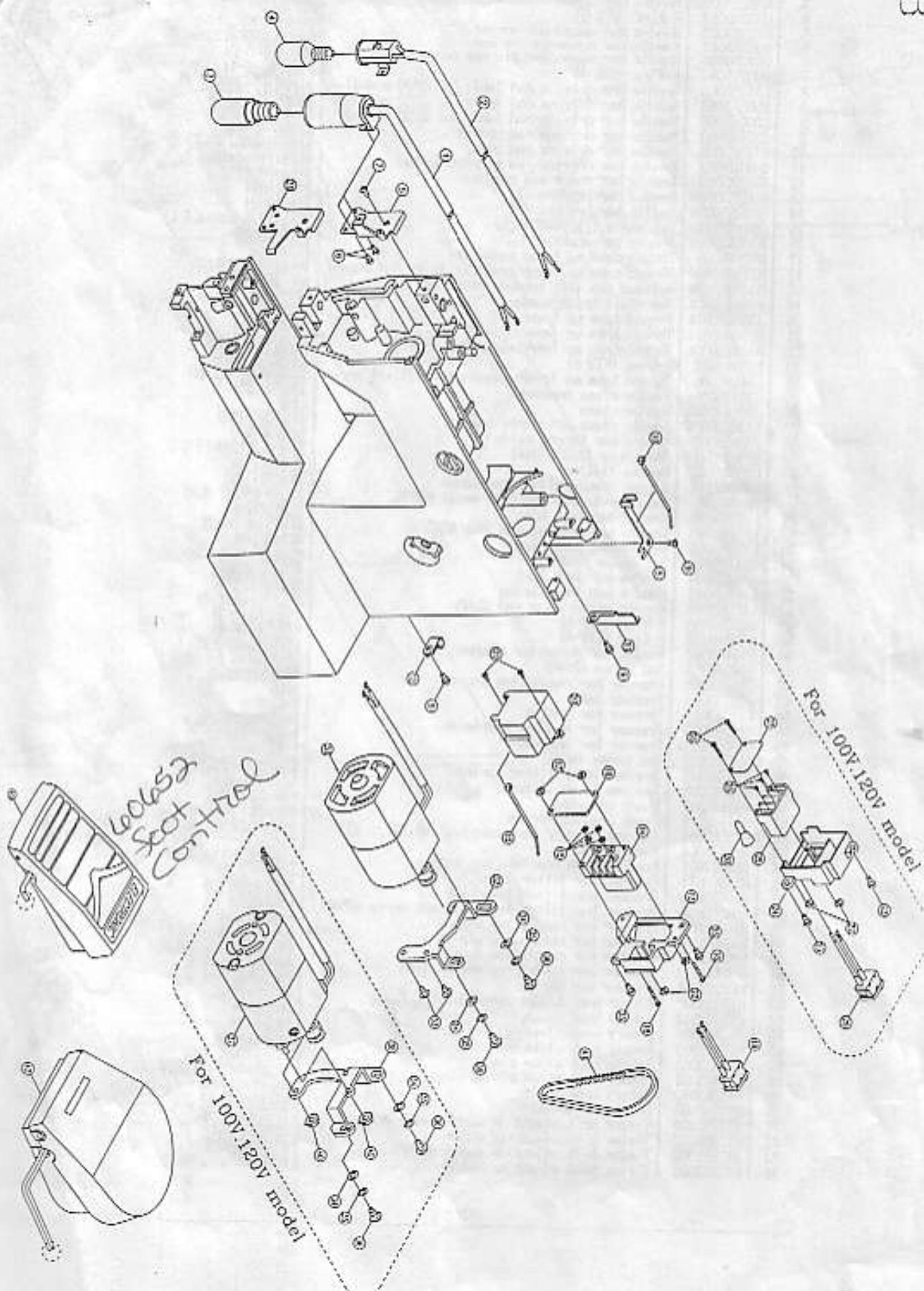


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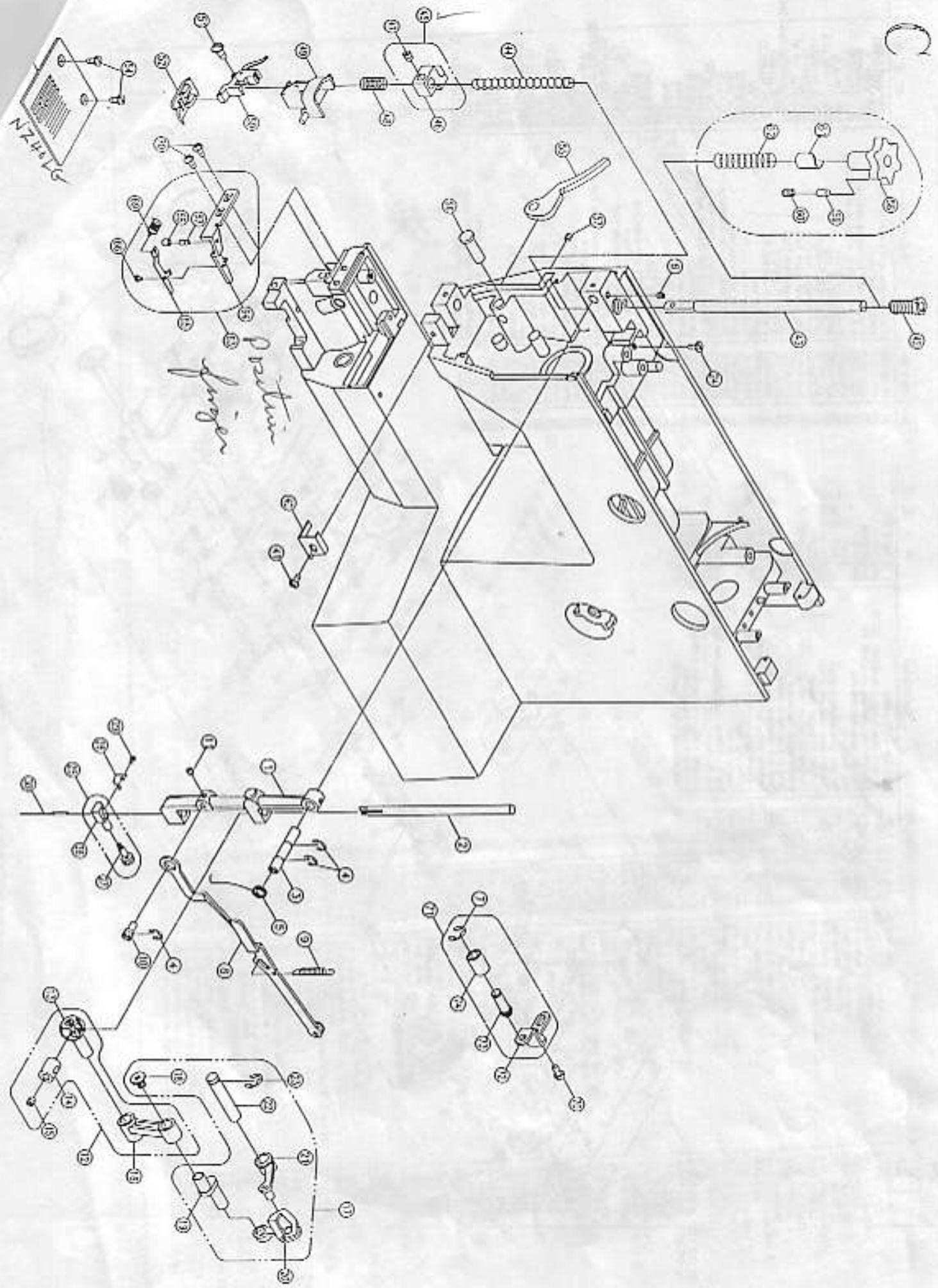
No.	Part No.	Description	中 文 品 名
1	0020923318	Switch cord complete (for 220-240V model)	开关线(日本向)
2	002015418	Switch cord complete (for 100-120V model)	开关线(美国向)
3	005240011	Lamp (240V 15W E-14)	灯泡(240V 15W E-14)
4	005100011	Lamp (100V 15W E-12)	灯泡(100V 15W E-12)
5	005120011	Lamp (120V 15W E-12)	灯泡(120V 15W E-12)
6	K00203005	Lamp holder	灯座
7	004230055	Set screw (M2×5)	螺钉(M2×5 白/黄)
8	004240026	Set screw (M4×6)	螺钉(M4×6 白/黄)
9	002002022	Cord holder (2)	布线固定(2)
10	004240056	Set screw (M4×6)	螺钉(M4×6 白/黄)
11	002027129	Cord clip	线夹
12	002003023	Cord holder (Φ4.5/16)	线夹(Φ4.5/16)
13	002273000	Only for 220W-240V model	只适用于 220W-240V 模型
14	002009129	Receptacle holder (for 220V-240V model)	插座支架(220V-240V)
15	002162129	Receptacle (for 220V-240V model)	插座(220V-240V)
16	004830027	Nut (M3 t=1.8)	螺母(M3 t=1.8)
17	002025121	Concent. insulation plate (for 220V-240V)	绝缘板(220V-240V)
18	004230015	Nut (M3 t=2.3)	螺母(M3 t=2.3)
19	004230025	Set screw (M3×21)	螺钉(M3×21 白/黄)
20	002024028	Switch ass'y (for 220V-240V model)	开关组件(220V-240V)
21	002003129	Receptacle holder cover (for 220V-240V)	插座支架盖(220V-240V)
22	004230020	Set screw (M3×8)	螺钉(M3×8 白/黄)
23	004830015	Nut (M3 t=2.3)	螺母(M3 t=2.3)
24	004240066	Set screw (M4×8)	螺钉(M4×8 白/黄)
25	No. 24-30	Only for 100W/120W model	只适用于 100W/120W 模型
26	002244420	Receptacle holder (for 100W/120W model)	插座支架(100W/120W)
27	0020084220	Receptacle set (for 100W model) white	插座组件(100W) 白色
28	00202851299	Receptacle set (for 120W model) black	插座组件(120W) 黑色
29	0042304124	Set screw (M4×5)	螺钉(M4×5 白/黄)
30	0022114294	Concent. insulation plate (for 120V)	绝缘板(120V)
31	0020254293	Concent. insulation plate (for 100V)	绝缘板(100V)
32	004230002	Set screw (M3×18)	螺钉(M3×18 白/黄)
33	0022120208	Switch ass'y (for 100W/120W model)	开关组件(100W/120W)
34	M04133000	Fan terminal (C-A) (for 100W/120W model)	风扇接线端子(C-A)
35	001022109	Motor complete (for 220V RM2-15F)	马达(220V RM2-15F)
36	001264709	Motor complete (for 230V RM2-25)	马达(230V RM2-25)
37	001023209	Motor complete (for 240V RM2-4F)	马达(240V RM2-4F)
38	001003105	Motor bracket (for 220V-240V model)	马达支架
39	0042403025	Motor bracket set screw (M4×12)	螺钉(M4×12 白/黄)
40	004300306	Washer (5.44×10×0.9)	垫圈(5.44×10×0.9)
41	0046500235	Spring washer (5.25×9)	弹片垫圈(5.25×9)
42	0042500385	Motor complete set screw (M5×12)	马达组件螺钉(M5×12)
43	001010609	Motor complete (for 100W)	马达(100W)
44	001015409	Motor complete (for 115V)	马达(115V)
45	001013405	Motor bracket (for 100W/120W model)	马达支架
46	0022200254	Lamp holder	灯座
47	004340051	Nut (M4 t=5)	螺母(M4 t=5)
48	0072703108	Motor belt (Φ82.70mm) for 220W-240V model	马达皮带(Φ82.70mm)220W-240V
49	0072703111	Motor belt (Φ82.70mm) for 100W/120W model	马达皮带(Φ82.70mm)100W/120W
50	001097109	Foot controller complete (Y-0216) (Europe & S.Africa) 220V	脚控制器(日本向 220V)
51	001264709	Foot controller complete (Y-0200) (Europe & S.Africa) 230V	脚控制器(欧洲向 230V)
52	001245309	Foot controller complete(UK)	脚控制器(英国向)
53	001326609	Foot controller (4L-315A) 100V	脚控制器(日本向)
54	001254409	Foot controller (4L-316B) 120V → 100V	脚控制器(美国向)
55	001326709	Foot controller (VC-190, Y-0200, Europe & S.Africa)	脚控制器(日本向)
56	001263709	Foot controller (VC-190, Y-0265, Europe)	脚控制器(欧洲向)
57	001245309	Foot controller (VC-190, Y-0183, U.K.)	脚控制器(美国向)
58	001175209	Foot controller (VC-190, Y-0144, Australia New Zealand)	脚控制器(日本向)

