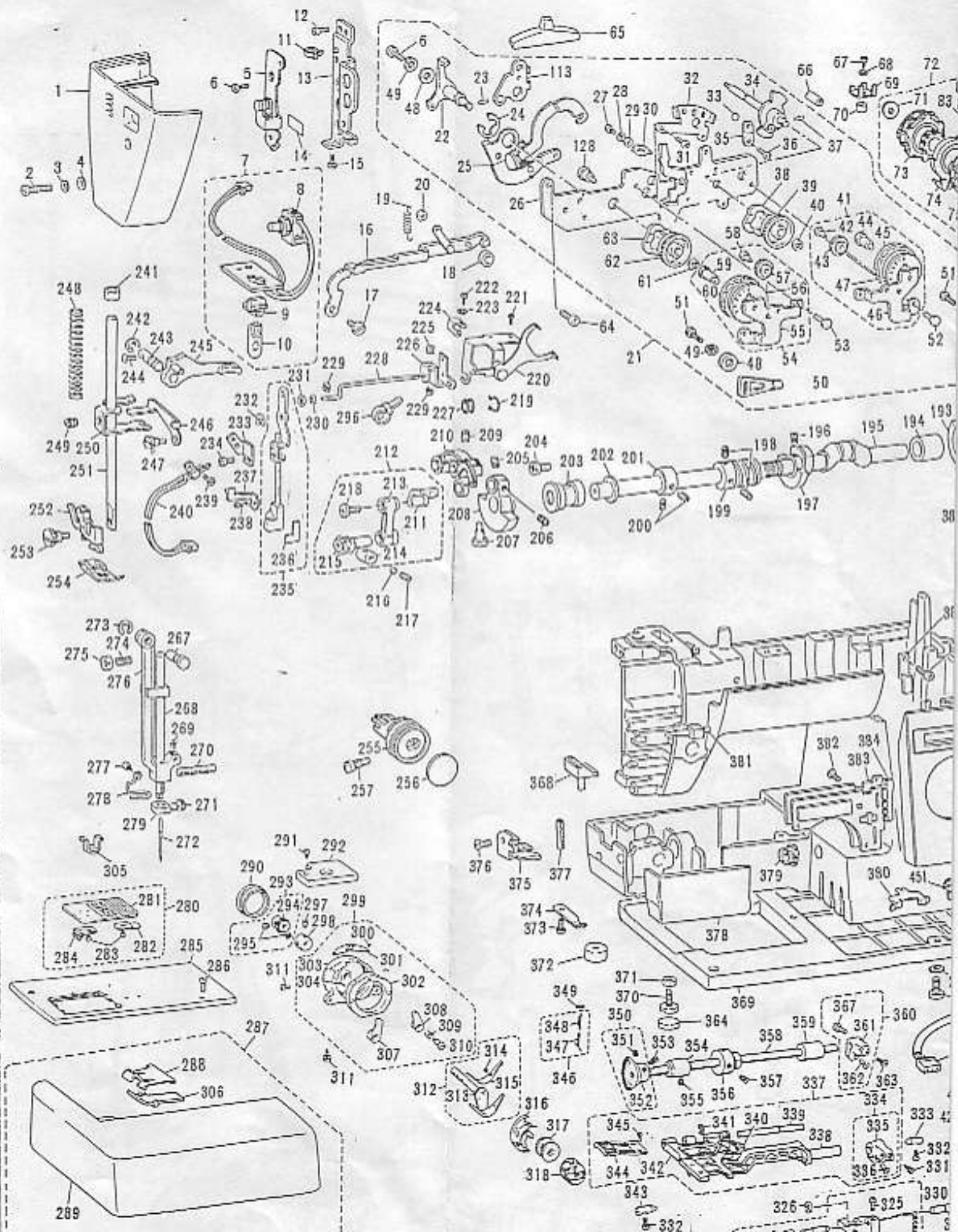
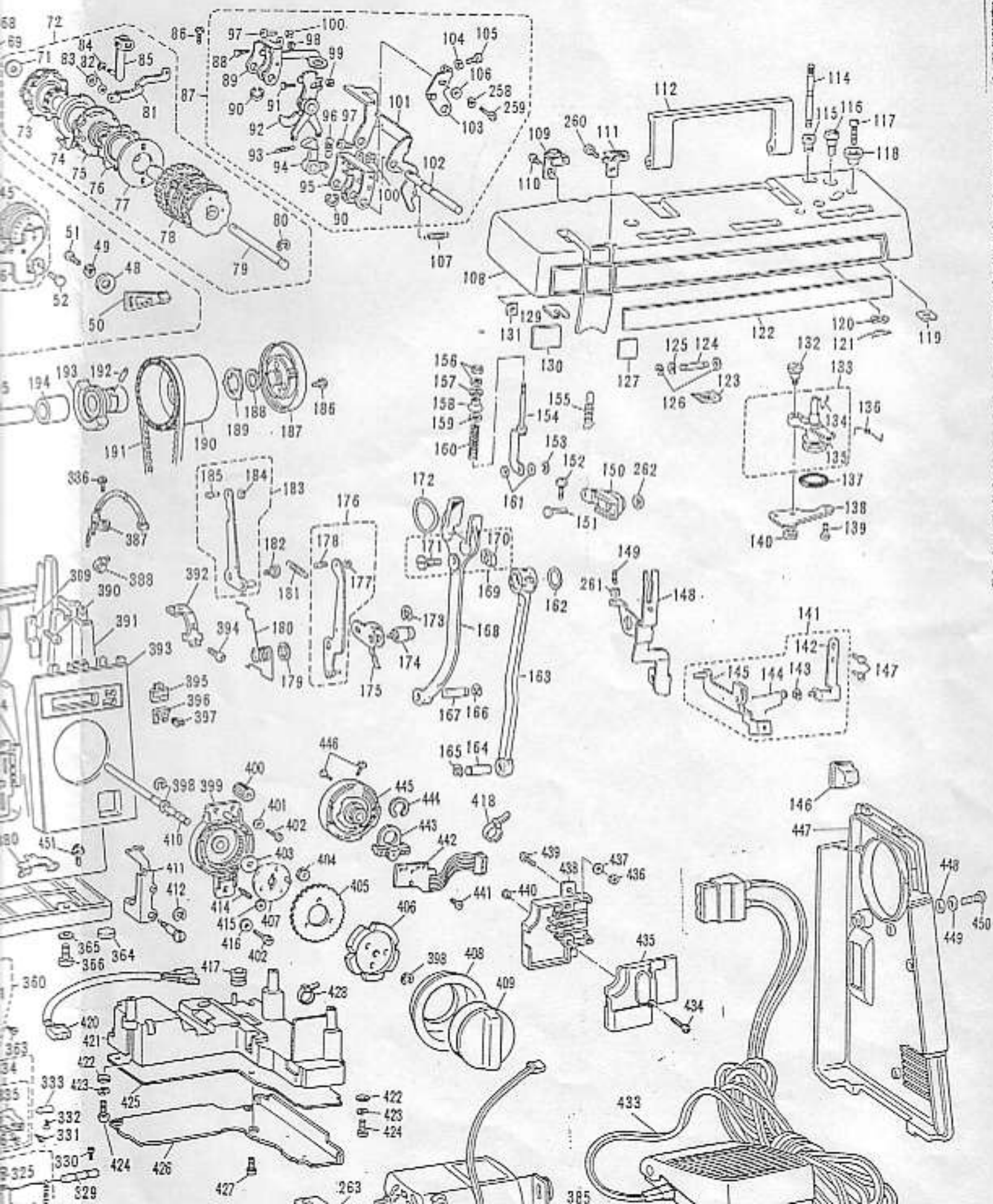


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SL9240LCD

SL9240LCD PARTS LIST

1 X52380052 FACE PLATE
2 062671614 SCREW
3 025350134 WASHER
4 130128050 WASHER
5 X50418001 BH STOPPER PLATE
6 062670612 SCREW
7 X50809101 SEW LIGHT ASSEMBLY
8 X50810201 SEW LIGHT SWITCH ASSEMBLY
9 X50229001 LAMP SOCKET
10 X50228051 SEW LIGHT BULB
11 X53169050 BAND
12 062680812 SCREW
13 X52443051 LAMP HOLDER
14 X54307051 LAMP STICKER
15 062670612 SCREW
16 X52413051 ZIGZAG CONNECTING ROD ASSEMBLY
17 X00138101 ECCENTRIC STUD
18 X52156000 ROLLER
19 124503002 SPING
20 048030346 STOP RING
21 X52402151 FRAME ASSEMBLY
22 X51256051 ZIGZAG ADJUSTING LEVER ASSEMBLY
23 047201242 SPRING PIN
24 048090346 STOP RING
25 137320001 ZIGZAG LINK ASSEMBLY
26 X52403051 CONTROL FRAME BODY
27 062660412 SCREW
28 124303001 SPRING WASHER
29 025660132 WASHER
30 123589001 ZIGZAG WIDTH CONTROL PLATE
31 062670412 SCREW
32 123702001 NEEDLE POSITION STOPPER
33 101026001 STEEL BALL
34 X52409051 STITCH REGULATING DIAL SHAFT ASSEMBLY
35 124699001 NEEDLE POSITION NOTCHED SPRING
36 110215002 SCREW
37 047201242 SPRING PIN
38 123586001 SPRING WASHER
39 X52408050 FZ ADJUSTING GEAR
40 048040346 STOP RING
41 X52420051 STITCH REGULATING DIAL ASSEMBLY
42 X52418051 STUD
43 X52423050 IDLE GEAR
44 X52425051 ZIGZAG DIAL SHAFT
45 X52424051 ZIGZAG DIAL
46 X52421051 STITCH REGULATING DIAL HOLDER
47 X52393151 STITCH REGULATING DIAL STICKER
48 026350232 WASHER
49 028350242 SPRING WASHER
50 X52426051 NOTCHED LEVER
51 062670412 SCREW
52 026670512 SCREW
53 026670512 SCREW
54 X52416051 ZIGZAG DIAL ASSEMBLY
55 X52417051 ZIGZAG DIAL HOLDER
56 X52392151 ZIGZAG DIAL STICKER
57 X52423050 IDLE GER
58 X52418051 STUD
59 X52425051 ZIGZAG DIAL SHAFT

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80 X52424051 ZIGZAG DIAL
81 048040346 STOP RING
82 X52408050 FZ ADJUSTING GEAR
83 123586001 SPRING WASHER
84 062680812 SCREW
85 X52415051 NEEDLE POSITION KNOB
86 X52412051 STITCH REGULATING DIAL SHAFT JOINT
87 060672512 SCREW
88 025350330 WASHER
