PREPARED : MARCH 31, 1989
SL9240 (882-603-734-06)

| REF.NO | PAR'T NO. | PART NAME |
| :---: | :---: | :---: |
| 001 | X52380052 | gace plate |
| 002 | 062671614 | SCREW |
| 003 | 025350134 | WASHER |
| 004 | 130128001 | WASHER |
| 005 | $\times 50418001$ | BH STOPPER PLATE |
| 006 | 062670612 | SCREW |
| 007 | 138642001 | REFLECTOR |
| 008 | 062680812 | SCREW |
| 009 | X 52979051 | LAMP HOLDER |
| 010 | X00261001 | SEW LIGHT ASSEMBLY |
| 011 | $\times 53061000$ | SEW LIGHT BULB |
| 012 | X00138101 | ECCENTRIC STUD |
| 013 | $\times 52413051$ | ZIGZAG CONNECTING ROD |
| 014 | 124503002 | SPRING |
| 015 | 048030342 | STOP RING |
| 016 | $\times 52156000$ | ROLLER |
| 017 | 062680812 | SCREW |
| 018 | X52402151 | FRAME ASSEMBLY |
| 019 | $\times 51256051$ | ZIGZAG ADJUSITNG LEVER (A) ASSEMBLY |
| 020 | X51795051 | ZIGZAG ADJUSTING LEVER (B) ASSEMBLY |
| 021 | 047201242 | SPRTNG PIN |
| 022 | 048090342 | STOP RING |
| 023 | 137320001 | ZIGZAG LINK ASSEMBLY |
| 024 | $\times 52403051$ | CONTROL FRAME BODY |
| 025 | 062660412 | SCREW |
| 026 | 124303001 | SPRING WASHER |
| 027 | 025660132 | WASHER |
| 028 | 123589001 | ZIGZAG WIDTH CONTROL PLATE |
| 029 | 062670412 | SCREW |
| 030 | 123702001 | NEEDLE POSITION STOPPER |
| 031 | 101026001 | STEEL BALL |
| 032 | $\times 52409051$ | STITCH REGULATING DIAL SHAFT ASSEMBLY |
| 033 | 124699001 | SPRING |
| 034 | 110215002 | SCREW |
| 035 | 047201242 | SPRING PIN |
| 036 | 123586001 | SPRING WASHER |
| 037 | $\times 52408050$ | FZ GEAR |
| 038 | 048040342 | STOP RING |
| 039 | X52420051 | F DIAL ASSEMBLY |
| 040 | $\times 52418051$ | STUD |
| 041 | $\times 52423050$ | IDEL GEAR |
| 042 | X52425051 | ZIGZAG DIAL SHAFT |
| 043 | $\times 52424051$ | FZ DIAL |
| 044 | X52421051 | STITCH REGULATING DIAL HOLDER |
| 045 | $\times 52393151$ | STITCH REGULATING DIAL STICKER |


| 046 | 062670412 |
| :---: | :---: |
| 047 | 028350242 |
| 048 | 026350232 |
| 049 | X52426051 |
| - 050 | 062670512 |
| 051 | X52416051 |
| 052 | $\times 52417051$ |
| 053 | X52392151 |
| 054 | X52423050 |
| 055 | X52418051 |
| 056 | $\times 52425051$ |
| 057 | $\times 52424051$ |
| 058 | 048040342 |
| 059 | X52408050 |
| 060 | 123586001 |
| 061 | $\times 52415051$ |
| 062 | $\times 52412051$ |
| 063 | 060672512 |
| 064 | 025350332 |
| 065 | 137063001 |
| 066 | $\times 50272101$ |
| 067 | 128491001 |
| 068 | 137323101. |
| 069 | 137335000 |
| 070 | 137326000 |
| 071 | 137328000 |
| 072 | 137333000 |
| 073 | 137334000 |
| 074 | 137324101 |
| 075 | 137336001 |
| 076 | 048060342 |
| 077 | 120454001 |
| 078 | 025350132 |
| 079 | 048030342 |
| 080 | $\times 50273001$ |
| 081 | $\times 50275001$ |
| 082 | 062671012 |
| 083 | 137340001 |
| 084 | 120258001 |
| 085 | 137347001 |
| 086 | 137191001 |
| 087 | 120258001 |
| 088 | 137352001 |
| 089 | 137027001 |
| 090 | 137358000 |
| 091 | 137341001 |
| 092 | 137359001 |
| 093 | 103978002 |
| 094 | 021670102 |
| 095 | 021670102 |
| 096 | 021660102 |
| 097 | 137361001 |
| 098 | 137362001 |
| 099 | 137364001 |