USA →

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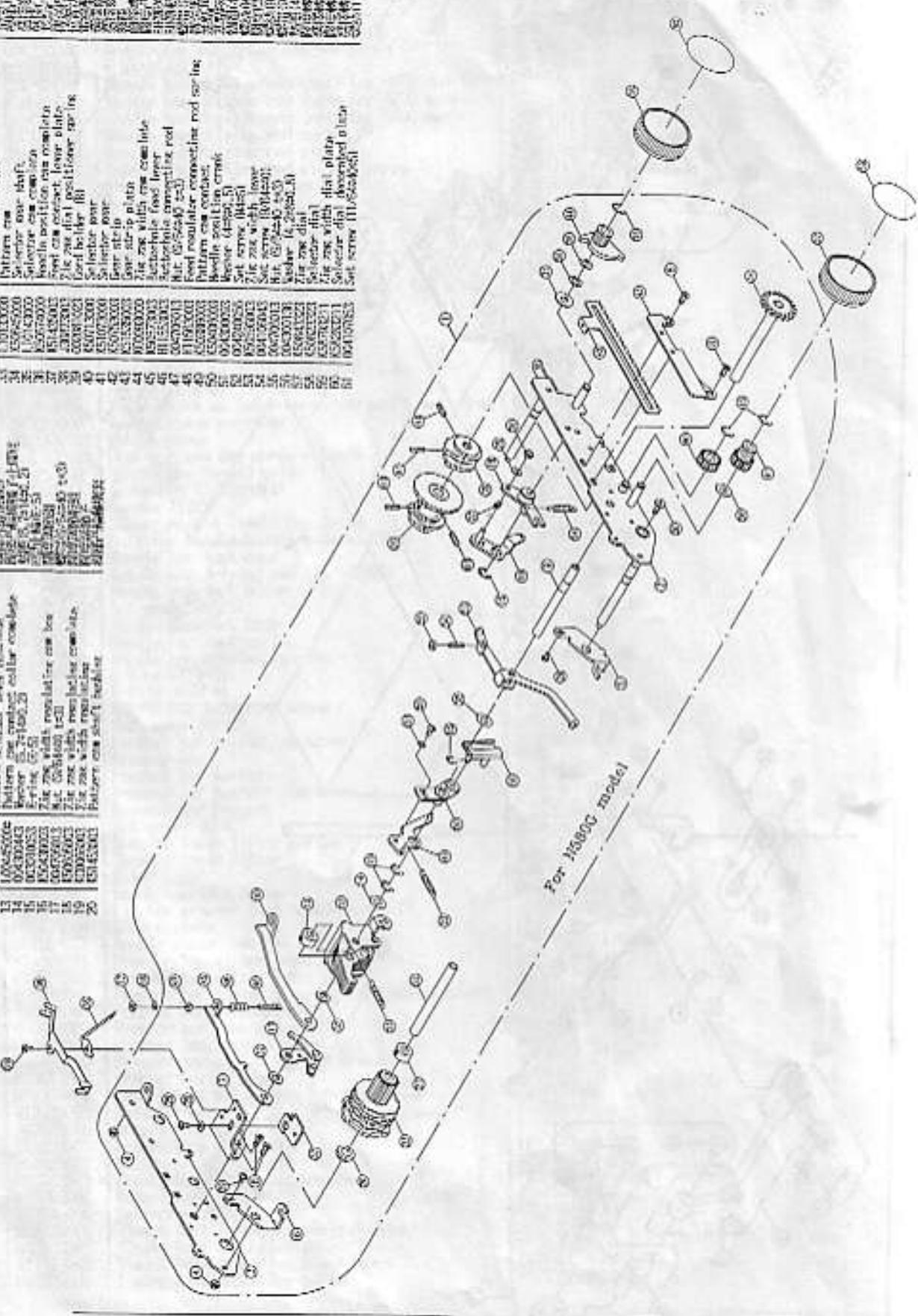


1	H14053002	Needle bar supporter	針金支持器
2	J29123000	Needle bar	針金
3	H10203000	Needle bar supporter pin	針金支持銷(5700)
4	I00035003	Needle bar supporter pin	針金支持銷(6300)
5	K80223003	Needle bar supporter pin	針金支持銷(5700)
6	003010052	E-Ring (ETV 5)	E-Ring (ETV 5)
7	H10273003	Needle bar supporter spring	針金支持彈簧(11/1)
8	H20583003	Needle bar supporter spring	針金支持彈簧(12/00)
9	004250016	Needle bar supporter pin set screw (H675)	針金支持銷(1)
10	003010043	E-Ring (ETV 4)	E-Ring (ETV 4)
11	I10165003	Needle bar driving rod (only for 6300 model)	針金駕駛桿(6300)
12	H50583003	Needle bar driving rod (only for 3200 model)	針金駕駛桿(3200)
13	I00025003	Needle bar driving rod (only for 5700 model)	針金駕駛桿(5700)
14	J20183003	Needle bar driving rod spring	針金駕駛桿彈簧
15	H10303000	Needle bar driving rod pin	針金駕駛桿銷
16	004107053	Needle bar driving rod pin set screw	針金駕駛桿銷(11/64-40x5.5)
17	H10235000	Needle bar crank rod complete	針金曲柄桿(1)
18	H10253000	Needle bar bracket (1)	針金支撐架(1)
19	H10203000	Needle bar bracket (2)	針金支撐架(2)
20	004107023	Set screw (11/64-40x4.5)	針金螺絲(11/64-40x4.5)
21	H10243000	Needle bar crank rod	針金曲柄桿
22	H70115000	Thread take up lever complete	線取上器
23	I71505000	Thread take up lever complete (only for Japan)	日本製線取上器
24	004106013	balance pin left handed set screw	平衡針(左旋)
25	J10413000	Arm shaft balance pin	臂軸平衡針
26	J30203001	Thread take up lever (1)	線取上器(1)
27	H10583001	Thread take up lever (1)	線取上器(1)
28	H10423000	Thread take up lower supporter shaft	線取上器下支撐桿
29	003010043	E-Ring (ETV-6)	E-Ring (ETV-6)
30	004240008	Thread take up lower supporter shaft set screw	線取上器下支撐桿螺絲
31	J30135000	Needle clamp complete	針金夾
32	J30143002	Needle clamp	針金夾
33	J113223002	Needle clamp set screw (round)	針金夾螺絲(圓)
34	J30153000	Needle bar thread guide	針金導線
35	004103011	Set screw (3/32x50x4)	針金螺絲(3/32x50x4)
36	006043148	Needle (140)	針(140)
37	006047148	Singer needle (140) for Japan	日本製Singer針(140)
38	No.31-39	Only for Needle bar lock model H580G	只適用於針鎖頭H580G
39	J10283000	Needle bar lock base	針鎖頭底座
40	J10245000	Needle bar driving rod (for H580G)	針鎖頭驅動桿(適用於H580G)
41	J10213003	Needle bar lock plate	針鎖頭鎖盤
42	004230076	Set screw (6x45)	針金螺絲(6x45)
43	J10273003	Needle bar lock knob	針鎖頭旋鈕
44	J10293003	Needle bar lock spring	針鎖頭彈簧
45	H10525000	Presser bar bracket complete	壓針頭底座
46	H10533002	Presser bar bracket	壓針頭底座
47	004290023	Set screw (6x55)	壓針頭螺絲(6x55)
48	H10723003	Tension lever lifter swing	拉緊臂昇降臂
49	H10016003	Tension lever lifter	拉緊臂昇降臂
50	H30145000	Shank complete	刀頭
51	004106211	Shank complete screw	刀頭螺絲
52	0060593008	Zig zag pressure foot complete (No.3)	Zig Zag壓針頭(No.3)
53	H70173004	Handle plate	手柄
54	004107031	Handle plate complete set screw	手柄螺絲(11/64x40)
55	H14093211	Presser bar lifter lever	壓針頭昇降臂
56	H10673003	Presser bar lifter lever pin	壓針頭昇降臂銷
57	004250031	Presser bar lifter lever pin set screw (H678)	壓針頭昇降臂銷螺絲(1)
58	H10423000	Presser bar regulating knob	壓針頭調節旋鈕
59	H10473002	Presser bar regulating pin	壓針頭調節針
60	H10483003	Presser bar regulating spring	壓針頭調節彈簧
61	H10493000	Presser bar spring supporte plate	壓針頭彈簧支撐板
62	H10503003	Presser bar spring	壓針頭彈簧
63	H12345000	Rotary hook holder complete <i>frontier finger</i>	旋轉鉗頭底座
64	H12373003	Rotary hook	旋轉鉗頭
65	H12383000	Rotary hook plate	旋轉鉗頭底座
66	H13323003	Rotary hook plate pin	旋轉鉗頭底座銷
67	H13333003	Rotary hook plate pin	旋轉鉗頭底座銷
68	H13343003	Rotary hook plate pin bushing	旋轉鉗頭底座銷
69	H13353000	Rotary hook spring	旋轉鉗頭彈簧
70	004240066	Set screw (8x32)	旋轉鉗頭螺絲(8x32)
71	H12225000	Timing belt adjusting plate complete	時間帶調整板
72	H12303002	Timing belt adjusting plate	時間帶調整板
73	H12313002	Timing belt adjusting plate shaft	時間帶調整板
74	H12323000	Timing belt adjusting roller	時間帶調整滾輪

