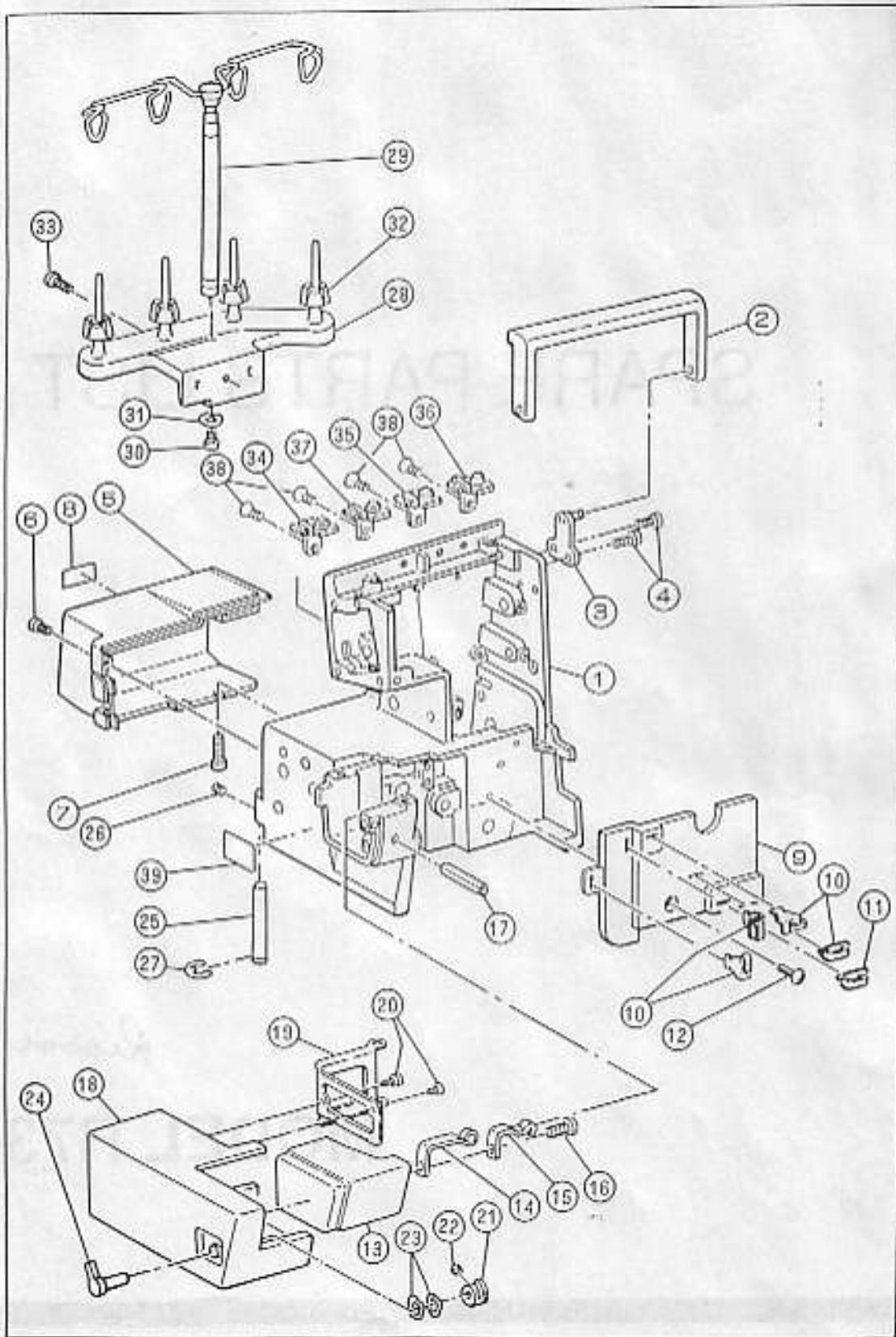


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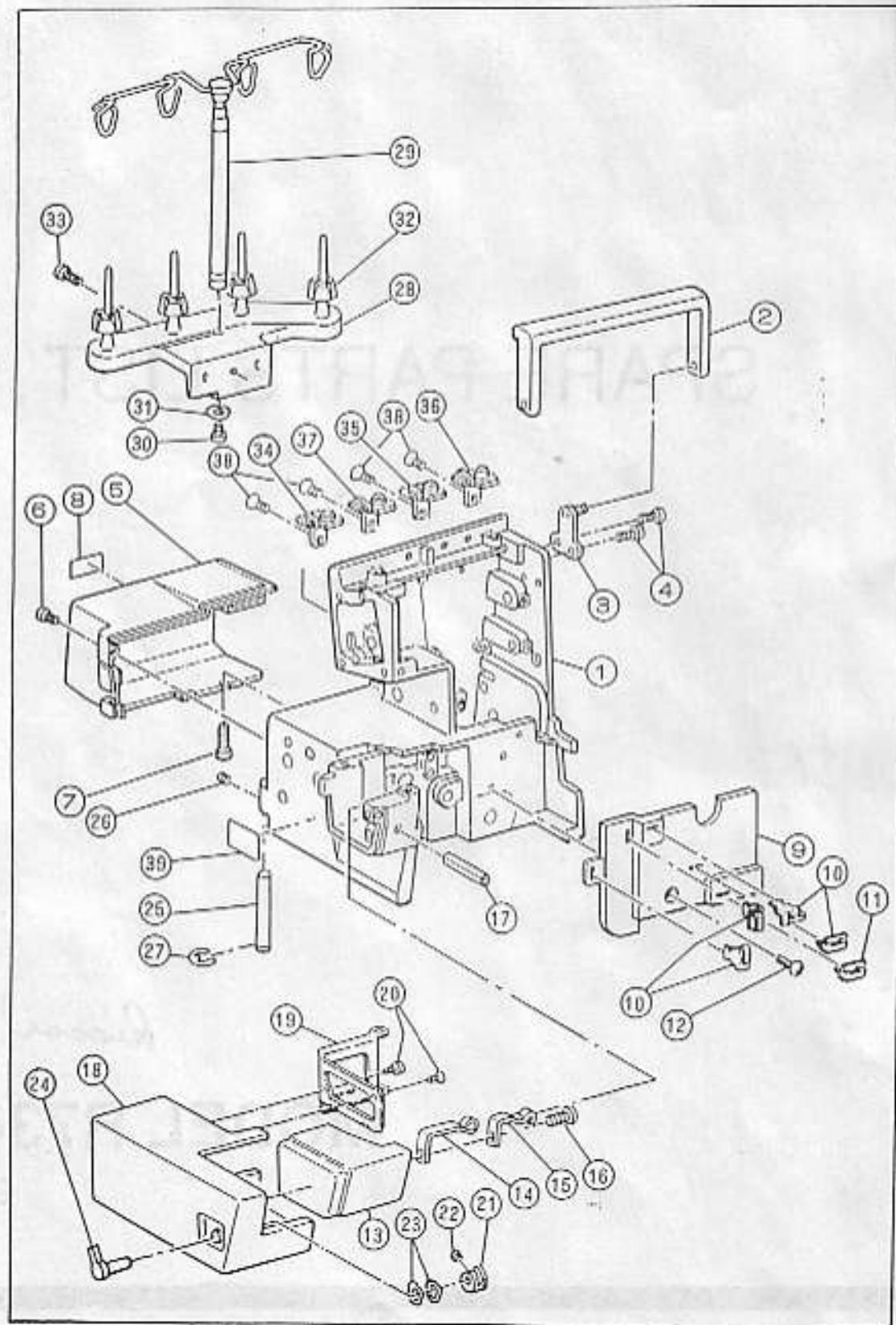
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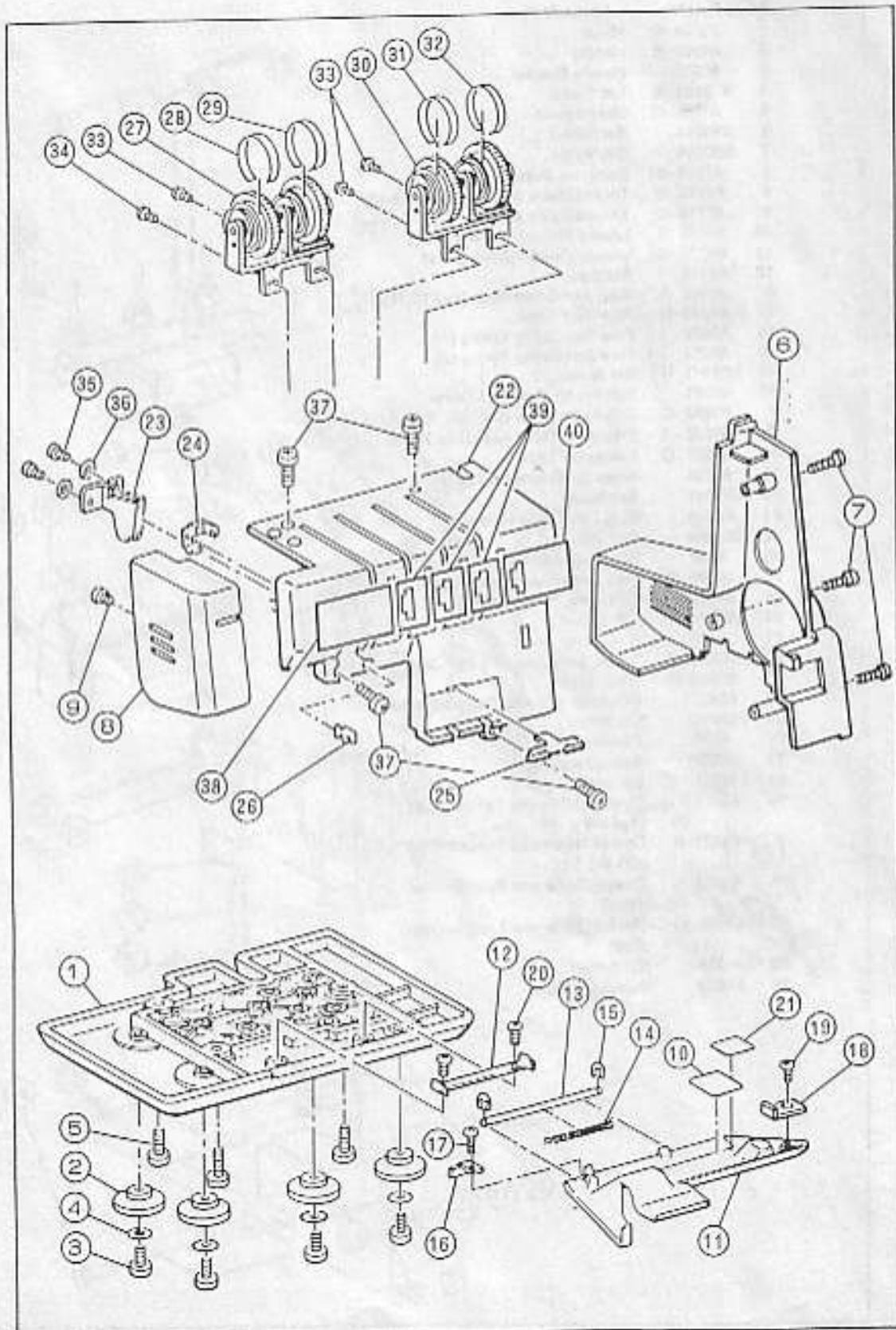
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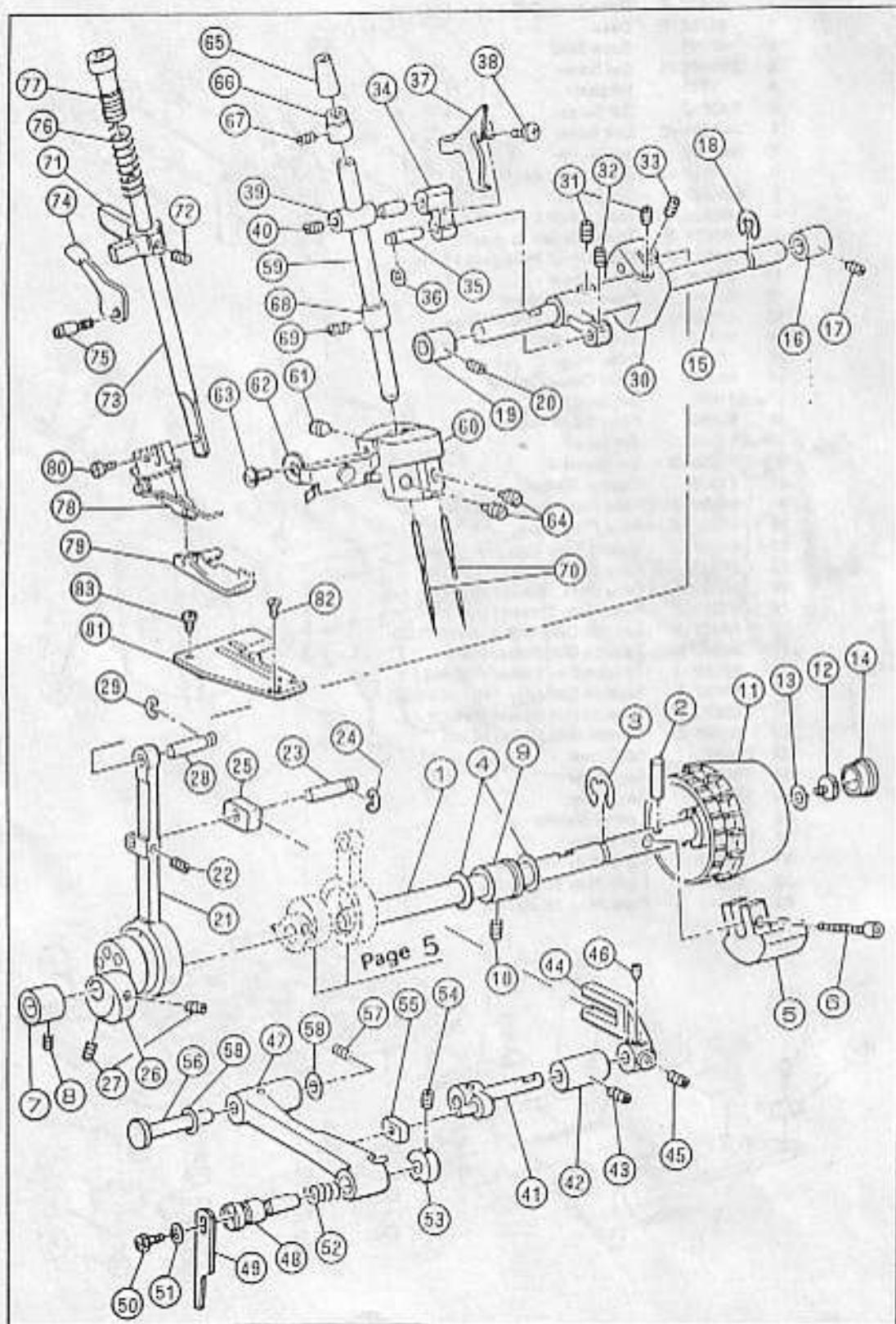


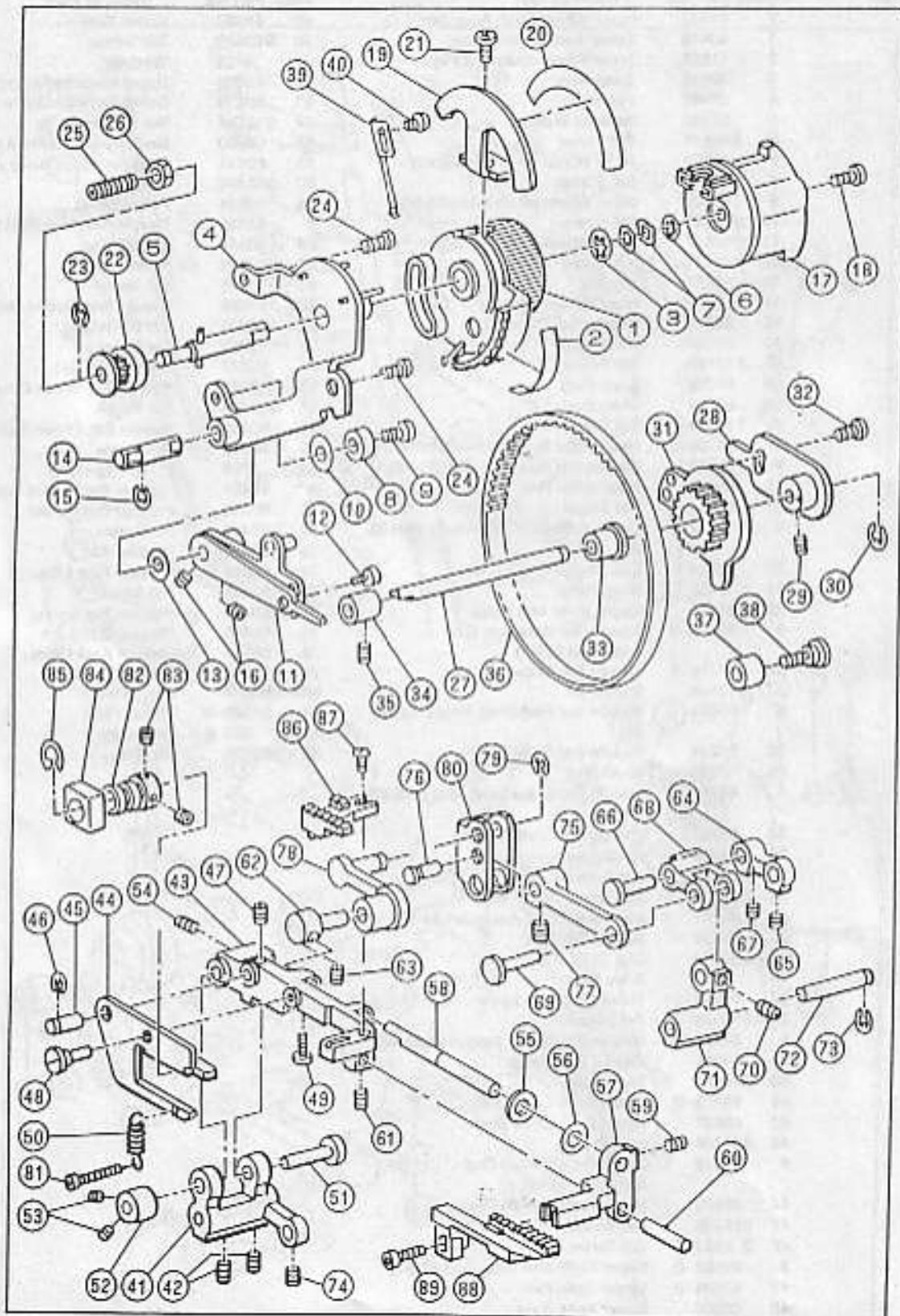
RefN.	Part No.	Name of Part
1	60920 -D	Head
2	60008 -B	Handle
3	60010	Handle Bracket
4	S 2904 -B	Set Screw
5	60885 -C	Motor Cover
6	S90810	Set Screw
7	S60019	Set Screw
8	61146 -24	Serial No. Plate
#	60773 -D	Thread Guide Plate Assy.(Incl.9-11)
9	60774 -D	Thread Guide Plate
10	60775 -B	Looper Thread Guide (Green)
11	60775 -C	Looper Thread Guide (Blue)
12	S60115	Set Screw
#	60047 -B	Free Arm Cover Assy.(Incl.13-16)
13	60048 -B	Free Arm Cover
14	60049	Free Arm Cover Spring (A)
15	60063	Free Arm Cover Spring (B)
16	S61041	Set Screw
17	60061	Roll Pin for Free Arm Cover
#	60807 -C	Extension Table Unit(Incl.18-24)
#	60832 -C	Extension Table Assy.(Incl.18-20)
18	60833 -C	Extension Table
19	60724	Hinge for Extension Table
20	S61041	Set Screw
21	60013	Free Arm Cover Holder
22	S60080	Set Screw
23	60557	Wave Washer
24	60020 -B	Free Arm Cover Lock Lever Assy.