89 137063001 CAM STOPPER
90 X50272101 COLLAR
91 128491051 WASHER
92 X54738151 CAM
93 137335050 SS CAM
94 137326050 FEED CONTROL CAM
95 137328050 BH CAM
96 137333150 BH CAM
97 137334050 IDLE CAM
98 137324151 PATTERN CAM
99 137336051 PATTERN CAM SHAFT
100 048060346 STOP RING
101 X50275051 FEED CONTROL CAM ROD
102 025350132 WASHER
103 120454051 STOP RING
104 048030346 STOP RING
105 X50273051 FEED ADJUSTING ARM
106 062671012 SCREW
107 X54234251 FINGER SHAFT ASSEMBLY
108 120258051 SCREW
109 X54237051 FINGER FRAME
110 137191051 STOP RING
111 120258051 SCREW
112 137352001 BH FINGER ASSEMBLY
113 137027001 SPRING
114 137358151 BHZ FINGER ASSEMBLY
115 X54235151 Z FINGER FRAME
116 137350001 SPRING
117 120258051 SCREW
118 021670102 NUT
119 021670102 NUT
120 021670102 NUT
121 X54239051 RELEASE LEVER
122 137362001 FINGER SHAFT
123 X54240051 Z ADJUSTING ARM
124 021670102 NUT
125 120258051 SCREW
126 025350132 WASHER
127 137363051 SPRING
128 X52435052 TOP COVER
129 130894001 BOBBIN WINDER THREAD GUIDE ASSEMBLY
130 060671004 SCREW
131 X00155001 TOP COVER THREAD GUIDE
132 135337056 CARRRYING HANDLE
133 X51795051 Z ADJUSTING LEVER B
134 188058001 SPOOL PIN
135 188059051 SPOOL PIN STAND
136 136937051 SCREW
137 062671614 SCREW
138 121846051 BOBBIN PRESSER
139 121857001 NUT

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120 189908001 STOP RING
121 188060001 SPRING
122 X53259052 ARM DECORATION SHEET A
123 049500145 SPEED NUT
124 135338001 CARRYING HANDLE SHAFT
125 117851001 WASHER
126 048030346 STOP RING
127 X59020051 ARM DECORATION SHEET B
128 123553001 PIN
129 X52442051 THREAD GUIDE
130 X53256054 ARM DECORATION SHEET C
131 121857001 NUT
132 120263051 STUD SCREW
133 X00140051 BOBBIN WINDER ASSEMBLY
134 125928000 SPRING
135 X58923051 BOBBIN WINDER BRACKET ASSEMBLY
136 123661001 SPRING
137 120448051 BOBBIN WINDER RUBBER RING
138 130094001 BOBBIN WINDER SUPPORTING PLATE
139 136681051 SCREW
140 021680106 NUT
141 X52399051 FEED ADJUSTING LEVER ASSEMBLY
142 135395001 FEED ADJUSTING LEVER SUPPORTER
143 048030346 STOP RING
144 X00187001 SPRING
145 X52400051 FEED ADJUSTING LEVER
