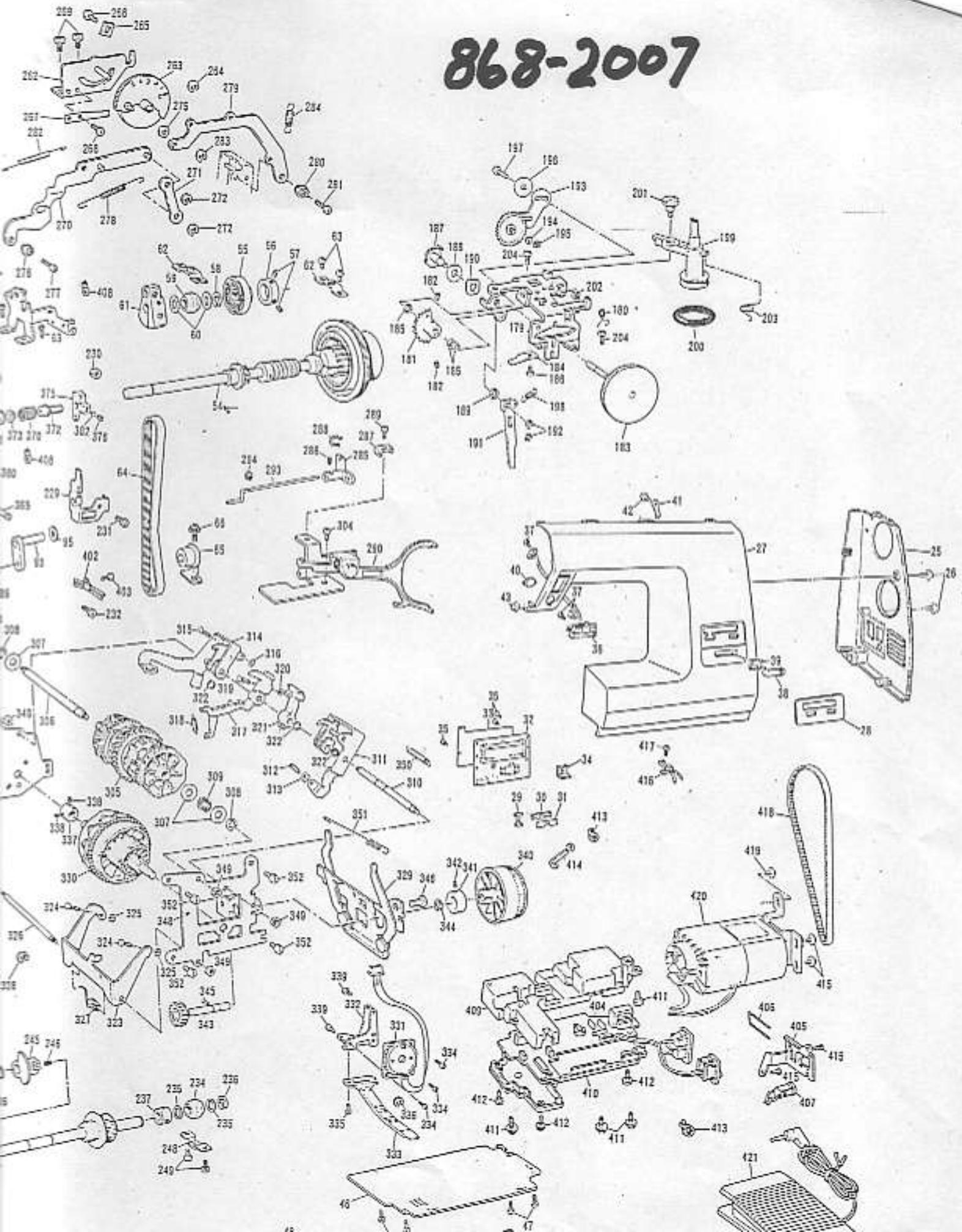


868-2007



PARTS CATALOGUE FOR MODEL SL6600/SL8-2007

<u>REF. NO.</u>	<u>PARTS NO.</u>	<u>PARTS NAME</u>
1	X57406052	TOP COVER
2	X55848051	THREAD GUIDE ASSEMBLY
3	138433051	SCREW
4	X53252051	BOBBIN WINDER THREAD GUIDE ASSEMBLY
5	060300616	SCREW
6	027350126	WASHER
7	021300106	NUT
8	X54338051	BOBBIN PRESSER
9	062301616	SCREW
10	021300106	NUT
11	X51882051	CARRYING HANDLE
12	X54949051	CARRYING HANDLE SHAFT
13	048040346	STOP RING
14	X53629051	SPOOL PIN
15	X53630051	SPRING
16	X52654001	PILE
17	060400816	SCREW
18	X56556153	FACE PLATE
19	X51895051	FACE PLATE BUSH
20	X55853051	THREAD CUTTER HOLDER
21	137665051	THREAD CUTTER
22	062300416	SCREW
23	138433051	SCREW
24	052401406	SCREW
25	X57067053	BELT COVER
26	052401406	SCREW
27	X58085054	FRONT COVER
28	X58086055	DECORATION PLATE
29	X52036054	MESSAGE KEY TOP
30	X52938054	LCD CONTRAST KEY
31	X52939054	CONTRAST KEY COVER
32	X58091051	LCD UNIT ASSEMBLY
33	X52925251	INSULATION SHEET
34	X55081050	PRESSER PLATE
35	138433051	SCREW
36	X55682051	SS VR BOARD ASSEMBLY
37	138433051	SCREW
38	X57410051	SPEED KEY TOP
39	X51908050	SLIDE BLOCK
40	13796B061	SS BUTTON
41	X52192051	CORD GUIDE
42	138433051	SCREW
43	053400806	SCREW
44	X55688051	BED COVER
45	060401416	SCREW
46	X55689051	BASE COVER
47	060400816	SCREW
48	130157051	RUBBER CUSHION
49	X56562051	ACCESSORY TABLE ASSEMBLY
50	138044051	NOTCHED SPRING

51	X57526001	BUSH