25	61525	Extension Table Hinge Pin
26	S60068	Set Screw
27	7492	Snap Ring
#	60854 -D	Spool Stand Assy.(Incl.29-32)
28	60855 -D	Spool Stand
29	60857	Extension Bar and Thread Hanger
30	S60010	Set Screw
31	4139	Washer
32	60508	Spool Supporter
33	S31291	Set Screw
34	60121	Thread Guide and Tension Disc (Yellow)
35	60121 -B	Thread Guide and Tension Disc (Green)
36	60121 -C	Thread Guide and Tension Disc (Blue)
37	60121 -D	Thread Guide and Tension Disc (Red)
38	S90810	Set Screw
39	61079	Caution Sticker



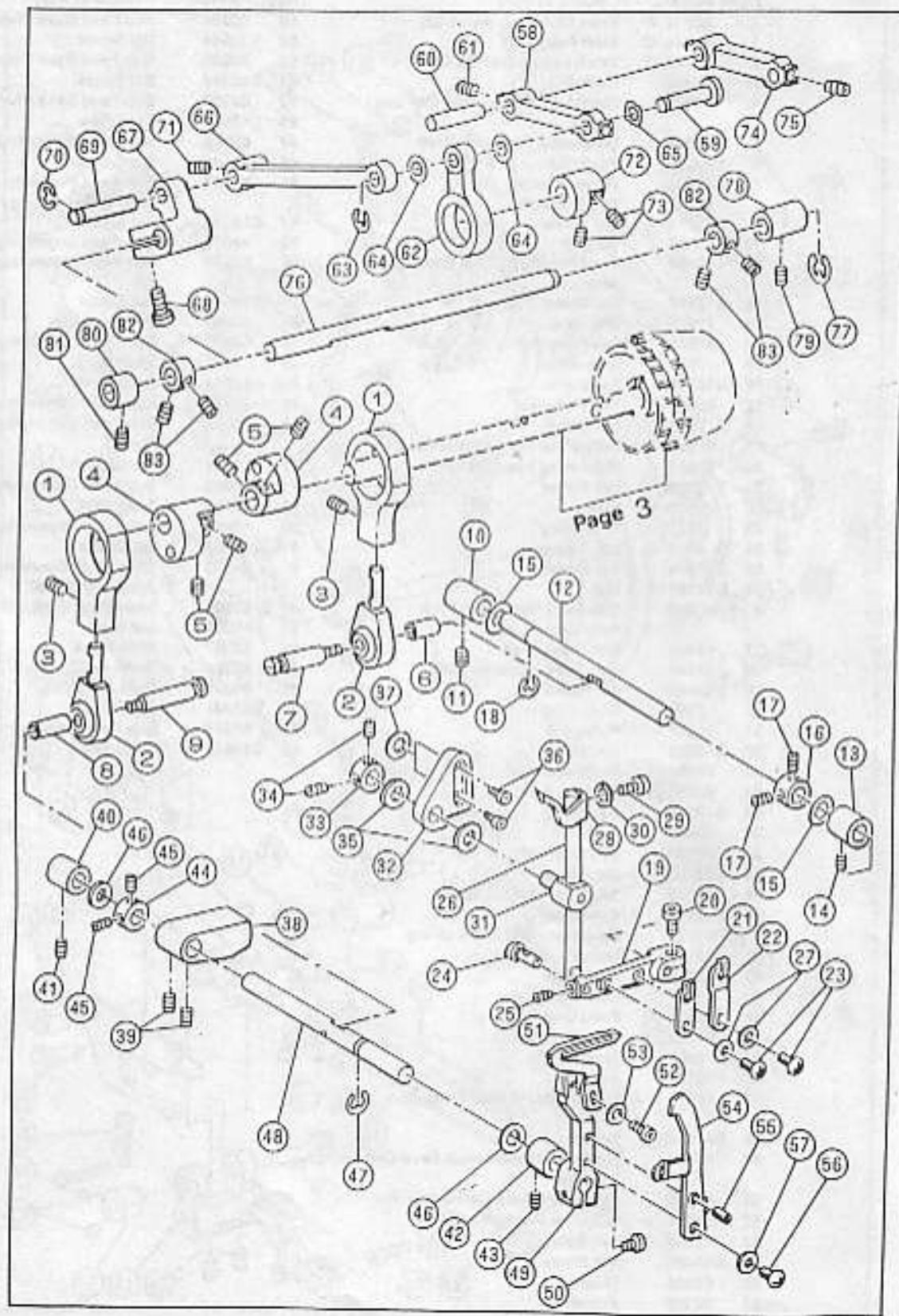


RefN.	Part No.	Name of Part	RefN.	Part No.	Name of Part
#	61582	Hand Wheel Shaft Assy.(Incl.1-6)	49	60507	Upper Knife
1	60938	Lower Looper Rod Assy.	50	S60508	Set Screw
2	11622	Hand Wheel Shaft Roll Pin	51	4139	Washer
3	30045	Snap Ring	52	60509	Upper Knife Base Spring
4	60163	Polyslider	53	60510	Collar for Upper Knife Base
5	60609	Balance Weight	54	S12544	Set Screw
6	S60610	Set Screw	55	60500	Block for Upper Knife Arm
7	60150	Hand Wheel Shaft Bush (Left)	56	60511	Shalt for Upper Knife Arm
8	S12544	Set Screw	57	S60466	Set Screw
9	60927	Hand Wheel Shaft Bush (Right)	58	60254	Polyslider
10	S12544	Set Screw	#	61036	Needle Bar Assy.(Incl.59-64)
11	60817	Hand Whnal	59	60845	Needle Bar
12	S12471	Set Screw	60	60015	Needle Clamp
13	12472	Washer	61	S60801	Set Screw
14	11910	Hand Wheel Cap	62	61055	Needle Bar Thread Guide
15	60202	Needle Bar Crank Shaft	63	S60879	Set Screw
16	60203	Shalt Bush	64	S60850	Set Screw
17	S12544	Set Screw	65	60233	Needle Bar Cap
18	60204	Snap Ring	66	60197	Needle Bar Upper Bush
19	60205	Shalt Bush	67	S60466	Set Screw
20	S12544	Set Screw	68	60190	Needle Bar Lower Bush
#	60750 -2	Needle Bar Hod Unit(Incl.21-36)	69	S60460	Set Screw
#	60212	Needle Bar Rod Assy.(Incl.21-22)	70	1200	Needle
21	60213	Needle Bar Rod	#	60451	Presser Bar Holder Assy.(Incl.71-72)
22	S12544	Set Screw	71	60453	Presser Bar Holder
#	60222	Upper Knife Arm Block Assy.(Incl.23-25)	72	S60466	Set Screw
23	60214	Link Shaft	73	60452	Presser Bar
24	7492	Snap Ring	74	60455 -F	Presser Foot Lifter
25	60215	Uppar Knife Arm Block	75	S60466	Set Screw
#	60223 -2	Needle Bar Eccentric Cam Assy.(Incl.26-27)	76	60457	Presser Bar Spring
26	60216 -2	Needle Bar Eccentric Cam	77	60458	Presser Bar Bush
27	S12544	Set Screw	78	60807	Presser Foot Holder
#	60224	Needle Bar Rod Shaft Assy.(Incl.26-29)	79	60853	Presser Foot
28	60234	Needle Bar Rod Shaft	80	S60464	Set Screw
29	7492	Snap Ring	81 -	60993 -N	Throat Plata
#	60760	Needle Bar Crank Arm Assy.(Incl.30-33)	82	S 250 -B	Set Screw
30	60761	Needle Bar Crank Arm	83	S60431	Set Screw
31	S60466	Set Screw			
32	S12544	Set Screw			
33	S12544	Set Screw			
#	60207	Naadie Bar Link Assy.(Incl.34-36)			
34	60208	Naadie Bar Link			
35	60214	Link Shaft			
36	7492	Snap Ring			
37	60758	Thread Take Up Lever			
38	S60575	Set Screw			
#	60221	Needle Bar Clamp Assy.(Incl.39-40)			
39	60211	Needle Bar Clamp			
40	S60466	Set Screw			
41	60495 -B	Upper Knife Crank Arm			
42	60501	Uppar Knife Shalt Bush			
43	S60466	Set Screw			
#	60515	Upper Knife Forked Rod Assy.(Incl.44-46)			
44	60502	Upper Knifa Forked Rod			
45	S60466	Set Screw			
46	S 2854	Set Screw			
#	60503 -B	Upper Knife Arm Assy.(Incl.47-54)			
47	60504 -B	Upper Knife Arm			
48	60506	Upper Knifa Base			



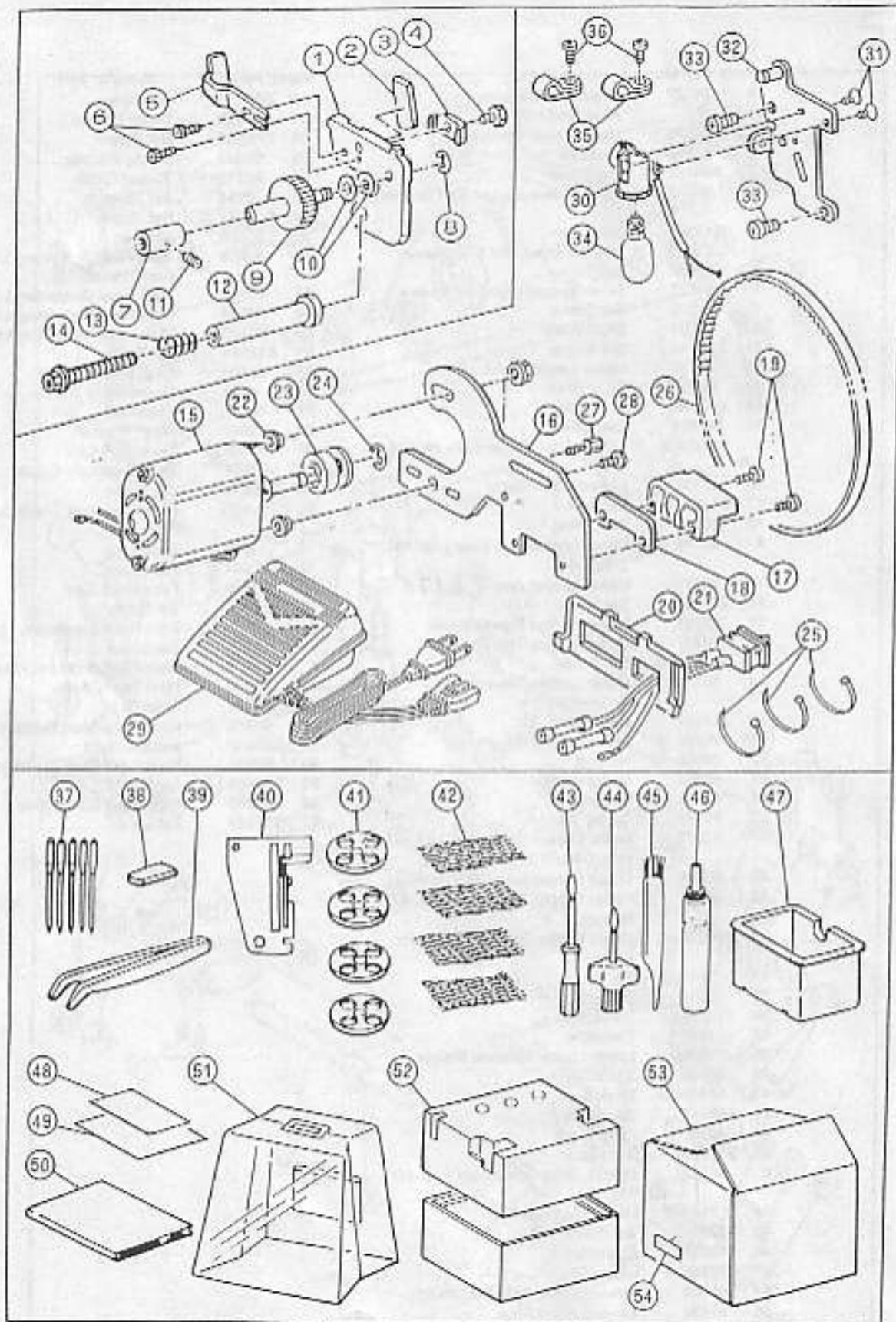


RefN.	Part No.	Name of Part	RefN.	Part No.	Name of Part
#	60940 -F	Feed Dial Assy. (Incl.1-23)	58	60980	Sub Feed Base Shaft
1	60944 -C	Main Feed Dial	59	S12544	Set Screw
2	60779 -B	Stitch Length Dial Sticker	60	60989	Sub Feed Base Fulcrum Shaft
3	60922	Push Nut	61	S12544	Set Screw
4	60941	Stitch Length Regulator Dial Unit Base	62	60987	Sub Feed Base Shaft Holder
5	60943	Differential Feed Dial Shaft	63	S12544	Set Screw
6	N90856	Push Nut	64	60976	Sub Feed Regulating Link
7	11137	Wave Washer	65	S12544	Set Screw
8	60949	Belt Guide (A)	66	60977	Sub Feed Regulating Link A@Connecting Pin
9	S 2818	Set Screw	67	S12544	Set Screw
10	60929	Washer	68	60978	Sub Feed Supporting Link
11	60953	Feed Regulating Link Base Plate Assy.	69	60979	Sub Feed Supporting Link Connecting Pin
12	S 2806	Set Screw	70	S12544	Set Screw
13	91245	Polysider	71	60980	Sub Feed Link
14	60942	Feed Regulating Link Shaft	72	60986	Sub Feed Link Connecting Pin
15	7492	Snap Ring	73	7492	Snap Ring
16	S12544	Set Screw	74	S12544	Set Screw
17	60945 -F	Sub Feed Dial	75	60981	Sub Feed Connecting Link (A)
18	S 2868	Set Screw	76	60982	Sub Feed Connecting Link Fulcrum Pin (A)
19	60946	Differential Feed Sticker Base	77	S12544	Set Screw
20	60950	Differential Feed Sticker	78	60984	Sub Feed Connecting Link (B)