146 X52411053 REVERSE SEWING BUTTON
147 062670612 SCREW
148 X50127001 FEED REGULATOR ADJUSTING PLATE
149 136150001 SCREW
150 X57542051 FEED REGULATOR ASSEMBLY
151 123547000 FEED REGULATOR STUD
152 062681212 SCREW
153 048030346 STOP RING
154 137313001 FEED REGULATING BAR ASSEMBLY
155 X00192001 SPRING
156 102571056 NUT
157 025680232 WASHER
158 128507001 COLLAR
159 113431052 WASHER
160 128506001 SPRING
161 103813001 WASHER
162 118519051 WASHER
163 128461001 CRANK ROD ASSEMBLY
164 129991001 STUD
165 048050346 STOP RING
166 048050346 STOP RING
167 129991001 STUD
168 130870001 FORKED CONNECTING ROD
169 115234051 SLIDE BLOCK ASSEMBLY
170 X55473051 SLIDE BLOCK
171 100067051 SLIDE BLOCK STUD
172 124616050 WASHER
173 048070346 STOP RING
174 X00230001 STUD SHAFT
175 X00168001 F SELECTING LEVER, B
176 X00164151 Z SELECTING LEVER ASSEMBLY
177 102571056 NUT
178 123645051 SCREW
179 124246051 STOP RING

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180 130897001 SPRING
181 138473001 SPRING
182 129569051 STUD SCREW
183 X00166151 F SELECTING LEVER A ASSEMBLY
184 102571056 NUT
185 123645051 SCREW
186 100043053 STOP MOTION KNOB SCREW
187 138652055 STOP MOTION KNOB
188 125096051 WASHER
189 X50792051 STOP MOTION WASHER
190 138635004 BALANCE WHEEL
191 130944051 BELT
192 120438001 PIN
193 131030050 BALANCE WHEEL BUSHING
194 131189050 UPPER SHAFT BUSHING, R
195 128433000 UPPER SHAFT
196 151605001 SCREW
197 130081000 FEED CAM
198 014400632 SCREW
199 137301251 WORM
200 101706003 SCREW
201 132951000 SET COLLAR
202 188440051 WASHER
203 131188050 UPPER SHAFT BUSHING, L
204 060680503 SCREW
205 101706003 SCREW
206 X54013051 SCREW
207 129559151 SCREW
208 124614000 ECCENTRIC COUNTER WEIGHT
209 151604001 SCREW
210 X55559051 THREAD TAKE-UP LEVER ASSEMBLY
211 120582001 NEEDLE BAR CRANK
212 129919151 NEEDLE BAR CRANK ROD ASSEMBLY
213 129920050 NEEDLE BAR CRANK ROD
214 120109001 NEEDLE BAR CLAMP
215 120108051 NEEDLE BAR CLAMP STUD
216 100507050 METAL PLATE
217 014680432 SCREW
218 132051052 SCREW
219 136997051 BH SPRING
220 137337001 BH STOPPER ASSEMBLY