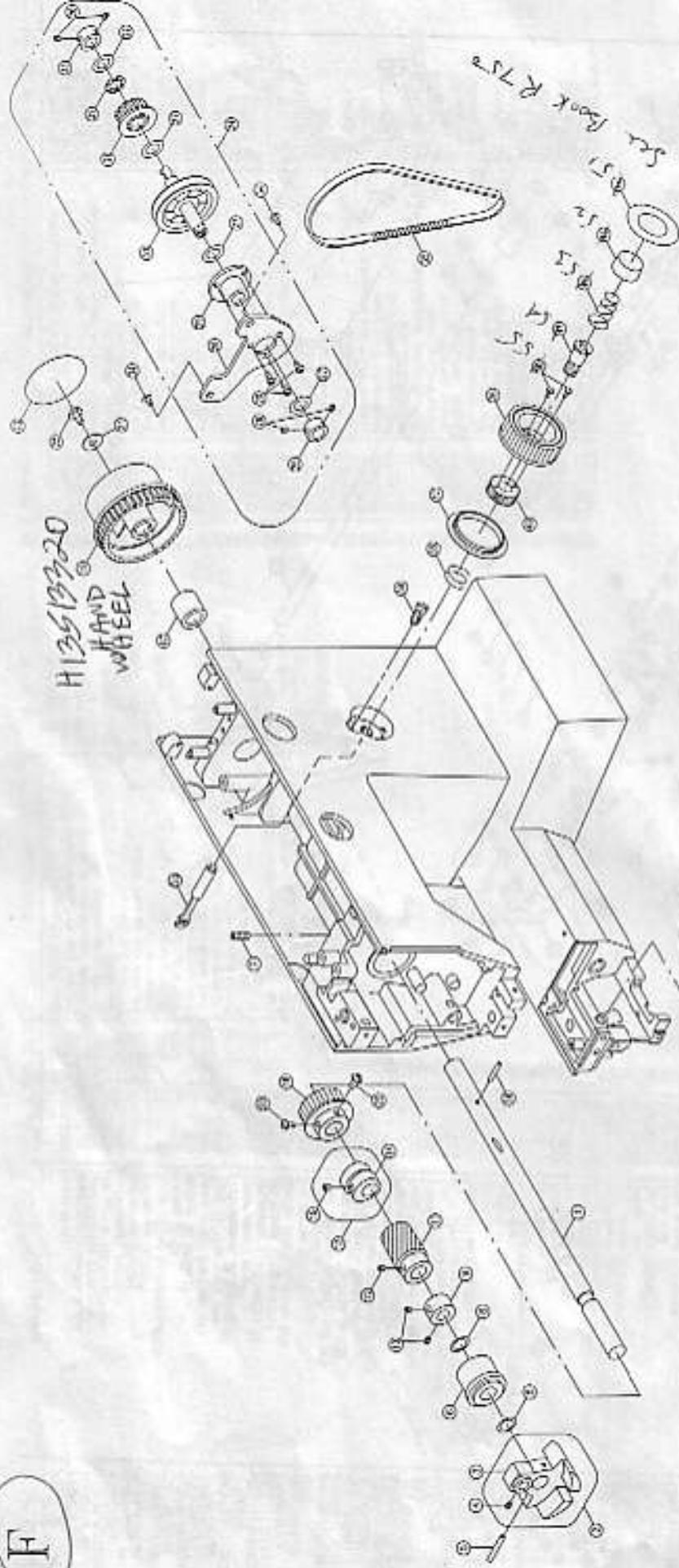


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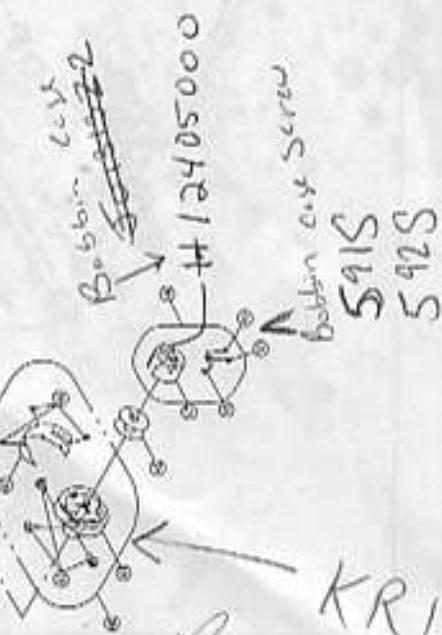
No.	Part No.	Description	中 文 品 名
1	1-35	Pin for 6520 solid Pattern one contact connector Pattern one contact connector 10 Pattern one contact connector 10 Net (B105-1) Pattern one contact, plunger Pattern one contact, plunger Pattern one contact, plunger Pattern one contact, plunger Pattern one contact, plunger Needle one contact, screw Feed one contact, screw Feed one contact, screw Feed one contact, screw Pattern one contact, lever connector Pattern one contact, lever connector Washer 0.7x100.20 F-rings 15045003 15045003 15045003 15045003 15045003 15045003 15045003 15045003	6520 固定 图案 one 端子连接器 图案 one 端子连接器 10 图案 one 端子连接器 10 网(B105-1) 图案 one 接触, 活塞 图案 one 接触, 活塞 图案 one 接触, 活塞 图案 one 接触, 活塞 图案 one 接触, 活塞 针一接触, 螺丝 喂一接触, 螺丝 喂一接触, 螺丝 喂一接触, 螺丝 图案 one 接触, 活塞连接器 图案 one 接触, 活塞连接器 垫圈 0.7x100.20 F-环 15045003 15045003 15045003 15045003 15045003 15045003 15045003 15045003



No.	Part No.	Description	中 文 品 名
21	11015001	Pattern one shaft, on other side Pattern one shaft Needle one contact series Needle position crimp series Washer 1050-50	图案 one 轴, 另一侧 图案 one 轴 针一接触系列 针一接触系列 垫圈 1050-50
22	15012001	Set screw (10) each	紧固螺钉 (10) 每个
23	15103001	Set screw (10) each	紧固螺钉 (10) 每个
24	15133001	Set screw (10) each	紧固螺钉 (10) 每个
25	05430001	Set screw (10) each	紧固螺钉 (10) 每个
26	05430012	Set screw (10) each	紧固螺钉 (10) 每个
27	01049001	Set screw (10) each	紧固螺钉 (10) 每个
28	04030010	Set screw (10) each	紧固螺钉 (10) 每个
29	04030011	Set screw (10) each	紧固螺钉 (10) 每个
30	15041001	Set screw (10) each	紧固螺钉 (10) 每个
31	05020001	Set screw (10) each	紧固螺钉 (10) 每个
32	05020011	Set screw (10) each	紧固螺钉 (10) 每个
33	15103001	Set screw (10) each	紧固螺钉 (10) 每个
34	15003001	Set screw (10) each	紧固螺钉 (10) 每个
35	15003002	Set screw (10) each	紧固螺钉 (10) 每个
36	15143001	Set screw (10) each	紧固螺钉 (10) 每个
37	15143002	Set screw (10) each	紧固螺钉 (10) 每个
38	15003003	Set screw (10) each	紧固螺钉 (10) 每个
39	05003002	Set screw (10) each	紧固螺钉 (10) 每个
40	15107000	Set screw (10) each	紧固螺钉 (10) 每个
41	15133003	Set screw (10) each	紧固螺钉 (10) 每个
42	15003003	Set screw (10) each	紧固螺钉 (10) 每个
43	15133003	Set screw (10) each	紧固螺钉 (10) 每个
44	15009002	Fix zinc with raw concrete Acrylic acid cement fix rod	固定锌与生混凝土 丙烯酸酸水泥固定杆
45	15173003	Fix zinc with raw concrete Acrylic acid cement fix rod	固定锌与生混凝土 丙烯酸酸水泥固定杆
46	11093001	Feed modular connector rod set bag	喂模组连接器杆袋
47	15030001	Pattern one contact Needle position crimp Washer 1050-50	图案 one 接触 针一接触 垫圈 1050-50
48	05430013	Set screw (10) each	紧固螺钉 (10) 每个
49	15009003	Set screw (10) each	紧固螺钉 (10) 每个
50	07000022	Set screw (10) each	紧固螺钉 (10) 每个
51	05000025	Set screw (10) each	紧固螺钉 (10) 每个
52	15009003	Set screw (10) each	紧固螺钉 (10) 每个
53	05000025	Set screw (10) each	紧固螺钉 (10) 每个
54	05430014	Set screw (10) each	紧固螺钉 (10) 每个
55	06020011	Set screw (10) each	紧固螺钉 (10) 每个
56	15043013	Set screw (10) each	紧固螺钉 (10) 每个
57	15041001	Set screw (10) each	紧固螺钉 (10) 每个
58	15041002	Set screw (10) each	紧固螺钉 (10) 每个
59	15004001	Set screw (10) each	紧固螺钉 (10) 每个
60	15007001	Fix zinc with zinc plate Solder dip, described in 1010 Set screw (10) each	固定锌与锌板 锡膏蘸漆, 描述在 1010 紧固螺钉 (10) 每个
61	05010001	Set screw (10) each	紧固螺钉 (10) 每个

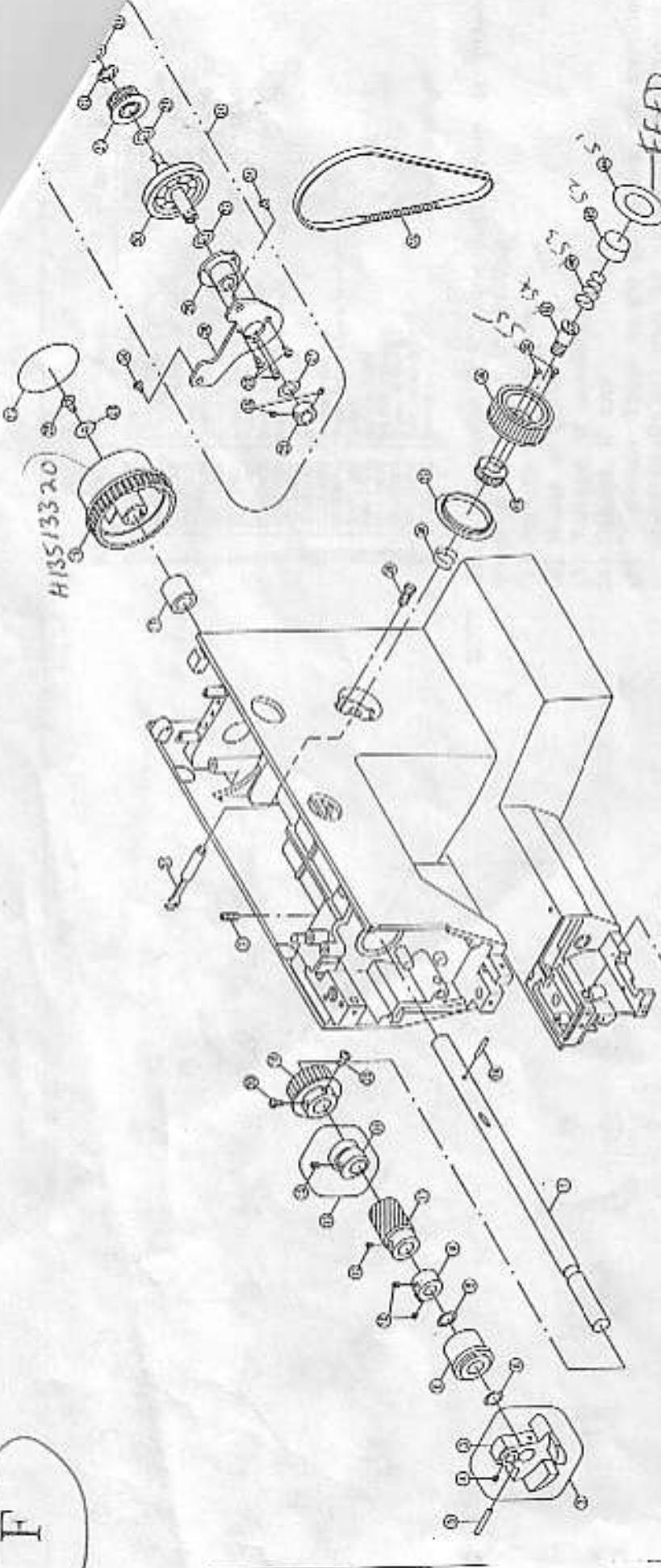


B/C Positioning Finger
H13619320



KR13
Rotary Hook

F



No.	Part. No.	Description
1	J3073000	Arm shaft, balance complete
2	H10755001	Arm shaft, balance
3	H10755001*	Arm shaft, balance
4	00410022#	Set screw (15.32x22x2)
5	003943522	Arm shaft, balance pin (3.5x24)
6	H10773001	Arm shaft, bushing (1)
7	0042860013	Arm shaft, bushing set, screw (H6x14)
8	004400259	Flywheel, arm shaft, bushing set (13x25x25)
9	H10753002	Arm shaft, collar
10	004293023	Set screw (16x5)
11	H10753000	Arm shaft, wrench for H590, H862
12	004240603	Set screw (14x4)
13	H10629000	Feed ram complete
14	H10633000*	Feed ram can
15	004100235	Set screw (15.64x28x11)
16	003943018	Hand wheel, bushing (Ø3x18)
17	H10633000	Arm shaft, bushing (2)
18	H10653000	Arm shaft, spruelet
19	H13513	Hand wheel
20	00240296	Hand wheel, bushings set screw (04x2)
21	004300586	Hand wheel, washer (5.25x16)
22	004250026	Set screw
23	H16833	Hand wheel, decorated plate
24	H107529000	Bobbin, winder complete
25	H12539004	Bobbin, winder shaft collar (2)
26	004107575	Set screw (11.16x20x3.5)