21	S 2806	Set Screw	79	4993	Snap Ring
22	30106	Pulley	80	60985	Sub Feed Connecting Link Crank
23	7221	Snap Ring	81	S60805	Set Screw
24	S 2841 -C	Set Screw	#	60620	Slide Block Eccentric Cam Assy.(Incl.82-85)
25	S60974	Set Screw	82	60621	Slide Block Eccentric Cam
26	N11567 -T	Nut	83	S60068	Set Screw
#	60924	Sub Feed Regulating Plate Assy.(Incl.27-32)	84	60397	Slide Block
27	60992	Sub Feed Shaft	85	60398	Snap Ring
28	60948	Sub Feed Adjusting Plate	86	60972	Main Feed Dog
29	S12544	Set Screw	67	S60401	Set Screw
30	7403	Snap Ring	68	60975	Sub Feed Dog
31	60947	Pulley (B)	69	S60964	Set Screw
32	S 2880	Set Screw			
33	60950	Bushing (Right)			
34	60901	Bushing (Left)			
35	S12544	Set Screw			
36	60939	Bolt			
37	60995	Belt Guide (B)			
38	S60996	Set Screw			
39	60780	Stitch Length Dial Spring			
40	S 2090	Set Screw			
#	61012	Feed Base Assy.(Incl.41-80)			
41	60966 -2	Main Feed Crank			
42	S60466	Set Screw			
43	60067 -2	Main Feed Base			
44	60069	Feed Cam Follower			
45	60970	Fulcrum Pin			
46	4993	Snap Ring			
47	S12544	Set Screw			
48	60971	Pin for Upper/Lower Feed Cam Follower			
49	S61044	Set Screw			
50	60804	Spring for Upper/Lower Feed Cam Follower			
51	61010	Main Feed Base Connecting Pin			
52	61011	Collar for Connecting Pin			
53	S12544	Set Screw			
54	S60466	Set Screw			
55	60998	Washer			
56	60382	Polysider			
57	60973	Sub Feed Base			



RefN.	Part No.	Name of Part	RefN.	Part No.	Name of Part
#	61527	Upper/Lower Looper Rod Assy.(Incl.1-5)	50	S61107	Set Screw
1	61520	Upper/Lower Looper Rod	51	60335	Lower Looper
2	61276	Rod End	52	S60336	Set Screw
3	S60466	Set Screw	53	60640	Spring Washer
4	60932	Upper/Lower Looper Rod Eccentric Cam	54	60772	Thread Guide
5	S12544	Set Screw	55	S 2894	Set Screw
6	61520	Upper Looper Rod End Sleeve	56	S 2041 -C	Set Screw
7	61530	Set Screw	57	60566	Washer
8	61531	Lower Looper Rod End Sleeve	#	60955	Main Feed Supporting Link Assy.(Incl.58-73)
9	61532	Set Screw	58	60954	Main Feed Supporting Link
10	60203	Shaft Bush	59	60997	Main Feed Supporting Link Shaft
11	S12544	Set Screw	60	60956	Main Feed Regulating Link Shaft
12	61533	Upper Looper Shaft	61	S12544	Set Screw
13	60205	Shaft Bush	62	60404	Feed Rock Rod
14	S12544	Set Screw	63	4993	Snap Ring
15	60254	Polyslider	64	60382	Polyslider
#	60262	Looper Shaft Collar Assy.(Incl.16-17)	65	8857	Wave Washer
16	7138 -2	Looper Shaft Collar	66	60405 -2	Feed Rock Link
17	S12544	Set Screw	67	60168	Feed Rock Link Crank
18	60204	Snap Ring	68	S60619	Set Screw
#	60766 -3	Upper Looper Arm Assy.(Incl.19-27)	69	60957	Feed Rock Link Crank Connecting Pin
19	60285	Upper Looper Arm ( 6 / 7 S - 8 )	70	7492	Snap Ring
20	S61107	Set Screw	71	S12544	Set Screw
21	60287	Lower Looper Thread Lever	72	60403	Feed Rock Cam
22	60771	Upper Looper Thread Lever	73	S12544	Set Screw
23	S 2841 -C	Set Screw	74	60954	Main Feed Supporting Link
24	60288	Upper Looper Base Shaft Connecting Pin	75	S12544	Set Screw
25	S12544	Set Screw	#	60959	Main Feed Shaft Assy.(Incl.76-77)
26	60767 -3	Upper Looper Base Shaft	76	60962	Main Feed Shaft
27	60560	Washer	77	60204	Snap Ring
28	60768	Upper Looper	78	60960	Main Feed Shaft Bushing (Right)
29	S61100	Set Screw	79	S60466	Set Screw
30	60640	Spring Washer	80	60961	Main Feed Shaft Bushing (Left)
#	60272	Upper Looper Base Shaft Holder Assy.(Incl.31-35)	81	S60466	Set Screw
31	60294	Upper Looper Base Shaft Holder	82	60963	Main Feed Shaft Collar
32	60296	Upper Looper Base Shaft Holder Support	83	S12544	Set Screw
33	60296	Upper Looper Base Shaft Holder Collar			
34	S12544	Set Screw			
35	91245	Polyslider			
36	S60069	Set Screw			
37	60382	Polyslider			
38	60808	Lower Looper Balance Weight			
39	S60466	Set Screw			
40	60203	Shaft Bush			
41	S12544	Set Screw			
42	60205	Shaft Bush			
43	S12544	Set Screw			
#	60262	Looper Shaft Collar Assy.(Incl.44-45)			
44	7138 -2	Looper Shaft Collar			
45	S12544	Set Screw			
46	60254	Polyslider			
47	60204	Snap Ring			
#	61503	Lower Looper Assy.(Incl.49-53)			
48	61526	Lower Looper Shaft			
49	60770	Lower Looper Base			

RefN.	Part No.	Name of Part
#	60815	Lower Knife Base Assy.(Incl.1-10)
1	60816	Lower Knife Base
2	60544	Lower Knife
3	60545	Lower Knife Clamp Plate
4	S60569	Set Screw
5	60017	Needle Guard
6	S60241	Set Screw
7	60555	Seam Width Adjusting Collar
8	4993	Snap Ring
9	60564	Seam Width Dial
10	90809	Polyslider
11	S12544	Set Screw
12	60561	Seam Width Guide Shaft
13	60566	Seam Width Regulator Spring
14	S61108	Set Screw
#	61082 -E	Motor Assy.(Incl.15-24)
15	61083	Motor
16	61090	Motor Bracket
17	90569 -B	Terminal Box
18	90652	Insulating Plate
19	S10883	Set Screw
20	60099 -2-F	Switch Holder
21	60646	Power Switch Assy.