221 062670612 SCREW
222 062670612 SCREW
223 025350332 WASHER
224 136996151 BH NOTCHED SPRING
225 014300332 SCREW
226 136994351 BH CHANGE ARM
227 120653051 CORD BUSH
228 136995001 BH CHANGE SHAFT
229 048020346 STOP RING
230 025350132 WASHER
231 120454051 STOP RING
232 048050346 STOP RING
233 X50396001 BH SWITCH HOLDER
234 060630312 SCREW
235 X50170151 BH LEVER ASSEMBLY
236 131428051 BH LEVER PLATE
237 137001001 SPRING
238 062670612 SCREW
239 062020416 SCREW

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240 X50828051 BH SWITCH ASSEMBLY
241 X55772051 WASHER
242 048050346 STOP RING
243 138656251 STUD SCREW
244 062671004 SCREW
245 138655001 PRESSER FOOT LIFTER
246 X52441051 TENSION RELEASER
247 129569051 STUD SCREW
248 X65770051 PRESSER BAR SPRING
249 151605001 SCREW
250 138654001 PRESSER BAR BRACKET
251 130948050 PRESSER BAR
252 138134051 PRESSER FOOT HOLDER
253 132730151 THUMB SCREW
254 138135052 ZIGZAG PRESSER FOOT
255 X55903152 THREAD TENSION DIAL
256 X52419054 THREAD TENSION PLATE
257 X50065051 SCREW
258 028350243 SPRING WASHER
259 136982001 BOLT
260 062670612 SCREW
261 021660102 NUT
262 X53330050 POLY SLIDER
263 130945001 MOTOR PRESSER PLATE
264 102707083 WASHER
265 028040242 SPRING WASHER
266 X56960001 NUT
267 129560151 NEEDLE BAR SUPPORTER STUD
268 136872151 NEEDLE BAR
269 X59691051 SCREW
270 120110051 SPRING
271 131226051 NEEDLE CLAMP SCREW
272 100028014 NEEDLE #14
273 048050346 STOP RING
274 X52900051 SCREW
275 021680106 NUT
276 128599001 NEEDLE BAR SUPPORTER
277 X53053052 SCREW
278 128391001 NEEDLE BAR THREAD GUIDE
279 129627051 NEEDLE CLAMP
280 130967001 NEEDLE PLATE ASSEMBLY
281 130936001 NEEDLE PLATE
282 116587001 NEEDLE PLATE SPRING, R
283 125139001 SCREW
284 116588001 NEEDLE PLATE SPRING, L
285 124610016 UPPER PLATE
286 062671004 SCREW
287 X52384052 ACCESSORY TABLE ASSEMBLY
288 138644051 ACCESSORY TABLE NOTCHED SPRING
289 X52385052 ACCESSORY TABLE
290 116577051 COVER
291 062670612 SCREW
292 139100051 GEAR COVER
293 X55384051 SHUTTLE DRIVER SHAFT GEAR ASSEMBLY
294 X54514050 SHUTTLE DRIVER SHAFT GEAR
295 151602051 SCREW
296 X53169050 BAND