FED
REGULATOR
PLATE
KF9293211

Description

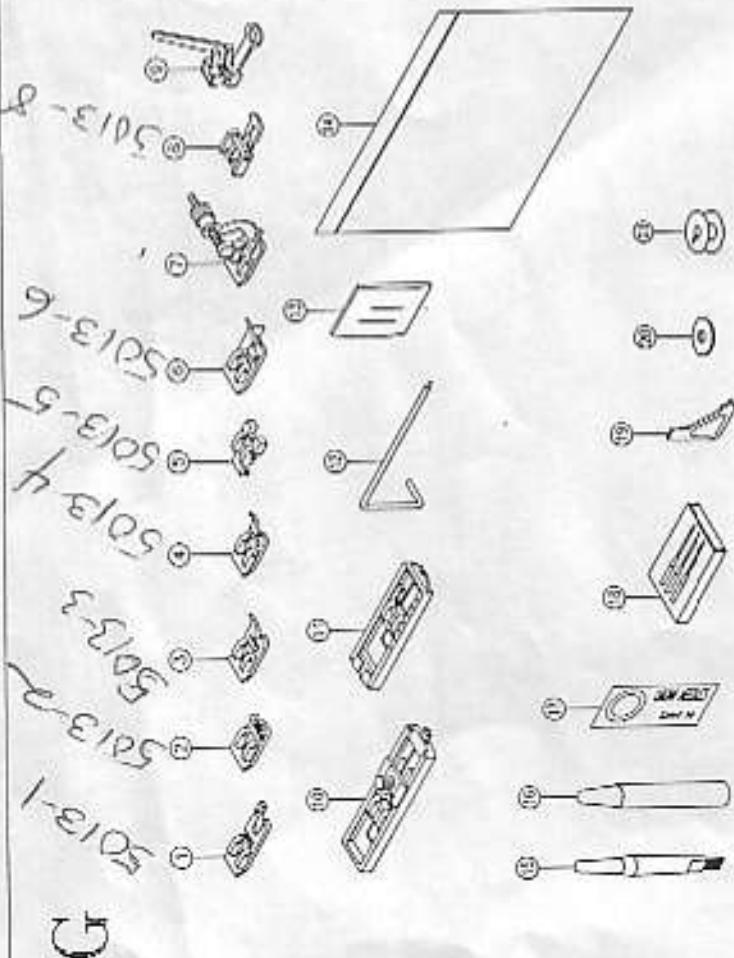
No.	Part. No.	Description
27	004290080	Square attrition washer (10.4x15x0.5)
28	H11230038	Bobbin, winder shaft, plate
29	H11230039	Bobbin, winder shaft, plate
30	H11230035	Bobbin, winder bushing
31	H11230036	Bobbin, winder shaft, plate, outlet
32	H1148000	Clutch plate
33	H10230024	Bobbin, winder shaft, collar (1)
34	H11230025	Set, screw (14x6)
35	H11230026	Set, drive belt (1526.025)
36	H10230010	Lector, drive belt
37	K5253	Feed regulator dial
38	H20735	Feed regulator dial
39	H11933	Feed, rear, later, dial, bushing
40	K51113	Feed, rear, later, dial
41	H12533003	Feed regulator, adjusting gear, spring
42	H12533004	Feed regulator, adjusting gear, spring
43	H12533005	Rotary hook, complete
44	H12533006	Rotary hook, complete, set, screw
45	H12533002	Rotary hook, complete, set, screw
46	H004107223	Rotary hook, complete, set, screw
47	H179290002	Rotary hook, complete, set, screw
48	H17929002	Rotary hook, complete, set, screw
49	H12413302	Bobbin, case, complete
50	H2405000	Bobbin, case
51	H2406000	Bobbin, case, spring
52	H12833002	Bobbin, case, set, screw
53	H173833002	Bobbin, case, set, screw
54	H13173022	Bobbin, case, spring, set, screw
55	H3375000	Reverse lever

Ro.	Part No.	Description	Q. Y	P. %
	000500528	Press foot (No. 1)*	165-23-05132 (14)	
	000500525	Cordless foot	165-23-05131 (21)	
	000500526	Zipper foot (No. 2)*	165-23-05130 (31)	
4	000500528	Satin stitch foot (No. 4)*	165-23-05133 (31)	
5	000500525	Button sewing foot (No. 5)*	165-23-05134 (31)	
6	000500525	Overlocking foot (No. 6)*	165-23-05135 (31)	
7	000500528	Blind hem foot (No. 7)*	165-23-05136 (31)	
8	000500528	Zipper foot (No. 8)*	165-23-05137 (31)	
9	000500526	Satin embroidery**	165-23-05138 (31)	
10	000500528	Autophole foot (No. 10)*	165-23-05139 (31)	
11	000500528	Autoclave foot (No. 11)*	165-23-05140 (31)	
12	000500521	Quilt/raz bar device	165-23-05141 (31)	
13	000500503	Accessories bag	165-23-05142 (31)	
14	000510528	Brush knee cover complete	165-23-05143 (31)	
15	000500503	Oil filter	165-23-05144 (31)	
16	000510503	Knob (0.4t)	165-23-05145 (31)	
17	000510503	Needle caseplate	165-23-05146 (31)	
18	000500503	Screw driver (0.1)	165-23-05147 (31)	
22	000510528	Felt cushion	165-23-05148 (31)	
21	H10123322	Rain	165-23-05149 (31)	

NOTE: When you order any spare parts from us, please cooperate with us by writing.

- (1) Section & Sequence No.
- (2) Name of parts
- (3) Voltage, if necessary
- (4) Others, if any
- (5) ** means: These spare parts are not supplied individually, but can be obtained by minimum quantity at 300 pcs.

029171001 (1A)



SUBJECT: SEWING TABLE HINGE R750, R551

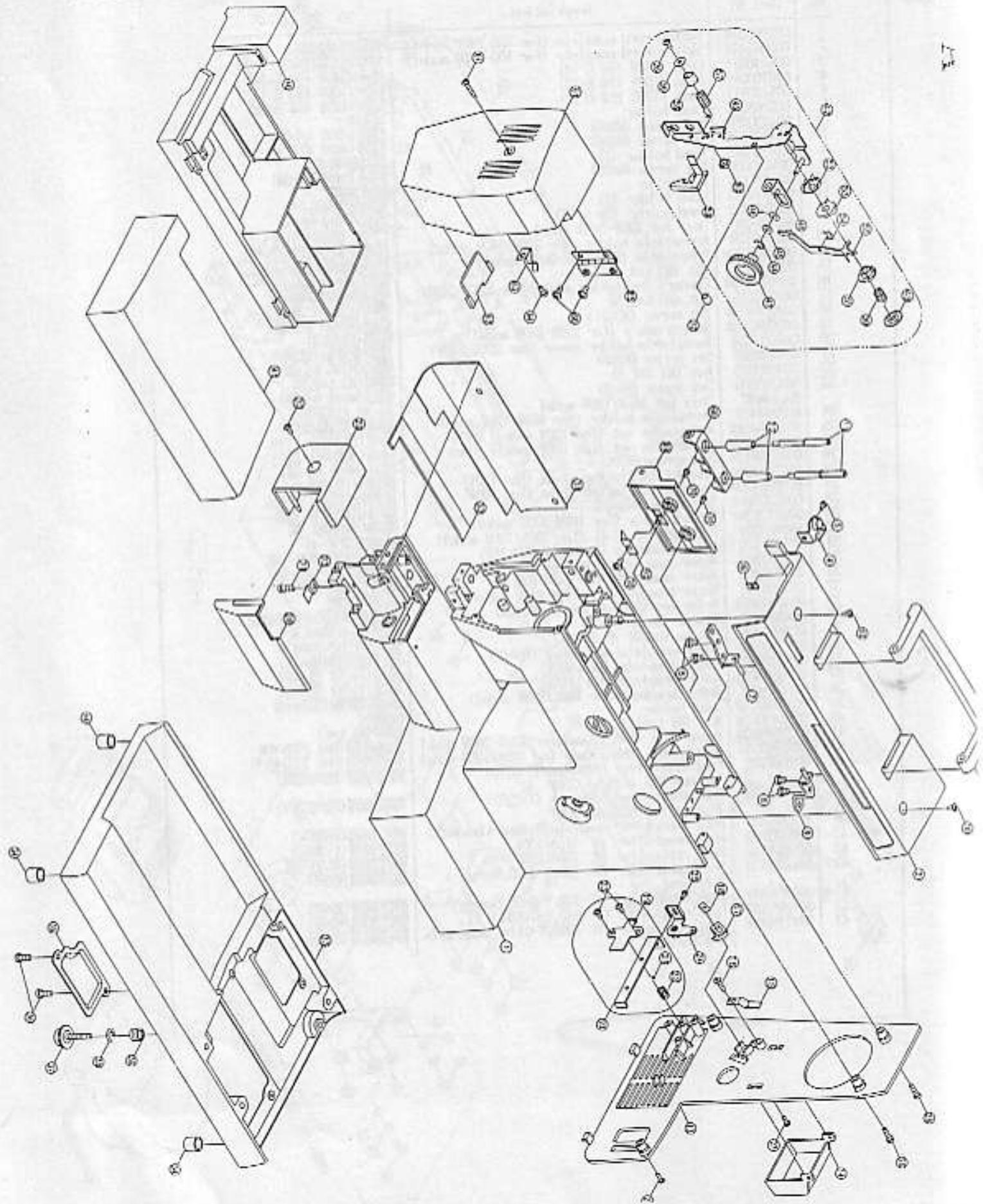
Part # H10123320 Sewing Table Hinge is not listed in the Parts book for the above models, but it is available.

Please mark this in your parts book you have on hand.