22	30024	Collar
23	30106	Pulley
24	7221	Snap Ring
25	11000	Cord Band
26	60616	Belt
27	S61025	Set Screw
28	S12471	Set Screw
29	61151	Foot Controller
#	61093	Sawing Light Unit(Incl.30-32)
30	61004	Sawing Light Assy.
31	S12236	Set Screw
32	60702	Light Cover Bracket
33	S 2861	Set Screw
34	60820 -T	Light Bulb
35	60706	Cord Holder
36	S 2808	Set Screw
37	1208 -7	Needle Set
38	60544	Lower Knife
39	60085	Tweezers
40	60994 -1-N	Rolled Hem Throat Plate
41	60602	Spool Cap
42	00688	Spool Net
43	2001 -T	Screwdriver (S)
44	60829	Screw Driver(M)
45	90903	Brush
46	13290	Oiler W/Oil
47	60728 -E	Accessory Box
48	61561	Tension Sticker
49	61508	Thread Tension Card
50	61579	Owner's Manual
51	60680	Dust Cover
52	60599	Styrofoam
53	61551	Carton Box
54	61654	Bar Code Sticker



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FEET ARE:  
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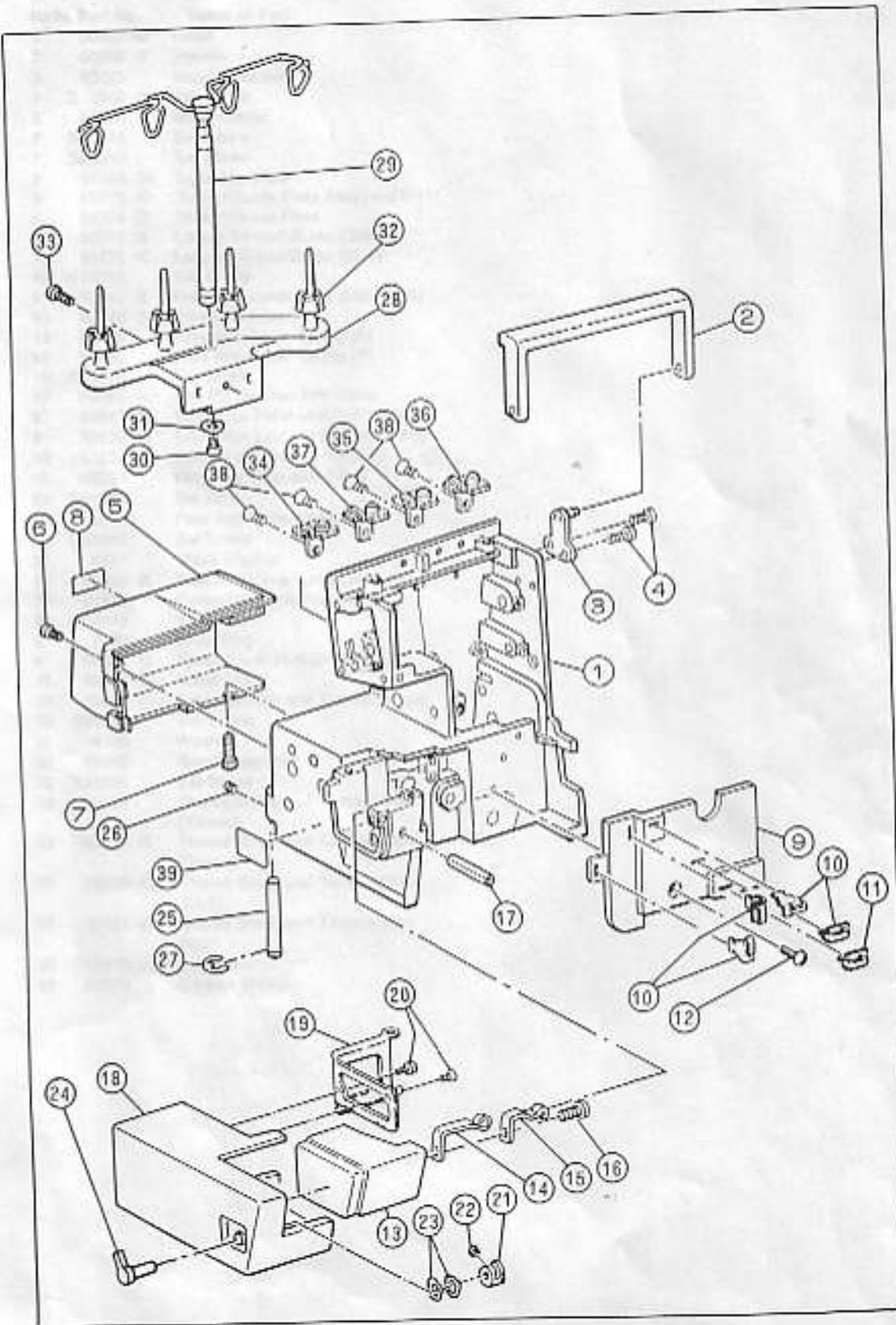
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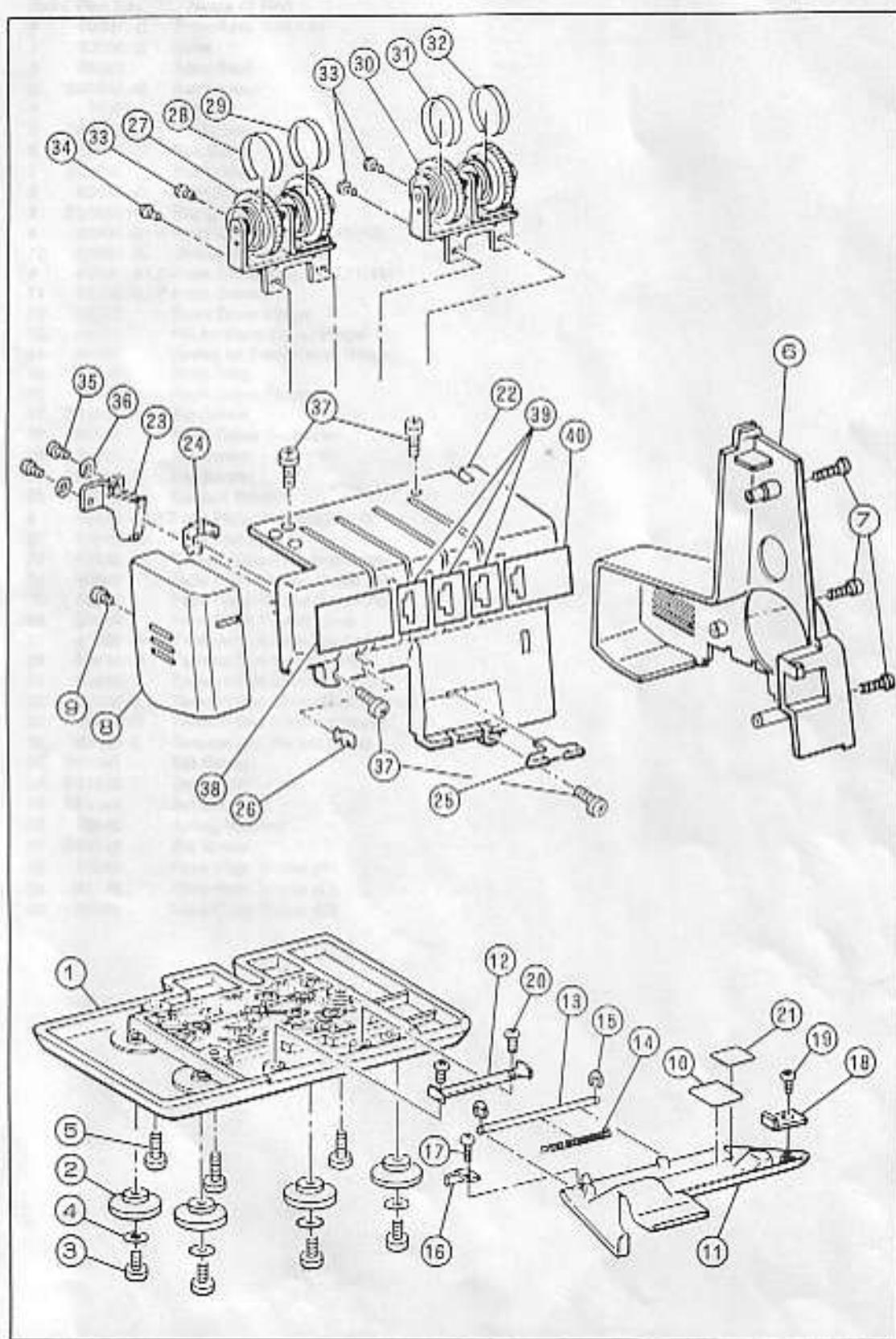
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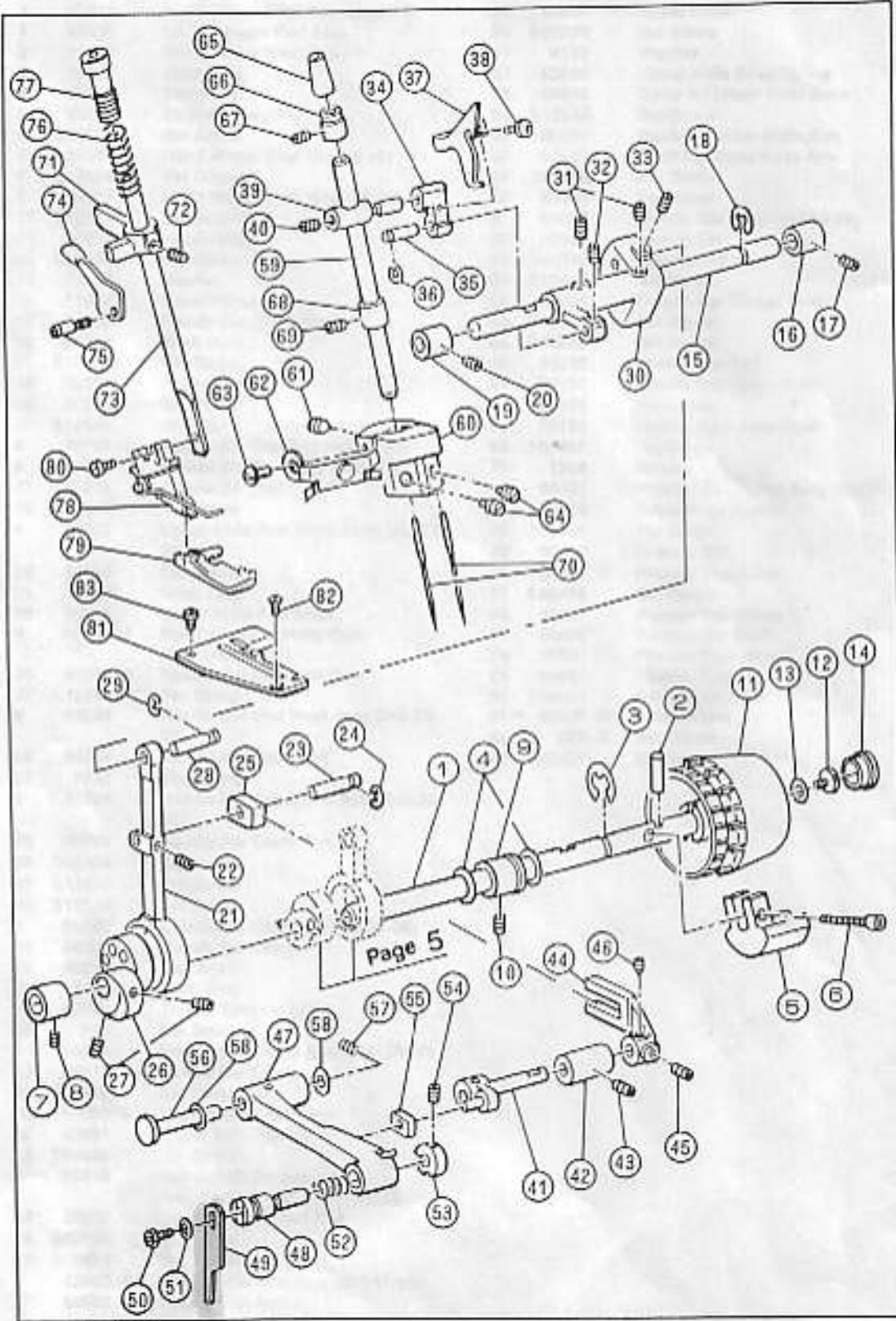
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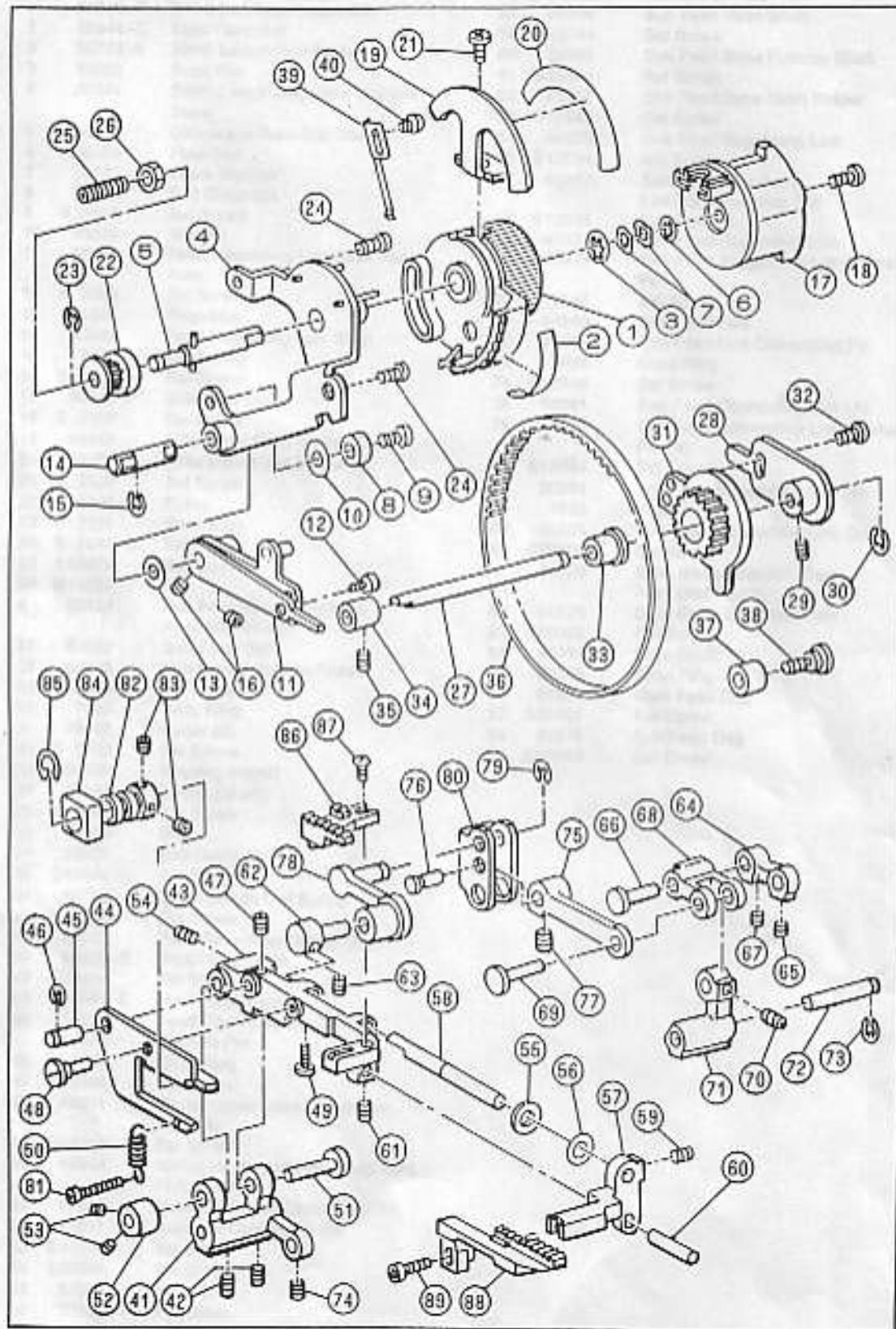
RefN.	Part No.	Name of Part
1	60020 -D	Head
2	60009 -B	Handle
3	60010	Handle Bracket
4	S 2904 -B	Set Screw
5	60885 -C	Motor Cover
6	S90810	Set Screw
7	S60010	Set Screw
8	61146 -24	Serial No. Plate