52	048030346	STOP RING
53	X56805001	STOP RING
54	X57062151	UPPER SHAFT ASSEMBLY
55	X50470100	TENSION CONTROL CAM
56	X50537001	COLLAR
57	014580032	SCREW
58	048080346	STOP RING
59	X52663050	METAL
60	131976050	WASHER
61	X57573051	ECCECTRIC COUNTER WEIGHT
62	X54363051	BUSHING PRESSER
63	060400816	SCREW
64	X55608051	TIMING BELT
65	X53187051	TENSION PULLEY
66	X55609051	SCREW
67	X54364151	HANDLE SUPPORTER PLATE
68	X55701251	NEEDLE BAR SUPPORTER ASSEMBLY
69	X51924051	NEEDLE BAR SUPPORTER STUD
70	X51920051	NEEDLE ROLLER
71	014300332	SCREW
72	X55620051	POSITION PLATE
73	060300516	SCREW
74	X55703051	NEEDLE BAR SUPPORTER STUD HOLDER
75	X52140051	ADJUSTING COLLER
76	014400432	SCREW
77	X52141051	ECCECTRIC SCREW
78	102571056	NUT
79	025680232	WASHER
80	X56681051	SPRING
81	136872151	NEEDLE BAR
82	X50108000	NEEDLE BAR THREAD GUIDE
83	X53053052	SCREW
84	125161080	NEEDLE GUIDE PLATE
85	X53395001	NEEDLE CLAMP
86	131226051	NEEDLE CLAMP SCREW
87	X52882150	THREAD POSITIONER
88	014400432	SCREW
89	X56822051	NEEDLE BAR CRANK ROD ASSEMBLY
90	014680432	SCREW
91	100507050	METAL PLATE
92	X50476051	SPRING
93	X56824151	NEEDLE BAR CRANK
94	X50483051	STUD SCREW
95	X51163001	WASHER
96	X54817102	HOOK ASSEMBLY
97	100028014	NEEDLE #14
98	X51926051	STUD SHAFT
99	048025346	STOP RING
100	X51927000	NEEDLE BAR SUPPORTER ARM
101	014400432	SCREW
102	X57414151	NEEDLE PLATE ASSEMBLY
103	X56827001	NEEDLE PLATE
104	X57415281	INNER ROTARY HOOK PRESSER