SCREW
SPRING WASHER
WASHER
NOTCHED LEVER ASSEMBLY
SCREW
ZIGZAG DIAL ASSEMBLY
ZIGZAG DIAL HOLDER
ZIGZAG DIAL STICKER
IDEL GEAR
STUD
ZIGZAG DIAL SHAFT
FZ DIAL
STOP RING
FZ GEAR
SPRING WASHER
NEEDLE POSTTION KNOB
STITCH REGULATING DIAL SHAET JOINT
SCREW
WASHER
CAM STOPPER
WASHER
WASHER
PATTERN CAM ASSEMBLY - ( $C$ Com steed)
SS CAM
FEED CONTROL CAM
BH CAM
BH CAM
IDEL CAM
PATTERN CAM
PATTERN CAM SHAFT
STOP RING
STOP RING
WASHER
STOP RING
EEED ADJUSTING ARM ASSEB: $\# \mathrm{Y}$
FEED CONTROL CAM ROD
SCREW
PINGER SHAFI ASSEMBLY
SCREW
F FINGER FRAME
STOP RING
SCREW
BHF FINGER ASSEMBLY
SPRING
BHZ FINGER ASSEMBLY
2 FINGER FRAME
SPRING
SCREW
NUT
NUT
NUT
RELEASE LEVER
FINGER SHAFT
ZIGZAG ADJUSTING ARM ASSEMBLY

025350132 028350243 136982001 137363001 X52435052 062671004 130894001 062670612 $\times 00155001$ 135337006 103366001 188058001 188059001 136937081 062671614 121846001 121857001 189908001 188060001 $\times 53259051$ 049500145 135338001 117851.001 048030342 X53266051 $\times 53256051$ $\times 52442051$ 121857001 120263001 X00140001 125928000 $\times 00141001$ 123661001 120448001 130094001 136681001 021680202 X52399051 135395001 048030342 X00187001 X52400051 062670612 $\times 52411053$ $\times 50127001$ 136150001 021660102 123547000 X50167001 062681212 048030342 137313001 X00192001 102571003

WASHER
SPRING WASHER
SCREW
SPRING
TOP COVER
SCREW
BOBBIN WINDER 'THREAD GUIDE ASSEMBLY
SCREW
TOP COVER THREAD GUIDE
CARRYING HANDLE
FELT
SPOOL PIN
SPOOL PIN STAND
SCREW
SCREW
BOBBIN PRESSURE
NUT
STOP RING
SPRING
ARM DBCORATION SHEET (A)
SPEED NUT
CARRYING HANDLE SHAFT
WASHER
STOP RING
ARM DECORATION SHEET (B)
ARM DECORATION SHEET (C)
THREAD GUTDE
NUT
STUD SCREW
BOBBIN WINDER ASSEMBLY
SPRING
BOBBIN WINDER BRACKEI ASSEMBLY
SPRING
BOBBIN WINDER RUBBER RING
BOBBIN WINDER SUPPORTING PLATE
SCREW
NUT
FEED ADJUSTING LEVER ASSEMBLY
FEED ADJUSTING LEVER SUPPORTER
STOP RING
SPRING
REVERSE SEWING LEVER
SCREW
REVERSE SEWING BUTTON
FEED REGULATOR ADJUSTING PLAATE
SCREW
NUT
FEED REGULATOR STUD
FEED REGULATOR ASSEMBLY
SCREW
STOP RING
FEED REGULATING BAR ASSEMBLY
SPRING
NUT



120110001 131226001 100028014 $\times 52900051$ 021680202 128599001 100139001 128391001 125161080 129627001 130967001 137936001 116587001 125139001 116588001 124610016 062671004 X52384052 138644001 $\times 52385052$ 116577001 062670612 139100001 130885001 130886000 106288002 013689412 014680422 131454001 128468001 125514001 128473001 128471001 128475001 128476001 128477001 128469001 102927000 128472001 122977001 128474001 121007001 128465001 128466001 121632001 122429001 128581001 X52800050.2518 P 128582083 130873001 048030342 100579003 123865000 130875001

SPRING
NEEDLE CLAMP SCREW
NEEDLE \#14
SCREW
NUT
NEEDLE BAR SUPPORTER SCREW
NEEDLE BAR THREAD GUIDE
NEEDLE GUIDE PLATE
NEEDLE CLAMP
NEEDLE PLATE ASSEMBLY
NEEDLE PLATE
NEEDLE PLATE SPRING (R)
SCREW
NEEDLE PLATE SPRING (L)
UPPER PLATE
SCREW
ACCESSORY TABLE ASSEMBLY $+1 \times 53523051$
ACCESSORY TABLE NOTCHED SPRING
ACCESSORY TABLE
COVER
SCREW
GEAR COVER
SHUTTLE DRIVER SHAFT GEAR ASSEMBLY
SHUTTLE DRIVER SHAFT GEAR
SCREW
SCREW
SCREW
SET COLLAR
SHUTTLE RACE ASSEMBLY
SCREW
SHUTTLE RACE TOP SPRING
-SHUTTLE RACE RING
SET LEVER (R)
SPRING
STUD SCREW
SHUTTLE RACE BODY
PIN
PIN
WASHER
SBT LEVER (L)
SCREW
SHUTTLE DRIVER ASSEMBLY
SHUTTLE DRIVER
SCREW
SHUTTLE DRIVER SPRING
SHUMPLE HOOK
BOBBIN
BOBBIN CASE ASSEMBLY
VERTICAL FEED ASSEMBLY
STOP RING
WASHER
VERTICAL FEED ROLLER
VERTICAL EEED ROLLER SHAFT