A
PARTS
R551

A

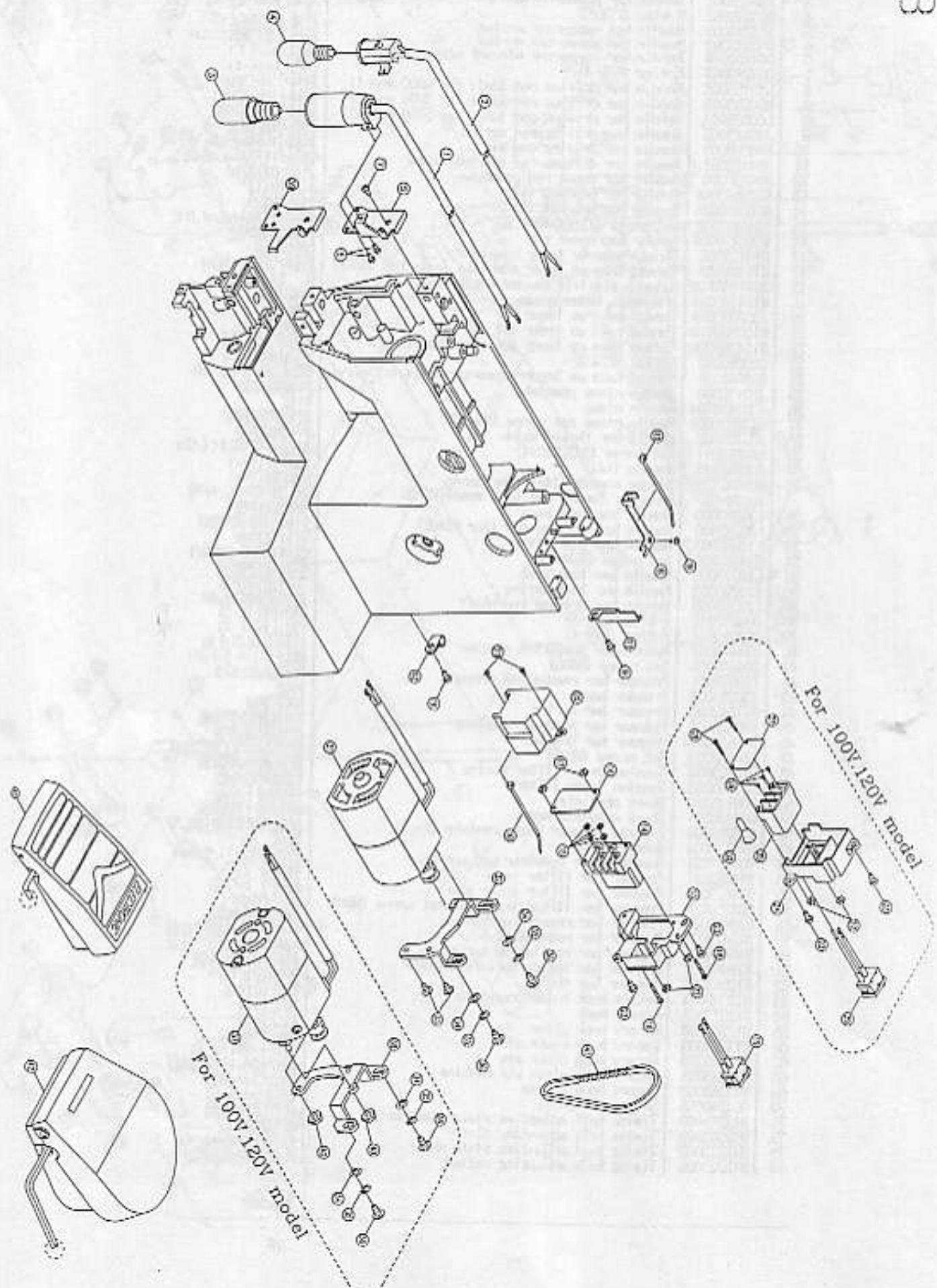
No.	Part. No.	Description	Unit	Qty	Unit	Qty
1	K00915211	Arm base complete			中228H(05210)	
2	K00193211	Arm toe cover			1-42 (AS1)	
3	K50833211	Handle			1-21 (AS1)	
4	H13115000	Bobbin winder thread guide complete (1)			1-072192241 (1P)	
5	004106111	Set screw (9/64x40t=7)			1-072192240-7 (1P)	
6	004706026	Nut (9/64x40 t=2)			1-07119134-40-1-2 (1P)	
7	K00243003	Arm toe cover plate(left)			1-07119134-40-1-3 (1P)	
8	004250326	Set. screw(05x10)			1-07119134-28241 (1P)	
9	K00253003	Arm toe cover plate(right)			1-0721922410-3 (1P)	
10	004250151	Set. screw (05x10)			1-07119134-28241 (1P) (2)	
11	H12733001	Spool pin			1-07119134-10-3 (1P)	
12	H1283211	Spool pin roller			1-07119134-10-4 (1P)	
13	K00113000	Motor drive belt cover (for 100/120V)			1-07119134-10-5 (1P)	
14	K00143211	Motor drive belt cover (for 200/240V)			1-07119134-10-6 (1P)	
15	H12823003	Bobbin winder cover			1-07119134-10-7 (1P)	
16	004240166	Bobbin winder cover spring			1-07119134-10-8 (1P)	
17	J31255000	Thread cutter complete			1-07119134-10-9 (1P)	
18	004706026	Nut (9/64x40 t=2)			1-07119134-40-1-2 (1P)	
19	H12003001	Bobbin winder thread guide supporter plate			1-07119134-40-1-3 (1P)	
20	H12573001	Bobbin winder thread guide side plate			1-07119134-40-1-4 (1P)	
21	H12883000	Bobbin winder thread guide side plate ball			1-07119134-40-1-5 (1P)	
22	H12803005	Bobbin winder thread guide plate spring			1-07119134-40-1-6 (1P)	
23	004240106	Set. screw (04x6)			1-07119134-40-1-7 (1P)	
24	H12635000	Bobbin winder thread guide complete			1-07119134-40-1-8 (1P)	
25	004230075	Set. screw (05x5)			1-07119134-40-1-9 (1P)	
26	004240135	Set. screw (04x12)			1-07119134-40-1-10 (1P)	
27	004240146	Set. screw (04x15)			1-07119134-40-1-11 (1P)	
28	H13173211	Hook cover			1-07119134-40-1-12 (1P)	
29	H13163211	Front cover			1-07119134-40-1-13 (1P)	
30	004250116	Set. screw (05x15)			1-07119134-40-1-14 (1P)	
31	H13203211	Free arm base			1-07119134-40-1-15 (1P)	
32	H13213000	Free arm base felt			1-07119134-40-1-16 (1P)	
33	J71022211	Free arm base			1-07119134-40-1-17 (1P)	
34	H70043000	Free arm base felt			1-07119134-40-1-18 (1P)	
35	H13563000	Free arm base cover			1-07119134-40-1-19 (1P)	
36	004240016	Set. screw (04x28)			1-07119134-40-1-20 (1P)	
37	J705015000	Base adjustment screw			1-07119134-40-1-21 (1P)	
38	003010036	E-ring (E-3)			1-07119134-40-1-22 (1P)	
39	J71033003	Free arm base screw			1-07119134-40-1-23 (1P)	
40	H10103211	Sewing table			1-07119134-40-1-24 (1P)	
41	H10113211	Sewing table body cover			1-07119134-40-1-25 (1P)	
42	K00215323	Dial tension complete			1-07119134-40-1-26 (1P)	
43	K00223000	Dial tension plate			1-07119134-40-1-27 (1P)	
44	003010043	E-ring (E-4)			1-07119134-40-1-28 (1P)	
45	004300376	Weber (5.5x1140.5)			1-07119134-40-1-29 (1P)	
46	004500350	Weber (W-5)			1-07119134-40-1-30 (1P)	
47	K50223000	Dial tension knob			1-07119134-40-1-31 (1P)	
48	K50203002	Dial tension spring plate			1-07119134-40-1-32 (1P)	
49	K20193000	Dial tension spring nut			1-07119134-40-1-33 (1P)	
50	K50123003	Dial tension spring			1-07119134-40-1-34 (1P)	
51	J30503300	Dial tension spring regulator			1-07119134-40-1-35 (1P)	
52	J30423001	Dial tension disc(1)			1-07119134-40-1-36 (1P)	
53	J30433001	Dial tension disc(2)			1-07119134-40-1-37 (1P)	
54	003010032	E-ring (E-3)			1-07119134-40-1-38 (1P)	
55	K50173002	Dial tension soft plate			1-07119134-40-1-39 (1P)	
56	H11063002	Thread guide spring regulator setring			1-07119134-40-1-40 (1P)	
57	K00273000	Thread guide spring			1-07119134-40-1-41 (1P)	
58	K00283000	Thread guide spring regulator			1-07119134-40-1-42 (1P)	
59	K51523001	Dial tension thread guide plate			1-07119134-40-1-43 (1P)	
60	004840022	Nut (M4x0.7 t=3)			1-07119134-40-1-44 (1P)	
61	K50063211	Face plate			1-07119134-40-1-45 (1P)	
62	K00173211	Face plate			1-07119134-40-1-46 (1P)	
63	H12003000	Face plate shielding plate (for 220V 2/3W)			1-07119134-40-1-47 (1P)	
64	H12703003	Face plate stopper spring			1-07119134-40-1-48 (1P)	
65	004240056	Set. screw (04x6)			1-07119134-40-1-49 (1P)	
66	K51255000	Face plate hinge complete			1-07119134-40-1-50 (1P)	
67	004106111	Set. screw (9/64x40t=7)			1-07119134-40-1-51 (1P)	
68	004240086	Set. screw (04x20)			1-07119134-40-1-52 (1P)	
69	H12763211	Spool pin plate			1-07119134-40-1-53 (1P)	
70	J70243211	Spool pin plate cover			1-07119134-40-1-54 (1P)	
71	J70253003	Spool pin plate cover spring			1-07119134-40-1-55 (1P)	
72	004240066	Set. screw (04x6)			1-07119134-40-1-56 (1P)	
73	K50223001	Dial tension guide spring tube			1-07119134-40-1-57 (1P)	
	H13183003	Hook cover spring			1-07119134-40-1-58 (1P)	