105	X56026001	SLIDE BUTTON
106	X57416001	SLIDE BUTTON SUPPORTING PLATE
107	060260316	SCREW
108	X57826001	THREAD CUTTER COVER
109	X56029051	SPRING
110	025260135	WASHER
111	060260316	SCREW
112	X80321001	THREAD CUTTER
113	X56828151	NEEDLE PLATE COVER
114	X50487051	SCREW
115	060400816	SCREW
116	X51931001	THREAD TAKE-UP LEVER ASSEMBLY
117	X51935001	SPRING
118	X51936151	THREAD TAKE-UP LEVER STUD
119	048050346	STOP RING
120	X51937001	TENSION CONTROL LINK
121	X51879151	SHAFT PRESSER
122	062400816	SCREW
123	X55737050	PRESSER BAR
124	137736051	PRESSER BAR SPRING
125	X52689051	PRESSER BAR BRACKET
126	X51942051	TENSION RELEASER A
127	X57574051	SCREW
128	048050346	STOP RING
129	X51943151	PRESSER FOOT LIFTER
130	X51944051	STUD FOR PRESSER FOOT LIFTER
131	062401205	SCREW
132	X52653151	TENSION RELEASE PLATE C
133	120454051	STOP RING
134	X51946051	SPRING
135	120454051	STOP RING
136	129855001	PRESSER FOOT HOLDER ASSEMBLY
137	X51953001	ZIGZAG PRESSER FOOT
138	132730151	SCREW
139	X56831050	FEED ARM
140	X50521050	FEED ARM SHAFT
141	X50522151	SET COLLAR
142	048050346	STOP RING
143	014400432	SCREW
144	X50546050	WASHER
145	X51949000	HORIZONTAL FEED LEVER
146	X50531050	HORIZONTAL FEED LEVER SHAFT
147	014400432	SCREW
148	X51956051	SLIDE BLOCK STUD
149	048030346	STOP RING
150	X57183050	FEED BAR
151	X57186001	VERTICAL FEED FINGER
152	014400432	SCREW
153	X58746051	FEED DOG
154	060300516	SCREW
155	X52883051	SPRING
156	X52188051	FEED BAR SHAFT
157	X55862151	PRESSER PLATE
158	060400816	SCREW

159	X51951050	DROP LEVER SHAFT
160	X52219151	SPRING
161	048030346	STOP RING
162	X55862151	PRESSER PLATE
163	060400816	SCREW
164	X50719001	FEED REGULATOR ASSEMBLY
165	X55715051	FEED REGULATOR SHAFT ASSEMBLY
166	X52766050	BUSHING
167	X50912001	PIN
168	X54831051	SPRING
169	048050346	STOP RING
170	X50546050	WASHER
171	X54780151	BUSHING PRESSER
172	060400816	SCREW
173	X57419051	FEED REGULATING BAR
174	X52618050	COLLAR
175	025680133	WASHER
176	102571056	NUT
177	X51958051	ROCK SCREW
178	120110051	SPRING
179	X57801051	FEED BRACKET PLATE ASSEMBLY
180	137992051	SPRING
181	X51965051	FEED DIAL GEAR
182	014100432	SCREW
183	X51968156	FEED DIAL ASSEMBLY
184	X54979051	SPRING
185	048040346	STOP RING
186	060400416	SCREW
187	X57803051	BI ADJUSTING ECCENTRIC STUD
188	128491051	WASHER
189	048050346	STOP RING
190	X57150051	SPRING WASHER
191	X57422051	BI ADJUSTING LEVER
192	048030346	STOP RING
193	X55865051	FEED GEAR B
194	025050132	WASHER
195	048040346	STOP RING
196	116662003	WASHER
197	060401416	SCREW
198	X51078051	SPRING
199	X58724051	BORBIN WINDER ASSEMBLY
200	120448051	BORBIN WINDER RUBBER RING
201	120263051	STUD SCREW
202	102571056	NUT
203	X52102051	SPRING
204	060400816	SCREW
205	X51980151	REVERSE SEWING LEVER C
206	081004070	RUBBER RING
207	X51082051	SHAFT PRESSER
208	X51983151	STUD
209	048030346	STOP RING
210	X51984051	SPRING
211	060400816	SCREW
212	X51985051	CONNECTING BAR A