#	60773 -D	Thread Guide Plate Assy.(Incl.9-11)
9	60774 -D	Thread Guide Plate
10	60775 -B	Looper Thread Guide (Green)
11	60775 -C	Looper Thread Guide (Blue)
12	S60115	Set Screw
#	60047 -B	Free Arm Cover Assy.(Incl.13-16)
13	60048 -B	Free Arm Cover
14	60049	Free Arm Cover Spring (A)
15	60063	Free Arm Cover Spring (B)
16	S61041	Set Screw
17	60081	Roll Pin for Free Arm Cover
#	60007 -C	Extension Table Unit(Incl.18-24)
#	60832 -C	Extension Table Assy.(Incl.18-20)
18	60833 -C	Extension Table
19	60724	Hinge for Extension Table
20	S61041	Set Screw
21	60013	Free Arm Cover Holder
22	S60060	Set Screw
23	6857	Wave Washer
24	60020 -B	Free Arm Cover Lock Lever Assy.
25	61525	Extension Table Hinge Pin
26	S60068	Set Screw
27	7492	Snap Ring
#	60854 -D	Spool Stand Assy.(Incl.28-32)
28	60855 -D	Spool Stand
29	60857	Extension Bar and Thread Hanger
30	S90810	Set Screw
31	4139	Washer
32	60590	Spool Supporter
33	S31291	Set Screw
34	60121	Thread Guide and Tension Disc (Yellow)
35	60121 -B	Thread Guide and Tension Disc (Green)
36	60121 -C	Thread Guide and Tension Disc (Blue)
37	60121 -D	Thread Guide and Tension Disc (Red)
38	S90810	Set Screw
39	61070	Caution Sticker



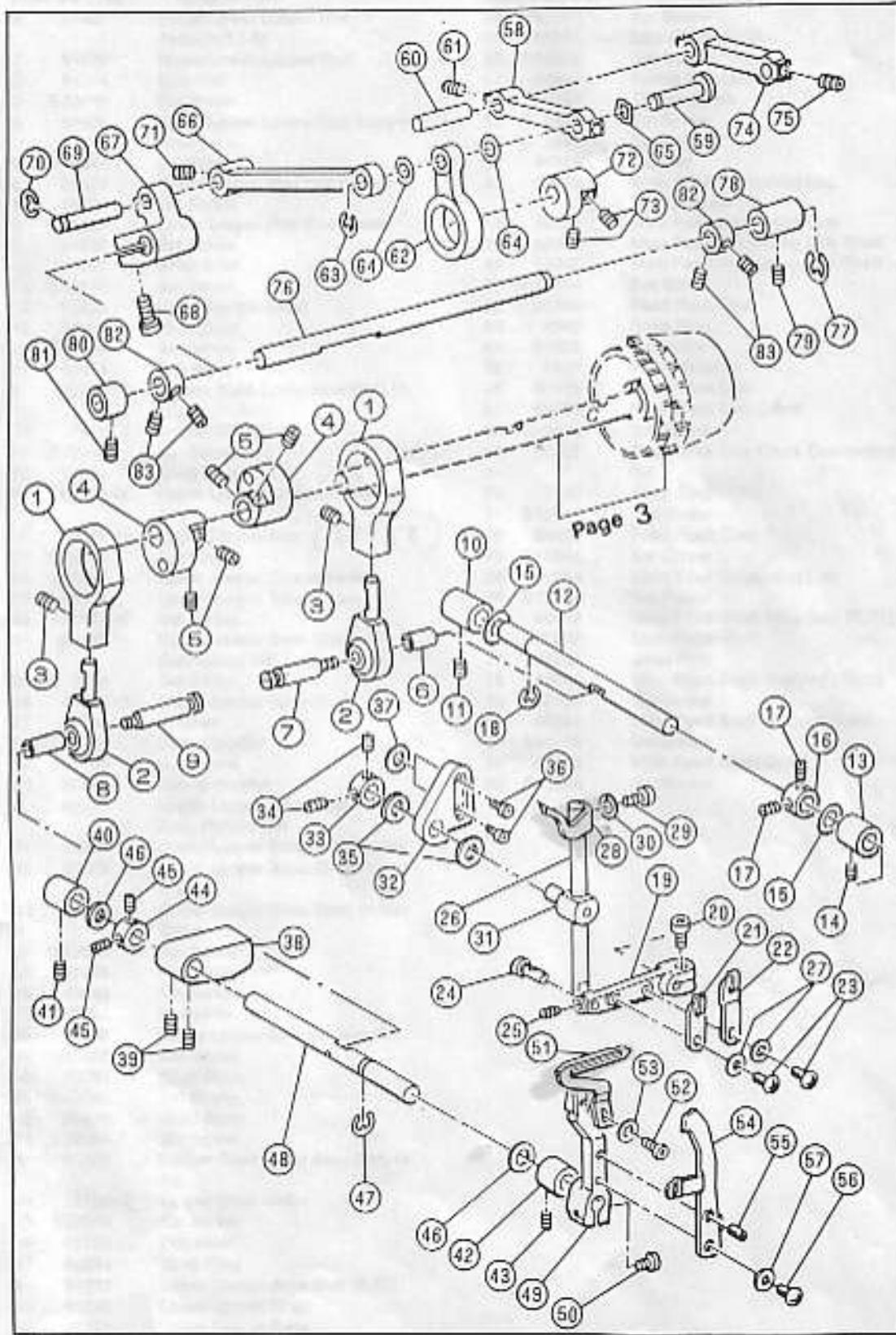
RefN.	Part No.	Name of Part
#	60607 -E	Base Assy.(Incl.1-4)
1	60708 -E	Base
2	60003	Base Stud
3	S90855 -B	Set Screw
4	7240	Washer
5	S60002	Set Screw
6	60921 -C	Belt Cover
7	S90592	Set Screw
8	60810 -C	Light Cover Assy.