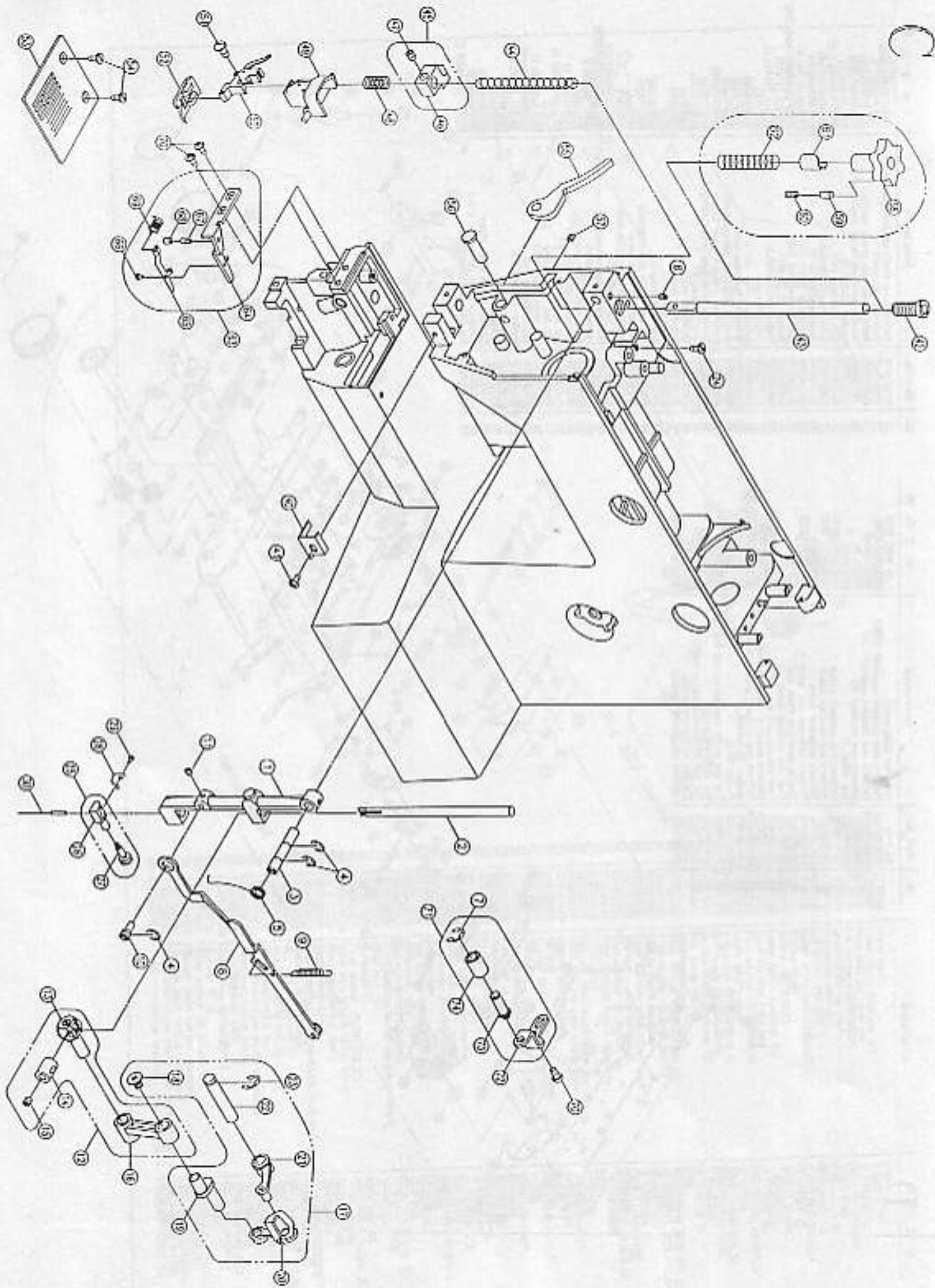
B

No.	Part No.	Description	中 文 品 名
1	002093318	Switch cord complete (for 220V-240V model)	开关线(欧洲向)
2	002015418	Switch cord complete (for 100V-120V model)	开关线(美国向)
3	005240011	Lamp (240V 15W E-14)	灯泡(240V 15W E-14)
4	005100011	Lamp (100V 15W E-12)	灯泡(100V 15W E-12)
4	005120011	Lamp (120V 15W E-12)	灯泡(120V 15W E-12)
5	K00203005	Lamp holder	灯座板
6	004220055	Set screw (M3×5)	螺絲(M3×5 小頭)
7	001240026	Set screw (M4×6)	螺絲(M4×6 白頭)
8	002002023	Cord holder (2)	插頭座(2)
9	004240055	Set screw (M4×6)	螺絲(M4×6 小頭)
10	002027129	Cord clip	插頭夾
11	002003023	Cord holder (3)	插頭座(3)
12	002273000	Cord holder (HV-5/16)	電源夾(HV-5/16)
In.13-23		Only for 220V-240V model	13-23 電源端子
13	002009129	Receptacle holder (for 220V-240V model)	插座支架(欧洲向)
14	002162129	Receptacle (for 220V-240V model)	插座(欧洲向)4pin
15	0048300379	Nut (M3 t=1.8)	螺母(M3 t=1.8)
16	002025129	Concent. insulation plate (for 220V-240V)	絕緣板(欧洲向)
17	004830015	Nut (M3 t=2.3)	螺母(M3 t=2.3)
18	004230125	Set screw (M3×21)	螺絲(M3×21 小頭)
19	002024028	Switch ass'y (for 220V-240V model)	開關(欧洲向)
20	002008129	Receptacle holder cover (for 220V-240V)	插座支架蓋(欧洲向)
21	004220298	Set screw (M3×8)	螺絲(M3×8 小頭)
22	004830015	Nut (M3 t=2.3)	螺母(M3 t=2.3)
23	004240059	Set screw (M4×8)	螺絲(M4×8 小頭)
In.24-30		Only for 100V/120V model	24-30 日美可用
24	002244429	Receptacle holder (for 100V/120V model)	插座支架(日美向)
25	002009428	Receptacle set (for 100V model) white	插座(100V) 白色
25	002026129	Receptacle set (for 120V model) black	插座(120V) 黑色
26	004230125	Set screw (M3×5)	螺絲(M3×5 小頭)
27	002211429	Concent. insulation plate (for 120V)	絕緣板(120V) t=1
27	002025429	Concent. insulation plate (for 100V)	絕緣板(100V) t=0.5
28	004230200	Set screw (M3×18)	螺絲(M3×18 小頭)
29	002212029	Switch ass'y (for 100V/120V model)	開關(100V/120V) 黑
30	A00413000	Fan terminal (C-4) (for 100V/120V model)	風扇接頭(C-4)
31	00122109	Motor complete (for 220V RV2-15P)	馬達(220V) RV2-15P
31	001264701	Motor complete (for 230V RV2-26)	馬達(230V) RV2-26
31	001032309	Motor complete (for 240V RV2-4P)	馬達(240V) RV2-4P
32	001003105	Motor bracket (for 220V-240V model)	馬達支架板
33	0042403128	Motor bracket set screw (M4×12)	螺絲(M4×12) H4×12×40S
34	004300300	Washer (5.4×10×0.9)	內圈(5.4×10×0.9)
35	004500296	Swing washer (5.2×9×1)	擺動內圈(5.2×9×1)
36	004250093	Motor complete set screw (M5×12)	馬達組合螺絲(M5×12)
37	001016009	Motor complete (for 100V)	馬達(100V) 日本向
37	001015409	Motor complete (for 115V)	馬達(115V) 美加向
38	001013405	Motor bracket (for 100V/120V model)	馬達支架板(100V/120V)
39	002200259	Lamp holder	燈座
40	004240051	Nut (M4 t=5)	螺母(M4 t=5)
41	007270310	Motor belt (M48 270mm) for 220V-240V model	馬達皮帶(M48 270mm)YIK
41	007270311	Motor belt (M48 270mm) for 100V/120V model	馬達皮帶(M48 270mm)松下
42	001007109	Foot controller complete (Y-0216)	脚控制器(脚向220V)
42	001246709	Foot controller complete (Europe & S.Africa) 220V	脚控制器(欧洲 & 南非) 220V
42	001246709	Foot controller complete (Y-0208)	脚控制器(日本) 230V
42	001245309	Foot controller complete(United Kingdom)	脚控制器(英国)
43	001305609	Foot controller (AC 315A) 100V	脚控制器(日本) 100V
43	001254409	Foot controller (AC 316B) 120V	脚控制器(美加) 120V
43	001286709	Foot controller (YC-190, Y-0206, Europe & S.Africa)	脚控制器(欧洲 & 南非)
43	001208709	Foot controller (YC-190, Y-V265, Europe)	脚控制器(日本) 100V
43	001245309	Foot controller (YC-190, Y-01831, U.K.)	脚控制器(日本) 100V
43	001175209	Foot controller (YC-190A, Y-0144C, Australia & New Zealand)	脚控制器(日本) 100V

B



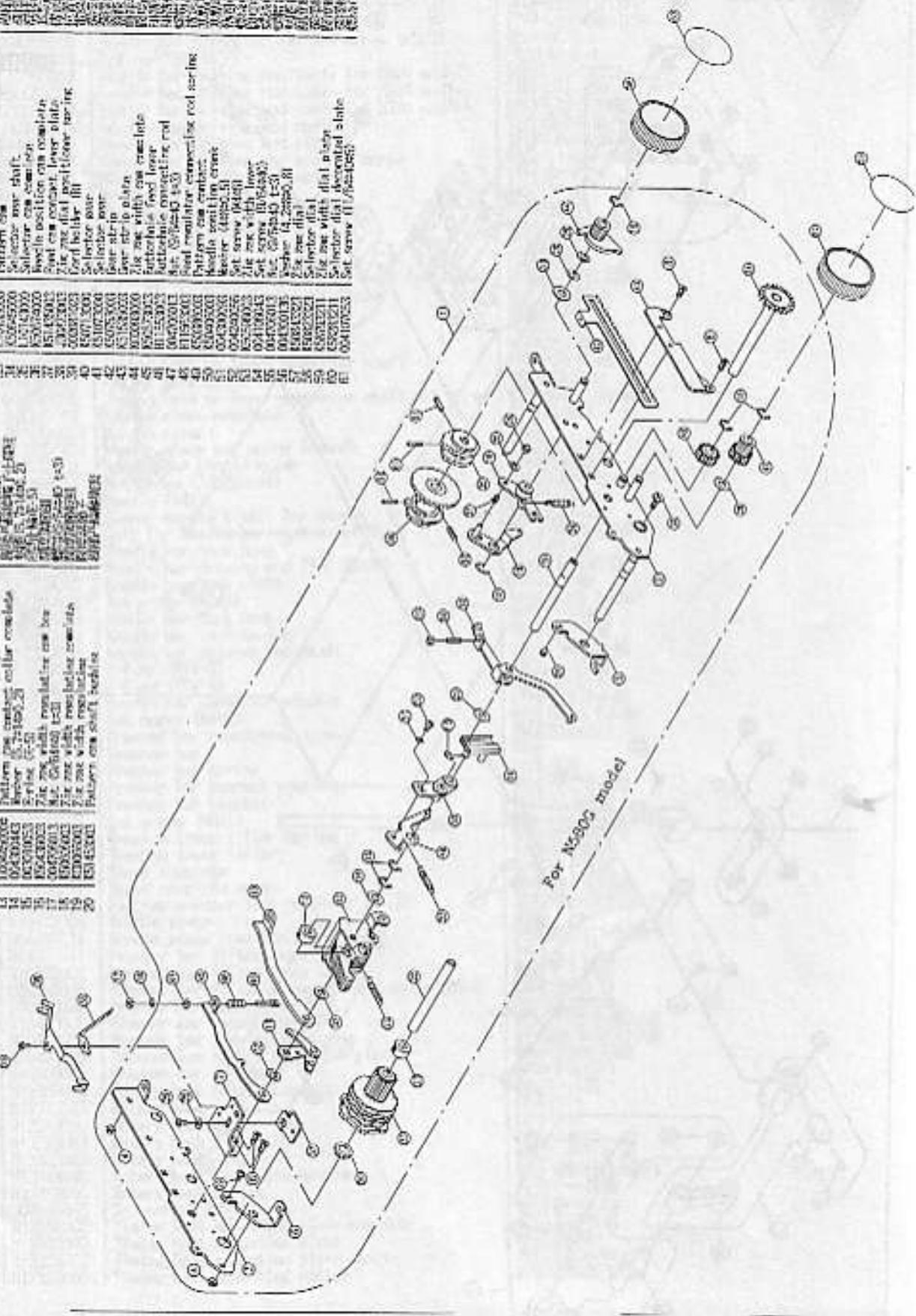
1	H14053002	Needle bar supporter	41052002
2	J30123002	Needle bar	41052003
3	H10293000	Needle bar supporter pin	41052004 (P)
4	L00025003	Needle bar supporter pin	41052005 (5700)
5	NH0223003	Needle bar supporter pin	41052006 (6200)
6	002010053	E-Ring (ETV-5)	41052007 (5)
7	H10273003	Needle bar supporter spring	41052008 (P)
8	H50523003	Needle bar supporter spring	41052009 (C)
9	004250016	Needle bar supporter pin set screw (H45)	41052010 (H45 C)
10	002010043	E-Ring (ETV-4)	41052011 (E-4)
11	J10125003	Needle bar driving rod (only for 6200 model)	41052012 (M)
12	H50523003	Needle bar driving rod (only for 3200 model)	41052013 (S)
13	L00035003	Needle bar driving rod (only for 5700 model)	41052014 (5700)
14	J30183003	Needle bar driving rod spring	41052015 (S)
15	H10353000	Needle bar driving rod pin	41052016 (45)
16	004107053	Needle bar driving rod pin set screw	41052017 (11/64x4045 C)
17	H10235000	Needle bar crank rod complete	41052018 (P)
18	H10253000	Needle bar bracket (1)	41052019 (1)
19	H10263000	Needle bar bracket (2)	41052020 (2)
20	004107023	Set screw (11/64x4044.5)	41052021 (11/64x4044.5 C)
21	H10243000	Needle bar crank rod	41052022 (P)
22	H70115000	Thread take up lever complete	41052023 (P)
23	H71505000	Thread take up lever complete (only for Japan)	41052024 (1) (A45)
24	004106013	Balance pin left, hooked set screw	41052025 (S)
25	H10413000	Arm shaft balance pin	41052026 (S)
26	J30203001	Thread take up lever (1)	41052027 (1)
27	J10683001	Thread take up lever (1)	41052028 (1)
28	H10423000	Thread take up lever supporter shaft	41052029 (P)
29	003010063	E-Ring (ETV 6)	41052030 (H45 S)
30	004240065	Thread take up lever supporter shaft, set screw	41052031 (P)
31	J30153000	Needle clamp complete	41052032 (P)
32	J30143002	Needle clamp	41052033 (P)
33	H13223002	Needle clamp set screw (round)	41052034 (P)
34	J30153000	Needle bar thread guide	41052035 (P)
35	004103011	Set screw (3/32x5/32)	41052036 (P)
36	006045148	Needle (140)	41052037 (140)
37	006047148	Singer needle (140) for Japan	41052038 (140)
38	No.31-39	Only for Needle bar lock model H580G	31-39 H580G 専用
39	L10253000	Needle bar lock base	41052039 (P)
40	L10245000	Needle bar driving rod (for H580G)	41052040 (H580G)
41	L10263003	Needle bar lock plate	41052041 (P)
42	004230076	Set screw (H35)	41052042 (H35 大頭)
43	L10273003	Needle bar lock knob	41052043 (P)
44	L10293003	Needle bar lock spring	41052044 (P)
45	L10253000	Needle bar driving rod shaft	41052045 (P)
46	003010036	E-Ring (ETV-3)	41052046 (3)
47	003010043	E-Ring (ETV-4)	41052047 (4)
48	H10443002	Needle bar supporter stopper	41052048 (P)
49	004240066	Set screw (H446)	41052049 (H446)
50	Z10973001	Presser bar regulating screw	41052050 (P)
51	J30233004	Presser bar	41052051 (P)
52	H71043003	Presser bar spring	41052052 (P)
53	H10525000	Presser bar bracket complete	41052053 (P)
54	H10533002	Presser bar bracket	41052054 (P)
55	004260023	Set screw (H35)	41052055 (C) (六角)
56	H10723003	Tension lever lifter spring	41052056 (P)
57	H10610003	Tension lever lifter	41052057 (P)
58	H100145000	Shank complete	41052058 (P)
59	004106211	Shank complete screw	41052059 (P)
60	000305003	Zig zag presser foot complete (No.3)	41052060 (H35)
61	H70173004	Needle plate	41052061 (P)
62	004107031	Needle plate complete set screw	41052062 (11/64x40)
63	H14033211	Presser bar lifter lever	41052063 (下)
64	H10673003	Presser bar lifter lever pin	41052064 (上)
65	004250036	Presser bar lifter lever pin set screw (H548)	41052065 (C)
66	H10463000	Presser bar regulating knob	41052066 (P)
67	H10473002	Presser bar regulating pin	41052067 (P)
68	H10483003	Presser bar regulating spring	41052068 (P)
69	H10493000	Pressure bar spring support plate	41052069 (P)
70	H10503003	Presser bar spring	41052070 (P)
71	H12365000	Rotary hook holder complete	41052071 (P)
72	H12373003	Rotary hook	41052072 (P)
73	H12383000	Rotary hook plate	41052073 (P)
74	H13223003	Rotary hook plate pin	41052074 (P)
75	H13233003	Rotary hook plate pin bushing	41052075 (P)
76	H13253000	Rotary hook spring	41052076 (P)
77	004240066	Set screw (H446)	41052077 (H446)
78	H12265000	Timing belt adjusting plate complete	41052078 (P)
79	H12303002	Timing belt adjusting plate	41052079 (P)
80	H12313002	Timing belt adjusting plate shaft	41052080 (P)
81	H12323000	Timing belt adjusting roller	41052081 (P)