213	X5198G051	REVERSE SEWING LEVER B
214	060400816	SCREW
215	X58391051	ADJUSTING SCREW
216	048020346	STOP RING
217	132950001	WASHER
218	102571056	NUT
219	X58395051	CONNECTING BAR B
220	X57425051	REVERSE SEWING HOLDER ASSEMBLY
221	X57428051	ZIGZAG LINK ASSEMBLY
222	048030346	STOP RING
223	X57431051	REVERSE SEWING LEVER ASSEMBLY
224	048030346	STOP RING
225	X56567053	REVERSE SEWING BUTTON
226	136869051	SCREW
227	X55733051	SPRING
228	060400816	SCREW
229	X57827051	REVERSE SEWING SWITCH HOLDER
230	X50851001	NUT
231	060400416	SCREW
232	060401416	SCREW
233	X55741051	LOWER SHAFT ASSEMBLY
234	X52664050	LOWER SHAFT BUSHING
235	X51383050	WASHER
236	048000346	STOP RING
237	137767151	SET COLLAR
238	X52752081	LOWER SHAFT GEAR ASSEMBLY
239	014400632	SCREW
240	X55429000	VERTICAL FEED CAM
241	X50741050	PIN
242	X50742050	HORIZONTAL FEED CAM
243	X50743050	REVERSE SEWING CHANGE STOPPER
244	X50744051	SPRING
245	X52001151	NP SHUTTER
246	014400432	SCREW
247	132434050	WASHER
248	X54780151	BUSHING PRESSER
249	060400816	SCREW
250	X52487051	OUTER ROTARY HOOK ASSEMBLY
251	137823051	NEEDLE GUARD
252	X58913001	SCREW
253	X57035251	INNER ROTARY HOOK ASSEMBLY
254	137804151	OUTER ROTARY HOOK SHAFT
255	X53183051	WASHER
256	X54134081	INNER ROTARY HOOK BRACKET
257	060400616	SCREW
258	137805051	WASHER
259	137976081	WASHER
260	014400632	SCREW
261	136492151	BOBBIN
262	X57434051	ZIGZAG DIAL HOLDER ASSEMBLY
263	X57437051	ZIGZAG DIAL ASSEMBLY
264	048040346	STOP RING
265	X57440051	ZIGZAG WIDTH ADJUSTING PLATE
266	062300416	SCREW

267	X56839051	NOTCHED SPRING
268	062300416	SCREW
269	060400816	SCREW
270	X57441051	ZIGZAG CONNECTING ROD A
271	X57445051	ZIGZAG LINK
272	048030346	STOP RING
273	X57447051	ZIGZAG LINK ROLLER
274	048025346	STOP RING
275	025040133	WASHER
276	X50559050	Z ADJUSTING NUT
277	062301006	SCREW
278	X57446051	SPRING
279	X57448051	ZIGZAG CONNECTING ROD B
280	X50559050	Z ADJUSTING NUT
281	062301006	SCREW
282	X52005151	SPRING
283	048040346	STOP RING
284	X55868051	SPRING
285	X54456151	BII CHANGE ARM ASSEMBLY
286	014400432	SCREW
287	X56420051	BII NOTCHED SPRING PLATE
288	136997051	NOTCHED SPRING
289	060400816	SCREW
290	X56421151	BII STOPPER ASSEMBLY
291	X57576151	BII STOPPER PLATE ASSEMBLY
292	X57236051	BII LEVER HOLDER ASSEMBLY
293	X54464151	BII CHANGE SHAFT
294	048025346	STOP RING
295	048050346	STOP RING
296	X54461051	SPRING
297	060400616	SCREW
298	131428051	BII LEVER PLATE
299	X50396001	BII SWITCH HOLDER
300	060030312	SCREW
301	X58098051	BII LEVER SWITCH ASSEMBLY
302	062020416	SCREW
303	060400616	SCREW
304	060400816	SCREW
305	X57451001	PATTERN CAM ASSEMBLY
306	X52016051	PATTERN CAM SHAFT
307	128401051	WASHER
308	048050346	STOP RING
309	X52017051	SPRING
310	X56863051	FINGER SHAFT
311	X57559051	Z FINGER FRAME ASSEMBLY
312	125322051	SCREW
313	021G70102	NUT
314	X56866051	F FINGER FRAME ASSEMBLY
315	120258051	SCREW
316	021G70102	NUT
317	X52053051	BHF FINGER ASSEMBLY
318	X52058051	SPRING
319	120258051	SCREW
320	021G70102	NUT