9	S90810	Set Screw
#	60888 -91-F	Front Cover Unit(Incl.10-19)
10	60034 -B	Thread Guide Sticker
#	60837 -81-F	Front Cover Assy.(Incl.11-19)
11	60838 -81-F	Front Cover
12	60877	Front Cover Hinge
13	60742	Pin for Front Cover Hinge
14	60743	Spring for Front Cover Hinge
15	12149	Snap Ring
16	60878	Front Cover Stopper
17	S61041	Set Screw
18	60806	Front Cover Supporter
19	S61043	Set Screw
20	S90855 -B	Set Screw
21	61070	Caution Sticker
#	60830 -21-C	Face Plate Unit(Incl.22-30)
22	60840 -C	Face Plate Assy.
23	60842	Thread Take Up Lever Cover
24	60843	Face Plate Thread Guide (A)
25	60007	Face Plate Thread Guide (B)
26	60844	Face Plate Thread Hook
27	60831 -K	Tension Dial Assy. (A)(Incl.28-29)
28	60000 -H	Tension Dial Sticker (Red)
29	60880 -J	Tension Dial Sticker (Yellow)
30	60882 -L	Tension Dial Assy. (B)(Incl.31-32)
31	60880 -K	Tension Dial Sticker (Green)
32	60880 -L	Tension Dial Sticker (Blue)
33	S61041	Set Screw
34	S61042	Set Screw
35	S61043	Set Screw
36	60649	Spring Washer
37	S60115	Set Screw
38	61547	Face Plate Sticker (A)
39	61548	Face Plate Sticker (C)
40	61549	Face Plate Sticker (D)



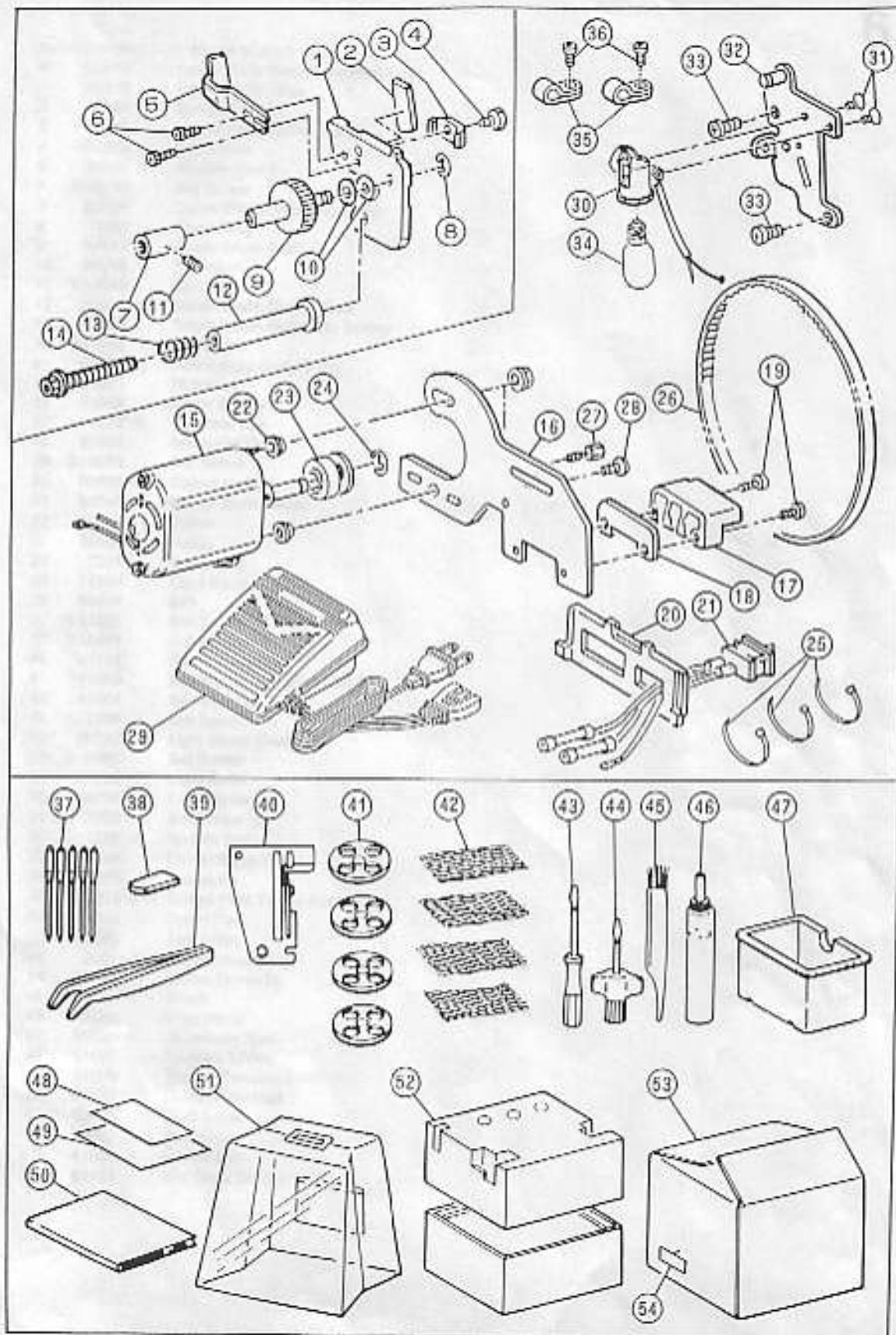
RefN.	Part No.	Name of Part	RefN.	Part No.	Name of Part
#	61582	Hand Wheel Shaft Assy.(Incl.1-6)	49	60507	Upper Knife
1	60936	Lower Looper Rod Assy.	50	S60508	Set Screw
2	11622	Hand Wheel Shaft Roll Pin	51	4138	Washer
3	30045	Snap Ring	52	60509	Upper Knife Base Spring
4	60163	Polyslider	53	60510	Collar for Upper Knife Base
5	60509	Balance Weight	54	S12544	Set Screw
6	S60619	Set Screw	55	60500	Block for Uppar Knife Arm
7	60159	Hand Wheel Shaft Bush (Left)	56	60511	Shaft for Uppar Knife Arm
8	S12544	Set Screw	57	S60466	Set Screw
9	60927	Hand Wheel Shaft Bush (Right)	58	60254	Polyslider
10	S12544	Set Screw	#	61038	Needle Bar Assy.(Incl.59-64)
11	60617	Hand Wheel	59	60845	Needle Bar
12	S12471	Set Screw	60	60915	Needle Clamp
13	12472	Washer	61	S60801	Set Screw
14	11916	Hand Wheel Cap	62	61050	Needle Bar Thread Guide
15	60202	Needle Bar Crank Shaft	63	S60879	Set Screw
16	60203	Shaft Bush	64	S60050	Set Screw
17	S12544	Set Screw	65	60233	Needle Bar Cap
18	60204	Snap Ring	66	60197	Needle Bar Upper Bush
19	60205	Shaft Bush	67	S60466	Set Screw
20	S12544	Set Screw	68	60190	Needle Bar Lower Bush
#	60759 -2	Needle Bar Rod Unit(Incl.21-36)	69	S60466	Set Screw
#	60212	Needle Bar Rod Assy.(Incl.21-22)	70	1200	Needle
21	60213	Needle Bar Rod	#	60451	Presser Bar Holder Assy.(Incl.71-72)
22	S12544	Set Screw	71	50453	Presser Bar Holder
#	60222	Upper Knife Arm Block Assy.(Incl.23-25)	72	S60466	Set Screw
23	60214	Link Shaft	73	60452	Presser Bar
24	7492	Snap Ring	74	60465 -F	Presser Foot Lifter
25	60215	Upper Knife Arm Block	75	S60450	Set Screw
#	60223 -2	Needle Bar Eccentric Cam Assy.(Incl.26-27)	76	60457	Presser Bar Spring
26	60216 -2	Needle Bar Eccentric Cam	77	60458	Presser Bar Bush
27	S12544	Set Screw	78	60807	Presser Foot Holder
#	60224	Needle Bar Rod Shaft Assy.(Incl.28-29)	79	60853	Presser Foot
28	60234	Needle Bar Rod Shaft	80	S60464	Set Screw
29	7492	Snap Ring	81	60993 -N	Throat Plate
#	60760	Needle Bar Crank Arm Assy.(Incl.30-33)	82	S 250 -B	Set Screw
30	60761	Needle Bar Crank Arm	83	S60431	Set Screw
31	S60468	Set Screw			
32	S12544	Set Screw			
33	S12544	Set Screw			
#	60207	Needle Bar Link Assy.(Incl.34-36)			
34	60208	Needle Bar Link			
35	60214	Link Shaft			
36	7492	Snap Ring			
37	60758	Thread Take Up Lever			
38	S60575	Set Screw			
#	60221	Needle Bar Clamp Assy.(Incl.39-40)			
39	60211	Needle Bar Clamp			
40	S60468	Set Screw			
41	60495 -B	Upper Knife Crank Arm			
42	60501	Upper Knife Shaft Bush			
43	S60468	Set Screw			
#	60515	Upper Knife Forked Rod Assy.(Incl.44-46)			
44	60502	Upper Knife Forked Rod			
45	S60468	Set Screw			
46	S 2854	Set Screw			
#	60503 -B	Upper Knife Arm Assy.(Incl.47-54)			
47	60504 -B	Upper Knife Arm			
48	60505	Upper Knife Base			



RefN.	Part No.	Name of Part	RefN.	Part No.	Name of Part
#	60940 -F	Feed Dial Assy. (Incl.1-23)	58	60900	Sub Feed Base Shaft
1	80944 -C	Main Feed Dial	59	S12544	Set Screw
2	60779 -B	Stitch Length Dial Sticker	60	60969	Sub Feed Base Fulcrum Shaft
3	60922	Push Nut	61	S12544	Set Screw
4	60941	Stitch Length Regulator Dial Unit Base	62	60987	Sub Feed Base Shaft Holder
5	60943	Differential Feed Dial Shaft	63	S12544	Set Screw
6	N90056	Push Nut	64	60976	Sub Feed Regulating Link
7	11137	Wave Washer	65	S12544	Set Screw
8	60949	Belt Guide (A)	66	60977	Sub Feed Regulating Link@Connecting Pin
9	S 2818	Set Screw	67	S12544	Set Screw
10	60929	Washer	68	60978	Sub Feed Supporting Link
11	60953	Feed Regulating Link Base Plate Assy.	69	60979	Sub Feed Supporting Link Connecting Pin
12	S 2808	Set Screw	70	S12544	Set Screw
13	91246	Polyslider	71	60900	Sub Feed Link
14	60942	Feed Regulating Link Shaft	72	60986	Sub Feed Link Connecting Pin
15	7492	Snap Ring	73	7492	Snap Ring
16	S12544	Set Screw	74	S12544	Set Screw
17	60945 -F	Sub Feed Dial	75	60981	Sub Feed Connecting Link (A)
18	S 2808	Set Screw	76	60982	Sub Feed Connecting Link Fulcrum Pin (A)
19	60946	Differential Feed Sticker Base	77	S12544	Set Screw
20	60950	Differential Feed Sticker	78	60984	Sub Feed Connecting Link (B)
21	S 2808	Set Screw	79	4993	Snap Ring
22	30106	Pulley	80	60985	Sub Feed Connecting Link Crank
23	7221	Snap Ring	81	S60005	Set Screw