297 014400432 SCREW
298 X54433051 SET COLLAR
299 X56767051 SHUTTLE RACE ASSEMBLY

300 X56676051 SCREW
301 129659051 SHUTTLE RACE TOP SPRING
302 X56673051 SHUTTLE RACE RING
303 X56768051 SHUTTLE RACE BODY
304 102927050 PIN
305 125161080 NEEDLE GUIDE PLATE
306 X54913051 ACCESSORY TABLE NOTCHED SPRING
307 X56769051 SET LEVER, L
308 X56770051 SET LEVER, R
309 128476051 SPRING
310 128477051 STUD SCREW
311 121007051 SCREW
312 X56665051 SHUTTLE DRIVER ASSEMBLY
313 X56666051 SHUTTLE DRIVER
314 121632051 SCREW
315 122429051 SHUTTLE DRIVER SPRING
316 128581051 SHUTTLE HOOK
317 X52800050 BOBBIN
318 128582053 BOBBIN CASE ASSEMBLY
319 X54618051 VERTICAL FEED ASSEMBLY
320 048030346 STOP RING
321 100579053 WASHER
322 123865000 VERTICAL FEED ROLLER
323 130875001 VERTICAL FEED ROLLER SHAFT
324 130874151 VERTICAL FEED ARM
325 014680632 SCREW
326 048050346 STOP RING
327 100175050 PIN
328 118352051 SPRING
329 130876150 VERTICAL FEED SHAFT
330 X59641051 SCREW
331 131331051 SCREW
332 X59641051 SCREW
333 102436001 TAPER POINT STUD
334 129893051 HORIZONTAL FEED SHAFT ARM ASSEMBLY
335 129894051 HORIZONTAL FEED SHAFT ARM
336 062681212 SCREW
337 X54205051 HORIZONTAL FEED SHAFT ASSEMBLY
338 X50166150 HORIZONTAL FEED SHAFT
339 120997050 FEED BAR SHAFT
340 014400632 SCREW
341 048040346 STOP RING
342 130872150 FEED BAR
343 116605001 TAPER POINT STUD
344 129373151 FEED DOG
345 X58387051 SCREW
346 181779001 SPRING HANGER ASSEMBLY
347 120998001 SPRING HANGER
348 503154001 SPRING
349 102927050 PIN
350 X54511051 LOWER SHAFT GEAR ASSEMBLY
351 151602051 SCREW
352 X54512051 LOWER SHAFT GEAR
353 131139051 SCREW
354 131191050 LOWER SHAFT BUSHING, L
355 151604001 SCREW
356 130877150 VERTICAL FEED CAM
357 X54013051 SCREW
358 124633000 LOWER SHAFT
359 131190050 LOWER SHAFT BUSHING, R

360 X56962151 LOWER SHAFT CRANK ASSEMBLY
361 X55840051 LOWER SHAFT CRANK
362 062681412 SCREW
363 X59641051 SCREW
364 130157051 RUBBER CUSHION FOR BASE PLATE
365 027050226 WASHER
366 060711212 SCREW
367 131331051 BOLT
368 X53526051 BED CAP
369 138632202 BASE PLATE
370 X50372151 ADJUSTING SCREW