321	X56868051	BHZ FINGER
322	I37191051	STOP RING
323	X54991151	RELEASE LEVER
324	I20258051	SCREW
325	021670102	NUT
326	X52063151	RELEASE SHAFT
327	X52064051	SPRING
328	048040346	STOP RING
329	X57816051	SELECTING LEVER HOLDER ASSEMBLY
330	X58089051	SELECTING CAN
331	X55347051	MODE SWITCH ASSEMBLY
332	X52932001	MODE SWITCH HOLDER
333	X52934000	CORD GUIDE
334	062260512	SCREW
335	060300516	SCREW
336	048050346	STOP RING
337	X52077051	COLLAR
338	014400432	SCREW
339	060300516	SCREW
340	X52080051	PATTERN SELECTING DIAL
341	I30096151	COLLAR
342	014400632	SCREW
343	X53067151	SELECTING GEAR
344	048050346	SCREW
345	047251242	SPRING PIN
346	060400616	SCREW
347	X56881051	UNIT BASE B
348	X56883151	UNIT BASE F
349	021400205	NUT
350	X56886051	SPRING
351	X56887051	SPRING
352	060400816	SCREW
353	X57581051	THREAD GUARD ASSEMBLY
354	X52108001	THREAD GUIDE
355	X52110001	THREAD CONTROL LEVER
356	X56891001	STUD SHAFT
357	048030346	STOP RING
358	X52256001	ADJUSTING SHAFT
359	025040133	WASHER
360	048020346	STOP RING
361	X52116001	SPRING
362	014400432	SCREW
363	X54997001	TENSION CONTROL, COLLAR PLATE
364	I17851051	SPRING WASHER
365	X52120051	TENSION DIAL SHAFT
366	X52121001	NOTCHED SPRING
367	X40084051	TENSION DISC
368	X40087051	TENSION DISC
369	X52122051	TENSION RELEASER B
370	X50701001	SPRING
371	I37881051	TENSION DISC WASHER
372	X50765251	THREAD TENSION CONTROL SCREW
373	X50702050	SPRING WASHER
374	I09763053	WASHER

375	X57127051	TENSION CONTROL NUT
376	012400432	SCREW
377	062300416	SCREW
378	X55756051	THREAD GUARD SUPPORTER PLATE
379	060300616	SCREW
380	X52119005	TENSION DIAL
381	X52883051	SPRING
382	138607050	WASHER
383	X56571052	THREAD GUARD COVER
384	062300616	SCREW
385	060400816	SCREW
386	060400816	SCREW
387	X57584001	THREAD TAKE-UP SPRING HOLDER
388	X58038001	THREAD TAKE-UP SPRING
389	132305001	THREAD TAKE-UP SPRING CASE
390	0A4401666	SCREW
391	X52805000	SPRING STOPPER
392	X56037101	THREAD TAKE-UP SPRING HOLDER
393	061300416	SCREW
394	060400816	SCREW
395	X57586051	LAMP HOLDER
396	X54746051	SOCKET HOLDER
397	X54782051	LAMP SOCKET ASSEMBLY
398	060400816	SCREW
399	X50228051	SEW-LIGHT BULB
400	X54307051	STICKER
401	060400816	SCREW
402	X58096051	REVERSE SWITCH ASSEMBLY
403	062260516	SCREW
404	X59101051	POWER SUPPLY PC BOARD ASSEMBLY
405	X55757050	SWITCH HOLDER
406	X52737151	INLET SPRING
407	X51271001	NUT
408	X53169050	BAND
409	X54605352	INSULATION BOX
410	X54606/52	INSULATING COVER
411	X57127051	SCREW
412	062401406	SCREW
413	X53169050	BAND
414	X40286051	WIRE CLIP
415	060400816	SCREW
416	X55349051	BOBBIN WINDER SWITCH ASSEMBLY
417	062260516	SCREW
418	X57064051	TIMING BELT
419	X55609001	SCREW
420	70/23/05/	MOTOR COMPLETE
421	194/29/03/690	CONTROLLER COMPLETE