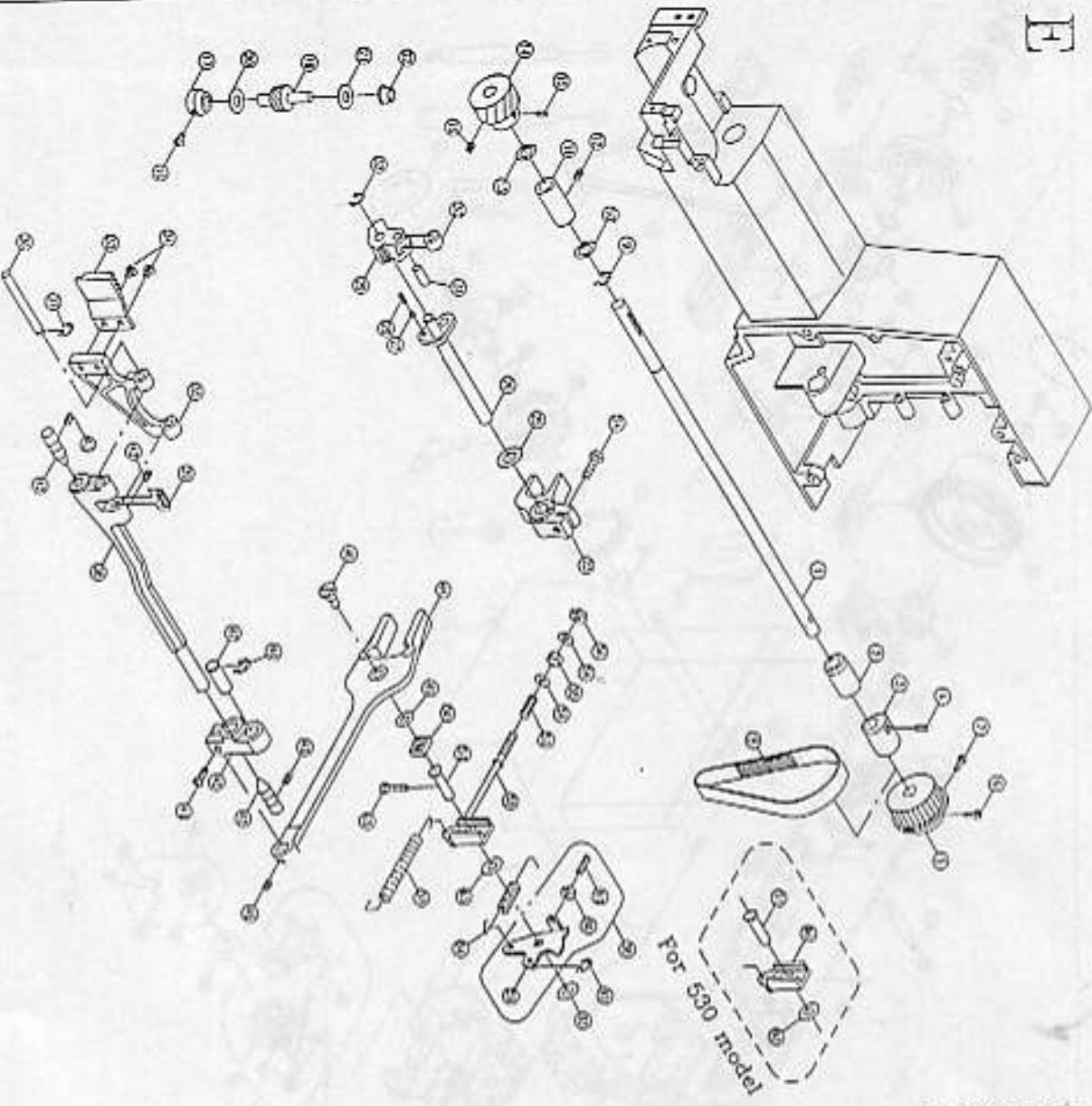
D

Re.	Part No.	Description	中 文 名 称	部 号
1	Re. 1-30	Del's for NS90 model Pattern one contact, conductive (NS90) Pattern one conductive contacts (3) Pattern one conductive contacts (3) Key, (No=2,7)	1-30 NS90 2600 NS90 2600 NS90 2600 NS90 2600 NS90 2600	1
2	1000265000	Pattern one contact, conductive (NS90)	NS90 2600	2
3	1000269235	Pattern one conductive contacts (3)	NS90 2600	3
4	1502230025	Pattern one conductive contacts (3)	NS90 2600	4
5	0045400722	Key, (No=2,7)	NS90 2600	5
6	1501129501	Pattern one conductive plate	NS90 2600	6
7	151739051	Pattern one conductive plate	NS90 2600	7
8	150440001	Pattern one selector lever	NS90 2600	8
9	104230001	Pattern one selector set screw	NS90 2600	9
10	50013200	Bevel gear train shaft	NS90 2600	10
11	15055001	Fixed one conductive lever	NS90 2600	11
12	140105000	Fixed one conductive lever, conductive	NS90 2600	12
13	15055006	Pattern one conductive collar contacts	NS90 2600	13
14	0459443	Spring (0.75-100, 25)	NS90 2600	14
15	00531053	Spring (5)	NS90 2600	15
16	150440025	For 20% plate regulator one lever	NS90 2600	16
17	00530013	For 20% plate regulator one lever	NS90 2600	17
18	150440025	For 20% plate regulator one lever	NS90 2600	18
19	150440025	For 20% plate regulator one lever	NS90 2600	19
20	150440025	Pattern one shaft, bearing	NS90 2600	20

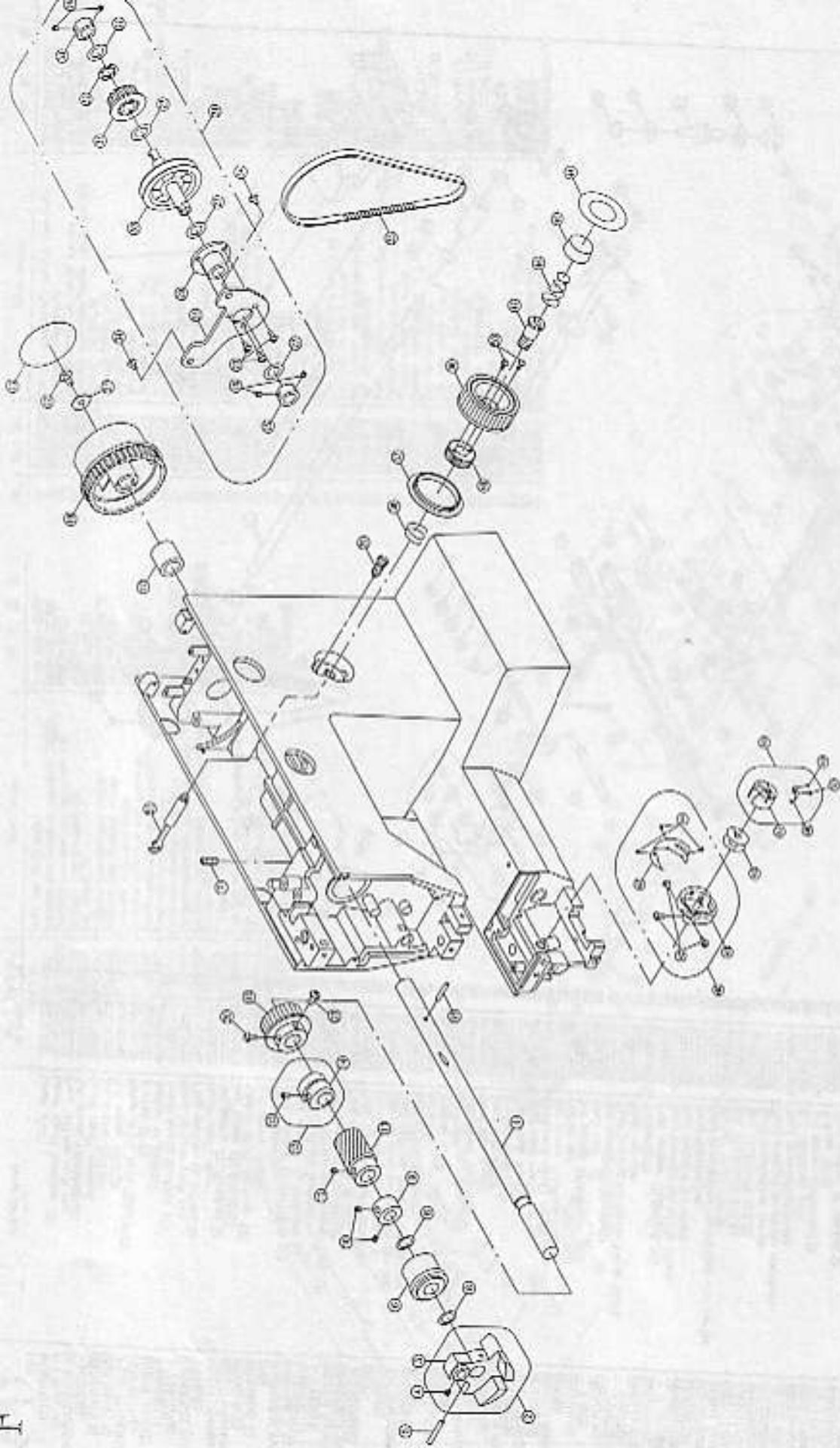
No.	Part No.	Description	部 号
21	F1195300	Pattern one shaft, oval, conductive	1
22	F1501400	Pattern one shaft	2
23	151105001	Bevel gear train set screw	3
24	151105001	Bevel gear train shaft, sleeve	4
25	004300012	Key (450x5.5)	5
26	004300012	Key (450x5.5)	6
27	04520072	Set screw (10x15x0.5)	7
28	04520140	Set screw (10x15x0.5)	8
29	04520090	Set screw (10x15x0.5)	9
30	04520072	Set screw (10x15x0.5)	10
31	04520072	Set screw (10x15x0.5)	11
32	04520072	Set screw (10x15x0.5)	12
33	04520072	Set screw (10x15x0.5)	13
34	04520072	Set screw, one shaft	14
35	151450001	Bevel gear train assembly	15
36	151450001	Bevel gear train, lower plate	16
37	151450001	Bevel gear train, upper plate	17
38	004300012	Key (450x5.5)	18
39	004300012	Key (450x5.5)	19
40	15073000	Selctor gear	20
41	151072000	Selctor gear, lower	21
42	05073000	Selctor gear, upper	22
43	151530001	Gear, ratio plate	23
44	101000000	For one with one conductive	24
45	151530001	Gutter plate, fixed lower	25
46	00450013	Pattern regulator, conductive end	26
47	00450013	Pattern regulator, conductive end	27
48	F1195300	Final regulator, conductive rod set	28
49	04520072	Pattern one contact, conductive	29
50	004300012	Key (450x5.5)	30
51	004300012	Key (450x5.5)	31
52	04520072	Set screw (10x15x0.5)	32
53	04520072	Set screw (10x15x0.5)	33
54	04520072	Set screw (10x15x0.5)	34
55	04520072	Set screw (10x15x0.5)	35
56	04520072	Set screw (10x15x0.5)	36
57	04520072	Set screw (10x15x0.5)	37
58	04520072	Set screw (10x15x0.5)	38
59	04520072	Set screw, with dial plate	39
60	05020072	Selctor dial, conductive state	40
61	05020072	Selctor dial, neutral state	41