24	S 2841 -C	Set Screw	82	60920	Slide Block Eccentric Cam Assy.(Incl.82-85)
25	S60074	Set Screw	83	60021	Slide Block Eccentric Cam
26	N11567 -T	Nut	84	S60068	Set Screw
#	60924	Sub Feed Regulating Plate Assy.(Incl.27-32)	85	60397	Slide Block
27	60902	Sub Feed Shaft	86	60398	Snap Ring
28	60948	Sub Feed Adjusting Plate	87	60972	Main Feed Dog
29	S12544	Set Screw	88	S60401	Set Screw
30	7492	Snap Ring	89	60975	Sub Feed Dog
31	60947	Pulley (B)	90	S60064	Set Screw
32	S 2890	Set Screw			
33	60990	Bushing (Right)			
34	60991	Bushing (Left)			
35	S12544	Set Screw			
36	60939	Belt			
37	60995	Belt Guide (B)			
38	S60986	Set Screw			
39	60780	Stitch Length Dial Spring			
40	S 2890	Set Screw			
#	61012	Feed Base Assy.(Incl.41-80)			
41	60966 -2	Main Feed Crank			
42	S60466	Set Screw			
43	60967 -2	Main Feed Base			
44	60969	Feed Cam Follower			
45	60970	Fulcrum Pin			
46	4993	Snap Ring			
47	S12544	Set Screw			
48	60971	Pin for Upper/Lower Feed Cam Follower			
49	S61044	Set Screw			
50	60804	Spring for Upper/Lower Feed Cam Follower			
51	61010	Main Feed Base Connecting Pin			
52	61011	Collar for Connecting Pin			
53	S12544	Set Screw			
54	S60466	Set Screw			
55	60998	Washer			
56	60392	Polyslider			
57	60973	Sub Feed Base			



RefN.	Part No.	Name of Part	RefN.	Part No.	Name of Part
#	61527	Upper/Lower Looper Rod Assy.(Incl.1-5)	50	S61107	Set Screw
1	61528	Upper/Lower Looper Rod	51	60035	Lower Looper
2	61276	Rod End	52	S60306	Set Screw
3	S60466	Set Screw	53	60648	Spring Washer
4	60932	Upper/Lower Looper Rod Eccentric Cam	54	60772	Thread Guide
5	S12544	Set Screw	55	S 2894	Set Screw
6	61529	Upper Looper Rod End Sleeve	56	S 2841 -C	Set Screw
7	61530	Set Screw	57	60566	Washer
8	61531	Lower Looper Rod End Sleeve	58	60954	Main Feed Supporting Link Assy.(Incl.50-73)
9	61532	Set Screw	59	60997	Main Feed Supporting Link Shaft
10	60203	Shaft Bush	60	60056	Main Feed Regulating Link Shaft
11	S12544	Set Screw	61	S12544	Set Screw
12	61533	Upper Looper Shaft	62	60404	Feed Rock Rod
13	60205	Shaft Bush	63	4993	Snap Ring
14	S12544	Set Screw	64	60382	Polyslider
15	60254	Polyslider	65	8857	Wave Washer
#	60262	Looper Shaft Collar Assy.(Incl.16-17)	66	60405 -2	Feed Rock Link
16	7138 -2	Looper Shaft Collar	67	60058	Feed Rock Link Crank
17	S12544	Set Screw	68	S60619	Set Screw
18	60204	Snap Ring	69	60957	Feed Rock Link Crank Connecting Pin
#	60766 -3	Upper Looper Arm Assy.(Incl.19-27)	70	7492	Snap Ring
19	60285	Upper Looper Arm (6/75%)	71	S12544	Set Screw
20	S61107	Set Screw	72	60403	Feed Rock Cam
21	60287	Lower Looper Thread Lever	73	S12544	Set Screw
22	60771	Upper Looper Thread Lever	74	60954	Main Feed Supporting Link
23	S 2841 -C	Set Screw	75	S12544	Set Screw
24	60208	Upper Looper Base Shaft Connecting Pin	#	60059	Main Feed Shaft Assy.(Incl.76-77)
25	S12544	Set Screw	76	60062	Main Feed Shaft
26	60767 -3	Upper Looper Base Shaft	77	60204	Snap Ring
27	60566	Washer	78	60060	Main Feed Shaft Bushing (Right)
28	60768	Upper Looper	79	S60466	Set Screw
29	S61108	Set Screw	80	60061	Main Feed Shaft Bushing (Left)
30	60648	Spring Washer	81	S60466	Set Screw
#	60272	Upper Looper Base Shaft Holder Assy.(Incl.31-35)	82	60963	Main Feed Shaft Collar
31	60294	Upper Looper Base Shaft Holder	83	S12544	Set Screw
32	60295	Upper Looper Base Shaft Holder Support			
33	60298	Upper Looper Base Shaft Holder Collar			
34	S12544	Set Screw			
35	91245	Polyslider			
36	S60009	Set Screw			
37	60382	Polyslider			
38	60600	Lower Looper Balance Weight			
39	S60466	Set Screw			
40	60203	Shaft Bush			
41	S12544	Set Screw			
42	60205	Shaft Bush			
43	S12544	Set Screw			
#	60262	Looper Shaft Collar Assy.(Incl.44-45)			
44	7138 -2	Looper Shaft Collar			
45	S12544	Set Screw			
46	60254	Polyslider			
47	60204	Snap Ring			
#	61583	Lower Looper Assy.(Incl.48-53)			
48	61526	Lower Looper Shaft			
49	60770	Lower Looper Base			



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RefN.	Part No.	Name of Part
#	60015	Lower Knife Base Assy.(Incl.1-10)
1	60016	Lower Knife Base
2	60544	Lower Knife
3	60545	Lower Knife Clamp Plate
4	S60569	Set Screw
5	60817	Needle Guard
6	S60241	Set Screw
7	60555	Seam Width Adjusting Collar
8	4993	Snap Ring
9	60564	Seam Width Dial
10	90909	Polyslider
11	S12544	Set Screw
12	60561	Seam Width Guide Shaft
13	60556	Seam Width Regulator Spring
14	S61108	Set Screw
#	61082 -E	Motor Assy.(Incl.15-24)
15	61083	Motor
16	61090	Motor Bracket
17	90500 -B	Terminal Box
18	90052	Insulating Plate
19	S10883	Set Screw
20	60899 -2-F	Switch Holder
21	60646	Power Switch Assy.
22	30024	Collar
23	30106	Pulley
24	7221	Snap Ring
25	11380	Cord Band
26	60618	Belt
27	S61025	Set Screw
28	S12471	Set Screw
29	61151	Foot Controller
#	61003	Sewing Light Unit(Incl.30-32)
30	61004	Sewing Light Assy.
31	S12236	Set Screw
32	60702	Light Cover Bracket
33	S 2861	Set Screw
34	60828 -T	Light Bulb
35	60706	Cord Holder
36	S 2868	Set Screw
37	1200 -7	Needle Set
38	60544	Lower Knife
39	60685	Tweezers
40	60934 -1-N	Rolled Hem Throat Plate
41	60682	Spool Cap
42	60080	Spool Net
43	2001 -T	Screwdriver (S)
44	60029	Screw Driver(M)
45	90903	Brush
46	13208	Oiler WD Oil
47	60728 -E	Accessory Box
48	61561	Tension Sticker
49	61509	Thread Tension Card
50	61579	Owner's Manual
51	60689	Dust Cover
52	60589	Styrofoam
53	61551	Carton Box
54	61654	Bar Code Sticker