| 316 | 130874001 | VERTICAL FEED ARM |
| :---: | :---: | :---: |
| 317 | 120990001 | SCREW |
| 318 | 048050342 | STOP RING |
| 319 | 100175000 | PIN |
| 320 | 118352001 | SPRING |
| 321 | 130876000 | VERTICAL FEED SHAFT |
| 322 | 120990001 | SCREW |
| 323 | 131331081 | SCREW |
| 324 | 120990001 | SCREW |
| 325 | 102436001 | TAPER POINT STUD (R) |
| 326 | 129893001 | HORIZONTAL FEED SHAFT ARM ASSEMBLY |
| 327 | 129894001 | HORIZONTAL FEED SHAFT ARM |
| 328 | 062681412 | SCREW |
| 329 | 130871001 | HORIZONTAL FEED ROCKING SHAFT ASSEMBLY |
| 330 | 120995000 | HORIZONTAL FEED ROCKING SHAFT |
| 331 | 120997000 | FEED BAR SHAFT |
| 332 | 100366002 | SCREW |
| 333 | 048040342 | STOP RING |
| 334 | 130872000 | FEED BAR |
| 335 | 116605001 | TAPER POINT STUD (L) |
| 336 | 129373001 | FEED DOG |
| 337 | 100080003 | SCREW |
| 338 | 181779001 | SPRING HANGER ASSEMBLY |
| 339 | 120998001 | SPRING HANGER |
| 340 | 503154001 | SPRING |
| 341 | 102927000 | PIN |
| 342 | 130883001 | LOWER SHAFT GEAR ASSEMBLY |
| 343 | 151602001 | SCREW |
| 344 | 130884000 | LOWER SHAFT GEAR |
| 345 | 131139081 | SCREW |
| 346 | 131191000 | LOWER SHAFT BUSHING (L) |
| 347 | 151604001 | SCREW |
| 348 | 130877000 | VERTICAL FEED CAM |
| 349 | 100251001 | SCREW |
| 350 | 124633000 | LOWER SHAFT |
| 351 | 131190000 | LOWER SHAET BUSHING (R) |
| 352 | 129624001 | LOWER SHAET CRANK ASSEMBLY |
| 353 | 129625001 | LOWER SHAFT CRANK |
| 354 | 062681412 | SCREW |
| 355 | 120990001 | SCREW |
| 356 | 130157002 | RUBEER CUSHION |
| 357 | 060711212 | SCREW |
| 35.8 | 124242001 | WASHER |
| 359 | 116231001 | PIN |
| 360 | 122995001 | MACHINE NUMBER PLATE |
| 361 | 138632202 | BASE PLATE |
| 362 | $\times 50372101$ | ADJUSTING SCREW |
| 363 | 102571003 | NUT |
| 364 | X51900051 | CAP |
| 365 | 060670406 | SCREW |
| 366 | 137646001 | SPRING |
| 367 | $\times 52422051$ | ARM THREAD GUIDE |
| 368 | 062670704 | SCREW |
| 369 | 129180001 | SPRING PIN |



| 424 | 062670812 | SCREW |
| :--- | :--- | :--- |
| 425 | 202426002 | NUT |
| 801 | 182665001 | SCREW DRIVERS (L \& S) |
| 802 | 128585001 | ZIPPER FOOT |
| 803 | 125289001 | STRAIGHT STITCH FOOT |
| 804 | 138608001 | SEAM RIPPER |
| 805 | X52800050 | BOBEIN |
| 806 | 124698001 | TUBED OILER |
| 807 | 132147001 | NEEDLE PACK |
| 808 | 130920001 | EXTRA SPOOL PIN |
| 809 | 131865001 | SANP-IN FEED COVER $/ 3 / 86505 /$ |
| 810 | 128215081 | BUTTONHOLE FOOT |
| 811 | 122335081 | BUTTON SEWING FOOT |
| 812 | 103366001 | FELT |
| 813 | 128590001 | CLOTH GUIDE |
| 814 | 128591001 | SCREW FOR CLOTH GUIDE |
| 815 | 138136001 | ACCESSORY BAG |
| 816 | 194603012 | INSTRUCTION BOOK |
| 817 | 181401053 | WARRANTY CARD |
| 818 | 181402003 | PATTERN AD. SHEET |
| 819 | 181402004 | PURCHASE PROOF |
| 901 | X60054023 | SHIPPING CARTON |
| 902 | X60048000 | PACKING MATERIAL (FRONT) |
| 903 | X60049000 | PACKING MATERIAL (REAR) |