E

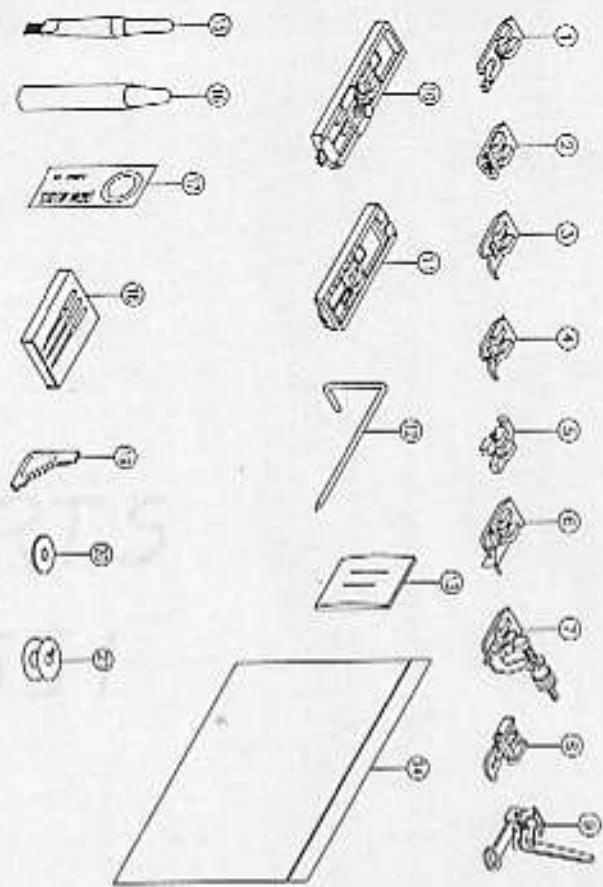


Ref.	Part No.	Description	Q'ty	X	Y	Z	W
1	HE221700	Lower shaft	1	254.0	145.0	54.0	194.0
2	HE222300	Lower shaft bushing (2)	1	54.0	125.0	7.0	106.0
3	HE254000	Weld (15) int core core	1	150.0	115.0	50.0	125.0
4	00410025	Six screw (16x0.625x1.5)	2	145.0	115.0	50.0	125.0
5	HE252900	Lower shaft spacer	1	145.0	115.0	50.0	125.0
6	00824546	Six screw (14x1.5)	2	145.0	115.0	50.0	125.0
7	00024046	Six screw (16x2.0)	2	145.0	115.0	50.0	125.0
8	60719612	Bolt & lock bolt (10x1.25)	2	145.0	115.0	50.0	125.0
9	00300062	E-ring (6)	4	145.0	115.0	50.0	125.0
10	02406200	Bush (16x62x1)	1	145.0	115.0	50.0	125.0
11	HE222200	Lower shaft bushing (1)	1	145.0	115.0	50.0	125.0
12	00440020	Flat washer (8.75x16x0.5)	1	145.0	115.0	50.0	125.0
13	00253000	Lower shaft nose	1	145.0	115.0	50.0	125.0
14	00410025	Six screw (16x2.0x2)	1	145.0	115.0	50.0	125.0
15	00410025	Six screw (16x2.0x2)	1	145.0	115.0	50.0	125.0
16	00410025	Six screw (16x2.0x2)	1	145.0	115.0	50.0	125.0
17	00410025	Six screw (16x2.0x2)	1	145.0	115.0	50.0	125.0
18	00253000	Shaft	1	145.0	115.0	50.0	125.0
19	00250006	Flat washer (12.75x20x0.5)	1	145.0	115.0	50.0	125.0
20	00420000	Flat washer (12.75x16x0.5)	1	145.0	115.0	50.0	125.0
21	00240000	Flat washer (12.75x16x0.5)	1	145.0	115.0	50.0	125.0
22	00240000	Flat washer (12.75x16x0.5)	1	145.0	115.0	50.0	125.0
23	00253000	Shaft	1	145.0	115.0	50.0	125.0
24	00250000	Flat washer (12.75x20x0.5)	1	145.0	115.0	50.0	125.0
25	00250000	Flat washer (12.75x16x0.5)	1	145.0	115.0	50.0	125.0
26	00250000	Flat washer (12.75x16x0.5)	1	145.0	115.0	50.0	125.0
27	00250000	Flat washer (12.75x16x0.5)	1	145.0	115.0	50.0	125.0
28	00250000	Flat washer (12.75x16x0.5)	1	145.0	115.0	50.0	125.0
29	00250000	Flat washer (12.75x16x0.5)	1	145.0	115.0	50.0	125.0
30	00250000	Flat washer (12.75x16x0.5)	1	145.0	115.0	50.0	125.0
31	00250000	Flat washer (12.75x16x0.5)	1	145.0	115.0	50.0	125.0
32	00250000	Flat washer (12.75x16x0.5)	1	145.0	115.0	50.0	125.0
33	00250000	Flat washer (12.75x16x0.5)	1	145.0	115.0	50.0	125.0
34	00250000	Flat washer (12.75x16x0.5)	1	145.0	115.0	50.0	125.0
35	00250000	Flat washer (12.75x16x0.5)	1	145.0	115.0	50.0	125.0
36	00250000	Flat washer (12.75x16x0.5)	1	145.0	115.0	50.0	125.0
37	00250000	Flat washer (12.75x16x0.5)	1	145.0	115.0	50.0	125.0
38	00250000	Flat washer (12.75x16x0.5)	1	145.0	115.0	50.0	125.0
39	00250000	Flat washer (12.75x16x0.5)	1	145.0	115.0	50.0	125.0
40	00250000	Flat washer (12.75x16x0.5)	1	145.0	115.0	50.0	125.0
41	00250000	Flat washer (12.75x16x0.5)	1	145.0	115.0	50.0	125.0
42	00250000	Flat washer (12.75x16x0.5)	1	145.0	115.0	50.0	125.0
43	00250000	Flat washer (12.75x16x0.5)	1	145.0	115.0	50.0	125.0
44	00250000	Flat washer (12.75x16x0.5)	1	145.0	115.0	50.0	125.0
45	00410025	Flat washer (12.75x16x0.5)	1	145.0	115.0	50.0	125.0
46	HE253000	Feed regulating slide block	1	145.0	115.0	50.0	125.0
47	HE252000	Feed regulating slide	1	145.0	115.0	50.0	125.0
48	HE252000	Feed regulating slide	1	145.0	115.0	50.0	125.0
49	HE252000	Feed regulating slide	1	145.0	115.0	50.0	125.0
50	00000000	Feed regulating connecting rod sleeve	1	145.0	115.0	50.0	125.0
51	00000000	Feed regulating connecting rod sleeve	1	145.0	115.0	50.0	125.0
52	00250000	Flat washer (12.75x20x0.5)	1	145.0	115.0	50.0	125.0
53	00250000	Flat washer (12.75x16x0.5)	1	145.0	115.0	50.0	125.0
54	00250000	Flat washer (12.75x16x0.5)	1	145.0	115.0	50.0	125.0
55	00250000	Flat washer (12.75x16x0.5)	1	145.0	115.0	50.0	125.0
56	00250000	Flat washer (12.75x16x0.5)	1	145.0	115.0	50.0	125.0
57	00250000	Flat washer (12.75x16x0.5)	1	145.0	115.0	50.0	125.0
58	00250000	Flat washer (12.75x16x0.5)	1	145.0	115.0	50.0	125.0
59	00250000	Flat washer (12.75x16x0.5)	1	145.0	115.0	50.0	125.0
60	00250000	Flat washer (12.75x16x0.5)	1	145.0	115.0	50.0	125.0
61	00250000	Flat washer (12.75x16x0.5)	1	145.0	115.0	50.0	125.0
62	00250000	Flat washer (12.75x16x0.5)	1	145.0	115.0	50.0	125.0
63	00400000	E-ring (6.75)	1	145.0	115.0	50.0	125.0
64	HE253000	Button hole for int connector	1	145.0	115.0	50.0	125.0
65	00400000	Flat washer (12.75x16x0.5)	1	145.0	115.0	50.0	125.0
66	00400000	Flat washer (12.75x16x0.5)	1	145.0	115.0	50.0	125.0
67	160175000	Feed mechanism assembly (only for 520)	1	145.0	115.0	50.0	125.0



E

G



No.	Part No.	Description	P	T	S	R
1	000001039	Lower foot (No. 1)	REAR PORTER	10	2	10
2	000002028	Curved foot (No. 2)	REAR PORTER	10	2	10
3	000003008	Toe cap foot (No. 3)	REAR PORTER	10	2	10
4	000003039	Sat in stitch foot (No. 4)	REAR PORTER	10	2	10
5	000003049	Fringe or hem foot (No. 5)	REAR PORTER	10	2	10
6	000003059	Overskirt foot (No. 6)	REAR PORTER	10	2	10
7	000003069	Slant bias foot (No. 7)	REAR PORTER	10	2	10
8	000003099	Flower foot (No. 8)	REAR PORTER	10	2	10
9	000003106	Balloon foot	REAR PORTER	10	2	10
10	000003108	Butterfly foot (No. 9)	REAR PORTER	10	2	10
11	000003003	Butterfly foot (No. 10)	REAR PORTER	10	2	10
12	000003101	Quilting bar	REAR PORTER	10	2	10
13	000003209	Flap	REAR PORTER	10	2	10
14	000001003	Keyserlock base	REAR PORTER	10	2	10
15	000003005	Stretch tension roller complete	REAR PORTER	10	2	10
16	000001303	Orifice	REAR PORTER	10	2	10
17	000004155	Woolie (0.40)	REAR PORTER	10	2	10
18	000002147	Woolie (0.60)	REAR PORTER	10	2	10
19	000003103	Screw drive (1)	REAR PORTER	10	2	10
20	000003002	Felt cushion	REAR PORTER	10	2	10
21	000003002	Bobbin	REAR PORTER	10	2	10

NOTE: When you order any spare parts from us, please cooperate with us by writing.

- (1) Section & Sequence No.
- (2) Name of parts
- (3) Voltage, if necessary
- (4) Others, if any
- (5) * means: These spare parts are not supplied individually; but can be obtained by minimum quantity at 300 pcs.