371 102571056 NUT
372 X51900053 BASE PLATE CAP
373 060670406 SCREW
374 137648001 SPRING
375 X52422151 THREAD GUIDE
376 062670704 SCREW
377 047260850 SPRING PIN
378 130848062 HINGED DOOR
379 130963004 GUIDE RING
380 X52390051 PANEL PLATE B
381 X52440151 SPRING PIN
382 037280615 SCREW
383 X51274001 INSULATION SHEET
384 X59023001 LCD UNIT ASSEMBLY
385 X55600051 SCREW
386 062260516 SCREW
387 X51332001 BOBBIN WINDER SWITCH ASSEMBLY
388 X53169050 BAND
389 X52389051 PANEL PLATE A
390 060670802 SCREW
391 X52376152 ARM BED ASSEMBLY
392 X52972051 SWITCH HOLDER
393 X59507051 ARM PANEL
394 062670612 SCREW
395 X50388101 MESSAGE KEY TOP
396 X50389001 LCD CONTRAST HOLDER
397 X50390001 LCD CONTRAST KEY
398 048050346 STOP RING
399 X51357001 GEAR BOX FOR PATTERN SELECTING DIAL
400 X50415000 GEAR
401 025350132 WASHER
402 062670812 SCREW
403 128491051 WASHER
404 X51355000 IDLE GEAR
405 X50416101 GEAR 44
406 X51223000 RELEASE CAM
407 X51353001 GEAR HOLDER ASSEMBLY
408 X52430053 SELECTING DIAL FRAME
409 X52428053 PATTERN SELECTING DIAL
410 X52431051 PATTERN SELECTING DIAL SHAFT ASSEMBLY
411 X50412101 RELEASE LEVER ASSEMBLY
412 048050346 STOP RING
413 X00163001 RELEASE LEVER SHAFT
414 X50402001 SCREW
415 021670102 NUT
416 025350332 WASHER
417 120681001 CORD BUSH
418 X53169050 BAND
419

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420 X54539051 LEAD WIRE ASSEMBLY
421 X50794001 POWER SUPPLY UNIT CASE
422 026350232 WASHER
423 028350242 SPRING WASHER
424 062673012 SCREW
425 X50814051 POWER SUPPLY UNIT ASSEMBLY
426 X50795001 POWER SUPPLY UNIT COVER
427 040261215 SCREW
428 X53169050 BAND
429 X57154051 MOTOR
430
431
432
433 J00360051 CONTROLLER
434 062301605 SCREW
435 138597051 3P SOCKET COVER
436 021680106 NUT
437 025680133 WASHER
438 138596051 3P SOCKET BODY
439 060681204 SCREW
440 021300106 NUT
441 037200616 SCREW
442 X50824001 PATTERN SELECTING SWITCH ASSEMBLY
443 X50410000 SWITCH HOLDER
444 X50423001 STOP RING
445 X50407051 SELECTING CAM
446 062670612 SCREW
447 X52383152 BELT COVER
448 130128001 WASHER
449 025350134 WASHER
450 062671614 SCREW
451 0A5400805 SCREW